

The Iron Age

A Review of the Hardware, Iron and Metal Trades.

Published every Thursday Morning by DAVID WILLIAMS, No. 83 Reade Street, New York. Entered at the Post Office, New York, as Second-Class Matter.

Vol. XXXII: No. 8.

New York, Thursday, August 23, 1883.

\$4.50 a Year, Including Postage.
Single Copies, Ten Cents.

Some New German Stoves.

Through the kindness of a friend lately returned from abroad, we have secured photographs of some interesting stoves, which are shown in the accompanying illustrations. They are made by Louis Marburg & Son, Frankfurt-on-the-Main, and are probably the most striking and impressive examples of stove architecture we have ever seen.

The middle stove of our group is made wholly of green enameled tiles. Concerning stoves of this general class a correspondent, writing from Vienna, says:

"They are exceedingly economical in the matter of heat in Vienna. They have cold and raw weather enough, but they are not educated to the heat necessary—or considered so—in American domiciles. The German stove is an elaborate affair of iron or porcelain, with an ash receptacle at the base, a fire-box, and flues that convey heat upward a foot or so, and across to the other side, and thence back again, till finally the pipe is reached, the theory being that when this heating surface is made hot it will last all day. Into this miserably economical affair they put a very little wood and a very little coal, and it develops just enough heat to make you sensible that the room is very cold. As the fire-box will only hold so much fuel, you simply sit and shiver, and wish you could sit for an hour before a good, generous open grate, or around a fiery furnace of a base-burner, or any American contrivance for fighting the frost king. However, they are educated to this sort of thing, and, poor things! don't know any better. By the aid of shawls and heavy clothing they manage to keep warm during the winter. In the summer they get all the heat they want."

As the rule, Americans are apt, like the correspondent above quoted, to look with contempt upon German stoves and fuel, but once in a while they make a mistake. A friend of ours reached a German hotel one chilly evening, and thinking that a fire would be comfortable, he indicated to the servant that he would like some fuel for the stove. Presently a small quantity of coal was brought. Our friend looked at it, and remarked in German the equivalent of the popular American phrase, "Yes, that's the kind I want. Now bring me some." By dint of much persuasion he induced the waiter to bring as much as seemed necessary, and then to make a fire. After the man had gone our friend proceeded to fill the stove. It was cold, and with characteristic impetuosity he piled in all the fuel he had. Then he went out for a walk, and when he returned the room, to use his own phrase, "was just bulging." He could neither sit nor sleep in it, and had to secure another room and pay for both. From this experience he concluded that he did not know as much about German stoves and fuel as he thought, and that in future he would leave the management of his bedroom fires to the servants.

From its size and magnificence, one might conclude that the tile stove shown in our cut is an exceptional production, intended for the palaces and castles of the nobility, but the best of them are found in general use, and are commonly rented with the houses. Considering its proportions and the location of the feed door, we feel safe in saying that this tile stove is the most magnificent example of "high art and low feed" we have ever seen. The friend to whom we are indebted for the cuts we reproduce writes concerning this stove:

"As a matter of fact, the cut sent you does not do the stove justice. It is rich beyond comparison. There may be some exception taken to its rather monumental shape, but as to richness of coloring and the artistic work in general there cannot be two opinions. The stove is handsome beyond description, and must add very largely to the furnishing of any room. The cut sent represents a stove made with one-color tile throughout, except the various shadings of the several tiles. What surprised me most was to see the elaborateness of some of the cornices, columns and decorations generally, and to find that some of the larger sections were complete in the one piece. The cut shows the various pieces very distinctly, but you will notice particularly, so far as I remember the matter now, that the upper cornice is simply one piece. I had the pleasure of going through a stove house in Frankfurt-on-the-Main, where these stoves are mounted, and they showed me

stoves completed, and also the various pieces and their methods of putting together. The tiles, as you are probably aware, are made in Dresden, Saxony, and the one thing I regret more than any other in connection with this matter is that time did not permit me to go down there to see the operation of molding them. There is an entire absence of iron fittings in connection with the stove, except in the fire door, and in some cases the ash door, as clearly shown by the cut. The tiles are made very thick, especially the pieces surrounding the fire chamber, being 3 or even 4 inches in thickness, and are put together and cemented there, the same as in placing fire-brick or anything of that nature. These stoves are made in various sizes, but the most of the tile stoves I saw were of the size represented in cut. This, I think, stands 7 or even 8 feet high, and the breadth and depth are in corresponding proportion. Of course, there is no objection to this extreme height on account of feeding, as this is done

by designs of blue, of which the subjects, at first artistic, degenerated into the conventional and stereotyped landscapes. In the end, decoration was altogether abandoned, and the stoves were built inexpensively of white faience tiles. But the older stoves are as remarkable for the beauty of their form as for the richness of their adornment.

"The collection of Herr Angst, which he has lent to the exhibition, comprises some really superb specimens. The finest is round in shape, built of bossed medallion-like tiles, painted in deep colors on a gray ground. The general effect is that of enamel, embellished with gold and silver. When Herr Angst discovered this gem it was covered with a thick coating of whitewash! The making of faience stoves has recently been revived, and a wonderful specimen, modeled by Mr. F. Pfau, of Winterthur, in whose family the art has been a tradition for generations, is on view at the exhibition. It is hexagonal in shape, and supported on four

There is, of course, no reason why these stoves should not be made as effective as

of iron, and for this reason are even more interesting than the one described. Much of the work done on them is very beautiful, and if the castings are as good as the design calls for, they must be very splendid constructions. In every case the upper section seems to be superfluous, but in the stove on the extreme right of the group it is so managed as to make it as ornamental as a cabinet. With such examples before them of everyday German work, the writers of American stove catalogues would do well to fold their flapping wings and settle down to plain facts. Our little and feeble attempts at artistic ironwork sink into insignificance beside the stoves which have been for years in use abroad.

Mining in Corea.

A report of the British Minister in Japan contains some interesting information concerning mining in Corea, from which we extract the following:

A minute examination of the map of Corea shows that the country in the three circuits, Hwan-hai-do, Chöl-la-do and Kyön-sang-do, is flat almost throughout, and therefore it is not probable that there are any places which produce coal. It may be well to make another investigation next year. Corea is mostly mountainous, and there is little flat country. The agriculturists, consequently, find cultivation difficult. The population increases every day, however, and there is no other industry for them to follow. It is well, therefore, to take precautions in time, and to remove the interdiction on trade by sea, and thus extend the means of earning a livelihood, open up the mines, and provide for the wants of the country. This, being the means by which the country can be made rich and powerful, is a most urgent matter. Copper and iron are mostly the produce of the mines, and there is clear evidence of the good quality of the ore. The local system of obtaining ore from a mine is to do first what is easiest, and leave to the last what is difficult. They dig away at the mine, and the hole gets gradually deeper; but there is no ventilation, and no means of furnishing a light. There are many springs which discharge water into the workings, and no appliances for getting rid of this water. If the mine is, under these circumstances, abandoned, the capital put into it is lost, while, on the other hand, it can only be worked at the risk of life. No profit can thus be made out of these mines under the local method of working them. If, however, machinery is employed, and the mines worked in other respects according to modern methods, the difficulties of light and water will be avoided, the miners can work as they please, the workings will be developed, the number of men employed will increase, and more and more ore will be extracted from the mine. Under this system the hardest is put first and the easiest last.

If modern methods are followed much capital will be required for the erection of foreign machinery, and in employing foreign artisans care must be taken to select good men. Japanese furnaces for forging iron are used by the country people, but they are useless. They engage as workmen coal miners who work the coal mines at Ho-puk, but no practical results are visible; therefore, although there is plenty of coal in the mines in the various prefectures, there is no coal to be obtained in the vicinity of the mines which can be used for the purpose of smelting the ore, and, moreover, as the ore is found in lofty and steep mountain ranges, it is not easy to transport it. The working of the mines of Corea is attended with great difficulty, which railways are the only means of overcoming; and it is pointed out that, when there is no coal in the country which produces the five metals (i. e., gold, silver, copper, iron and lead), either the ore must be transported to where the coal is, or the latter must be taken to the other mines. One of the two things must be done. In working the various five metal mines the first thing to be done is to look for places where there is coal; the second is to construct connecting lines of railways, and to carry out these objects a great deal of capital will be needed.

A firm is now erecting at Johnson City, Tenn., what, it is said, will be the largest tannery in the world.



A GROUP OF NEW GERMAN STOVES.

very near the bottom. As far as I understood the matter, they were not in the habit of making more than one fire a day, and that usually in the morning; that is to say, they light the fire in the morning, put in sufficient fuel to last some three or four hours, and do not replenish it during the day, except in extremely cold seasons, the theory being that this is sufficient to heat the entire surface of the stove, although it takes two or three hours to do so, and when this is accomplished they simply close up the exits of the stove and let it gradually cool off and give off its heat into the room. This, to me, seems a very primitive method of heating, and one that I think Americans would not take very kindly to. In fact, our consuls, with whom I talked, admitted they were pretty nearly frozen from the inadequate heating capacity, and were very desirous of getting American stoves, and lost no opportunity of doing so. The sizes smaller than that shown in the cut are finished in porcelain and are less elaborate, being considerably cheaper in cost, and the finish generally being much plainer. I was surprised to find, however, that the price of the large size of tile stoves represented by cut was very reasonable. I was assured that these sold as low as the medium size of the American base-burner which is there from \$40 to \$50.

"As to the kind of fuel used in these tile stoves, they use a species of hard coal very similar to that used here, but a little more bituminous, if anything. They have grades that compare very favorably with ours, but the softer kind is rather more desirable for

heaters as the Swedish tile stoves, which are famous heaters. But whatever their construction, they are very interesting and beautiful, and as ornaments they surpass anything in the stove line made in this country.

At the Zurich exhibition some remarkably fine tile and porcelain stoves were shown. A correspondent who was at that time in Switzerland and who attended the exhibition, writes: "The exhibition contains several fine specimens of faience stoves, both ancient and modern, in the production of which Switzerland has for ages excelled. This industry flourished from the sixteenth to the eighteenth century, and its most important seat was Winterthur. These stoves are composed of tiles which, in the first instance, were embellished with figures in strong relief, painted green or brown, and highly varnished. The scenes depicted are nearly all Biblical and in great variety. Built as they are in stages en retraite, and surrounded with a highly artistic coping, the whole in true Renaissance style, some of the stoves are exceedingly beautiful. At a later period it became the fashion simply to ornament the tiles on a white ground. Swiss stoves in this style of the seventeenth century are unrivaled. The most illustrious masters did not disdain to furnish designs for their decoration. The subjects, mostly allegories and personifications, were well chosen and skillfully executed. A Swiss gentleman of that age often spent as much money in the decoration of his stoves as on the building of his house. After the seventeenth century painting in colors was superseded

by pedestals in the form of lions. Under the coping is a frieze, on which are depicted Night and Morning and the four seasons, while lower down appear allegoric figures representing Faith, Justice, Charity, and other virtues. The back part of the stove touches the wall, through which, from the outside, after the manner common in Germany and Switzerland, the fire is fed with fuel. On either side of the stove is a seat, also in faience. In the centre are niches, containing, in full relief, statuettes emblematic of the five continents. The entire front is decorated in painted faience, and here and there, according to ancient custom, appear texts and verses in old German characters. Another specimen, on which are painted, in deep green on a white ground, the five senses, in the style of the sixteenth century, is an exact reproduction of a stove of that age still in use in the chateau of Wullingen. Herr Keiser, of Zug, instead of working after ancient patterns, has built a modern faience chimney-piece, modeled on a design of his own. The sides are supported by graceful colonettes; the part immediately above the hearth is adorned with colored medallions and battle pieces, and the coping takes the shape of a semi-cornice. The coloring and workmanship are excellent, and the general effect is in the highest degree pleasing and artistic."

The stoves shown at Zurich were finer and more remarkable than the one we illustrate, but they belong to another class of goods. Our stove is an everyday affair, and is the more interesting on that account. The other stoves shown in our group are

ANSONIA
BRASS & COPPER CO.,
No. 19 Cliff Street,
Phelps Building, NEW YORK,
MANUFACTURERS OF

BRASS AND COPPER

IN
Sheets, Bolts, Rods, Wire, &c.
Seamless Brass & Copper
Tubing.

Ansonia Corrugated Stove Platforms.
PURE COPPER WIRE
Electrical Purposes, Bare and Covered.
Phosphor Bronze Rods for Pumps, &c.

ANSONIA ★ REFINED
INCOT COPPER.

PHELPS, DODGE & CO.,
IMPORTERS OF

TIN PLATE,

ROOFING PLATE,

Sheet Iron Copper, Pig Tin, Wire,
Zinc, &c.

MANUFACTURERS OF

COPPER AND BRASS.

CLIFF STREET, NEW YORK.

SCOVILL MFG CO

BRASS,

HINGES WIRE, GERMAN SILVER.

PHOTOGRAPHIC GOODS.

BUTTONS,

CLOTH AND METAL.

DEPOTS
419 & 421 Broome St., N. Y.
177 Devonshire St., Boston.
183 Lake St., Chicago.

FACTORIES,
Waterbury, Conn.
New Haven, Conn.
New York City.

DICKERSON, VAN DUSEN & CO.,

Importers of

Tin Plate, Pig Tin, Sheet Iron, Copper,
Wire, Zinc, Etc.

29 & 31 Cliff St., cor. Fulton,
DICKERSON & CO., Liverpool. NEW YORK.

THE NEW HAVEN

COPPER CO.,

SOLE MAKERS OF

POLISHED COPPER

Under Patent of T. James, Sept. 12, 1876.

ALSO MANUFACTURERS AND
DEALERS IN

BRAZIERS & SHEATHING COPPER,

Kettles, Bottoms, Bolts, Circles, &c.

290 Pearl Street - NEW YORK.

A. C. NORTHROP,

Waterbury, Conn.,

NOVELTIES IN BRASS AND OTHER METAL GOODS

FOR HARDWARE TRADE.

Wrought Iron and Brass Machine Screws; Turned, Hexagon, Round and Square Head Cap and
Set Screws; Brass and Iron Safety and Jack Chain; Gilt, Nickel Plated and Bronze Trimmings of all
kinds, from sheet Iron, Steel or Brass.
Estimates on patented articles, or any description of Sheet Metal work, respectfully solicited and
promptly given.

BRODERICK & BASCOM ROPE CO.,

MANUFACTURERS OF



WIRE ROPE
BRODERICK & BASCOM ROPE CO.

IRON WIRE ROPE. STEEL WIRE ROPE.

728 N. Main St., St. Louis, Mo.

WORCESTER WIRE CO.,

Manufacturers of

IRON AND STEEL

WIRE

For all Purposes.

WORCESTER, MASS.



Waterbury Brass Co.

CAPITAL, \$400,000.

Sheet, Roll and Platers' Brass,

GERMAN SILVER,

Copper, Brass and German Silver Wire,

BRASS AND COPPER TUBING,

COPPER RIVETS AND BURS,

BRASS KETTLES,

Door Rail, Brass Tags,

PERCUSSION CAPS,

POWDER FLASKS,

Metallic Eyelets, Shot Pouches, Tape Measures, &c.

And small Brass Ware of every Description.

Cartridge Metal in Sheets or Shells a Specialty.

Sole Agents for the

Capewell Mfg. Co.'s Line of Sport-

ing Goods.

DEPOTS, MILL AT

296 Broadway, New York, WATERBURY,

125 Eddy St., Providence, R. I. Conn.

Detroit Copper & Brass

Rolling Mills.

BRAZIERS' AND SHEATHING COPPER,

ROLLED, SHEET & PLATERS' BRASS

GERMAN OR NICKEL SILVER,

Copper Wire for Electrical and other purposes,

Brass and German Silver Wire,

Copper Rivets and Burs,

COPPER BOTTOMS FOR TEA KETTLES AND BOILERS.

Cor. Larned & Fourth Sts., Detroit, Mich.

ROME IRON WORKS,

Manufacturers of

Brass, Gilding Metal, Cop-

per and German Silver

(In Sheets, Rods, Tubing or Wire),

COPPER & BRASS RIVETS

AND BURS.

Rome, New York.

BROWN & BROTHERS,

81 Chambers St., N. Y. Waterbury, Conn.

MANUFACTURERS OF

BRASS, COPPER AND

GERMAN SILVER

In Sheets, Rods, Wire, Tubing,

Rivets, and Burs, Etc.

ALSO,

Seamless Brass & Copper Tubing.

PATENTED SEAMLESS BRASS AND COPPER
HOUSE BOILERS, warranted to stand 300 lbs.
pressure and guaranteed against vacuum.

PATENTED SPRING TEMPERED SHANK,
SILVER-PLATED, FLAT TABLE WARE, in rich
designs.

GERMAN SILVER SPOONS AND FORKS.

The Plume & Atwood
Mfg. Company,

MANUFACTURERS OF

SHEET and ROLL BRASS and WIRE,

German Silver and Gilding Metal,

Copper Rivets and Burs,

Copper Electrical Wire, Pins,

Brass Butt Hinges,

Jack Chain,

Kerosene Burners,

Lamp Trimmings, &c.

18 Murray Street, New York.

13 Federal Street, Boston.

109 Lake Street, Chicago.

Rolling Mill, Factories,

THOMASTON, CT. WATERBURY, CT.

Bridgeport Brass Co.,

MANUFACTURERS OF

Sheet and Roll Brass,

Brass & Copper Wire & Tubing

Seamless and Brazed Tubing,

Copper and Iron Rivets.

OILERS and CUSPADORES, LAMPS and TRIMMINGS,

LANTERNS and TRIMMINGS, KEROSENE BURNERS,

Clocks & Fly Fan Movements, PLUMBERS' MATERIALS.

Particular attention paid to cutting out Blanks

and manufacturing Metal Goods.

MANUFACTORY, WAREHOUSE

Bridgeport, Conn. 19 Murray St., N. Y.

HARRISON WIRE CO.,

ST. LOUIS, MO.,

MANUFACTURERS OF

WIRE

AND

WIRE ROPE.

Holmes, Booth & Haydens,

WATERBURY, CONN.

NEW YORK, BOSTON,

49 Chambers St. 18 Federal St.

Manufacturers of all kinds of

Brass, Copper & German Silver,

ROLLED AND IN SHEETS.

BRASS & COPPER WIRE.

Tubing, Copper Rivets & Burs.

BRASS & IRON

JACK CHAIN, DOOR RAIL.

German Silver Spoons,

SILVER PLATED FORKS & SPOONS,

Kerosene Burners, &c.

JOHN DAVOL & SONS,

Agents for

Brooklyn Brass & Copper Co.,

Dealers in

Ingot Copper, Spelter, Lead, Tin,

Antimony, Solder & Old Metals.

100 John Street, New York.

PASSAIC ZINC CO.

Manufacturers of

Pure Spelter

FOR

Cartridge Brass, Gas Fixtures, Bronzes

AND ALL FINE WORK.

Also for

Galvanizers & Brass Founders.

MANNING & SQUIER, Gen'l Agents,

113 Liberty Street, N. Y.

Geo. W. Prentiss & Co.,

HOLYOKE, MASS.,

MANUFACTURERS OF

IRON WIRE.



Bright, Coppered, Annealed and Tin
Plated. Also GUN SCREW WIRE
of all sizes straightened and cut to order.



MANUFACTURE
BROWN, SISUM & CO., 85 Chambers St.
Bolt Hooks, Cutters, Spring Keys, D Rings,
Snaps, and everything pertaining to wire bending
FACTORY BROOKLYN.

PHILIP L. MOEN, President & Treasurer. CHARLES F. WASHBURN, Vice President & Secretary.

Washburn & Moen Mfg. Co.
Established, 1831. Capital, \$1,500,000
WORCESTER, MASS.

WIRE DRAWERS.
Patent Galvanizing, Rolling and Tempering.
MANUFACTURERS OF
IRON, AND IRON AND STEEL WIRE.
Of Every Description.

A SPECIALTY MADE OF
GALVANIZED TELEGRAPH WIRE,
GALVANIZED TELEPHONE WIRE,
PATENT STEEL WIRE BALE TIES,
PATENT STEEL BARB FENCING,
AND PUMP CHAIN.

WAREHOUSES: New York, 16 Cliff and 241 Pearl Street.
Chicago, 107 and 109 Lake Street.

"NATIONAL WIRE AND LANTERN WORKS."
Warehouse, 45 Fulton Street, New York.
And California Wire Works Co., San Francisco, Cal
Manufactory, Nos. 119, 119, 1201, 1203, 1205, 1207, 1209 and 1211 De Kalb Avenue, Brooklyn, N. Y.

HOWARD & MORSE,

MANUFACTURERS OF

BRASS, COPPER & IRON WIRE CLOTH,

Heavy Rolled Cloth for Malt Kiln Floors. Wire Work, Wire Fence, Railing
and Guards. Also, Hand and Railroad Lanterns.



THE TRENTON IRON CO.,

TRENTON, NEW JERSEY.



IRON WIRE, STEEL WIRE, WIRE RODS.

BRAZIER
RODS,
BAR
IRON,
COPPERAS.

New York Office, - - COOPER, HEWITT & CO., 17 Burling Slip.
Philadelphia Office, - - - - 21 North Fourth Street.



WAREHOUSES:

87 LIBERTY STREET, NEW YORK.

Works: WILKESBARRE, PA.

This Advertisement Changed Weekly.

John B. McArthur

87 Liberty St., NEW YORK. 89 Lake St., CHICAGO.

Received Award Atlanta Exposition.

REASONS WHY BARB FENCE IS BEST.

1. It is cheaper.
2. It casts no shade.
3. It occupies less space.
4. It is the most durable.
5. It requires less repairs.
6. It cannot be burned up.
7. It cannot be blown down.
8. It cannot be washed away.
9. It does not harbor vermin.
10. Economy in transportation.
11. It does not obstruct the view.
12. Not the occasion of snow drifts.
13. It provides perfect protection to crops.
14. Ease and quickness with which it can be put up.
15. It is the only fence that will keep stock off railroad.
16. It is the only fence that can be made "hog tight, horse high and bull strong."
17. It will protect orchards from boys, and water-melon patches from older depredators.

STAUFFER, MACREARY & CO. New Orleans, La.

CARLIN & FULTON, Baltimore, Md.

A. LESCHEN & SONS,

Manufacturers of

WIRE ROPE

Hemp Packing
Twines.

Tarred Lathyrn,
Manila Rope.

919 to 923 N. Main St., ST. LOUIS, MO.

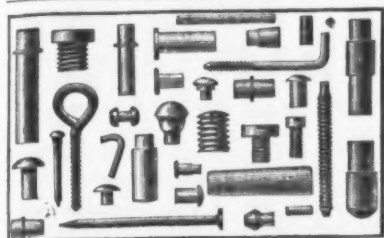
Correspondence invited

O. LINDEMANN & CO.,
Manufacturers of
Japanned, Brass,
Tin Plated
and Wood
**BIRD
CAGES.**
Original inventors
and patentees of
Bright Metal Cages,
constructed without
rodlets.
**254 Pearl St.,
NEW YORK.**



CARY & MOEN,
Manufacturers of
STEEL WIRE for all purposes and **STEEL SPRINGS** of every description.

Market Steel Wire, Crinoline Wire, tempered and covered.
Also Patent Tempered Steel Furniture Springs, constantly on hand.
234, 236 and 238 West 29th Street, - - - - - **NEW YORK.**



POPE, COLE & Co.

**BALTIMORE
COPPER WORKS,**

No. 57 South Gay St., BALTIMORE, MD.,

Have always on hand and for sale

INGOT COPPER,

also Cakes, of unequalled purity and toughness.

G. Gunther,
Manufacturer of
Patented Brass, Silver Plated
and Japanned
BIRD CAGES.
Can be nested for ex-
port shipments.
**46 Park Place,
NEW YORK.**



Largest variety in patterns and unsurpassed in
low prices. New Illustrated Catalogues and Price
Lists on application.

CLEVELAND WIRE WORKS

MANUFACTURER OF

**BRASS, STEEL AND
GALVANIZED WIRE,**
Foundry Riddles, Coke and
Coal Screens.

CLEVELAND, - - - - OHIO.

Bergen Port Spelter.

MINES: WORKS & FURNACES,
Lehigh Valley, Pa. Bergen Port, N. J.
The only Miners and Manufacturers of

PURE

**LEHIGH
SPELTER**

From Lehigh Ore.

Especially adapted for
Cartridge Metal and German Silver.

Also manufacturers of

BERGEN PORT OXIDE ZINC.

Superior for Liquid Paint on account of its body
and wearing properties.

BERGEN PORT ZINC CO.

E. A. FISHER, Agent, 13 Burling Slip, N. Y.

G. M. HOTCHKISS & CO.

West Haven, Conn.,

MANUFACTURERS OF

Brass, Iron & Steel Keys,

Locksmiths' and Bellhangers' Supplies,

HARDWARE SPECIALTIES.

Illustrated Catalogue Furnished on Application.

Also Brass and Nickel Plated
Suspender Buckles.

NOVELTIES OF ALL KINDS, MADE EITHER OF
SHEET METAL OR WIRE, A SPECIALTY.

NEW MAKE OF MINE LAMP.

THREE
DIFFERENT
SIZES
SPOUTS

SEAMLESS
BRASS
COLLAR,
BRASS HINGE,
Solid Lid.
NO SOLDERING
THE HINGE
CANNOT
MELT OFF.
LEONARD BROS., Scranton, Pa.

IRON AND BRASS RIVETS,
Studs, Pins, Screws, &c.,
For Manufacturers of Light Hardware.
BLAKE & JOHNSON, Waterbury, Conn.

**THE GAUTIER STEEL DE-
PARTMENT** of Cambria Iron
Company, at Johnstown Pa.,
is prepared to contract with
makers of Barb Wire Fencing
for season's supplies of Strand
and Barbing Wire, either An-
nealed or Galvanized, and to
guarantee prompt and steady
shipments, and a quality un-
surpassed.

[No. 41.]

NEW YORK OFFICE:
104 Reade St.

PHILADELPHIA OFFICE:
523 Arch St.

CHARLES A. OTIS, President. SAM'L ANDREWS, Vice President. SAM'L A. BAGUE, General Manager.
THOS. JOPLING, Treasurer. JOHN C. ANDREWS, Secretary.

THE AMERICAN WIRE COMPANY,
DRAWERS OF
IRON AND STEEL WIRE OF EVERY
DESCRIPTION

GALVANIZED, TINNED AND COPPERED WIRE.
High Grade and Fine Quality Wires a Specialty.
CLEVELAND, OHIO.

J. A. EMERICK HOWARD EVANS.
MANUFACTURERS

**MOLDERS' TOOLS,
FOUNDRY FACING,
MOLDING SAND,
FOUNDRY SUPPLIES.**
J. A. EMERICK & CO.,
1056 to 1076 Beach St., PHILADELPHIA.

ESTABLISHED 1837.
H. S. CHASE, Sec'y.

INCORPORATED 1876.
C. F. POPE, Treas.

Waterbury Mfg. Co.,
WATERBURY, CONN.
Brass Goods.

PRIZE MEDALLISTS.
Exhibitions of 1862, 1865, 1867, 1873, 1876, and only Award and Medal for Notable Steel
Shutters at Philadelphia 1876, Paris 1878, and Melbourne 1881.

CLARK, BUNNETT & CO., Limited,
Late CLARK & COMPANY,
Original Inventors and Sole Patentees of

Noiseless, Self-Coiling, Revolving Steel Shutters.
Fire and Burglar Proof Also, Improved Rolling Wood Shutters of various kinds, and Patent
METALLIC VENETIAN BLINDS.

Office and Manufactory, - - 162 & 164 West 27th Street New York.

MENDEN & SCHWERTZ IRON AND STEEL WIRE WORKS,
AT SCHWERTZ, WESTPHALIA, GERMANY.

The largest Wire Works in the world. Make, on 12 trains, STEEL AND IRON WIRE RODS of all
dimensions and descriptions.

SCREW, RIVET, NAIL AND CHAIN RODS, SPECIALTIES.

SOLE AGENTS FOR THE UNITED STATES:
WOLTMAN & MICKERTS,
78 William Street, NEW YORK. 5 North Second Street, ST. LOUIS, MO.

How India Pays for England's "Free Trade."

English writers on political economy invariably select England, which, superficially considered, appears in a prosperous condition, as a brilliant example of the benefits resulting from the adoption of a free-trade policy. England, as we all know, has an enormously expensive Government, and it is evident that the revenue raised by a duty upon a few articles, as, for example, tea and coffee, a tax upon liquors and direct tax upon her people, does not, as claimed, suffice to cover expenses. The unknown source of the enormous income necessary is now found to be the excessive taxation of the 200,000,000 inhabitants of British India. What this tax is, to what extent and how levied, is the subject of an article in the *Nineteenth Century*, and is written by Mr. J. Seymour Keay, a gentleman who has long been a resident of India. We quote as follows:

The connection between England and India is the momentous fact of cotemporary history. In order to maintain the connection, England imposed a debt of £160,000,000 upon the Indian people, and now raises from them a revenue of \$350,000,000 annually to pay for the system of government which it has set up. England charges them \$80,000,000 yearly for an army to preserve in their midst her alien dominion, avowedly not resting on their suffrages. Much of the taxation levied on the Indian people has been to contribute to no less than eight English wars within the last 40 years—two with New Zealand, two with China and one with Russia, Abyssinia, Persia and Egypt, respectively; and India's revenues are at this moment expended on supporting British agencies in China, Persia, Zanzibar and Aden—the last named alone costing an immense sum annually. Besides these, India is charged large sums for military depots in England, and for British war ships cruising in Eastern waters. Sir Charles Trevelyan, in his evidence before the Parliamentary Committee on Indian Finance, which sat in 1873, thus explained the reason: "We charge Canada, Australia, the Cape of Good Hope, and the whole round of the British Colonies, nothing; why should we charge India anything? The only real difference is that Canada or Australia would not bear it, whereas India is at our mercy, and we can charge her what we like." While the whole European population in India, exclusive of the rank and file of the army, numbers only 68,000, no less than 25,402 of them hold Government posts, for which they draw the enormous sum of \$63,882,865 yearly from the Indian Treasury. It must be remembered, also, that this does not reveal one-half the income drawn by Englishmen from the squalid Indian peasantry. There must be added the pay of the rank and file of the English army, the cost of Government stores imported from England, the interest on the public debt and on the guaranteed railways—almost exclusively held by Europeans—and the heavy loss by exchange in remittances to that country. With these items and allowances of less than \$500 a year, the direct tribute wrung from the Indian Treasury by her disinterested governors amounts up to no less than \$150,000,000 yearly. And this is wholly apart from the amount (estimated at \$90,000,000) taken every year by Englishmen as profits on exports, imports, insurance, and other branches of trade between England and India.

A native army of 125,000 men, though of no value in the presence of the enemy, is of great value as providing appointments for 2800 British officers. That it requires 64,000 English troops to watch it is only an additional advantage, for these troops in their turn furnish appointments for other 3200 British officers. Mr. John Bright's return, already referred to, discloses the fact that \$25,680,000 of the Indian revenues are annually expended on military pay and allowances to 8103 English officers. That England has debauched the interests of the people is shown by the fact that in a Blue Book presented to Parliament in 1873 a judge thus enumerates the practices which have become common under shelter of our procedure: "Tampering with documents, suborning witnesses, garbling accounts, obtaining bonds and refusing consideration, taking payments and denying them in court, never giving receipts, dunning people into grossly one-sided compromises of their debts, and then refusing delivery of their bonds, in order to file suits on them; carrying away whole crops, bullocks and stores of grain, and then flatly denying all knowledge of them. These frauds are practiced with impunity nine times out of ten."

These people are getting poorer every year instead of richer. Yet England has steadily increased their taxation in the last 40 years from \$95,000,000 to \$350,000,000 annually, although their poverty is such that its extent can hardly be realized by people in this country. The average annual income of the people of India is now less than \$10 per head, of which wretched pittance England extorts \$2.50 for taxation, leaving them for their own support, even in good seasons, a much smaller sum per head than is found absolutely necessary to maintain native prisoners in the Indian criminal gaols. The bulk of the people only manage to exist by universal and unremitting toil. Moreover, hard as is their lot, they cheerfully undertake the task of supporting all their own poor—an obligation which is, I believe, unknown among Western nations. In Europe, among the laboring classes, the husband is in general looked upon as the bread-winner, and there is some rest for the wife, for the child, for the sick and for the old. But in India none are exempt from grinding labor. The expectant mother works among the rice or sugar-cane as long as she possibly can; the nursing mother carries her infant with her to the fields and lays it down close at hand on a little mat or in a hollow tree. The child, as soon as it can toddle; the old, as long as they can totter—all are engaged in the twofold task of providing a "half-feed" for themselves, and maintaining the Indian Government in splendor. One of the ablest revenue officers in the Madras civil service says:

"The ryots are always in poverty and generally in debt. A ryot lives from hand to mouth. He rarely sees money. His

dwelling is a hut of mud walls and thatched roof, and destitute of anything that can be called furniture. His food, and that of his family, is thin porridge made of meal boiled in water, or boiled rice, with a little condiment. The laborer is in a worse condition than the poor ryot above spoken of. In fact, almost the whole of his earnings must necessarily be consumed in a spare allowance of coarse and unvaried food and a bare sufficiency of clothing. The wretched hut he lives in can hardly be valued at all."

They are fully alive to the value of fertilizers, but, as Sir Bartle Frere reported some years ago, "owing to a long course of poverty, in a great many cases they have got out of the habit of using them." The land yields less and less, but there is no abatement—there is a steady increase—in the amount of produce required to be sold for the payment of the taxes. This is the true cause of the great increase of exports, which is pointed to with official jubilation as a proof of the highest prosperity. The result is that the ryot has to eat less and less every year, until he pines and droops in semi-starvation. No less an authority than Sir James Caird, in his official report on the condition of India, concludes as follows:

"The cattle in most parts at certain seasons are half-starved, and their manure is used as fuel. The numbers of people are increasing, and their condition is becoming every 10 years more desperate. Crop follows crop without intermission, so that Indian agriculture is becoming simply a process of exhaustion. An exhausting agriculture and an increasing population must come to a deadlock."

The land tax, producing \$50,000,000 from 123,000,000 acres of land, owing to the low production of the soil, averaging something like \$7.50 an acre, is really a crushing burden, but is levied both in good and bad seasons, and England exacts nearly cent per cent. interest on arrears. "The Deccan cultivator," say the commissioners who reported in 1878 on the state of the Deccan districts of the Bombay Presidency, "is indebted on an average to the extent of 16 or 17 years' rent of his holding. He has nothing to hope for, but lives in daily fear of the final catastrophe."

England has confiscated for revenue purposes all the waste lands and uplands—the property of the people from time immemorial. She raises \$30,000,000 by means of a stamp act, with provisions so complicated and vexatious, and costs so excessive, as to lead to frequent miscarriages of justice, and—imposed, as it is, on an ignorant population—to foster all kinds of dishonesty and fraud. She recklessly encourages the vices of opium-eating and drunkenness, for the sake of the revenue derived from them.

English officials have long ago arrived at the conclusion that the 250,000,000 of people in India are so poor as to be unable to use any article which is taxable in other countries, and that the only way to compel them to contribute the \$350,000,000 annually required by their English masters is by levying enormous taxes on such articles as must be had, as a matter of necessity, for bare life, by the very poorest. Of the elements—air, earth and water—the air has hitherto eluded the grasp of the Indian tax-gatherer. The earth has been made to furnish as much revenue as could be taken from it. There is no resource, therefore, but to take the amount required from the remaining element, the water. Accordingly, if a cultivator dig a well in a dry place, with the object of irrigating some of the adjacent land, not only has he to bear the whole cost of the well, but on all the water he draws from it he has to pay to Government a special assessment, in the shape of a very heavy tax upon the irrigated soil. It is needless to say that such an impost has the effect of greatly discouraging the digging of wells, and by so doing tells heavily against the people in times of drought and famine.

It is not, however, by a tax on fresh water that the enormous wants of the English can be satisfied. The waves of the sea itself have been confiscated and made to contribute an annual subsidy of \$35,000,000 to the English Treasury. Salt is a necessity of life of which the poorest require to consume about as much as the richest. A salt tax, therefore, however exorbitant in amount, is calculated to extort nearly as much from the beggar as from the millionaire. In all other countries, and by all other economists, this would be deemed a fatal objection to such an impost. In England, however, it is considered its chief recommendation—its crowning advantage. In the words of a well-known officer: "The salt-tax is a poll-tax which all must pay; it is easily collected, and it is the only means by which you can make the poorer classes in India contribute to the expenses of the Government." Accordingly the Government of England asserts a monopoly even of the natural process of salt manufacture by solar evaporation on the sea shore. This monopoly they defend by stringent penal enactments, and by these means they succeed in levying a tax of about 3000 per cent. upon the value of all the salt consumed by 250,000,000 people. They compel the poorest classes in India to pay them no less than 75 cents for every pennyworth of salt—a charge which amounts to from 5 to 8 per cent. of the whole yearly earnings of the Indian agricultural laborer.

The sufferings at this moment inflicted by England on a sixth part of the human race by the salt monopoly are such as, if they could be presented at one view, would cover us with shame before the civilized world. Within the last 40 years we have trebled our taxation of this first necessary of life on the poorest peasantry on the face of the earth. From this cause not only are the cattle fast deteriorating, but the health of the people themselves is largely suffering. Scurvy and leprosy, unsightly blotches and growths, congenital deformities, and a peculiar lankness and misshapen of limb are all ascribed by the poor to their deprivation of salt.

"I despair," says Mr. Keay, in conclusion, "of giving any adequate idea of the miseries inflicted on a helpless people, too poor to consume ought save the bare necessities of life, by this method of compelling them, on pain, as it were, of death itself, to contribute to the support of an expensive Government. Even to wash a little salt out of the earth is held to be a heinous

OGDEN & WALLACE,
85, 87, 89 & 91 Elm St., New York.
Iron and Steel
Of every description kept in stock.
Agents for Park Brother & Co.'s
BLACK DIAMOND STEEL.
All sizes of Cast and Machinery Steel constantly on hand.

PIERSON & CO.,
24 Broadway, New York City.
Iron & Steel.
COMMON & REFINED IRON,
Hoops, Rods, Scrolls, Bands, Ovals,
Horse Shoe, Nail Rods,
Steel, &c.
Orders promptly filled from stock.

ABEEL BROS.,
180 SOUTH ST., NEW YORK.
365 WATER ST.,
"ULSTER" IRON,
"CATASAUQUA" IRON,
ALLENTOWN SHAFING,
COMMON IRON,
And full assortment of sizes of the best brands of
REFINED IRON,
Band, Hoop, Scroll and Angle Iron. Cast, Spring,
Toe-Calk and S. S. Steel
TELEPHONE CALL, "NASSAU, 379"

A. R. WHITNEY & CO.,
MANUFACTURERS OF AND DEALERS IN
IRON.
Warehouses: 56, 58 and 60 Hudson St.,
93, 95 and 97 Thomas St.
AGENCIES:
PORTAGE IRON CO., Limited, Merchant Iron,
RAMSDALE IRON WORKS, Merchant Iron,
NORWAY IRON AND STEEL WORKS, Homo-
geneous Steel Plates,
BAY STATE IRON CO., Tank, Boiler and Girder
Plates,
H. P. NAILS CO., Wire Nails,
BRANDYWINE ROLLING MILL, Boiler Plates,
GLASGOW TUBE WORKS, Boiler Flues,
A. M. BYERS & CO., Wrought Iron Pipe,
CARNEGIE BROS. & CO., Limited, Wrought
Iron Beams, Channels and Shapes,
Bessemer Steel Shafting, Plain and Polished.
Plans and estimates furnished and contracts
made for erecting iron structures of every descrip-
tion. Books containing cuts of all iron made sent
on application by mail. Sample pieces at office.
Please address 55 Hudson St., New York.

BORDEN & LOVELL,
Commission Merchants,
70 & 71 West St.,
L. N. LOVELL,
C. A. GREENE,
H. L. FREELAND,
— NEW YORK.
Agents for the sale of
Fall River Iron Co.'s Nails,
Bands, Hoops & Rods,
AND
Borden Mining Company's
Cumberland Coals.

WILLIAM H. WALLACE & CO.,
IRON MERCHANTS
Cor. Albany & Washington Sts.,
NEW YORK CITY.
WM. H. WALLACE. WM. BISPHAM.

ORFORD COPPER & SULPHUR COMPANY,
SMELTERS AND REFINERS OF COPPER.
THOS. J. POPE & BRO., Agents, 292 Pearl St., New York.
Copper Ore, Mattes or Bullion purchased. Advances made on consignments for refining and sale.
Smelting and Refining Works at Bergen Point, near New York. Offices, 37 & 39 Wall St., New York.

PASSAIC ROLLING MILL CO.,
Manufacture and have always in stock
ROLLED IRON BEAMS,
Channels, Angles, Tees, Merchant Bars, Riveted Work,
Forgings, Eye Bars, &c.
PATERSON, N. J.
Room 45, Astor House, New York.

CUT NAILS.
Hot Pressed Nuts, Bolts, Washers, &c.
DOVER IRON CO.'S
BOILER RIVETS,
Boiler Brace Jaws, Socket Bolts, &c.
FULLER BROTHERS & CO.
139 Greenwich Street, New York.

Marshall Lefferts & Co.,
90 Beekman St., New York City,
MANUFACTURERS OF
Galvanized Sheet Iron,
Best Bloom, Best Refined and Common.
Galvanized Wire Telegraph and Fence; Galvanized
Hoop and Band Iron, Galvanized Rod and Bar Iron,
Galvanized Nails, Galvanized Chain, Galvanized Iron
Pipe.

CORRUGATED SHEET IRON
For Roofing, &c., Galvanized, Plain or Painted
Best Charcoal, Best Refined and Common
SHEET IRON.
Plate and Tank Iron,
C No. 1, C H No. 1, C H No. 1 Flange, Best Flange,
Best Flange Fire Box, Circles.

ALL DESCRIPTIONS OF
Iron Work Galvanized or Tinned to Order.
Price list and quotations sent upon application.
ROME MERCHANT IRON MILLS,
ROME, N. Y.,
Manufacturers of the best grade of
Bar Iron, Bands and Fine Hoops.
scrolls, Ovals, Half Ovals, Half Rounds, Hexagon and
Horse Shoe Iron. Also from Charcoal Pig a superior
quality of iron branded J. G. All puddled balls re-
duced by hammer. Orders may be sent to the Mill or
to J. O. C. KENT, our Agent, at 59 John
Street, New York.

FOX & DRUMMOND,
RAILWAY
AND
ROLLING MILL
MATERIAL.
68 WALL STREET,
NEW YORK.

JAMES WILLIAMSON & CO.,
SCOTCH AND AMERICAN
PIG IRON,
No. 63 Wall St., New York.
ULSTER IRON WORKS
90 Broadway, New York.

Tuckerman, Mulligan & Co
CARMICHAEL & EMMENS
130, 132 & 134 Cedar St., New York, and
Nos. 21, 23, 25 & 7 West Lake St., Chicago, Ill.
DEALERS IN
IRON AND STEEL BOILER PLATE.
Lap-Welded Boiler Tubes, &c. &c.
Agent for The Coatesville Iron Co. The Laurel Roll-
ing Mills, and Union Tube Works; Wrought Iron
Beams, Angles, Tees, Rivets, &c.

PITTSBURGH TOOL CO.,
Successors to
ALKER & CROMLISH,
Twist Drills, Reamers, Taps and
MACHINISTS' SPECIAL TOOLS,
Machine, Car and Bridge Bolts, Set and Cap
Screws, Boiler Rivets, &c.
LIGHT MACHINE FORGING; A SPECIALTY.
P. O. Box 1060, Pittsburgh, Pa.
FACTORY:
Corner North & Irwin Avenues, Allegheny, Pa.

VOUGHT & WILLIAMS,
DEALERS IN
Horse Shoes and Horse Nails, Tire,
Spring, Toe Calk, Machinery and
Tool Steel, Bolts, Rasps, Files,
Drilling Machines, &c.
288 Greenwich St., New York.

OXFORD
IRON AND NAIL CO.,
Cut Nails
AND
SPIKES.

J. S. SCRANTON, Sales Agent,
81, 83 and 85 Washington Street,
NEW YORK.

JOHN W. QUINCY & CO.,
98 William Street, New York.
Anthracite & Charcoal Pig Irons,
Wrought Scrap, Cut Nails, Copper,
BLOCK TIN, LEAD, SELLER, ANTIMONY, NICKEL, &c.

HARRISON & GILLOON
IRON AND METAL DEALERS,
55, 56, 57, 58 WATER ST., & 3, 2, 3, 4, 506 CHERRY ST.,
NEW YORK.
Have on hand, and offer for sale, the following:
Scotch and American Pig Iron, Wrought, Cast and
Machinery Scrap Iron, Car Wheels, Axles and Heavy
Wrought Iron; also old Copper, Composition, Brass,
Lead, Pewter, Zinc, &c.

BURDEN'S
HORSE SHOES.

"Burden Best"
Iron
Boiler Rivets.
The Burden Iron Company
Troy, N. Y.

EGLESTON BROS. & CO.,
166 South Street, NEW YORK CITY.
267 Front Street,

BURDEN'S
H. B. & S.
AND
ULSTER BAR IRON.
All sizes and shapes in stock.
Also Best Grades of
Am. & Eng. Ref'd Iron, Common Iron, &c.

FRANK L. FROMENT,
112 John St.,
NEW YORK.
IRON AND STEEL.
AGENT FOR
Pencoyd Iron Works,
Malden Iron Co.,
Marshall Iron Co.,
Still Water Co., Iron Beams, Hoop & Band Iron.

W. S. MIDDLETON,
Broker in Machinery & Iron
Agent for
FORSTER'S CRUSHER & PULVERIZER.
The best in market.
W. S. MIDDLETON, 52 John St., N. Y.

B. F. JUDSON,
Importer of and Dealer in
SCOTCH AND AMERICAN
Pig Iron,
Wrought & Cast Scrap Iron,
OLD METALS.
457 & 459 Water St., NEW YORK.
233 & 235 South St.,

Manhattan Rolling Mill.
J. LEONARD,
445 to 451 West St., 177 & 179 Bank St.,
NEW YORK,
Manufacturer of
HORSE SHOE IRON,
Toe Calk Steel,
Rods, Ovals, Half Ovals and Flats.

DANIEL F. COONEY,
88 Washington St., N. Y.
BOILER PLATES AND SHEET IRON,
LAP-WELDED BOILER FLUES,
Boiler Rivets, Angle & T Iron, Cut Nails & Spikes.
Agency for Glasgow Iron Co., Jos. L. Bailey & Co.
Fine Iron Works, Lebanon Rolling Mills, Chester
Pipe and Tube Co., Albany & Reus. Iron and Steel
Co.'s celebrated Boiler Rivets; Homogeneous Steel,
Boiler and Fire-Box Plates.

W. D. WOOD & CO.'S



PATENT
Planished Sheet Iron.

Patented March 14th, 1865; April 8th, 1873;
Sept. 9th, 1873; Oct. 6th, 1874; Jan. 11, 1876.
Guaranteed fully equal in all respects to the
IMPORTED RUSSIA IRON,
and at a much less price.

FOR SALE
by all the principal
METAL DEALERS
in the Large Cities throughout
THE UNITED STATES,
And at their Office,
111 Water Street, PITTSBURGH, PA.

SYRACUSE MALLEABLE
IRON WORKS,
SYRACUSE, N. Y.

Mower and Reaper Castings
and **Carriage Irons a**
Specialty.

W. B. BURNS, Proprietor.
C. W. LEAVITT, 161 Broadway,
NEW YORK.
NEW AND SECOND-HAND
Rails and Railway Equipment
PIG and BAR IRON, OLD RAILS and SCRAP.
General Agent ALLENTOWN ROLLING MILLS.
Agent for PARDEE CAR & MACH. WORKS.

KINNEIL
SCOTCH PIG IRON,
FOR SALE IN LOTS TO SUIT,
EDWARD J. WESSELS
SOLE AGENT FOR THE
UNITED STATES,
17 Cedar St., - - NEW YORK.

F. W. JESUP & CO.,
Railway Supplies and Equipment.
No. 67 Liberty St., NEW YORK.
Agents **NASHUA IRON AND STEEL CO.,**
Manufacturers of
STEEL LOCOMOTIVE TYRES, HOMOGENEOUS
STEEL BOILER PLATES, IRON AND STEEL AXLES,
CRANK PINS, PISTON RODS, SLIDES, &c.
IRON AND STEEL LOCOMOTIVE FORGINGS.

GLENGARNOCK AND CARNBROE SCOTCH PIG IRON.
For spot delivery, and for prompt or forward shipments to New York, Boston, Philadelphia,
Baltimore or New Orleans. For sale by
JAMES LEE & CO., Sole Agents for the United States.
72 Pine Street, NEW YORK.
101 Milk Street, BOSTON, MASS. 156 Washington Street, CHICAGO.
LEECHBURG IRON WORKS

KIRKPATRICK & CO.,
Manufacturers of all grades of
FINE SHEET IRONS,
Refined Cold Rolled, Show Card, Stamping, Tea Tray, Polished, Shovel, Ferrule Iron, &c.)
NATURAL GAS USED AS FUEL.
OFFICE, No. 143 First Ave., Pittsburgh, Pa. WORKS, Leechburg, Pa.
CHARLES HUBBARD,
"SHERIDAN," "LEESPORT,"
"MT. LAUREL" & "TEMPLE" BRANDS PIG IRON.
"CHARCOAL" PIG IRON, "MAIDEN CRFKE" and "NEW RIVER MINERAL" BRANDS.
FAVORITE BRANDS OF SCOTCH PIG IRON IN STOCK AND TO ARRIVE.
Old Car Wheels, Best Brands. 46 Cliff Street, New York City.

JAMES W. ROSS,
IMPORTER OF AND FURNACE AGENT FOR
SCOTCH AND AMERICAN PIG IRON.
MANUFACTURERS AGENT OF
Bar Iron, Car Wheels, Axles, Rails and Railroad Supplies.
WHITAKER IRON COMPANY,
OF WHEELING, W. VA., MANUFACTURERS OF
SHEET IRON, TANK AND FIRE BED,
36 DEARBORN STREET CHICAGO.

JOHN J. SPOWERS, President. **ALEXANDER BURNS, Manager.**
THE JERSEY CITY GALVANIZING CO.,
MANUFACTURERS OF
GALVANIZED MATERIAL OF EVERY DESCRIPTION.
GALVANIZING IN ALL ITS BRANCHES.
Galvanized Sheet Iron—Best Bloom, Best Refined, Common. Galvanized Round, Square Band and
Hoop Iron, &c., &c.

All Sizes
of Corrugation
from
1½ to 5 inches.
All Gauge
and
Sizes
of Sheets.
Corrugated Sheet Iron a Specialty, Galvanized, Black and Painted. Iron Corrugated for the Trade.
Estimates furnished on application.
WORKS, GREEN AND BAY STREETS, JERSEY CITY, N. J. OFFICE AND WAREHOUSE, 98 JOHN STREET, NEW YORK.



STEEL TOE CALKS.

Extra Quality Homogeneous Steel

BOILER PLATE

STEEL PLATES, all descriptions.
Cut Nails and Spikes, Plate and Sheet
Iron, all descriptions.

SHOENBERGER & CO., Pittsburgh, Pa.

WHEELING
NAILS

Laughlin Nail Co.,
JUNCTION IRON CO.,
Joint Yearly Capacity Over
600,000 KEGS.

Manager Sales Dep't,
W. K. ROSS,
97 Chambers Street, New York.
KEystone ROLLING MILL, Limited.

Manufacturers of
IRON
Pittsburgh, - - - Pa.
Bonnell, Botsford & Co.,
Iron, Nails & Spikes.

YOUNGSTOWN, OHIO.
CORRUGATED AND CRIMPED IRON
ROOFING & SIDING,
Iron Buildings, Roofs,
Shutters, Doors, Cornices,
Skylights, Bridges, &c.
MOSELEY IRON BRIDGE AND ROOF CO.,
5 Dey Street, New York.

**Siemens' Regenerative
GAS FURNACE.**
RICHMOND & POTTS,
119 S. Fourth St., PHILADELPHIA, PA.

HENRY LEVY & CO.,
Manufacturers' Agents
For Iron and Steel Rails, Car Wheels, Boiler and
Sheet Iron and General Railway
Equipments.
Old Rails, Axles, and Wheels bought and sold
934 S. 4th St., Philadelphia

Cambria Iron and Steel Works.

The Cambria Iron Co.,
having enjoyed a reputation for more than a
quarter of a century for fair dealing and excel-
lence of its manufactures, has now a capacity of
150,000 Tons of Iron & Steel Rails
And most approved patented
Railway Fastenings.
Address
CAMBRIA IRON COMPANY,
218 South Fourth Street, Philadelphia,
or at Works, Johnstown, Pa.,
or Lenox South, Selling Age 1, 46 Pine St.,
New York.

The Cambria Iron Co.,
having acquired the entire ownership of the
WIRE AND STEEL MILLS
Of the GAUTIER STEEL CO., Limited, will con-
tinue to produce all their specialties, such as Mer-
chant Steel, Plow Steel, Wagon and Carriage
Springs, Rake Teeth and Harrow Teeth, Agricul-
tural Implement Steel and
ALL KINDS OF WIRE,
Well-known for superior quality of material and
excellence of workmanship.
Address
GAUTIER STEEL DEPARTMENT,
PHILIP E. GAUTIER, Gen'l Sup't, Johnstown,
New York Warehouse, 103 Beale St.
Philadelphia Warehouse, 523 Arch St.

THE PHOENIX IRON CO.,

410 Walnut Street, PHILADELPHIA.
Manufacturers of Wrought Iron
Beams, Deck Beams, Channels, Angle & Tee Bars.
STRAIGHT AND CURVED TO TEMPLATE.
Largely used in the construction of Iron Vessels, Buildings and Bridges.
WROUGHT IRON ROOF TRUSSES, GIRDERS & JOISTS,
and all kinds of Iron Framing used in the construction of Fire Proof Buildings.
PATENT WROUGHT IRON COLUMNS, WELDLESS EYE BARS,
and built up shapes for Iron Bridges.
REFINED BAR, SHAFING, and every variety of SHAPED IRON made to order
Plans and Specifications furnished. Address **DAVID KEEVES, President.**
NEW YORK AGENTS, **MILLIKEN & SMITH, 95 Liberty Street.**
BOSTON AGENTS, **FRED. A. HOUDLETTE & CO., 19 Battery March St.**

ALAN WOOD & CO.,
MANUFACTURERS OF
Patent Planished, Galvanized, Common, Best Refined, Cleaned and Charcoal Bloom
PLATE & SHEET IRON.
No. 519 Arch St., Philadelphia, Pa.
Orders solicited especially for Corrugated, Gasholder, Pan and Elbow, Water Pipe, Smoke Stack,
Tank and Boat Iron; Last, Stamping, Ferrule, Locomotive Headlight and Jacket Iron.

NAILS
JAS. ROWLAND & CO.,
Kensington Iron, Steel & Nail Works,
990 North Delaware Ave., - PHILADELPHIA,
Manufacturers of the
ANVIL BRAND REFINED MERCHANT BAR IRON.
Also, the James Rowland & Co. Kensington ★ Nails, cut from
their Refined Anvil stock. Also, Plow and Cultivator Steel; Skelp
Iron a specialty; also Rounds, Squares, Flats, Bands and Hoop
Iron.

PENCOYD IRON WORKS.
A. & P. ROBERTS & CO.,
MANUFACTURERS OF
BEAMS, CHANNELS, DECK BEAMS,
ANGLES, TEES, PLATES, MERCHANT BAR.

SHAFTING AND ROLLED OR HAMMERED AXLES OF IRON OR STEEL.
Office, No. 26 S. Fourth St., Philadelphia. Agents for the sale of Glamorgan Pig Iron.

J. W. PAXSON & CO.,
DEALERS IN
MOULDING SAND,
1021 North Delaware Avenue, PHILADELPHIA, PA.,

MANUFACTURERS
X MINERAL, CHARCOAL FACING, LEAD FACING,
XX MINERAL, ANTHRACITE FACING, RIDDLES, SHOVELS,
IXL FACING, SOAPSTONE, STEEL BRUSHES.

ALLENTOWN ROLLING MILL COMPANY,
Manufacturers of
Rails, Bars, Axles, Shafting, Fish Bars (Plain and Angle), Spikes,
Rivets, Bolts and Nuts, &c. Bridges and Turn Tables.
General Office, 237 South Third St., Philadelphia. Works at Allentown, Pa.

SHENANDOAH IRON, LUMBER, MINING & MFG. CO.,
MANUFACTURERS OF
SUPERIOR COKE PIG IRON
FROM NEUTRAL HEMATITE ORES. Also
CHARCOAL PIG IRON AND BLOOMS FROM SAME ORES.
Works at MILNES, PAGE CO., VA. Treasurer's Office, 132 WALNUT ST., PHILADELPHIA.
JUSTICE COX, JR. & CO., Sales Agents 224 South 4th St., Philadelphia.

BOOTH, GARRETT & BLAIR,
Analytical and Consulting Chemists,
919 and 921 Chant St. (10th St. above Chestnut St.), PHILADELPHIA, PA.
Established in 1836.
Analyses of Ores, Waters, Metals and Alloys of all kinds. A special department for the

ANALYSIS OF IRON AND STEEL,
fitted with all the apparatus and appliances for the rapid and accurate analysis of Iron Steel, Iron
Ores, Slags, Limestones, Coals, Clays, Fire Sands &c. Agents for sampling ores in New York and
Baltimore. Price lists on application.

Edward J. Etting,
IRON BROKER AND COMMISSION MERCHANT.
293 S. Third St., Philadelphia, Pa.
Pig, Bar and Railroad Iron.
OLD RAILS, SCRAP, &c.
Agent for the
MOUNT SAVAGE FIRE BRICK,
The Allentown Iron Co. and the
Greenwood Rolling Mill.
STORAGE WHARF AND YARD
DELAWARE AVENUE ABOVE CALLOWHILL STREET,
connected by track with railroad.
Cash advances made on Iron.

Established 1837.
A. PURVES & SON,
Dealers in
Scrap Iron, Metals and Machinery,
Cor. South and Penn Sts., Philadelphia,
Offer for sale, in lots to suit, Red or Yellow Heavy
Scrap Brasses; Ingot Brasses, best qualities, Ingot Gun
Metal, made strictly from Old Cannon; Steam Pumps,
Shafting Pulleys, &c. Machinery and Tools various
descriptions. Cash paid for Scrap Iron and Metals.
ISAAC V. LLOYD. JAR. G. LINDSAT.
LLOYD & LINDSAT,
No. 328 Walnut St., PHILADELPHIA.
Brokers and General Dealers in
Iron and Steel, Railway Equipments and
Supplies, Bar, Plate and Sheet Iron, Pig
Iron, Rails and Fastenings, Muck Bars,
Blossoms, Boiler Tubes, Wrought Iron Pipe, &c.
Old Rails and Scrap Iron.
Florida Yellow Pine, cargo lots.

J. O. RICHARDSON,
No. 232 Dock St., Philadelphia,
DEALER IN
Pig Iron, Merchant Bar Iron
and Iron Ores.

Ethelbert Watts,
IRON BROKER AND COM-
MISSION MERCHANT,
No. 396 Walnut St., Philadelphia.
Pig, Muck and Bar Iron, Scrap, Etc.
Also, COKE AND IRON ORES.
G. A. HEBERTON. S. FRANK SHARPLESS.
HEBERTON & CO.,
Selling Agents and Commission Merchants
For the sale of
Pig, Bloom, Plate, Bar, Scrap, Galvanized,
Black, Sheet, Pipe and Railroad
IRON.
No. 220 So. 3d St., Phila.
Charcoal Bloom and Pig a specialty.

Langhorne Wister. Rodman Wister. J. N. M. Shimer.
Late Shimer & Co.
L. & R. WISTER & CO.,
IRON BROKERS.
Scrap Iron a Specialty.
Agents for the Clearfield Fire Brick Co.'s
Fire Bricks.
No. 930 South 4th St., Philadelphia.
ANDOVER PIG IRON,
FOR BEST MILL PRODUCTS.
Andover Chill Iron for Carwheels, &c.
Each pig marked exact chill depth 3/4 inch to 1 1/4
inch; A. Whitney & Son's standard test.
F. A. COMLY, Treas. J. WESLEY FULLMAN, Agent.
407 Walnut St., PHILADELPHIA.

MORRIS, WHEELER & CO.,
IRON, STEEL & NAILS.
WAREHOUSE AND OFFICES: 16th & Market Sts.,
PHILA., PA. SALES OFFICES:
400 Chestnut St.,
PHILA., PA.
New York Address, 14 CLIFF ST.

MATTHEW GILL, Jr. & CO.,
(Late of SITES & GILL.)
1240 N. Ninth St., Philadelphia, Pa.,
IRON AND METAL DEALERS.
Scrap Iron and Metals, New and Old Rails, Pig
and Bar Iron, Railroad Supplies, &c., &c.

CHEMICAL
Laboratory for Analysis of Ores of
IRON AND OTHER METALS.
Pig Iron and Steel, Assay of Gold and Silver Ores.
WATER ANALYSIS, for Boiler and Household use.
REUBEN HAINES,
901 Aurora Street,
(9th, below Locust), Philadelphia, Pa.

HEATHFIELD, EYRE & CO.
158 Leadenhall Street, LONDON, ENGLAND.
IRON, TIN PLATE AND METAL
MERCHANTS.
Scrap Iron, Old Rails, Pig Iron, &c., &c., quoted at
lowest prices. Cable Address "Gentian,"
London.

TESTED CHAINS.
BRADLEE & CO., EMPIRE CHAIN WORKS,
816 Richmond St., - - - PHILADELPHIA.
MANUFACTURERS OF THE
Celebrated "D. B. G." Special Crane and Dredging Chains.
Careful attention given to Special Dimension Chains and those requiring extra Strength
and Wearing Qualities.

CUMBERLAND NAIL AND IRON CO.,
MANUFACTURERS OF
"Cumberland" Nails and Wrought Iron Pipe,
43 North Water Street and 44 North Delaware Avenue, PHILADELPHIA.

J. TATNALL LEA & CO.,
Successors to CABEEN & CO.,
IRON COMMISSION MERCHANTS,
No. 400 Chestnut Street, Philadelphia.
BESSEMER, MILL AND FOUNDRY PIG IRON, SKELP IRON, MUCK AND SCRAP BARS NATIVE
AND FOREIGN ORES, A. A. HUTCHINSON & BRO.'S CONNELLSVILLE COKE.

JUSTICE COX, JR. CHARLES K. BARNES.
JUSTICE COX, JR. & CO.,
AGENTS FOR
CHICKIES, CONEWAGO, MONTGOMERY AND
SHENANDOAH
Foundry & Forge Pig Iron.
CARBON ROLLING MILL CO., Limited,
Best Quality Muck Bar.
CATASAUQUA MFG. CO.'S
Bar, Angle, Skelp and Sheet Iron.
Shenandoah (Va.) Best Charcoal Blooms.
No. 294 So. Fourth St., PHILADELPHIA.

BLAKEY & WALBAUM,
206 S. Fourth St., PHILADELPHIA,
55 & 57 Pine Street, New York.
GENERAL MERCHANDISE BROKERS
SPECIALTIES,
NEW AND OLD RAILS,
BLOOMS, BESSEMER PIG,
Spiegeleisen Iron Ores
AND RAILROAD SUPPLIES GENERALLY.
Sole Agents for the United States for
The North Lonsdale Iron and Steel
Co., Limited.
Bessemer Pig Iron, brand "ULVERSTON."
Malleable Pig Iron, brand "U. H. M."
N. B. ALLEN & CO.'S DINAS FIRE BRICKS.

JEROME KEELEY & CO.,
206 Walnut Place, Philadelphia.
SELLING AGENTS FOR
CHARCOAL AND ANTHRACITE BLOOMS, PIG IRON,
BAR IRON, SHEET IRON, STEEL AND IRON RAILS,
IRON CLAD STEEL RAILS AND BARS, MAGNETIC
AND HEMATITE IRON ORES, FIRE BRICK, COAL
and "OKE" MUCK BARS. Handle Old Iron and Steel
Rails, Scrap Iron &c. Examine and negotiate sales
of Iron and Coal properties.

**THE
STANDARD
STEEL
WORKS.**

LOCOMOTIVE AND CAR WHEEL VIRES
Manufactured from the celebrated OTIS STEEL.
BRAND
STANDARD.
Quality and efficiency fully guaranteed. Prices as
low as any of the same quality. We manufacture
Heavy and Light Forgings, Driving and Car Axles,
Crank Pins, Piston Rods, &c.
Works at Lewistown, Pa.
Office, 220 S. 4th St., Philadelphia, Pa.

J. J. MOHR,
Sole Agent for
Sheridan, Leesport, Temple,
Millcreek and Mt. Laurel
BESSEMER, FOUNDRY AND FORGE
PIG IRON,
CHARCOAL PIG IRON.
430 Walnut St., PHILADELPHIA, PA.
E. H. Wilson. A. Kaiser. J. B. M. Hiron.

E. H. WILSON & CO.,
330 South Third Street, Philadelphia.
BROKERS AND DEALERS IN
IRON AND STEEL.
Correspondence solicited.

EDMUND D. SMITH
147 So. 4th St., Philadelphia,
BROKER FOR THE SALE OF ALL GRADES
FOREIGN & DOMESTIC IRON ORES,
Spiegeleisen, Pig Iron and Structural Iron.

J. W. HOFFMAN & CO.,
Iron Merchants & Railway Equipments.
208 South Fourth St., Philadelphia.
Sole agents Glasgow Iron Co. and Pine Iron Works
manufacturers of Muck Bar and all grades of Plate
Iron. Celebrated "Glasgow" and "Pine"
brands for fire boxes and difficult flanging. Pig and
Bar Iron, Rails and all shapes in Iron. Quotations
given on Bridge and Building Specifications.

TESTED CHAINS.
BRADLEE & CO., EMPIRE CHAIN WORKS,
816 Richmond St., - - - PHILADELPHIA.
MANUFACTURERS OF THE
Celebrated "D. B. G." Special Crane and Dredging Chains.
Careful attention given to Special Dimension Chains and those requiring extra Strength
and Wearing Qualities.

CUMBERLAND NAIL AND IRON CO.,
MANUFACTURERS OF
"Cumberland" Nails and Wrought Iron Pipe,
43 North Water Street and 44 North Delaware Avenue, PHILADELPHIA.

J. TATNALL LEA & CO.,
Successors to CABEEN & CO.,
IRON COMMISSION MERCHANTS,
No. 400 Chestnut Street, Philadelphia.
BESSEMER, MILL AND FOUNDRY PIG IRON, SKELP IRON, MUCK AND SCRAP BARS NATIVE
AND FOREIGN ORES, A. A. HUTCHINSON & BRO.'S CONNELLSVILLE COKE.

TESTED CHAINS.
BRADLEE & CO., EMPIRE CHAIN WORKS,
816 Richmond St., - - - PHILADELPHIA.
MANUFACTURERS OF THE
Celebrated "D. B. G." Special Crane and Dredging Chains.
Careful attention given to Special Dimension Chains and those requiring extra Strength
and Wearing Qualities.

CUMBERLAND NAIL AND IRON CO.,
MANUFACTURERS OF
"Cumberland" Nails and Wrought Iron Pipe,
43 North Water Street and 44 North Delaware Avenue, PHILADELPHIA.

J. TATNALL LEA & CO.,
Successors to CABEEN & CO.,
IRON COMMISSION MERCHANTS,
No. 400 Chestnut Street, Philadelphia.
BESSEMER, MILL AND FOUNDRY PIG IRON, SKELP IRON, MUCK AND SCRAP BARS NATIVE
AND FOREIGN ORES, A. A. HUTCHINSON & BRO.'S CONNELLSVILLE COKE.

TESTED CHAINS.
BRADLEE & CO., EMPIRE CHAIN WORKS,
816 Richmond St., - - - PHILADELPHIA.
MANUFACTURERS OF THE
Celebrated "D. B. G." Special Crane and Dredging Chains.
Careful attention given to Special Dimension Chains and those requiring extra Strength
and Wearing Qualities.

CUMBERLAND NAIL AND IRON CO.,
MANUFACTURERS OF
"Cumberland" Nails and Wrought Iron Pipe,
43 North Water Street and 44 North Delaware Avenue, PHILADELPHIA.

crime. Here is a story vouched for by mem-
bers of the Madras Civil Service and quoted
in a recent publication: A laborer in Madras
having shifted his place of residence, made
himself a new mud hut. When he came to
occupy the hut he found the earth floor
strongly impregnated with saline particles.
He scraped up some of the dirt, separated
the parts as well as he could, and put the
salt he had collected outside to dry. This was
observed by a revenue collector and the man
was proceeded against. He was imprisoned
and was condemned to receive some lashes.

"The mass of poverty-stricken classes in
India dare not risk such punishments as these.
For bare life, however, salt must be had. It
is a crime to separate the precious saline par-
ticles from the earth, but it is not a stat-
utable offense to swallow the salt along with
the earth itself. Nothing remains, therefore,
for many poor people but to consume the re-
volting compound. Darwin has familiarized
us with the fact that there is a class of
worms which gain nutriment by passing the
soil through their tube-like bodies. It has
remained for the British Government of
India to reduce large numbers of human
beings to the same expedient. In the State of
Hyderabad, where I have lived for the past 20
years, the people are entirely dependent on
British salt, and great mortality is caused
among the poor by their eating earth for the
sake of its saline flavor. The practice is
common throughout India. I have myself
seen a wretched peasant at early dawn seek
out a remote and unfrequented spot on a
desolate sea-shore, and in momentary dread
of detection, set to work to provide a little salt
for his squalid and well-nigh starving house-
hold. Far too poor even to possess a spade
or trowel, destitute of aught in this world
save the rag wrapped around his loins, he
scratched in the mud with his naked hands
a little trough. The advancing tide soon
turned this into a shallow pool, which the
hot wind and the glare of the Indian sun
dried up before the tide returned. Wearily
he wandered nightly to the spot to let in new
water. In three or four days, on the bottom
of the trough a thin crust of salt was formed.
He collected this by scraping it from the clay,
and, tying it up in a corner of his waist-cloth,
he started for home as if he had gained a
prize. He was stopped at the door of his
hut by a revenue officer, who confiscated his
salt and ordered him into confinement.
Wild with hunger and disappointment he
made a desperate resistance, wounded the
officer, and in the result was condemned to
five years' penal servitude.

"England is enjoying a large revenue, but
she is wringing it from the very vitals of the
people. Their jewels and ornaments, their
cattle, and even their cooking-vessels, are fast
disappearing. It is officially admitted that
upward of 6,000,000 of our Indian fellow-
subjects have died of starvation in the last
seven years. Six years ago, in the small
province of Mysore, no less than 1,500,000
died of starvation out of a population of 54,-
000,000. With famine and disease and death
on every side, no one could fail to be struck
with the sublime patience and tender self-
denial displayed by the people in the very
depth of their distress.

"A state of things exists which is worse
than even famine itself—namely, that the
slow pangs of hunger, amounting to semi-
starvation, are now the lot of at least a fifth
part of the people of India every day of every
year, even in years of plenty. Here is a
faithful description of the present condition
of the people, given in evidence before the
finance committee, and it is fully confirmed
by my own experience: 'In many districts
of Goozerat and the Deccan many of the
people are emaciated and sinking. I have
myself observed their condition, and when
interrogated, they have been reduced on ac-
count of their inability to provide themselves
with sufficient food. Many of them I have
known to live on half diet, with only one meal
a day, and many of them live on wild herbs
and fruit growing on the wild trees. I am
not describing a state of famine, but an ordi-
nary state of things.'

"These appalling facts have been officially
admitted. No higher authority exists than
Dr. W. W. Hunter, C. I. E., Director-Gen-
eral of Statistics at Calcutta. At page 40
of his book entitled 'England's Work in
India,' after speaking of the indigence of
four-fifths of the population, he adds the
terrible statement: 'The remaining fifth, or
40,000,000 people, go through life on insuffi-
cient food.'

"In conclusion I would ask: Can any one
help feeling intense sympathy with the peo-
ple of India—a sixth part of the human race
—mute and helpless under such frightful
sufferings! Our countrymen are ruthlessly
maintaining a system of organized extortion,
piercing even to the dividing asunder of soul
and spirit. The time is fast approaching
when in their extremity the great reformer
—hunger—will make the people band to-
gether with the courage of despair, and a
catastrophe may result the like of which the
world has never seen."

Miners' Safety Lamps.

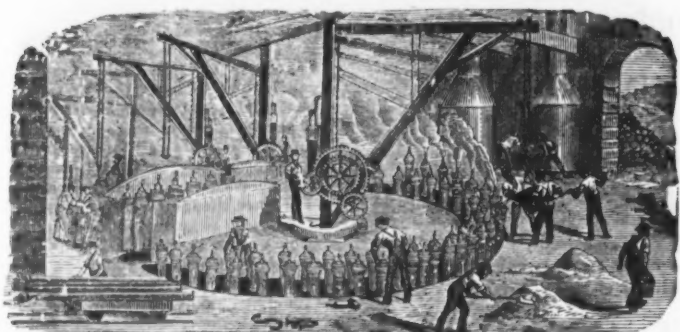
In the "Selected Papers of the British Insti-
tution of Civil Engineers" we find a condensed
translation of an article on the above subject
by M. J. B. Marsaut, which is replete with
interesting matter. We quote as follows:

In an elaborate essay by the engineer-in-
chief of the Bessèges Collieries, Gard, in the
South of France, this important subject is
investigated with characteristic care, thor-
oughness and discriminating fairness. Bel-
gium having in 1864 decreed the use of a stand-
ard pattern of the Mueseler safety lamp for her
deep and fiery coal-pits, the same lamp has
come into extensive use in France also, after
having undergone a series of experiments at
the hands of Messrs. Mallard and Le Chate-
lier, on behalf of the French Fire-damp Com-
mission. The Belgian Mueseler, which has
the usual internal funnel or taper chimney of
solid sheet-metal, supported above the wick
by a horizontal annular diaphragm of wire
gauze, is subject to the serious inconvenience
of going out when tilted; its usefulness is
thereby greatly curtailed, particularly where
there is any haulage on inclined planes. Ten
years ago M. Marsaut's own experiments led
him to modify the Mueseler lamp, by dis-
carding the diaphragm while retaining the
chimney; a sheet-iron casing was also added

A. H. McNEAL,

BURLINGTON, N. J.

FLANGE PIPES.



General Foundry Work.

CAST IRON PIPES,

FOR WATER AND GAS.

ESTABLISHED IN 1848.

SINGER, NIMICK & CO., Limited,

PITTSBURGH, PA.,

MANUFACTURERS OF ALL KINDS OF

HAMMERED AND ROLLED

STEEL,

Warranted Equal to any Produced.

BEST REFINED TOOL CAST STEEL

For Edge and Turning Tools, Taps, Dies, Drills, Punches, Shear-Knives, Cold-Chisels and Machinists' Tools generally.

SAW PLATES

For Circular, Muiay, Mill, Gang, Drag, Pit and Cross-Cut Saws.

Sheet Steel

For Springs, Billet Web and Hand Saws, Shovels, Cotton Gin Saws, Stamping Cold, &c., &c.

SIEMENS-MARTIN (Open-Hearth) PLATE STEEL

For Rollers, Fire-Boxes, Smoke-Stacks, Tanks, &c.

All our Plate and Sheet Steel being rolled by a Patented Improvement, is unequalled for surface finish and exactness of gauge.

ROUND MACHINERY CAST STEEL

For Shafting, Spindles, Rollers, &c., &c.

File, Fork, Hoe, Rake, R. R. Frog, Toe-Calk, Sleigh-Shoe and Tire Steel, &c.; Cast and German Spring and Flaw Steel.

"Iron Center" Cast Flaw Steel.
"Soft Steel Center" Cast Flaw Steel.
"Solid Soft Center" Cast Flaw Steel.Finished Rolling Flaw Coulters, with Patent Screw Hubs
Agricultural Steel cut to any pattern desired. [attached].
Steel Forgings made to order.

Represented at 243 Pearl & 18 Chest Sts., New York, & 417 Commerce St., Philadelphia, by

THE MIDVALE STEEL COMPANY,

CRUCIBLE AND OPEN-HEARTH STEEL.

TIRES and AXLES

OF EVERY DESCRIPTION.

Tool, Machinery and Spring Steel
Castings and Forgings.

Works and Office,

Warehouse,

Nictown, Philadelphia, Pa.

12 N. 5th St., Philadelphia, Pa.

STEEL FORGINGS

Of all Descriptions.

Address orders to

THE PHILADELPHIA STEEL FORGE, Office, Frankford, Philadelphia, Pa.

GENERAL WESTERN AGENTS,

CHAS. I. WICKERSHAM & CO., No. 232 Lake Street, Chicago.

ESTABLISHED 1847.

A. WHITNEY & SONS,

PHILADELPHIA,

CHILLED RAILROAD WHEELS

For every kind of service, including Street, Mine and Lumber Tramways. Wheels furnished in rough bored or on axles. Chilled castings made to order.

PENNSYLVANIA STEEL COMPANY,

Steel Rails, Frogs, Crossings & Switches.

Forgings for Piston Rods, Guide Bars, Wrist Pins and Machinery Purposes.

Works at Baldwin Station, Pennsylvania Railroad, near Harrisburg, Pa.

Address a orders to

PENNSYLVANIA STEEL COMPANY, 208 South Fourth Street, Philadelphia.



BALDWIN LOCOMOTIVE WORKS,

BURNHAM, PARRY, WILLIAMS & CO., Proprietors,
Philadelphia, Pa., U. S. A.

LOCOMOTIVE ENGINES

of every Description.

Catalogues, photographs and estimates furnished on application of customers.

NOISELESS STEAM MOTORS,

For city and suburban Railways.

These machines are nearly noiseless in operation; show no smoke with the use of anthracite coal or coke as fuel, and show no steam whatever under ordinary conditions of service. They can be run at two or three times the speed of horse cars and draw additional cars. Circulars with full particulars supplied.



ROANE IRON COMPANY,

Manufacturers of and Dealers in

Pig and Railroad Iron.

CHATTANOOGA, - - - - - TENN.

L. HERNSHEIM,

Manufacturers' Agent and Commission Merchant,
No. 20 Nassau St., NEW YORK.STEEL RAILS, BLOOMS AND WIRE RODS,
Bessemer, Scotch and Charcoal Pig Iron,
FERROMANGANESE, SPIEGEL IRON, SCRAP IRON, &c., &c.

BRITTON IRON AND STEEL CO.,

MANUFACTURERS OF

IRON AND STEEL BOILER PLATE,

Tank, Bridge and Ship Plates,

BLACK AND GALVANIZED SHEET IRON.

Works foot of Wason St., cor. L. S. & M. S. R. R.,

CLEVELAND, O.

JACKSON IRON COMPANY,

Manufacturers of
Fayette Pig Iron (L. S. Charcoal),
Stewart Pig Iron (Bituminous Coal and Coke),
Also, Hammered Blooms, Billets and Muck Bar, extra low in phosphorus, for Siemens Martin and
Crucible Steel. Miners of Jackson (Lake Superior) Iron Ores.
FAYETTE BROWN, Gen. Agent. HARVEY H. BROWN, Asst. Gen. Agent. Offices, 130 Water St.

HARVEY H. BROWN & CO.,

AGENTS

CHAMPION IRON CO.,
LAKE SUPERIOR IRON CO. } Lake Superior Iron Ores.

Dealers in Pig Iron, Iron Ores and Old Rails.

Grand Arcade Building, 101 St. Clair St., CLEVELAND, OHIO.

CHARLES HUBBARD, 46 Cliff St., New York City,

HEAVY STEEL AND IRON FORGINGS,

For Marine and Stationary Engines.

Homogeneous Steel Boiler Plate, "Nashua" Brand.
Best YORKSHIRE BAR, "TAYLOR" IRON, for Stamped Work, Screws, etc., etc.
MUSKET SPECIAL TOOL STEEL, requires neither tempering nor hardening.
Estimates given.

ESTABLISHED 1861.

Jersey City Steel Works.

JAS. R. THOMPSON & CO.,

Manufacturers of all descriptions of

STEEL.

Warehouse, 99 & 101 John St., New York.

THOS. C. BURROWS, AGENT.

CALUMET IRON & STEEL CO.,

MANUFACTURERS OF

OPEN HEARTH STEEL, PIG METAL,
MERCHANT BAR, IRON AND NAILS,SIEMENS OPEN HEARTH STEEL CASTINGS FOR
RAILROAD, MACHINERY AND AGRICULTURAL PURPOSES.

Offices, First National Bank Building, Chicago, Ill.

C. R. CUMMINGS, President.
D. C. BRADLEY, Vice Pres. and Gen'l Man.
J. M. BROWN, Sec'y & Treas.

Works at Cummings,

Cook County, Ill.

We are now prepared to make all kinds of

STEEL CASTINGS

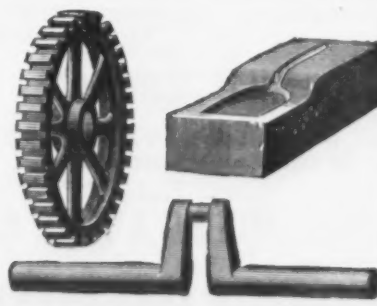
FROM
OPEN HEARTH METAL.

We wish to give special attention to making Cast Steel Rolls of all sizes, Mill Gearing wherever Cast Steel is suitable. Also Cranks, Cross Heads, Shafts, &c., for Steam and Blowing Engine construction.
Being desirous of securing a share of public patronage, we will endeavor to make our product equal in quality to any in the market.

MACKINTOSH, HEMPHILL & CO., Limited,

PITTSBURGH, PA.

SOLID STEEL CASTINGS,



FROM CRUCIBLE and OPEN HEARTH.

HYDRAULIC CYLINDERS AND GEARING SPECIALTIES.

Special Attention given to the production of Tough, Sound, Smooth Castings, true to Pattern and Uniform in Quality.

GUN METAL ROLLS, PINIONS and CASTINGS.

AIR-FURNACE REFINED MALLEABLE CASTINGS.

All Stock used by us is subject to Chemical Analysis in our own Laboratory.

ISAAC C. JOHNSON & CO.,

Established 1853.

SPUYTEN DUYVIL, NEW YORK CITY.

CHAS. G. LUNDELL,

No. 7 Exchange Place,

BOSTON,

Mass.

Representing

Ekman & Co.

GOTHENBURG,

SWEDEN.

WROUGHT IRON

Boiler Tubes,

Steam, Gas and Water Pipe.

Oil Well Tubing, Casing and

LINE PIPE.

Cotton Presses, Forgings

ROLLING MILL AND

General Machinery.

READING IRON WORKS,

261 S. Fourth St. Philadelphia.

THE BOLTON STEEL CO.,

MANUFACTURERS OF

THE BEST REFINED

TOOL STEEL

AND OTHER FINE GRADES OF

CAST STEEL.

CANTON STEEL WORKS,

CANTON, OHIO.

FIRE BRICK,

Gas Retorts,

CUPOLA AND FURNACE

LININGS,

LOCOMOTIVE TILE,

all kinds of Fire Clay Goods and

Double Strength Culvert Pipe

Output for 1882, 3,700,000 tons. Through cars loaded at factory for all accessible points.

EVENS & HOWARD,

916 Market St., ST. LOUIS, MO.

Send for Prices and Freight Rates.

THE DETROIT LUBRICATOR CO.'S

SIGHT-FEED

LUBRICATOR CUPS,

for oiling valves and cylinders of steam engines by the only perfect method, through the steam pipe. The oil passes in sight, drop by drop, into the column of steam, where it vaporizes, thus becoming a steam lubricant, oiling perfectly every part reached by the steam. Any clean oil, black or white, light or heavy, may be used. Saves from 50 to 75 per cent. in oil and wear of machinery, thus paying for itself several times a year. A cup will be sent to responsible parties on 30 days' trial if desired. In ordering, give diameter of cylinder.
Note—In our recent suit against the American Lubricator Co., of Detroit, before Justice Stanley Matthews, of the U. S. Supreme Court, involving their "sight feed" feature, a decree was rendered in our favor August 12, 1881.
Address—
DETROIT LUBRICATOR CO.
Office, 139 GRISWOLD ST., Detroit, Mich.
Mention The Iron Age.VARIETY METAL BOOM.
Iron Foundry and Machine Shop.
STEAM HEATING BY DIRECT RADIATION
in all its Branches a Specialty. Brass and other Metal Moulding, Casting and Finishing. Noiseless Vertical Engines, Hydrants, Fire Plugs, &c.FRAS. B. BANNAN,
Pottsville, Schuylkill Co., Pa.

BASE BALLS, BATS,

AND

UNIFORM MANUFACTURERS.

League and Association Balls, and all Outfits. Fishing Tackle, Tents, Gymnasium Goods, Canoes, Seine Makers, The Rink Roller Skates, Saddle Bags, and Legging Makers.
166 Main Street, CINCINNATI, OHIO.

B. KITTREDGE & CO.

RR CAR WHEELS

CASTINGS

COWLER & Co 99 WINTER ST CLEVELAND

SILVER & DEMING MFG. CO.,



MANUFACTURERS OF
Cistern, Pitcher, Well
and Force Pumps,
Wind Mill Pumps,
HAND AND POWER
ROTARY PUMPS,
Hydraulic Rams,
BOILER FEED PUMPS,
Garden Engines, &c.
Also, Carriage Makers' Tools,
Blacksmiths' Drills, Bunchers'
Tools, and Feed Cutters.

Write for Catalogue and Prices.
SILVER & DEMING MFG. CO.,
SALEM, OHIO, U. S. A.

GIES & CO.
PHOTOGRAPHERS
AND
PRINTERS
BUFFALO, N. Y.
POSTERS
SHOW CARDS
CIRCULARS
FINE PRINTING
& CATALOGUES
SPECIALTY
BLANK BOOKS MADE TO ORDER
WOOD ENGRAVING AND ELECTROTYPING

JOHN MAXWELL,
Manufacturer of
Patented
BRASS, BRIGHT
TINNED WIRE
& JAPANESE
Bird Cages.
The cheapest and most
saleable in market.
Catalogues and Price
Lists furnished to the
Trade.
947 & 949 Pearl St.,
New York.

DUNBAR BROS.,
Manufacturers of
Clock Springs and Small Springs
of every description, from best Cast Steel.
BRISTOL, CONN.

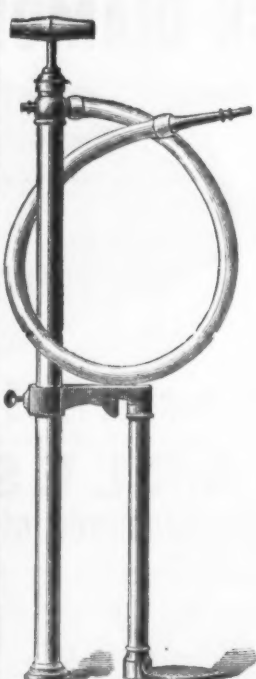
Schenectady Molding Sand Co.
ALBANY AND SCHENECTADY
MOLDING SAND
delivered on cars or boats at low rates. All grades
guaranteed. All orders will receive prompt attention.
Address, **J. G. GREENE, Sec.,**
22 Wall St., SCHENECTADY, N. Y.
G. S. VEEDER, Pres.; J. G. GREENE, Sec. and Treas.

WILLIAMSPORT SAW WORKS.
SELF-STRAINING.
BEST AND CHEAPEST.
THE BOSS.
E. ANDREWS & SONS,
WILLIAMSPORT, PA.
Warranted to give Satisfaction.

CLOTHES WRINGERS.
steel rollers
Self-adjusting
steel rollers
"EUREKA"
WRINGER.
BOSTON.
T. J. ALEXANDER, Manager,
BOSTON, MASS.

**CHAMPION
WASHING
MACHINE.**
Agents wanted in every
County; the best, cheap-
est, and the best selling
Washer ever invented.
It occupies no more room
than a wringer; is strong,
durable, simple and is
easily operated, and
saves over half the time
and labor in washing.
Send for a price list. Large discount to the Trade
and Agents. **SEAMAN & CO.,** Milford, N. Y.

HAMMER HANDLES.
Hammer and Hatchet Handles for
Tool Makers.
S. MUSSELMAN & SON,
QUAKERTOWN, PA., U. S. A.



The above cuts (Fig. 259) represent our **PATENT AQUAPULT**, so valuable a Hand Force Pump that certain competitors have made bold to infringe on same, and even to resort to the crime of plagiarism in using our cuts and trade-mark name of article to decoy customers away from our manufacture and invention; and we caution the trade and customers against purchasing this article when not made by ourselves, as we intend to protect our rights under our patent.

WE ARE THE ORIGINAL AND FIRST INVENTORS OF THIS STYLE OF PUMP, AND HOLD VALID LETTERS PATENT ON SAME, AND ANY STATEMENT THAT IT HAD BEEN IN THE MARKET PREVIOUS TO OUR MANUFACTURE OF SAME IS OF COURSE ABSURD AND WITHOUT THE SLIGHTEST FOUNDATION IN TRUTH.

W. & B. DOUGLAS, Middletown, Conn.
BRANCH WAREHOUSES:
85 and 87 JOHN STREET, NEW YORK, and 197 LAKE STREET, CHICAGO, ILL.

UNION MANUFACTURING CO

FIG. 114.
That the statement made by a certain manufacturer may not mislead the trade and public, we will say that OUR Hand Force Pump neither infringes their patent nor any other patent, and we are willing to so **GUARANTEE**, if desired.

**FIG. 114 REPRESENTS OUR
Hand Force Pump.**
It is made of brass, is strong and light, and is the best pump of its kind in the market. Write for prices.

UNION MANUFACTURING CO.,
Warehouse, 96 Chambers St., New York. **NEW BRITAIN, CONN.**

OLD DOMINION CUT NAILS, BAR IRON.

Address **R. E. BLANKENSHIP**
RICHMOND, VA.

GEORGE BROOKE, President. **GEO. W. HARRISON, Treasurer.**

THE E. & G. BROOKE IRON CO.,
Birdsboro, Berks Co., Pa.,
Manufacturers of

ANCHOR BRAND NAILS AND SPIKES.

Capacity 1000 Kegs per Day.
Made from their own Pig Iron, insuring regularity and superiority in quality.
Also, **FOUNDRY AND FORGE
PIG IRON,**
And Cold Blast Charcoal Car Wheel Iron.

NATIONAL HARDWARE & MALLEABLE IRON WORKS.
Lehigh Avenue, American and Third Streets, Philadelphia.
THOMAS DEVLIN & CO.,

MALLEABLE, FINE GRAY IRON AND STEEL CASTINGS made from patterns to order. Special attention given to Tinning, Brouzing, Coppering, Japanning and Fitting. A large line of Carriage and Wagon Castings constantly on hand for the trade.

MALLEABLE IRON CASTINGS TO ORDER.

Air Furnace Process. Quality Guaranteed. Send for Estimate.
SPECIALTIES IN SADDLERY AND WAGON HARDWARE,
YOUNGSTOWN MALLEABLE IRON COMPANY, YOUNGSTOWN, Ohio.

BRIDGEWATER IRON CO., Bridgewater, Mass.
Manufacturers of

SEAMLESS DRAWN BRASS & COPPER TUBES,
CUT NAILS, HORSE NAILS, FORGINGS, &c.
NAHUM STETSON, Jr., Agent, 73 Pearl Street, New York.

outside the gauze cylinder, to prevent flame from passing outward through it when exposed to a current of fire-damp, and a movable ring was fitted round the circle of the air inlets, for closing them all simultaneously, so as to extinguish the lamp. This lamp does not go out when tilted; does go out in fire-damp, and does not let flame pass outward, even when exposed to strong currents of fire-damp in any direction. The only inconvenience noted by the French Fire-Damp Commission, when recording their high commendation of the lamp, was that the sheet-iron casing prevents its being seen at a glance whether the lamp is all in proper order inside it.

Renewing his efforts at improvement, the author lately entered upon a further extensive series of experiments at Besseges. The practical conclusions derived from these experiments are summarized as follows: With the large Davy lamp used in the Gard district, and with other lamps of the same kind, an explosive still atmosphere outside is fired by an explosion inside the lamp. The addition of a second gauze cylinder to these lamps diminishes considerably the frequency of outside explosions, but is powerless to prevent them. The flame seems to pass out through the cap of the gauze cylinder rather than elsewhere, whence it is well to add another layer or two of gauze at this weak part. The outside atmosphere is more readily fired by explosion within a lamp in which the wick is burning low; the prevalent practice of lowering the wick on encountering fire-damp is consequently objectionable; it is better to remove the lamp slowly, keeping the wick at its usual height. Large lamps are more dangerous than small ones, because the volume of explosive mixture they contain increases as the cube of their size, while the area of gauze or of outlet for the flame to pass through increases as the square only. The glass cylinder in the Mueseler and other lamps, though giving a better light, renders the explosions inside more violent, because the explosive mixture is thereby more confined, so that the lamp becomes a sort of miniature cannon; the glass should therefore be kept as small as possible, particularly in height. The Belgian Mueseler, considered the safest lamp in use hitherto, sometimes explodes a still atmosphere of fire-damp outside it. Lamps with glasses are dangerous when the wick burns low, for the same reason as the Davy; in the Mueseler particularly the flame can then more readily pass up through the chimney, and so get to the upper side of the gauze diaphragm. The plan long in vogue at Besseges, of ascertaining the presence of fire-damp by measuring the elongation of the lamp's full flame, is safer than reducing the flame to the utmost for the purpose of seeing the blue cap of gas better; the elongation of the flame is almost always a sufficient indication. When a glass lamp is lifted up into an explosive atmosphere, it should be held there steadily till it goes out, especially in the case of lamps having their air-inlet at top, instead of being immediately withdrawn again, as would intuitively be done either through fear or to keep it alight, for a downward movement seems to have the effect of churning the gas inside the gauze, and so rendering its explosions more violent, and thereby more dangerous.

As soon as ever the gas burns very visibly in a lamp, and shows its characteristic tuft of flame, there is no fear of internal explosion occurring. It is particularly dangerous for a lamp to get suddenly filled with explosive mixture by a current blowing the flame against one side, or for the lamp itself to be tilted in such an atmosphere; any arrangement for checking undue access of gas to the lamp is a safeguard. The whole of the air-inlets should be protected by at least a double layer of wire gauze, even in the Mueseler lamp with its chimney, which latter does not always isolate the flame; then if the inner gauze ever gets red-hot, the outer still serves as a protection. The confined space inside a lamp should be kept as small as possible, but the gauze, which cools down the gases passing out through it when the lamp explodes inside, should present as large an extent of surface as can be; hence lamps are not to be relied on which have a tall glass surmounted by a dwarf gauze, such as the big Cosset-Dubrule, the Bainbridge, and others like them. Lamps should be made of as small diameter as possible, and should carry as large a flame as they can without getting too hot; the aim should be to make a lamp behave as much as possible like a mere chimney. In glass lamps with air-inlet at top, the wick-holder should be tall enough to raise the flame as high as can be inside the glass; a neutral space is thus left in the bottom of the lamp, whereby the force of explosion within the lamp is mitigated. A chimney in a lamp is attended with more or less risk. The slightest modification in form or arrangement of a lamp may make a considerable difference in its safety.

In its present improved form the Marsaut safety lamp has a strong glass cylinder, 2.44 inches high, 1.65 inches diameter and .31 inch thick, secured in a protecting cage on the top of the oil reservoir, as in the Mueseler lamp; but the Mueseler chimney, and the gauze diaphragm that carries it, are done away with. Surmounting the glass cylinder, and flush with its inside circumference, is an inner gauze cylinder, 4 inches high, tapering slightly smaller upward, and closed at top by a gauze diaphragm. An outer gauze cylinder, about 1/2 inch larger in diameter, 3/4 inch taller, and similarly closed at top, incases the inner gauze, and is fixed at bottom into the copper ring that forms the upper ring of the cage holding the glass. The mesh of the gauze is 930 holes per square inch, or 30 1/2 per lineal inch. The entire gauze is shielded by an external sheet-iron casing, which can be lifted off at pleasure, having inlet holes round the bottom for the air to enter the lamp, and outlet apertures at top. While the general shape and construction of the Mueseler lamp, as sanctioned by practice, are thus preserved in the Marsaut, the small horizontal annular diaphragm of gauze supporting the chimney in the former is replaced in the latter by the inner gauze cylinder, which presents a far larger cooling surface for the hot gases inside the lamp to pass out through. Additional safety can be secured by further covering the flap top of the inner gauze cylinder with a gauze hood, so as to double the thickness of gauze at that part, upon which the

force of an explosion inside the lamp comes most direct. A third complete cylinder of gauze can even be added, if desired, as an extra precaution, but two are considered safe enough by the author, and preferable generally.

The advantages of the Marsaut lamp are that it seldom goes out when tilted, and not at all in an upward current of air, nor does it explode externally a strong current of gas blowing upon it in any direction whatever. It does not fire an explosive still mixture of air and lighting gas, as has been proved by upward of 12,000 trials at Besseges, when most of the other lamps in use did so, the Belgian Mueseler included. The outside casing effectually protects the gauze from getting injured, clogged with dust or splashed, and whenever the lamp explodes inside, the casing retards the escape of the burnt gases, which thus help to put the lamp out. By simply covering with the hand the inlet or outlet holes in the casing, the lamp can readily be put out whenever desired.

In the trials made of the Marsaut lamp at Besseges, an explosive mixture was employed of air and of lighting gas, which latter fires more readily than fire-damp; and the wick being reduced below its usual flame, the conditions were thus more trying than are met with underground. With three forms of the Marsaut lamp, testing two lamps of each form, upward of 6000 trials failed to produce a single explosion; whereas 15 Belgian Mueselers, tested simultaneously, each of them about a hundred times over, let the flame pass through the horizontal gauze diaphragm in 31 per cent. of the trials, and in 2 1/2 per cent. produced explosion outside of the lamp. Still severer trials were also made by mixing air with lighting gas in their most highly explosive proportions—namely, 100 volumes of air to 20 volumes of gas—and exploding the still mixture inside the lamps by an electric spark. Under this excessive test, the large Davy lamp used in the Gard district exploded the mixture outside it every time; the Boty, Clanny, and Belgian Mueseler, and the Marsaut lamp with two gauze cylinders, almost every time; but 12 trials of the Marsaut with three gauzes, and 10 of the fire-trier's Davy, gave not a single explosion outside. These tests, and the one preceding, point unmistakably the desirability of reducing to the utmost both the total internal volume of a safety-lamp, and also the height of the glass, since the blind space inclosed by the glass acts like a cannon in propelling the inside explosion violently against the gauze, and so driving the flame out through it. How great an effect the height of the wick in the glass has was proved by these experiments, a variation of less than 0.4 inch in the Boty lamp being sufficient to produce or prevent explosion outside. The trials also show that the Davy of small diameter, still used in England by the fire-trier, but abandoned in the Anzin and the Besseges collieries, presents important advantages, and if sufficiently protected against strong currents would possess a high degree of safety. They further demonstrate that the electric spark is essentially dangerous in fiery mines, which should be borne in mind in any attempts to introduce electric lighting into colliery workings.

Investigating experimentally the mesh and shape of the wire-gauze cylinder, the author concludes that, for the same total area of apertures per square inch, gauze of finer mesh is safer than a coarser and heavier make. The lamp should be made inside as nearly cylindrical as possible throughout its entire height, and in particular the bottom of the gauze should be flush with the inner circumference of the glass. Any narrowing at this part, by the insertion of a horizontal annular diaphragm projecting inward, or by contracting the gauze cylinder to a smaller diameter than the glass, is objectionable, doubtless because the explosive mixture inside the lamp gets thereby so churned up as to augment enormously the rapidity with which it explodes, enabling the flame consequently to pass out through the gauze. The lighting power seems to depend partially upon the metal of which the lamp is made, a brass lamp being found to give only 70 per cent. of the light obtained from the same make in wrought iron. The difference is no doubt connected with heat-conducting capacity. English lamps are generally made of brass, and German of wrought iron. M. Marsaut is inclined to think steel, or perhaps malleable cast iron, would be advantageous.

The Testing of Locomotives.

The *Railway Review*, in a recent issue, strongly urges the experimental testing of locomotives, and in view of the importance attached to the subject, the following, taken from our contemporary, may prove interesting:

The record of the tests should include a detailed description of the locomotive and of the cars drawn, as regards type, dimensions and weights. The data of the trial paper should include the weight and temperature of feed water, the weight and chemical composition of the fuel, the weight of ashes, the pressure and quality as to dryness of steam in boiler at different intervals, the temperature of the fire and up-take, the barometric pressure and humidity of the atmosphere. The pressures and temperatures, as well as the indicator cards, should be taken at regular intervals, as well as the number of strokes of the piston. Of course the position of the throttle and like particulars in regard to valves should be carefully noted.

When these data are all at hand it becomes no difficult matter to determine the actual performance of the locomotive—that is, to determine the pounds of steam and fuel consumed per horse-power per hour, and to ascribe the nature of the result to its true causes. The reason that it is necessary, besides knowing the weight of fuel, to know the weight of ashes and the chemical constitution of coal, and perhaps of the products of combustion as well, is that thus the engineer is enabled to learn whether the good or poor performance of the locomotive is attributable to the quality of the fuel, to the state of perfection or imperfection of the combustion, or to the design or proportions of the boiler, and thus to locate the cause of excellence or the reverse to some special feature of the boiler or of the fuel. It may, however, prove that all these conditions are normal and

AUBURN FILE WORKS,

Superior Hand-Cut
FILES AND RASPS,
MADE FROM IMPORTED STEEL. EVERY FILE WARRANTED.
FULLER BROS., Sole Agents,
97 Chambers and 81 Reade Streets, N. Y.



McCAFFREY & BRO.,

PENNSYLVANIA FILE WORKS

Philadelphia, Pa., U. S.



Manufacture and keep in stock a full line of **FILES** and **RASPS** only, for which we claim special advantages over the ordinary goods, and ask domestic and foreign buyers to allow us to compete for their trade.
Superiority acknowledged wherever used, sold or exhibited.

DETROIT FILE WORKS,

DETROIT, MICH.

MANUFACTURERS OF
Send for Catalogue.

FILES & RASPS

The Largest Hand File
Works in the U. S.

Proprietors: **ROWE & HAYES,** Detroit, Mich.

HISCOX
FILE MFG. CO.,
West Chelmsford Mass.

FILES.

EQUAL TO THE
BEST.

Send for Prices.

GRAHAM & HAINES, 113 Chambers St., New York

SOLE AGENTS FOR



UNIVERSAL CORN HUSKER.

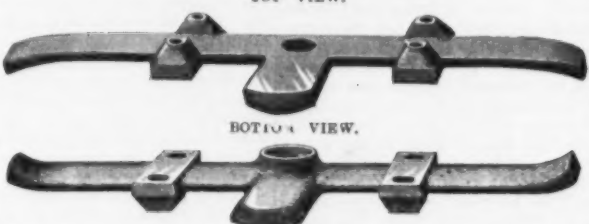
All Metal Adjustable Corn Husker. Made entirely of Brass, without leather straps, loose rings, web or set screws to wear out and render it useless. Only one size which is of importance to the trade, as there are no odd sizes that are unsalable. Send a sample order. Packed one-fourth gross in a box.

(This Advertisement Changed Weekly.)

AUBURN PERCH AND BED PLATES.

FOR SINGLE PERCH.

Largest Line of
CARRIAGE FORGINGS
Made by any House.



TOP VIEW.

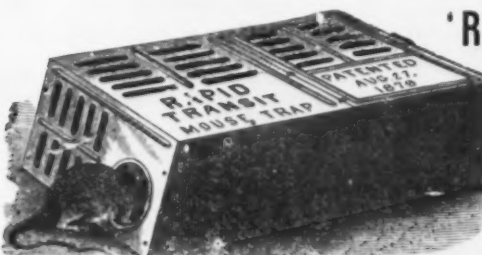
BOTTOM VIEW.

Patented July, 1873.
4-INCH SPACE BETWEEN HOLES.

No. 1, for 1 1/4 inch Spring and No. 1 King Bolt. No. 2, for 1 1/2 inch Spring and No. 2 King Bolt.

This plate is fitted for our Auburn Pattern King Bolt, which, being received at the shoulder in a cup milled to fit it, gives an excellent bearing and great additional strength.

THE E. D. CLAPP MFG. CO., Auburn, N. Y.



THE 'RAPID TRANSIT' TRAP

Has no superior, and is a sure and certain catcher of Mice. With the Metal Platform resting on wood bottom of Trap, an invitation is always extended to Mice of whatever kind, color or condition of race, "into secure and grated quarters, from which they are released by opening cover of Trap and depositing contents into a pail of water."

The Mice go in at a rapid rate, and each one sets it for his mate.

Patented August 27, 1876.

MANUFACTURED BY

THE SMITH & EGGE MANUFACTURING CO., Bridgeport, Conn.
Agents **FLACER FORSYTH & BRADLEY** 208 Broadway New York.

JENKINS PATENT VALVES.

GATE, GLOBE, ANGLE, CHECK AND SAFETY.



Manufactured of Best Steam Metal.
We claim the following advantages over all other Valves and Gauge Cocks now in use:
1.—A perfectly tight Valve under any and all pressures of steam, oils or gases.
2.—Sand or grit of any kind will not injure the seat.
3.—You do not have to take them off to repair them.
4.—They can be repaired by any mechanic in a few minutes.
5.—The elasticity of the Disc allows it to adapt itself to an imperfect surface.
In Valves having ground or metal seats, should sand or grit get upon the seat it is impossible to make them tight except by regrinding, which is expensive if done by hand, and if done by machine soon wears out the valve, and in most cases they have to be disconnected from the pipes, often costing more than a new valve.
The Jenkins Disc used in these Valves is manufactured under our 1881 Patent and will stand 200 lbs. steam. Sample orders solicited. All Valves sold by us are warranted and are stamped.

JENKINS BROS.,

71 John Street, New York.

79 Kilby Street, Boston.

LINING NAILS & BUTTONS.

Swedes Iron Upholsters Gimp, Lace and Card Tacks, Black and Tinned Trunk and Clout Nails. Finishing Nails and Brads; Shoe Nails of Swedes and Common Iron; Copper, Brass and Steel Lining and Saddle Nails; Tinting Nails and Tinting Buttons; Brass and Iron Wire Nails, Molding Nails, Eucalyptus Pins, Black and Galvanized Regular and Chisel-Pointed Boat Nails.

New York Salesroom, 116 Chambers Street.

AMERICAN TACK CO., Fairhaven, Mass.

Nicholson FILES.

Bandsaw Files,
Boot Heel,
Brass,
Cabinet,
Cant,
Cotter Taper,
Cotter Equaling,
Cross or Crossing,
Doctor,
Drill,
Feather Edge,
Finishing,
Flat,
Flat Equaling,
Flat Wood,
Gang-Edger,
Ginsaw,
Gulleting,
Half-Round,
Half Round Wood,
Hand,
Hand Equaling,
Handsaw Blunt,
Handsaw (Double-End),
Handsaw Taper, single-cut,
Handsaw Taper, double-cut,
Handsaw Taper, slim,
High Back,
Hook-Tooth,
Knife,
Knife Blunt,
Lead Float,
Lightning,
Machine Mill,
Mill,
Mill Blunt,
Mill Pointing,
Pillar,
Pitsaw,
Reaper,
Roller,
Round,
Round Blunt,
Slotting,
Slim Handsaw Taper,
Square,
Square Blunt,
Square Equaling Files,
Stave Saw,
Three-Square Files,
Three-Square Blunt Files,
Tumbler Files,
Union Cut,
Warding Files,
Warding Blunt File,
Warding Round Edge File.

RASPS.

Baker's,
Beveled Edge,
Bread,
Cabinet,
File, Flat and Half-Round,
Flat Shoe,
Flat Wood,
Half-Round Shoe,
Half-Round Wood,
Horse, Plain and Tanged,
Horse Mouth,
Jig,
Oval or French Shoe,
Racer, Plain and Tanged.

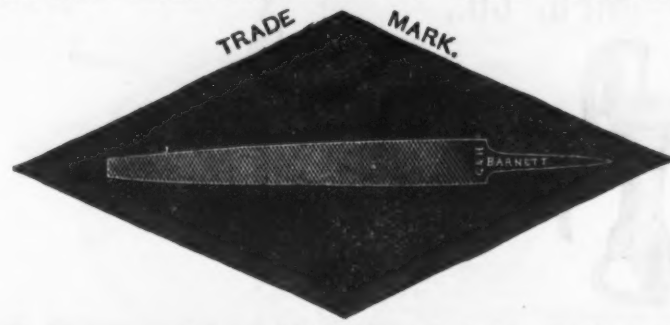
SPECIALTIES.

Butchers' Steels, Improved,
Bent Riffles, Handled,
File Cards,
File Brushes,
Machinists' Scrapers,
Stub Files & Holder,
Surface File Holder,
Vise File Holder.

NICHOLSON FILE CO.,

PROVIDENCE,
R. I.,
SOLE MANUFACTURERS.

BLACK DIAMOND FILE WORKS

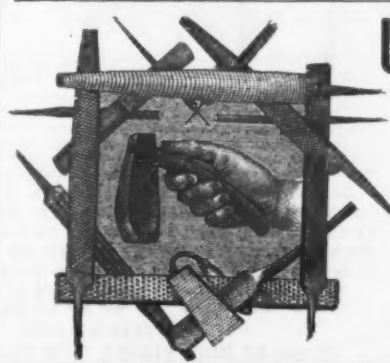


G. & H. Barnett, 21 to 43 Richmond St., Philadelphia.

CHARLES B. PAUL,

Manufacturer of HAND CUT FILES.

Warranted **CASE STEEL.** 157 Tenth Street, Williamsburgh, New York.
All descriptions of Files made to order. Price List mailed on application. Established 1863.



UNION FILE WORKS,

311 to 315 North St.,

BALTIMORE, MD.,

Manufacturers of

FILES AND RASPS

Made from the Best Refined Cast Steel.
With all the requisite facilities to produce a first-class article, we are enabled to offer Files that will give entire satisfaction.

MORITZ & KEIDEL, Agents,
48 & 50 German St., Baltimore, Md.

THRIFT FILE WORKS,

Manufacturers of all kinds of
Files, Rasps.



CHRISTIAN HENSSELER,
438, 439 & 434 Ireland St.,
PHILADELPHIA, PA.

FILES

JOHNSON & BRO.

No. 1 Commercial Street, Newark, N. J.

The Patent Combined
**Dinner Pail and
Lantern.**

The most perfect Dinner Pail in the world. Hot coffee for dinner and a Lantern at night.
Manufactured by **JOS. HAIGHT,**
PORT CHESTER, N. Y.
Sent by express on receipt of \$1.00. Agents wanted.

STOVE REPAIRS.

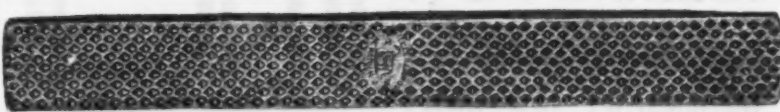
Repairs for Stoves made at Troy, Albany, Rochester, Cleveland, Buffalo, Boston, St. Louis, Quincy, Chicago, Milwaukee and elsewhere, at
W. C. METZNER,
127 W. Randolph St., Chicago, Ill.

HELLER & BROS., Newark, N. J.,

Manufacturers of the

Celebrated American

HORSE RASPS AND FILES,



Made of the best American Steel, and warranted to be unequalled in the market. For sale by Iron and Hardware dealers throughout the United States and Canada.



J. M. KING & CO.
WATERFORD, N. Y.,

Manufacturers of the **BUTTONS PATENT**

"WIRE CUTTER AND PLIER COMBINED."

Specially Adapted for Use on Wire Fence.

Also Manufacturers of
Blacksmith and Machinists' Stocks and Dies, Plug and Taper Taps
Hand, Nut and Screw Taps, Pipe Taps and Reamers.
Price List on application. Established by **DANIEL B. KING,** 1860.

LIGGETT SPRING AND AXLE CO.,

LIMITED, MANUFACTURERS OF

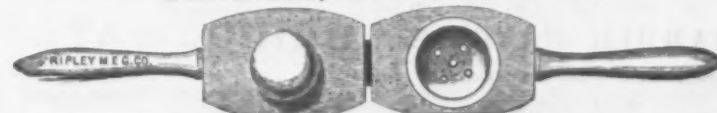
SPRINGS AND AXLES

For Coaches, Phaetons, Buggies, Wagons, &c.

Pittsburgh, Pa.

RIPLEY MANUFACTURING CO.,

Unionville, Conn., U. S. A.

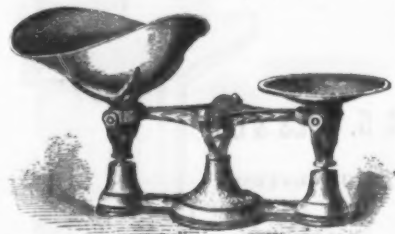


BEST PORCELAIN-LINED LEMON SQUEEZERS

"COMMON SENSE" MOUSE TRAPS, MALLETS, BOOT JACKS,
ROSEWOOD FAUCETS, &c. Fine Wood Turning a Specialty.

SCALES

Of all Descriptions,



For Grocers' & Family Use

Manufactured by

JOHN CHATILLON & SONS,

89, 91, 93 Cliff Street, New York

Send for Illustrated Price List.

THE

Greenfield Vertical Engine



is unequalled by any other in workmanship and quality of material.
2½ to 30 horse-power.
Prices lower than any other first-class engine.

COOKE & CO.

DEALERS IN
MACHINERY
AND
SUPPLIES,
22 Cortlandt St.
NEW YORK.

In writing, please mention this paper.



WM. FLACUS & SON, Pittsburgh, Pa.
Manufacture every variety of all sizes
Blacksmith's Belows
Superior Quality, covered with best Oak Tanned Leather.

Grant Fan Mill & Cradle Co

Manufacturers of
Grant's Grain, Coffee, Rice, Cochinea
and Pimento Fans,



TURKEY WING GRAIN CRADLES
4, 5 and 6 fingers.
GRAPE VINE GRAIN CRADLES
4 fingers.
SOUTHERN PATTERNS GRAIN
CRADLES,
4, 5 and 6 fingers.
All of a superior quality.
None genuine unless marked
Grant Fan Mill & Cradle Co.
Send for illustrated catalogue
and price list.
P. O. Address,
MELROSE, Massachusetts Co N Y

GEORGE W. BRUCE,

1 Platt St., New York, Proprietor of the
ATLANTIC SCREW WORKS,
Agent for the



Florence Tack Co. and
C. A. Maynard,
MAYNARD'S C. S. Planters'
Hilling, Bog and Handled
Planters, Cotton and Field
Bore,
BRADY'S Crown, Planters'
and Hilling,
ELWELL'S Weeding, Plant
ers' and grub, and a variety
of other kinds for Home
and Export Trade.

ESTERBROOK'S STEEL PEN

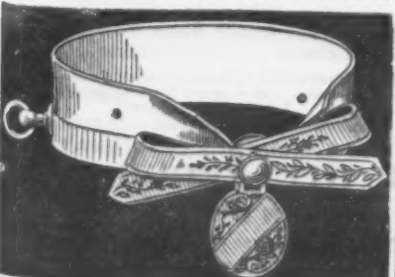


Loading Numbers: 14, 048, 130, 333, 161.

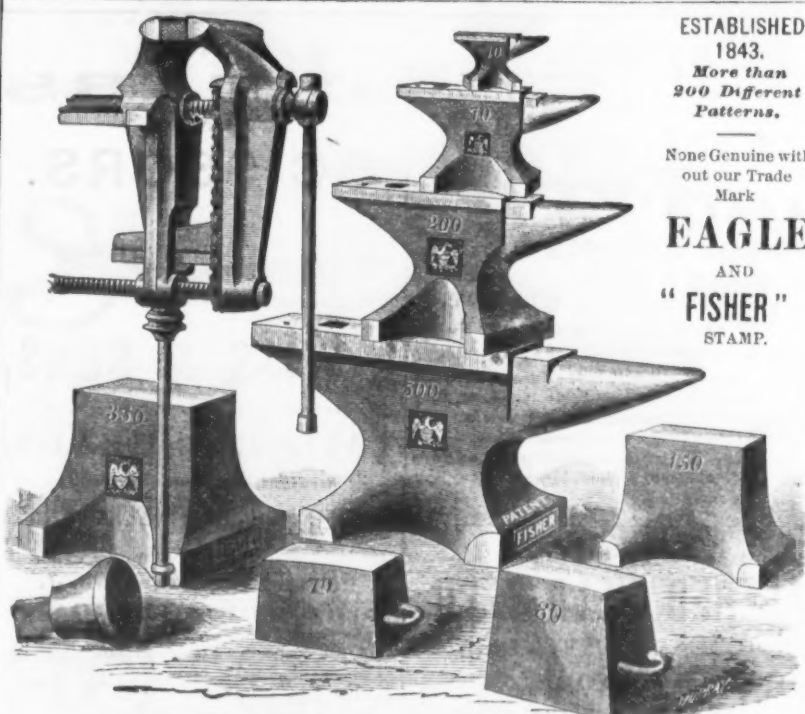
For Sale by all Stationers

THE ESTERBROOK STEEL PEN CO.,
Works, Camden, N. J. 26 John St., New York.

DOG COLLARS AND FURNISHINGS.



Send for Illustrated Catalogue.
MEDFORD FANCY GOODS CO.,
101 Chambers St. cor. Church New York.



ESTABLISHED
1843.

More than
200 Different
Patterns.

None Genuine with
out our Trade
Mark

EAGLE

AND

"FISHER"

STAMP.

WARRANTED BETTER THAN THE BEST ENGLISH ANVIL!

Face in one piece of BEST TOOL CAST STEEL, PERFECTLY WELDED, perfectly true, of
hardest temper and never come off or "settle." Horn of tough untempered steel, never to break or
bend. Only Anvil made in United States fully warranted as above

FISHER DOUBLE-SCREW VISE

IS FULLY WARRANTED STRONGER THAN ANY OTHER LEG VISE, AND ALWAYS PARALLEL.
Is the best Vise for Machine Shops and Blacksmiths, and for all heavy work. ACCURATE AND
DURABLE. Send for Circular.

EAGLE ANVIL WORKS, Trenton, N. J.

RICHARD DUDGEON,

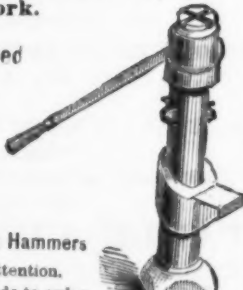
No. 24 Columbia Street, New York.

Maker and Patentee of the improved

Hydraulic Jacks

AND

Punches.



Roller Tube Expanders and Direct Acting Steam Hammers
Communications by letter will receive prompt attention.
Jacks for pressing on Car Wheels or Crank Pins made to order.

ANSONIA BRASS AND COPPER CO.,

MANUFACTURERS OF

PURE ELECTRIC WIRE,

For Magnets, Telegraphs, Telephones, &c.

Insulated on the bare wire with H. Spiltdorf's patented Liquid Insulation, covered with cotton or silk

All sizes of Bare and Covered Wire in Stock.

The conductivity of every bundle tested and warranted.

THE ANSONIA WROUGHT GONGS.

For Clocks, Indicators, Telephones, Call Bells, Bell Punches, Steamboat and
Railroad Use. Burnished or Nickel Plated.

ANSONIA BRASS AND COPPER CO., 19 Cliff St., New York.

THE ESSEX HORSE NAIL CO., Limited.

THE ESSEX HORSE NAILS

Are drawn from the Best Norway Iron Rods only. They are hot forged and cold-
pointed, rendering them both tough and stiff, and are warranted

FIRST-CLASS IN EVERY RESPECT.

By the use of improved machines we forge Fifty per cent. More Nails on a machine
than any other company, and are thus enabled to sell them proportionately less than any
other nail of equal quality. All nails branded ESSEX fully guaranteed.

GENERAL AGENTS:

HOWE & CO., Troy, N. Y.

Stanley Rule & Level Co.,

MANUFACTURERS OF

Improved

Carpenters'

Tools.

Manufacturers of Bailey's Patent Adjustable Planes.
General Agents for the sale of Leonard Bailey & Co.'s "Victor Planes."
Manufacturers of "Defiance" Patent Adjustable Planes.



FACTORIES,
New Britain, Conn.

WAREHOUSES,
29 Chambers St.,
New York.

C. W. & H. W. MIDDLETON,

Office, 945 Ridge Ave., PHILADELPHIA.

IRON, STEEL, PIPE, NAILS,

Railroad and Ship Spikes.

AGENTS



FOR

Allis Patent Steel "Buck Thorn" Barb Fence.

FOUNDRYMEN, ATTENTION!

FOR THE

Aiken & Drummond Patent Power Molding Machines

SEND FOR DESCRIPTIVE CIRCULAR TO

THE DRUMMOND MFG. CO., Louisville, Ky.

NOVELTY IRON FOUNDRY, HAIGHT & CLARK,

16 & 18 DeWitt Street, ALBANY, N. Y.,
MANUFACTURERS OF FINE GRAY IRON CASTINGS
OF EVERY DESCRIPTION.

Hoistles and Pickets for Wire Workers, Castings for Furniture and Piano Manufacturers. Iron and
Metal Patterns of all kinds a specialty. Correspondence solicited.

JAPANNING.

BRONZING.

do not account for the special result achieved.
The weight of steam, taken in connection
with the records of the indicator card, then
furnishes the clew.

It is necessary to know the quality of the
steam, for the water feed to the boiler may
be wet or superheated. If the steam is
wet it should count against the boiler, if
superheated in favor of it, and vice versa
in judging of the efficiency of the engine
proper. The difference between the boiler
pressure and initial pressure in cylinder, as
shown by the indicator card, may prove an
insufficient diameter of the supply pipe; an
excessive fall of pressure at admission may
prove insufficient port area for the special
conditions of steam use, the cut-off may not
be the most advantageous, nor may the
cushioning, back pressure or initial pressure
carried be the best. By taking the same
locomotive and running it under different
conditions of steam use and service, the
effect of any one special condition can be de-
termined, and that expressed in a percent-
age of efficiency or usefulness. Of course
good judgment and sound engineering knowl-
edge are essentials to arrive at correct con-
clusions, but without the records of such
complete experimental trials, good judgment
and sound engineering knowledge, as far as
the economical use of steam in locomotives
is concerned, are of comparatively little
avail.

The mere mention of some of the data
which it is desirable and necessary to deter-
mine, and for the obtaining of which often
special devices must be designed—indeed,
each test on an engine demanding some fea-
ture calling upon originality of mind—is suf-
ficient to show that the person making the
test must necessarily be a thorough, experi-
enced engineer. It may appear as one of
the drawbacks to some people, in regard to
this mode of testing, that it requires trained
ability, but without such competent leadership
no results of value can be attained. It is true
that this mode of testing demands more in-
telligence and capacity than the system
which was advocated some time ago by one
of our contemporaries, which amounted, in
fine, to obtaining the fuel consumed per train
mile, and which, as it stated, any apprentice
of fair intelligence could supervise. But we
are inclined to think that the results attained
will be of value in the former case, and not
in the latter.

By the former method of testing conclu-
sions will be arrived at which will locate
troubles, show direction of advance, stimu-
late the most economical use of steam, and
secure greater perfection in the devices
and design of locomotives. The latter method
—or lack of method—which our con-
temporary advocated so strongly, is virtually
good for naught; for what does it matter if
little or much fuel is used per mile run if we
know not precisely to what this economy or
waste is attributable, and whether the boiler
or engine, or any of its special parts, or the
fuel, &c., are at fault. No remedy is at
hand, and blind groping in the dark on
chance of striking the remedy is the result,
and virtually the "apprentice" system of
test is no test at all, and reveals nothing.
Let us have a class of experimental testing
of locomotives, which equals the best models
of stationary practice, and let the test be
undertaken, as important trials are in sta-
tionary practice, by specialists of undoubted
ability and experience. Then will an im-
provement in locomotive practice be de-
veloped fully equal to such as have been already
accomplished in stationary practice.

Preservation of Exposed Ironwork.

Referring to the corrosion of ironwork,
more particularly that which occurs in
bridge-work, Mr. Theodore Cooper recently
made the following remarks in a paper
read before the American Society of Civil
Engineers:

The rusting or corrosion of wrought iron
at ordinary temperatures is a very important
matter of consideration. The corrosion of
an iron rod set in sulphur is not uncommon.
The explanation is a simple one. There is no
chemical action between pure sulphur and
iron at ordinary temperatures, these two
elements only uniting at high temperatures
—above red heat. But commercial sulphur
generally contains sulphuric and sulphurous
acids, produced by the oxidation of the sul-
phur during its process of sublimation. These
acids are the immediate corroding agents
when the impure sulphur and iron are in
contact. Such sulphur should be thoroughly
washed before being used. In general, the
rusting or corrosion of iron only takes place
in the presence of an acid and moisture. In
dry air at common temperatures, or under
pure water free from air or carbonic acid,
iron does not oxidize. Neither does it ox-
idize in dry carbonic acid gas, nor to any
great extent, if at all, in damp oxygen. But
in the presence of moisture and many acids
the corrosion takes place readily and continu-
ously. The most common agent toward cor-
rosion is carbonic acid gas. Professor Cal-
vert found that damp air, with a slight ad-
dition of carbonic acid, produced a rapid
oxidation, the process being, first, a produc-
tion of protoxide of iron, changing to the
carbonate and then passing to the hydrated
oxide or ordinary rust. Though the carbonic
acid was the active agent in bringing about
the combination, the carbonate of iron re-
mained in small quantity—an apparent
process of transfer or disposing influence. As
our atmosphere contains carbonic acid gas
and aqueous vapor, and as all natural waters
contain air and generally carbonic acid in
solution, the rusting of iron is universal. It
varies, however, in the degree of rapidity,
according to the conditions of the special
location, the dryness of the air in certain
regions making the action an exceedingly
slow one, while in others the excess of mois-
ture and gaseous acids produce an exceed-
ingly rapid corroding action. In tubular
bridges, tunnels covered with iron girders
and the overhead parts of bridges, the iron-
work is especially subject to corrosion, due
to the excessive amount of moisture (con-
densed steam), carbonic acid, and frequently
sulphurous acid, discharged upon the ex-
posed surfaces from the locomotives.

While the sulphurous acid, if present, is a
very active agent in promoting corrosion, the
greatest factor is undoubtedly the carbonic

acid gas. An analysis of a sample of rust
taken from the Conway bridge gave:

	Per cent.
Sesquioxide of iron.....	93.04
Protoxide of iron.....	3.81
Carbonate of iron.....	0.90
Silica.....	0.106

Mr. William Kent found in rust taken from
a Pennsylvania railroad bridge, where it was
exposed to the action of escaping gases, car-
bonic acid in considerable quantities, but only
traces of sulphuric and sulphurous acids.
Under fresh or under salt water the corrosion
of iron is largely influenced by the presence
and amount of air and carbonic acid gas.
The action generally appears to be greater
where the iron is alternately wet and dry.
The caustic alkalis and alkaline earths pre-
vent the oxidation of iron by neutralizing
the acids. Iron, therefore, does not corrode
in alkaline solutions or when embedded in
lime. The testimony in regard to the action
of a thin coating of lime whitewash upon iron
is contradictory. The writer has seen many
cases where whitewash has corroded iron
rapidly; others testify to its thorough pre-
servative qualities. The difference may con-
sist in the addition of other ingredients to
the solution. For example, it is often cus-
tomary for whitewashers to add common
salt to the lime solution to increase the hard-
ness of the coating. Again, others add glue
or similar material to the lime to increase its
adhesive qualities. The one containing salt
would undoubtedly corrode the iron, and
the other with the glue would not do so.
Whether a thin layer of lime only, after
the lime had taken up its full equivalent
of carbonic acid, would continue to act as a
preservative, is doubtful, for, from its hy-
groscopic character, it would readily convey
moisture charged with the destructive acid
into the surfaces of the metal. As to hy-
draulic cement, the evidence is not so pos-
itive. Thomas C. Clarke says, in his report
upon the Niagara bridge, that on uncovering
the anchorage links he found the iron as per-
fect as when put there, without the slightest
sign of rust, though the mortar was saturated
with moisture and the whole foundation evi-
dently surrounded by water-bearing strata of
rock. Gen. M. C. Meigs says he found a
wrought-iron pipe, laid in cement concrete,
honeycombed and leaky after 12 years' time,
and he learns from plumbers that in their
experience American cements corrode iron.
This different testimony in regard to the ac-
tion of cements may possibly be explained by
the different circumstances of each case—
such as the relative compactness and depth
of the cement in which the iron is imbedded.
There is a possibility, however, that in cer-
tain cements the silicates may be soluble in
water, and thus furnish the acid agent to-
ward corrosion. Mineral wool made from
furnace slag very closely approximating the
composition of hydraulic cements has been
found in certain cases to corrode iron very
rapidly. It was claimed that this was en-
tirely due to the hygroscopic character of
this material, but recent instances reported
to me would appear to lead to the belief that
the wool in the presence of water not only
corrodes the iron, but also disintegrates and
hardens into a solid mass. Wet coal ashes
corrode iron very rapidly. William Metcalf
states that a wrought-iron pipe buried in
coal ashes was completely eaten away in one
year's time.

As a curious instance of the slight causes
which promote oxidation, the experience of
a manufacturer of fine cutlery was related
to me. He found at one time a large portion
of his goods being returned to him as in
damaged condition. Instead of the bright,
clean surfaces for which such articles are
noted, he found rusty, deeply-oxidized
blades. After much anxiety and watching
to determine the cause, whether it was
damp paper, the ill-will of some of his
agents, or other cause, it was located upon
the man who sorted and wrapped the knives
into packages. Everything he touched was
found to rust, from the peculiar acid char-
acter of his skin exhalations. Similarly, it
is well known that some persons cannot
carry pocket-knives or bright iron articles,
as keys, &c., about their person with-
out becoming very rusty. The rusting of
iron proceeds with great rapidity after it
has once commenced, because the rust of
iron is a ready absorber of moisture and
gases, and it thus constantly conveys new
elements of destruction into the yet un-
changed metal. It is to this fact that the
great difference in the rusting of used and
unused rails, machinery and tools is due.
The jars and vibrations to which the one is
subjected keep the surfaces clear of accumu-
lated rust, that would act as storage reser-
voirs for the corroding elements. There is
often much misconception in regard to the
amount of iron contained in a certain thick-
ness of rust. Dense, compact rust may con-
tain enough iron to equal one-fourth or one-
fifth of its thickness, but the looser and
more common kind of rust will not contain
over one-eighth of its thickness in pure iron.
In other words, rust ¼ inch in thickness
will contain from ⅛ to ⅜ inch of iron,
according to the density of the rust.

The preservation of iron from corrosion is
a subject of vast importance, and has given
rise to many expedients, more or less effec-
tive, such as alloying iron with other metals,
as chromium, tin or copper, arsenic, &c.,
to obtain a less corrodible metal; plating the
surfaces with other less oxidizable metals, as
nickel, tin, copper, silver or gold; coating
with zinc, a metal that is readily oxidized
upon the surface, but whose oxide, when
formed, becomes a protection to any further
oxidation (when not subject to other acids
than carbonic acid gas); coating with fused
mineral enamels; covering with lacquers;
coating with magnetic oxide of iron by the
processes of Barff or Bower, by subjecting
to high temperatures and the presence of
moisture; and, lastly, the use of paints of
innumerable characters. For general en-
gineering structures the coating given to iron
surfaces for their protection against cor-
rosion must be not only moderate in cost, but
of such a character as to be readily renewed
when removed by accident or design. It
must also differ from zinc in being able to
resist the corroding action of sulphurous
acid gas and the chlorides in locations where
these may occur. This practically reduces
us to the use of paints (using this term to
include not only the paints proper, but var-
nishes, oils and other materials applied in a
liquid form). The relative merits of the

Cutlery.

WILSON'S CELEBRATED

BUTCHERS' KNIVES,
BUTCHERS' STEELS,
AND
SHOE KNIVES.

INFRINGEMENT—SPECIAL NOTICE.

It having come to the knowledge of
JOHN WILSON, that Counterfeit Butchers' Knives,
purporting to be of his manufacture are being sold
in the United States, he hereby cautions all pur-
chasers of his Knives and Steels to be on the alert
against such impositions.JOHN WILSON also hereby gives NOTICE,
that it is his determination to institute Legal Pro-
ceedings against any person or persons who may be
detected infringing his Trade Mark, and with that
view he will handsomely reward anyone supplying
such evidence as will lead to the conviction of the
Makers and Vendors of the said Spurious Imitations.

WILSON'S—SYCAMORE ST., SHEFFIELD, ENGLAND. Established 1750

J. R. TORREY,
Manufacturer of Razor Strops & Dressing Cases.
Sole Agent for Worcester Cutlery Co.
Importer of Fine Razor Hones.American Made Razors.
WARRANTED BEST CUTTERS IN THE WORLD.
J. R. TORREY RAZOR CO.
Factories: WORCESTER, MASS.
Send for Price Lists.

SPENCER & UNDERHILL,

94 Chambers Street, New York,

DEPOT FOR

Collier's Sons Awns,

Also AMERICAN SCREW CO.'S WOOD, MACHINE AND RAIL SCREWS,
STOVE AND TIRE BOLTS, RIVETS, &c.,
Also, COLLIER'S SON'S AWLS.O. Ames & Son's Shovels, Spades and
Scoops.
E. W. Gilmore & Co.'s Straps & Hinges.
W. & S. Butcher's Chisels, Plane Irons,
&c.
A. Field & Son's Tacks, Brads, Nails, &c.
Brade's Brick Trowels.
G. F. Warner & Co.'s Carriage Clamps.
GENERALNicholson File Co.'s Files.
Russell Jennings' Augur Bits.
Richardson Bros.' Saws.
Germantown Tool Works' Warranted
Hammers and Hatchets (Stamped
Geo. Selsor & Co.).
HARDWARE.

Cutlery.

CORPORATE MARK,

Joseph Rodgers & Sons'
(LIMITED)

CELEBRATED CUTLERY,

No. 82 Chambers Street, New York.

F. & W. CLATWORTHY, Agents.

The demand for Joseph Rodgers' & Sons' productions having considerably increased, they have, in order to meet it, greatly extended their Manufacturing Premises and Steam-power.

To distinguish Articles of Joseph Rodgers & Sons' Manufacture, please to see that they bear their Corporate Mark.

ESTABLISHED 1836.

ALFRED FIELD & CO.,

93 Chambers and 75 Reade Streets,
NEW YORK,

SOLE AGENTS FOR

Ely Bros., Caps, Wads, &c.,
Joseph Elliot & Sons, Razors,
Isaac Greaves, Sheep Shears, &c.,
Robert Sorby & Sons, Sheep Shears, &c.,
Edward Elwell, Hoes, &c.,
R. & J. Linacre, Grass Hooks and Sickles,
Webster & Horsfall Steel Wire,
GENERAL AGENTS
Western File Co.'s American Files.
HEADQUARTERS FORANVILS CHAIN CUTLERY, GUNS,
&c. &c. &c.

A. F. BANNISTER & CO.

SUCCESSORS TO
FURNESS, BANNISTER & CO.,
MANUFACTURERS OFTABLE CUTLERY,
Cor. Nassau & Sheffield Sts., NEWARK, N. J.

Cutlery.

SHEARS
AND
SCISSORS.

J. WISS & SONS,

MANUFACTURERS OF ONLY BEST QUALITY

TAILOR SHEARS,

Straight and Bent Trimmers,

BARBER SHEARS, TINNER'S SNIPS,
&c., &c.,

26 Bank St., Newark, N. J.

THREE PRIZE MEDALS.



PARIS, 1855.



PARIS, 1878.

MATTHIAS SPENCER & SONS,

Albion Steel Works, Sheffield,

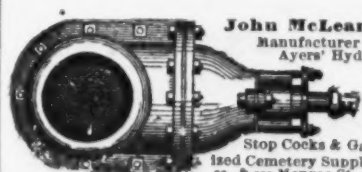
MANUFACTURERS OF

FILES
AND
STEEL,
Table Knives, Razors, Shovels, &c., &c.
of every description.

CORPORATE MARK.

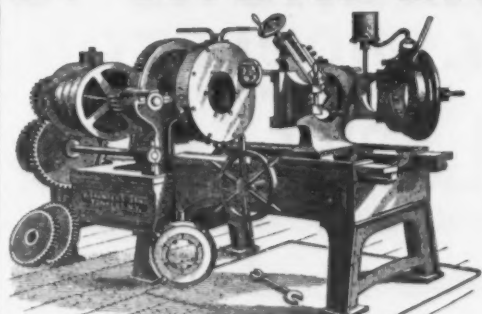
SPENCER
SHEFFIELD
Granted 1749.Patented Articles of
Malleable Iron.Hammer's Malleable Iron Oilers.
Three Sizes. Nos. 1, 2 & 3.

No. 1.

Hammer's Adjustable Clamps.
Hammer's Mail Iron Hand Lamps.
Hammer's M. I. Hanging Lamps.
NEW pattern Heavy Screw Clamps;
strongest in the market.
For sale by all the principal Hardware Dealers.
Send for Price List.
Malleable Iron Castings
of superior quality, and Hardware Specialties in
Malleable Iron made to order.
HAMMER & CO.,
BRANFORD, CONN.John McLean,
Manufacturer of
Ayers' Hydrants.
Stop Cocks & Galvan-
ized Cemetery Supplies.
25 & 30 Monroe St., N. Y.

D. SAUNDERS' SONS

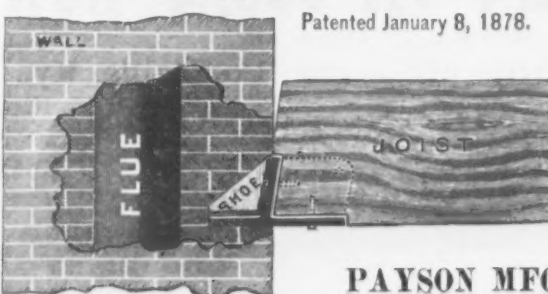
MANUFACTURERS OF

Pipe Cutting and
Threading Machines,
For Pipe Mill and Steam
Fitters' Use.Tapping Machines,
For Steam Fitting. AlsoSTEAM AND GAS FITTERS'
HAND TOOLS,
No. 25 Atherton Street,
YONKERS, N. Y.

SEND FOR CIRCULARS.

Iron Shoes for Flue Joists.

Patented January 8, 1878.

This is a new article of Build-
ers' Hardware, and is applied to
the ends of the joists that
come opposite to chimney
breasts or flues. It dispenses
with trimmers and headers
and brick arches, saves labor
and material, secures greater
strength, and obviates the chief
danger of fire from defective
flues. Where fireplaces occur,
the joists are simply halved
down and shoes attached, then
boxed to receive the hearth.Price of Shoes, Per Doz.,
\$1.20.

PAYSON MFG. CO., Chicago.

OFFICE OF
PHENIX CASTER CO.,
Indianapolis, Ind.

MARTIN'S CASTER,

For heavy bedsteads, book-cases, flower
stands, refrigerators, safes, sideboards,
desks, or very heavy furniture. Also
for heavy ice chests, magazine boxes,
stove trucks, heavy showcases, beer
boxes, or any very heavy weight. Es-
pecially adapted for use in beer bottling,
fruit canning, tobacco or warehouse
establishments, where heavily-loaded
tables need to be moved.

Send for Catalogue.

WROUGHT IRON
ADJUSTABLE"Forty Delay Trucks" in use. Just
what we wanted."WASHINGTON STAMPING COMPANY,
Washington OhioTUCKER & DORSEY,
MANUFACTURERS,
INDIANAPOLIS, IND.Our Drawings are so full, simple, strong and
positive that they can be readily drawn all com-
ponents from the best.A. G. COES
PAT. DEC. 26, 1877.

Established in 1839.

A. G. COES & CO.

WORCESTER,
MASS.

Successors to

L. & A. G. Coes,

Manufacturers of

THE GENUINE

COES

Screw
Wrenches.

PATENTED,

May 9, 1871.

December 26, 1871.

December 28, 1875

August 1, 1876

The backstrain when the wrench is used is borne
by the bar—not by the handle.
The strongest Wrench made, and the only suc-
cessful Re-enforced Bar.
None genuine unless stamped

A. G. COES & CO.

Our Agents, GRAHAM & HAINES, 112 Chamber
St., New York, carry a full line of our goods, and
will be pleased to serve you at factory prices.

AN IMPROVED

LEVELING INSTRUMENT.

PRICE OF INSTRUMENT COMPLETE, \$20.
Adapted to the use of Architects, Engineers, Masons,
Builders, Farmers and others.
This instrument is made of Brass and Iron, furnish-
ed with both masons' (short metal) and surveyors'
tripod, and put up in a handsome wooden box, with
strap. The only low-priced Level that can be thor-
oughly adjusted in the field.A NEW LEVELING ROD.
This rod is round and made in two sections; it
is united by a solid screw joint, as if of one length, and
has a target. There are two scales, one side being
Engineers' (feet, inches and eighths) the other Architects'
scale (or, feet, inches and sixths). Price, \$6.WM. T. COMSTOCK, Manufacturer,
6 Astor Place, New York.
Circulars and discount to hardware trade furnished to
dealers sending their card.TREE AND
HEDGE
TRIMMER.Unsurpassed for
cheapness and dur-
ability. Unlike any
other make, it com-
bines a perfect lever
principle with a
blade working in a
slotted steel hook.
Send for illustrated
circular and price
list.E. S. LEE & CO.,
164 West Main
Street,
ROCHESTER, N. Y.

THE WIRE GOODS CO.

Worcester, Mass.,

MANUFACTURERS OF

SHARP GIMLET POINTED
WIRE GOODS

AND

BELT HOOKS

Wire Straightened and Cut to
Length.

RIFLE MANUFACTURERS.

Dealers' Firm Names put on when desired.

GUNS
AND
PISTOLS.

WHOLESALE ONLY.

American and English Goods. Fishing Tackle,
Winchester and Other American Rifles.Manufacturers of Leather Gun Cases, Hol-
sters, Bags and Clothing of
Leather and Duck.Dealers who visit us will always find Job Lots.
166 Main St., CINCINNATI.

B. KITTREDGE & CO.

BARNES' SAWS.

Complete Outfits for Workshop Business.

Lathes for Wood or Metal, at

CHARLES E. LITTLE'S,
(Eastern Agency, Factory Prices.)

59 FULTON ST., NEW YORK.

Descriptive Catalogue Free.

HALL & ELTON'S GERMAN SILVER.



In addition to Spoons of this well-known brand, we are now prepared to furnish Forks of the same quality. We GUARANTEE these goods to be SOLID and of UNIFORM quality throughout, with no coatings to wear through or flake off, and with no liability to RUST.

HALL, ELTON & CO., Wallingford, Conn., and 47 East 13th St., New York.

T. G. CONWAY, 88 CHAMBERS STREET, NEW YORK,

MANUFACTURERS' AGENT FOR
TABLE CUTLERY, CAST STEEL AND IRON SHEARS, RAZORS, REVOLVERS, EDGE TOOLS, &c.

BEAVER FALLS CUTLERY CO., Table Cutlery.
BRISTOL CUTLERY CO., Table Cutlery.
CHELSEA SHEAR CO., Cast-Steel Shears, Scissors and Trimmers.
THE ATLAS WORKS, Cast, Japanned and Nickel-Plated Shears.
GEORGE MONEY & CO., Champion Razors.
ONEIDA COMMUNITY, Silver-Plated Spoons, Forks, &c.

JNO. P. LOVELL & SONS, Revolvers and Shot Guns.
THE LEE ARMS CO., "Red Jacket" Revolvers.
A. G. PECK & CO., Axes, Hatchets, &c.
C. E. ANDREWS, Augers and Bits.
"Manhattan" Roller Skate.
"Eclipse" Wagon Jack.

THE PARAGON.



The Most Perfect ALL CLAMP LEVER SKATE Ever Made. NO TROUBLE IN ADJUSTING.

NEAT, SIMPLE, POWERFUL AND EFFECTIVE.

In its general use at the leading Rinks and Skating Lakes last season, it invariably received the highest testimonials of favor. Yet, notwithstanding these, we have improved some points, so there cannot now be a question as to its great superiority.

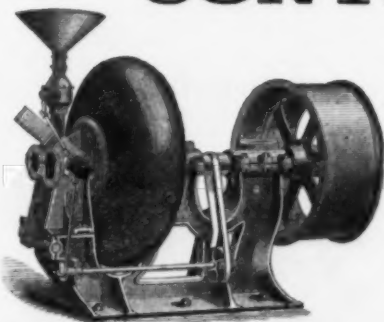
WE ALSO MAKE A COMPLETE LINE OF ALL OTHER KINDS OF SKATES

WM. A. SUTTON,

MANUFACTURER,

522, 524, 526, 528 and 530 West 20th Street, - - - - - NEW YORK.

CONTINENTAL WORKS BROOKLYN, N. Y.



DU'S
Mechanical ATOMIZER Or Pulverizer.

For reducing to an impalpable powder all kinds of hard and brittle substances, such as QUARTZ, EMERY, CORUNDUM, GOLD AND SILVER ORES, BARYTES, COAL, OCHRE, MANGANESE IRON ORES.

PHOSPHATE ROCK, &c.

It is simple and not liable to get out of order. Revolving Shell being constructed of Siemens-Martin steel, and all parts mechanical in design and of first-class construction. Weight, 5,500 lbs., heaviest piece, 1,500 lbs. It will pulverize 7 to 10 TONS IN 10 HOURS with 30 H. P.

For Circulars and full particulars, apply to or address

THOS. F. ROWLAND, Sole Manuf'r, Brooklyn, N. Y.

"STANDARD" SPRING PADLOCKS, OF CAST BRONZE AND BRASS THROUGHOUT.



No. 8053.

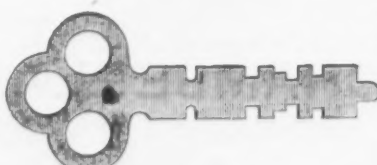
With Chain.

SIX SIZES

813	- - -	1 Inch.
823	- - -	1 1/4 "
833	- - -	1 1/2 "
843	- - -	1 3/4 "
853	- - -	2 "
863	- - -	2 1/4 "



No. 843.



Full Size of Key.

THE YALE & TOWNE MANUF'G CO.,

Principal Office and Works, STAMFORD, CONN.

BRANCH OFFICES:

NEW YORK, 62 Reade Street.
BOSTON, 224 Franklin Street.

PHILADELPHIA, 507 Market St.
CHICAGO, 64 Lake Street.

paints depend upon their durability, adhesiveness and imperviousness. The cracking of the paint and want of adhesion produced by too rapid drying of the paint, and the want of adhesion due to the presence of rust upon the surfaces of the iron, are the most frequent causes of failure in the better classes of paints. All rust should be carefully removed from the surfaces of the iron before painting; a coat of raw linseed oil then makes an excellent covering for the surface—elastic, perfectly adherent, and a good durable substratum for future coverings. In order to get our ironwork out of the shops quickly and in a condition to be handled, we resort too often to quick-drying paints, to the future injury of the work. As to the pigment to be used for the covering of this substratum, red lead, oxide of iron, &c., each have their own advocates.

LATEST LEGAL DECISIONS.

FIRE INSURANCE—AUTHORITY OF AGENT TO INSURE.

In an action to recover upon a fire policy the company set up the defense that it was not liable, as it had made no contract of insurance with the plaintiff. On the trial of the case—*Armstrong vs. State Fire Insurance Co.*—it appeared that the application for the policy was taken by an agent of the company, who had authority to take applications for insurance, and receive and receipt for premiums, and forward applications and premiums, and receive from the company policies of insurance when issued, and deliver them to the assured. The application was: "Application is made by J. B. Armstrong for insurance against loss or damage by fire by the State Insurance Co., and the undersigned applicant for the proposed insurance hereby covenants and agrees to accept of the policy issued upon the application and survey, if in accordance therewith;" and the agent gave the plaintiff this receipt: "Received of J. B. Armstrong an application for insurance against loss or damage by fire or lightning by the State Insurance Co., of Des Moines, Iowa, for the sum of \$500, for six months, on property mentioned in his application, and he has paid in cash \$2, and given a note for \$8, payable May 1, 1880," and there was attached to the receipt this clause: "The company will not recognize any understanding between yourself and the agent about the insurance that is not fully stated in your application over your own signature." The note was in the ordinary form and had a stipulation in it: "If not paid at maturity, the said policy (which was specified) shall then cease and determine, and be null and void." The plaintiff offered in evidence, to show authority in the agent to act for the company in making contracts of insurance, an advertising card of the company, furnished by the company as a part of the agent's supplies, upon which his name was printed as agent. The judge refused to allow this card to be read to the jury on the objection of the company that it did not show any power in the agent to insure. The judgment below was for the defendant, and an appeal was taken to the Supreme Court of Iowa, where it was affirmed. The Chief Justice (Day), in the opinion, said: "1. To treat these papers as a contract of insurance would clearly, it seems to us, be to give them an effect never intended nor contemplated by the parties. The rejection of the card worked the plaintiff no injury. The evidence would have been of no avail, unless it would establish that this agent had power to bind the company by a contract of insurance. It is clear to us that it could not have that effect."

FIRE INSURANCE—VALUE OF GOODS BURNED—DEFENDANT'S EVIDENCE.

A stock of goods, which was insured under a fire policy, for \$1600 was destroyed by fire, and a total loss was claimed. The company for its defense pleaded: 1. That the stock was not of more than one-third the value of the amount claimed; 2. That the goods were willfully burned to obtain the insurance money. On the trial of the case—*Livingston vs. Home Insurance Co.*—the plaintiff had no books or papers to show the value of the stock burned, and his only evidence was his recollection thereof. The company offered to prove: 1. By several witnesses that the stock was a small one for the business of the store itself; 2. that it was not larger than the stocks of other stores where \$500 would cover them; 3. by a drayman who was familiar with the store, that the stock was not worth more than \$500; 4. that the plaintiff had remarked about the time of the fire that he had but \$500 insurance on his stock. All of this evidence was excluded, and a judgment for the amount of the policy was recovered. The company carried the case to the Supreme Court of Michigan, where the judgment was reversed. Judge Marston, in the opinion, said: "In view of the loose manner in which the plaintiff sought to show the value of the stock destroyed, we are of the opinion that this evidence should have been admitted. It had some tendency to fix the value of the stock, and was really the best within the reach of the company. In many cases such evidence would be of but slight importance, while in others, owing to the large loss of goods claimed, and the size of the building and appearance of the stock therein, the evidence would be very strong. The weight of the evidence was a question for the jury, and the evidence should have been admitted."

SALE UNDER EXECUTION—SALE AS ONE LOT OF GOODS—CONVERSION—TITLE.

A sheriff, under an execution against S, levied on his stock of goods and sold them in one parcel, which the law forbids. The owner thereupon brought an action of conversion against him to recover the full value of the goods, on the ground that, as his action in making the sale was unauthorized in law, the appropriation of the goods was a conversion of them. On the trial the sheriff was not allowed to prove that the stock did not belong to the plaintiff, but to a relative, he having denied that it was the property of the plaintiff, but his offer was ruled out. The defendant was beaten, and he carried the case—*Stearns vs. Vincent*—to the Supreme Court of Michigan, where the judgment was reversed. Judge Cooley, in the opinion,

said: "There is no authority to preclude this showing which is known to us, and we are confident that it has never been held in any reported case. The mischief of such a doctrine could have no better illustration than the facts of this case. If the plaintiff could recover, the real owner may recover also, and if the true title may not be shown under a plea denying the plaintiff's ownership, then any claimant having a mere possession may recover the full value of the property."

PROMISSORY NOTE—ASSIGNMENTS OF PARTS OF THE NOTE—ITS NEGOTIABILITY.

A note for \$15,000 was made by A to B, and B then transferred \$4000 of the amount to C, and \$5267.92 to D. The assignees on the note, not being paid, brought an action against the administrator of the maker to recover the amount assigned to them, and the defense was made that the action was not maintainable upon the assignments, as they were for parts only of the debt. This defense was sustained by the trial court, and the plaintiffs took the case—*Golman vs. Blum*—to the Supreme Court of Texas, where they succeeded in reversing the judgment. Judge West, in the opinion, said: "At common law such a transfer of a part only of the note to two distinct persons, and a reservation of the balance of the instrument to the original payee, could not be recognized, and no action at law could be maintained on such a title by any of the parties to it. With us, however, there is no distinction between legal and equitable rights as to the manner of their assertion; and under the operation of the very liberal rules, as to the joinder of parties plaintiff and of cases of action, heretofore laid down by the court, the rulings of the court below cannot be sustained. The title to this note was in the three owners, B, C and D. The result of these assignments was that the negotiable character of the note was destroyed."

EXEMPTION—PARTNERSHIP DEBT.

An execution was issued against the property of a firm, and each of the partners claimed an exemption therefrom for himself. In a suit to determine their right to do this, the officer holding the execution having disregarded the claim, the trial court decided in favor of the officer. On an appeal of the case—*O'Gorman vs. Fink*—the Supreme Court of Wisconsin sustained the exemption. The Chief Justice (Cole), in the opinion, said: "Partners may agree to sever the property of the firm after execution for the purpose of claiming their respective exemption, and the making of the claim is evidence of such severance."

PARTNERSHIP—DISSOLUTION AND SETTLEMENT—REOPENING SETTLEMENT FOR FRAUD.

After a dissolution of partnership and a settlement of the account between the members, one of them filed a bill in equity to open the settlement and for a new accounting, on the general ground that proper entries had not been made in the firm books, in fraud of the complainant. The Chancellor in this case—*Loesser vs. Loesser*—refused to give any relief on the ground that specific charges of fraud must be made to give the court power to act. An appeal was made to the Court of Appeals of Kentucky, where this ruling was sustained. Judge Prior, in the opinion, said: "In every case where a partner has obtained a fraudulent advantage of his co-partner equity will give relief, but when there has been a settlement of their accounts, in order to attack that settlement for fraud or mistake the specific act of fraud must be alleged, or the manner in which the mistake occurred set forth. If the partner making the settlement and complaining has to rely on a general charge of fraud or mistake, it necessitates an investigation by the Chancellor of the entire partnership accounts to find out for the complaining partner whether or not he has suffered by the fraud or mistake of his co-partner in a settlement that both at the time regarded as final. He has no right to require the Chancellor to make a discovery of fraud upon such a pleading."

Destruction of a Chicago Car Factory.

A fire on Wednesday, August 15, destroyed the five shops of the United States Rolling Stock Co., of Chicago, Ill. The fire began in the planing-mill department, near the engine-room, and the flames rapidly spread throughout the shops, and within an hour all were destroyed. These shops included the planing mill, machine and blacksmith shop, car shop, engine-room and drying-room. The paint shop and the office were saved. Within the mill were 25 cars for the Chicago and Atlantic Railroad, a portion of 1500 cars which had recently been contracted for by that company. The loss is estimated at \$200,000 on the buildings and machinery, and \$500,000 on lumber. The machinery, buildings and tools were worth \$200,000. The stock destroyed was very large and valuable, and included 60 complete cars, valued at \$500 each, and about 1,000,000 feet of lumber. The company employed about 500 men. Adolpho Hegewisch, of New York, is president, and C. Benne, of New York, treasurer of the company. The capital stock is \$5,000,000, and most of it is in the hands of English stockholders. The insurance on the stock amounted to \$1,995,000, and that on the buildings to \$55,000.

The new Chinese corvette, the *Ting-Yuen*, built at Stettin by a German firm, seems to have been constructed on thoroughly Chinese principles. One of its special features is that every time its own guns are fired considerable injury is done to the vessel. At the first discharge of one of the big Krupp guns with which the corvette is armed the effect produced was considerable. Skylights and windows were smashed, a smoke-stack was snapped in two, a thick iron rail on the bridge was wrenched from its place, furniture was shattered to pieces, and an eruption of coals from the bunkers appeared on deck. The effect of a volley was tremendous. Evidently the *Ting-Yuen* is a formidable addition to the imperial navy. Its owners will always have the satisfaction of knowing that, if it is ever taken by the French, it will prove very dangerous to its captors.

H. D. SMITH & CO.,

Plantville, Conn.,

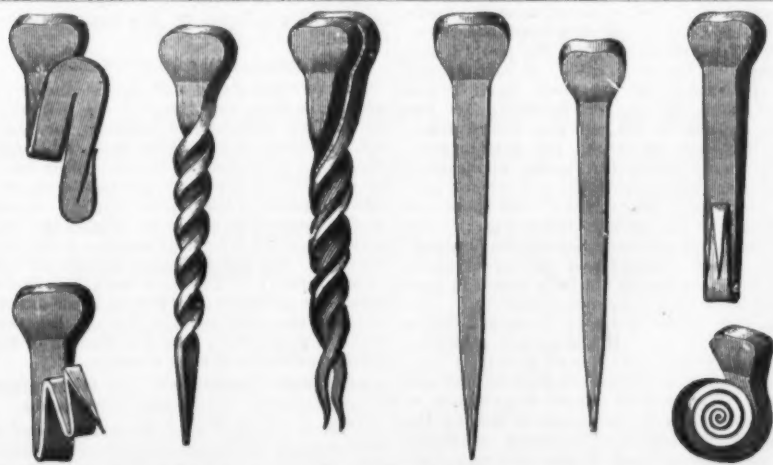
Manufacturers of the

BEST QUALITY CARRIAGE MAKERS' HARDWARE,

Manufacture the Largest Variety of Forge Carriage Irons, of Best Material and Workmanship.

PRICES LOW FOR QUALITY OF WORK FURNISHED.

SEND FOR PRICE LIST.



SARANAC HORSE NAIL CO.,

PLATTSBURGH, N. Y.

A. WILLIAMS, Pres't and Treas. S. F. VILAS, Vice-Prest. W. S. GUIBORD, Sec'y.

The cuts illustrating this advertisement are of Nails twisted and bent when cold, and are manufactured from best brands Swedish Iron.

DODMAN & BURKE,

No. 100 Chambers Street, New York.

GENERAL AGENTS FOR UNITED STATES.

Eureka Patent Shear

For Cutting Round and Flat Bar Iron and Sheet Metal.

MADE ENTIRELY OF CAST STEEL.

Cheapest and best tool for the purpose ever put on the market.

Send for Descriptive Circular.

EUREKA SHEAR CO.,

811 Market St., Philadelphia, Pa.



J. STEVENS & CO.,

CHICOPEE FALLS, Mass. P. O. Box 224.

MANUFACTURERS OF

SPRING CALIPERS & DIVIDERS

Also Surface Gauges and Counter Sinks, Stevens' Patent Brooch-Locking sporting Rifles, double and single barrel; Shot Guns, Pocket Rifles, Pocket Pistols, and the noted Hunters' Pet Rifles. Our

SHOOTING GALLERY RIFLE

Is the Favorite everywhere.

SEND FOR ILLUSTRATED CATALOGUE AND DISCOUNT.



PATENT AUTOMATIC STOP ELEVATORS AND DUMB WAITERS,

HYDRAULIC OR STEAM POWER. SPEED, 50 TO 500 FEET PER MINUTE, WITH PERFECT SAFETY.

The fastest Belt Machine in the Market running noiselessly. Can be stopped at any floor with certainty without an attendant. Especially adapted to high speed Freight and Package business. Address

TEWKSBURY AUTOMATIC ELEVATOR CO.,

OFFICE AND FACTORY,

275, 277 & 279 Passaic St., NEWARK, N. J.

PEACH & APPLE PARERS.

Scott's "Rotary Knife" PEACH AND APPLE PARER.

For Sale by all Hardware Dealers.



The Only Successful Peach Parer.

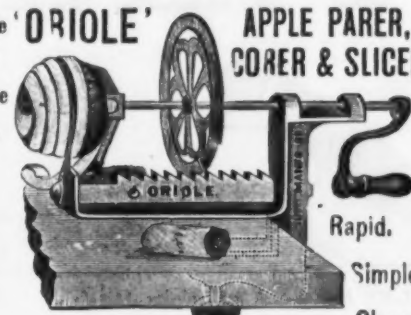
The Best Apple Parer.

Scott Manufacturing Co.

Sole Patentees and Manfrs.

BALTIMORE, MD.

Sample by Express upon receipt of \$2.00



'ORIOLE' APPLE PARER, CORER & SLICER

COLD MEDAL PARER.

The Only Parer with a Quick Return.

Rapid. Simple. Cheap.

CHEAPEST AND BEST.

ALSO MANUFACTURERS OF

"UNIVERSAL" AND "NEW IDEA"

CAN OPENERS,

Medallion and Victoria Egg Wasters

Scott Manufacturing Co., BALTIMORE, MD.

SCOTT MANUFACTURING CO.,

BALTIMORE, MD.

NEW HAVEN HORSE NAIL CO

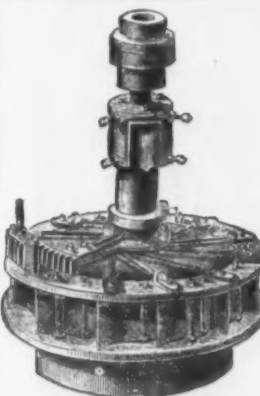
WE GUARANTEE ALL NAILS SUPERIOR IN QUALITY.



PERFECT IN DRIVING UNEXCELLED IN FINISH.

FORGED POINTED FINISHED

FOR SALE BY ELY & WILLIAMS, 178 1/2 Water Street, New York. RUNYON & HALLETT, 103 Chambers St., New York.



THE LEFFEL IMPROVED DOUBLE TURBINE WATER WHEEL.

More of these Turbines are in constant and satisfactory use, under a greater variety of conditions and situations, than any kind of Turbine ever made. Therefore, the purchaser of one of these Water Wheels will make no costly experiment, but get a Turbine of established reputation, that has been more thoroughly tried than any turbine ever constructed. For practical information and free illustrated catalogue, address,

JAMES LEFFEL & CO.

SPRINGFIELD, OHIO, Or 110 Liberty St., NEW YORK.

WM. C. CHAMBERLAIN, Pres.

CHAS. J. BRAYTON, Sec'y.

CHAS. A. REED, Treas.

CHAMBERLAIN PLOW CO.,

DUBUQUE, IOWA.

MANUFACTURERS OF

EXTRA HARDENED CAST STEEL

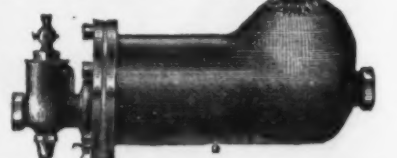
PLOWS

OUR SPECIALTY: PLOWS FOR DIFFICULT SOILS AND THE CRITICAL TRADE.

High grades of steel used, and great success in manipulating and tempering it. Orders for Special Plows solicited. Agents wanted everywhere.



The Curtis Steam Trap.



Has automatic air discharge; has a differential opening, thus discharging all the water as fast as it comes. Is very accessible for cleaning, the valve being on the outside. Send for circular. Manufactured by the CURTIS REGULATOR CO., 61 Beverly St., BOSTON, MASS. GENERAL AGENCIES: 109 Liberty St., N. Y.; 925 Market St., Phila., Pa.; 50 Market St., Chicago, Ill. and Cor. Halliday and Saratoga Sts., Baltimore, Md.

COBB & DREW

Plymouth, Mass.,

Manufacturers of Copper, Brass and Iron Rivets; Common and Swedes Iron, Leathered, Carpet, Lace and Girap Tacks; Finishing, Hungarian, Trunk, Stout and Cigar Box Nails, &c. Rivets made to order.

GRUNDY & DISOSWAY, HARDWARE.

145 GREENWICH STREET, Agents for the Philadelphia Star Carriage and Tire Bolts.



ROMER & CO. Manufacturers of Patent Jail Padlocks, Brass and Iron Padlocks, Carriage Lamps and Lanterns, 25 to 43 Summer Avenue, Newark, N. J. Illustrated catalogues sent to the trade on application.

BOILERS

FREE BOOK SENT TO ANY ADDRESS By JAS. F. HOTCHKISS, 84 JOHN ST. N.Y.

MINERS' CANDLES.

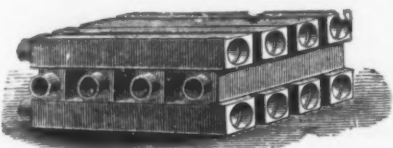
Superior to any other Light for Mining

Purposes. Manufactured by JAMES BOYD'S SON, Nos. 10 & 12 Franklin St., New York.



A. WYCKOFF,

Manufacturer of



CHAIN PUMP TUBE

Special prices to the wholesale trade for the next 30 days.

122 Railroad Avenue, **ELMIRA, N. Y.**

R. COOK & SONS,

Manufacturers of

Carriage & Wagon AXLES.

WINSTED, CONN.

ESTABLISHED 1839.

N. Y. Mallet and HANDLE WORKS



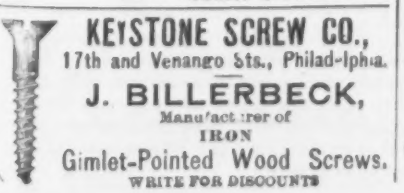
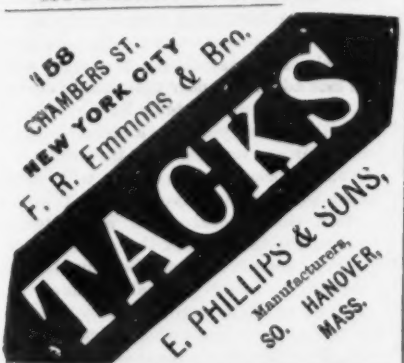
Manufacturers of

Calipers, Carpenters', Stone Cutters',
Tin, Copper and Boiler Makers'

MALLETS,

Hawking Beetsles, Hawking and Calking Irons;
also all kinds of Handles, Sledge, Chisel and Hammer Handles, also

COTTON AND RALE HOOKS.
Patented Feb. 19, 1877; a new combination of Hooks.
456 E. Houston St. New York City.

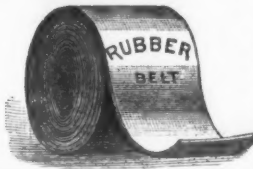


Vulcanized Rubber Fabrics

ADAPTED TO
MECHANICAL PURPOSES.

RUBBER BELTING and PACKING.

Machine Belting,
Steam Packing,
Leading Hose,
Suction Hose,
Grain Elevators,
Steam Hose,
Piston Rod Packing,
Gaskets and Rings,



Vacuum Pump Valves,
Ball Valves,
Car Springs,
Wagon Springs,
Gas Tubing,
Machine Belting,
Billiard Cushions,
Emery Wheels.

This company manufactured the immense DRIVING and ELEVATOR BELTS for the Buckingham Elevators at Chicago, which have been running perfectly for more than Twelve Years, also those for the Great Elevators of the Penna. and Erie Railroads, of Jersey City and Hoboken, Dow's Stores, of Brooklyn, and many others; in fact, the largest Belts for the largest Elevators in the world.
A single carrier belt in the Penna. R. R. Elevator is over 2000 feet long, weighing 15,000 pounds, and has run perfectly from the start.

LINEN and COTTON HOSE.



Plain and Rubber Lined.

Circular Woven-Seamless Antiseptic RUBBER LINED "CABLE" HOSE and "TEST" HOSE, Vulcanized Para Rubber and Carbolized Duck, for the use of Steam and Hand Fire Engines, Force Pumps, Mills, Factories, Steamers, Ships, Hospitals, &c



"TEST" HOSE.

"CABLE" ANTISEPTIC.

Emery Wheels and Packing.

ORIGINAL

Solid Vulcanite EMERY WHEELS



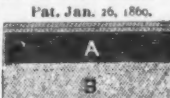
Emery Wheel.

LARGE WHEELS MADE ON CAST-IRON CENTER IF DESIRED.



Section of Emery Wheel showing Iron Center.

The properties of these Wheels are such that they can be used with great advantage and economy for cutting, grinding and finishing Wrought and Cast Iron, Chilled Iron, Hardened Steel, Slate, Marble, Glass, etc. These wheels are extensively used by manufacturers of Hardware, Cutlery, Edge Tools, Machinery, Safes, Stoves, Fire Arms, Wagon Springs, Axles, Skates, Agricultural implements, and small Machinery of almost every description.



PATENT ELASTIC Rubber Back Square Packing.

BEST IN THE WORLD.

For Packing the Piston Rods & Valve Stems of Steam Engines & Pumps.
It represents that part of the packing which, when in use, is in contact with the piston rod. A the elastic back which keeps the part B against the rod with sufficient pressure to be steam tight, and yet creates but little friction.
This Packing is made in lengths of about 20 feet, and of all sizes from 1/4 to 2 inches square

Corrugated Rubber Mats and Matting.



RUBBER MAT

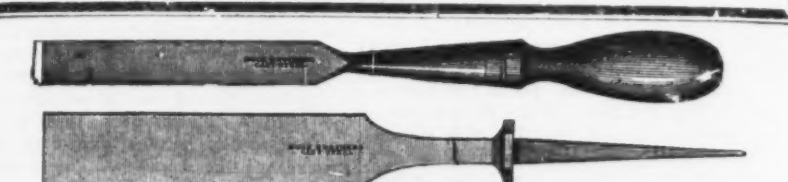
For Halls, Flooring, Stone and Iron Stairways, &c.

This practical and indispensable article—especially for wear where exposed to ice, snow or slush—was first introduced by this company several years ago, and its real value is in being almost indestructible, when proper materials are used in its manufacture, whilst the cheap, inferior quality forced on the public by reckless imitators of our patent goods soon becomes brittle and crumbles to pieces. Address



RUBBER MATTING.

NEW YORK BELTING & PACKING CO.,
Warehouse, 13 & 15 Park Row (Opposite Astor House), New York
JOHN H. CHEEVER, Treasurer.



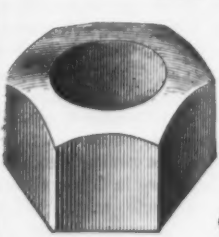
BUCK BROTHERS, Millbury, Mass.
The most complete assortment in the U. S. of
Shank, Socket Firmer and Socket Framing Chisels.
PLANE IRONS.
CAUTION.—Buyers should be on their guard and not have inferior goods palmed on them by unprincipled persons, who represent them as our make. Our tools are stamped "BUCK BROTHERS," and our labels have on our trade-mark also "Riverlin Works."

PHOSPHOR-BRONZE

FOR

BEARINGS, SLIDE VALVES, CYLINDER RINGS, CROSS-HEAD GIBBS, STEPS, BUSHINGS,

And all purposes where Maximum Durability, Anti-Frictional and Non-Cutting Qualities are Desirable.



PUMP RODS, BOLTS & NUTS, MACHINE and WOOD SCREWS, &c., &c.

Combine Toughness, Strength, Durability and Resistance to Corrosion.



"Phosphor-Bronze."

CASTINGS OF ALL KINDS TO ORDER.

SEND FOR PAMPHLET AND PRICES.

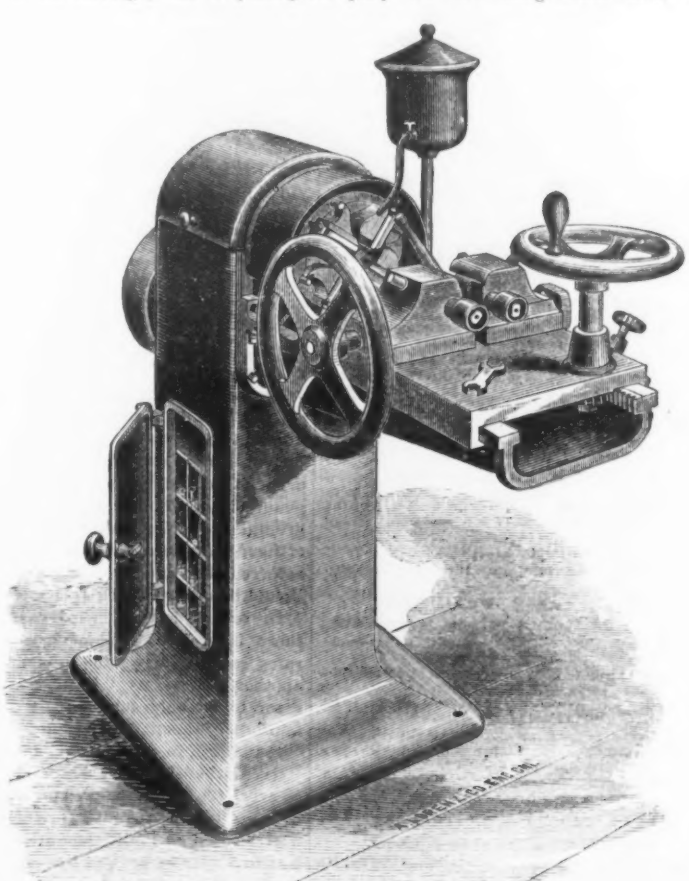
THE PHOSPHOR-BRONZE SMELTING CO., LIMITED.
No. 512 Arch St., PHILADELPHIA, PA.

Owners of the U. S. Phosphor-Bronze Patents. Sole Manufacturers of Phosphor-Bronze in the United States.

The Bergen Bolt Cutter.

We present herewith a cut showing a bolt-cutting and nut-tapping machine manufactured by the Bergen Tool Co., of Batavia, Ill. This machine is of a new design and cuts from 1/8 inch to 1 1/4 inches inclusive. The principal feature of the machine is the head, which is similar to the small heads made by this company and so successfully used on screw-cutting machines. It has the same facilities for the automatic opening of the chasers, doing away with the reversing action and mechanism for the same, besides saving from 30 to 50 per cent. in time of cutting threads. The four "chaser blocks" are steel drop forgings suitably hardened, and the position of the cutting points of the chasers when cutting is regulated by four pins attached to a collar on the outside of the spindle. This collar is so arranged that by reversing the motion of the carriage, and so pulling the

distance, melt into a curve. The water table is 5 feet above the roof. Beach boilers are used, and there are several bridge walls, each one a little higher than the one preceding. Mr. Possoms means to have this boiler set with a smoke-consumer, but he has sensibly come to the conclusion not to attempt to do it by means of the setting alone, and the result will be attained by taking an entirely green set of firemen and teaching them to fire without making smoke. When this has once been done there will be no difficulty in keeping it up. In walking through the shops we were shown some very beautiful pieces of German silver castings which are necessary for certain parts of the machinery, which, most people know, are exceedingly difficult to accomplish. They are produced here, however, at a surprisingly reasonable rate, the expense being about 7 1/4 cents per pound. The company are now using about three tons of



The Bergen Bolt Cutter.

spindle forward, its connection with the regulating end of the "chaser blocks" is broken and the chasers release the bolt. The spindle is hollow and driven from between the bearings, which allows the covering of the driving gears and head with a neat hood, which catches the oil and keeps dirt out of the bearings and gears. The gripping jaws for holding the work are of a new design, round in form, and have six different sizes and forms of grooves to hold the different sizes of round iron, and also square and hexagon bolt heads and nuts. A rod running alongside of the machine and provided with a suitable stop regulates the position of the carriage in finishing the cut on the bolt. When back to its furthest point a pin on the carriage, acting upon the stop, brings a lever in contact with another on the head, closing the chasers and presenting a stop, which insures a uniformity in the length of the cut. The pump is conveniently arranged in front of and under the front bearing, pumping the oil into a reservoir after being strained twice. The machine is well made and finished in all parts. Messrs Charles H. Besly & Co., of 175 Lake street, Chicago, are the Western agents.

copper in a day, or, say, \$400 worth. Among the novel ideas on exhibition were a number of headlights built for the Japanese Government. They are run by a current from a No. 7 machine, and are rated at about 35,000 candle-power. These lights have a rotary motion on the stand, with a graduated arc to adjust the direction of the light. Both upper and lower carbons are adjustable, so that the arc always remains stationary in the focus of the reflector, which is 23 inches in diameter, with a focal point 4 1/2 inches from the center. Their headlights are likely to be of great value. The upper carbon is 1 1/4 inches, and the lower 1 1/2 inches in diameter.

Expansion of California's Trade.—According to the San Francisco Journal of Commerce, the trade of California is expanding rapidly, and California merchants are reaching out in all directions, opening up new markets. The extension of railroads North, South, East and West is an important factor in helping on this trade, and it is being availed of eagerly. The ocean traffic is expanding in a corresponding degree. Australia is at last inviting an increase of traffic, though it comes slowly. The Society and other islands of the Pacific are being developed so rapidly as to require regular steam vessels to communicate with us rather than the sailing packets which have long been in service. The coast trade is booming up rapidly from the frigid North to the extreme South. The "West coast trade," as it is called, is promising a great future. Annexed is a tabulated statement of domestic merchandise exported hence for the past 10 years, as declared at the customs district of San Francisco:

	Value.
July 1 to June 30, 1871-72	\$0,370,792
1872-73	23,599,750
1873-74	22,382,164
1874-75	25,449,130
1875-76	20,577,014
1876-77	30,341,094
1877-78	31,146,641
1878-79	40,311,073
1879-80	46,655,305
1880-81	41,143,374
Grand total	\$408,021,506

According to an article in one of our English exchanges, it appears that the Russian Government has recently made overtures to one of the two great firms of armor-plate makers of Sheffield, England, respecting the establishment of armor-plate mills at Kolpino, near St. Petersburg, where the material for the Russian navy is now manufactured. It is generally understood that the Sheffield firms referred to usually act in unison in all matters affecting the armor-plate trade, but on this occasion one of the firms is reported to have definitely declined the Russian proposals, while the other firm has the matter now under consideration. The prevailing opinion is that Russia can buy all the armor-plate she needs from the English firms, and the latter are, apparently, strongly opposed to the idea of establishing such mills in that country. In fact, seeing that Russian and English interests are not altogether synonymous, it is thought to be hardly the proper thing for an English firm to put down mills in Russia and train Russian workmen, in order that, when political complications prevent the purchase of war material in England, it might be made on the spot.

The Iron Age

AND

Metallurgical Review.

New York, Thursday, August 23, 1883.

DAVID WILLIAMS, - Publisher and Proprietor.
JAMES C. BAYLES, - Editor.
JOHN S. KING, - Business Manager.

RATES OF SUBSCRIPTION, INCLUDING POSTAGE.

THE UNITED STATES, BRITISH AMERICA AND SANDWICH ISLANDS.

Weekly Edition.....\$4.50 a year.
Issued every Thursday morning.

Semi-Monthly Edition.....\$2.30 a year.
Issued the First and Third Thursday of every month.

Monthly Edition.....\$1.15 a year.
Issued the First Thursday of every month.

TO ALL OTHER COUNTRIES,
PER ANNUM, POSTPAID.

Weekly Edition: \$5.00—£1=25 francs=30 marks=12 florins=6 roubles (coin)=25 lire=20 pesetas.

Semi-Monthly Edition: \$2.50—£1=12½ francs=10 marks=5 florins=3 roubles (coin)=12½ lire=10 pesetas.

Monthly Edition: \$1.25—£½=6¼ francs=5 marks=3 florins=1½ roubles (coin)=6¼ lire=5 pesetas.

REMITTANCES should be made by draft, payable to the order of David Williams on any banking house in the United States or Europe; or, when a draft cannot be obtained, in postage stamps of any country.

NEWSDEALERS OR BOOKSELLERS In any part of the world may obtain *The Iron Age* through the American News Company, New York, U. S. A.; the International News Company, New York, U. S. A.; and London, England; or the San Francisco News Company, San Francisco, Cal., U. S. A.

SOLE AMERICAN AGENCY FOR THE IRONMONGER, Published at 44 Cannon St., London.

The oldest and leading representative of the British Iron and Hardware Trades.

Subscription, Postpaid.....\$5.00
to countries outside of Great Britain, including Monthly foreign supplement of one copy of Ironmonger's Diary.

By a mutual clubbing arrangement between the two journals, subscriptions to both will be received by either *The Ironmonger* or *The Iron Age* on the following terms:

THE IRONMONGER AND THE IRON AGE, Weekly, in the United States and Canada.....\$7.50 or £1. 10s

In Great Britain and Ireland.....\$5.00 or £1. 2s

In other countries.....\$8.00 or £1. 12s

THE IRONMONGER, Weekly, and THE IRON AGE, Monthly

In the United States and Canada.....\$8.75 or £2s

In Great Britain and Ireland.....\$6.25 or £1 10s

In other countries.....\$10.00 or £2 10s

INDEX TO VOL. XXXI.

The index for the half-yearly volume of *The Iron Age*—January to July, 1883—is now ready. A copy will be sent to each subscriber who sends a request for the same. Those who desire the index should apply at once.

The Business Situation.

The reports from the leading iron-trade centers of the country are in the main favorable. In some lines a little weakness is perceptible in special localities, while other branches show increasing strength. At Pittsburgh there is a good demand for pig iron, and consumers are looking rather sharply after lots which have been offered a little under current rates, though prices have been so low that the city furnaces practically control the trade. An improvement in the demand for manufactured iron is also reported from Pittsburgh, and the Western nail factories started up for a month's run on the 13th inst., with a very fair prospect of a good fall trade. The coke trade is brightening under heavier sales, and there is an indisposition to sell for future delivery at present prices. At Philadelphia pig iron seemed to be a trifle heavy last week, but all other kinds of iron were selling quite freely, and sheet and structural iron were in very active request. Reports from Baltimore, Cincinnati, Louisville, Chicago and Chattanooga indicated a fair trade in all lines, with pig iron specially firm at Chattanooga, and bar iron in good demand at stiff prices at Louisville. Trade was dull at St. Louis, with no immediate prospect of improvement.

No failures of importance in financial circles have occurred within the past week, and business in Wall street seems to have recovered its normal condition. The recent violent fluctuations in the prices of stocks seem to have been without effect on the iron trade. Of course, if the heavy decline in the prices of the active stocks had caused a very great failure, a panic would have been precipitated which would have been far-reaching in its effects. The banks, however, are exercising unusual caution in accepting paper, and apparently have their houses in order for just such financial crises as that of last week. On the whole, the situation of domestic trade is promising. Prudence in buying and selling is recommended, for the present is no time for reckless ventures, but there is every indication of a continuance of steady trade. It is quite likely that exports of breadstuffs

will soon begin on a large scale, and that gold will be imported in payment. This will undoubtedly stimulate business, though perhaps only to a moderate extent. In that case it will be well to watch the European iron market, as prices are now so adjusted that very slight advances here will permit shipments from abroad. According to our latest advices the iron trade is now weak in England, dull in France and Germany, moderately active in Belgium, and very good in Austria, the demand for pig iron in the last-named country being particularly strong.

Duty on Wire Rods.

Among the many knotty questions which are now afflicting the gentlemen who are charged with the responsible task of imposing and collecting duties on imported articles, the proper rate of duty on wire rods seems to be one of the most perplexing. This is especially the case with regard to iron wire rods, although the provisions of the law are not entirely clear in the case of steel wire rods. At the New York Custom House all steel wire rods not lighter than No. 5 wire gauge, and valued at 3½ cents or less per pound, are admitted at the rate of six-tenths of a cent per pound. When these steel wire rods are lighter than No. 5 they are assessed at 45 per cent. ad valorem, as steel "not specially enumerated or provided for." Also, if they are valued at over 3½ cents per pound, they are assessed at 45 per cent. ad valorem as steel "not specially enumerated or provided for." The question is not raised at this port as to whether there is a distinction between steel "wire rods" and steel "rivet, screw, nail and fence wire rods." All are charged with six-tenths of a cent per pound duty, although there seems to be just ground for differences of opinion, as it is claimed that there is such a distinction as that referred to, and that steel "wire rods" should be charged with 45 per cent. duty.

In regard to iron wire rods, however, there is a great deal of trouble, as three rates seem clearly to be in conflict with one another. First, as "iron wire rods" they seem to be only subject to a duty of six-tenths of a cent per pound. Second, as "round iron in coils or rods less than seven-sixteenths of an inch in diameter," the duty is clearly 1½ cents per pound. And, third, as iron "in the manufacture of which charcoal is used as fuel," they are specially subject to a duty of \$22 per ton. The rates in conflict have been placed before the Treasury Department for decision, and Judge French, the Acting Secretary, is now in correspondence with parties interested, with the view of getting full information before announcing what rate shall be deemed applicable. He has addressed a letter to Mr. James M. Swank, secretary of the American Iron and Steel Association, Philadelphia, in regard to these duties, in which he says:

"There are two questions before the department in connection with the duty on 'round iron.' The first is as to the rate of duty on round iron in coils or loops, not thinner than No. 5 wire gauge, and intended for or adapted to the manufacture of rivets, screws, nails and fence wire. Paragraph 180 of the Treasury tariff provides in terms for this class of article, 'while paragraph 150 provides in general terms for round iron in coils or rods at a much higher rate of duty. It is the impression of the department that all round iron rods of the size specified in paragraph 180 adapted to the manufacture of rivets, screws, nails or fence wire, and which the importer may declare are intended for such purposes, must be admitted at the rate of duty specified in said paragraph 180. The second question is whether the concluding proviso of paragraph 148, regulating the duty on iron in the manufacture of which charcoal is used as fuel, applies to wire rods, either of the character mentioned in paragraph 150 or 180, or whether the \$22 per ton on charcoal iron can only be applied to the kind of iron mentioned in paragraph 145. The department at present is inclined to the latter view, which would leave wire rods unaffected by the proviso specified. Should your association desire to present statements on either or both of those topics, it is requested that they do so at an early day, as parties are pressing the department for a decision by which they may regulate their interests."

The British Pig Iron Trade.

Some interesting figures relative to the pig-iron trade of Great Britain are furnished by recent returns of the British Board of Trade. From these it appears that of late there has been a marked falling off in the exports of pig iron, the total shipments for the first five months of the present year amounting to 570,214 tons, against 657,613 tons in 1882, representing a decrease of somewhat over 87,000 tons. At the same time, it is found that the shipments from Cleveland and Scotland during the same period varied but slightly, closer inspection, moreover, revealing the fact that the comparatively better accounts of these two districts were due, not to shipments along the coast, as might be supposed, but entirely to foreign exports. In view of the policy of restriction adopted at these points some time ago, and which, we may incidentally remark, will be closely followed in the immediate future, a detailed statement as to the movements of pig iron for corresponding

periods of 1882 and 1883 cannot but be of general interest. The appended table, for which we are indebted to our London contemporary, *Iron*, will be found to give a very good idea of the present situation:

Exports of pig iron from the United Kingdom during the five months ending May 31, 1882.....	Tons. 657,613
Exports of pig iron from the United Kingdom during the five months ending May 31, 1883.....	570,214
Decrease.....	87,399

Shipments of pig iron from Cleveland, 1882.....	368,502
Shipments of pig iron from Scotland, 1882.....	249,841
Shipments of pig iron from Cleveland, 1883.....	362,700
Shipments of pig iron from Scotland, 1883.....	245,511
Decrease.....	60,811

Exports of pig iron to France, Germany, Russia, Holland, Belgium, five months, 1882.....	364,574
Exports of pig iron to France, Germany, Russia, Holland, Belgium, five months, 1883.....	356,829
Decrease.....	7,745

Exports of pig iron to United States, five months, 1882.....	105,446
Exports of pig iron to United States, five months, 1883.....	100,114
Decrease.....	5,332

It will be seen from this that the decrease experienced in the exports from Cleveland and Scotland amounted to only 10,132 tons, which, when compared with the total decrease, is almost inappreciable. On the other hand, the statement shows that the falling off in the exports to this country closely corresponds with the diminution in the total quantity exported from Great Britain, and, further, considering the prices realized, it would seem that these exports embraced not only a large proportion of high-class material in both years, but that the average price for the specified period of 1883 was higher than that for last year. The conclusion which our London contemporary would draw from these facts is that the falling off exhibited in the total exports from Great Britain is largely to be attributed to the smaller quantity of hematite iron, spiegel, &c., sent to the United States, but that the decrease in these kinds has not been so great in proportion as the decrease in the inferior qualities of pig iron sent. This is shown by a slight improvement in the average price for the present year.

So far as the present condition in other departments of the statistics of the trade is concerned, it may be of interest to state that, according to present available particulars, stocks of pig iron in Cleveland have shown a slow but steady increase since the latter part of last year, the figure for June 1, 1883, being 287,807 tons, as compared with 266,179 tons on December 31, 1882. As regards Scotland, we must be content with only approximate figures, owing to the fact that the stocks in makers' hands are recorded only at the end of each year. From such information as is now at hand, however, we find that during the first five months of 1883 there was a reduction of only 29,929 tons, which experienced still further reductions in the month of June, stocks having shown an increase in that period. This circumstance greatly favors the assumption of a decrease in local demand, and this, in fact, is actually the case, although not to so great an extent as might at first sight be supposed. Detailed particulars show that the local consumption of pig decreased, in 1883, to the amount of 14,702 tons, in view of which the measures recently taken to continue the policy of restriction seem appropriate, to say the least. Particulars already referred to, moreover, convey a strong suspicion that the restrictive measures were practically ignored in some quarters, since, had this not been the case, it would be somewhat difficult to account for the increased production during the first five months of this year.

American Railway Statistics.

We publish in another column some interesting particulars, taken from advance sheets of "Poor's Railway Manual" for 1883, which will well repay careful perusal by all interested in railway development. A prominent feature brought out by Mr. Poor's compilation is that, so far as mileage is concerned, the rapid growth of our railways within past years has placed the United States upon almost the same level with that of all other countries combined, and that, with the ordinary rate of increase, only a few years will suffice to bring about still more gratifying results. It is barely probable, however, that the exceedingly rapid progress which has been made within the past three years—notably in 1882—will be realized in the immediate future, and already there is evidence of a falling off in the work of construction. As Mr. Poor states it, the construction of railways "seems to proceed in great waves," which were readily apparent in the years 1880, 1881 and 1882, the highest figure having been reached in the last year, when some 11,500 miles of track were laid. The total mileage for the three years was rather more than 28,000 miles, and the fact that the capital necessary to carry on the work was contributed almost wholly by the people of this country may well be cited as a remarkable evidence of material prosperity. A commendable feature characterizing the work of the immediate past and that now under way is found in the fact that not a small proportion of the mileage was and is now being constructed through new territory, opening new fields of labor for the

profitable investment of capital, and imparting a stimulus to new and undeveloped industries. There is, in fact, every indication that we have reached a period of reflection in railway enterprise, and that future developments in this direction will be largely, if not wholly, guided by carefully estimating the possibilities of the territory to be entered. The work of constructing parallel lines of railway, moreover, is showing a marked decline, and in view of this a more vigorous growth and healthy feeling may be expected in connection with the existing roads. Opportunity will thus be afforded to reduce their indebtedness, and the enormous increase of liabilities over actual cash outlay which has of late excited a distrust of all railway securities will no longer be a matter of general complaint. That portion of the Manual relating to the amount of freight, number of passengers carried and average cost of transportation per mile will be found highly interesting, showing that the total number of persons transported over one mile in 1882 equaled 6,834,048,765, at a charge of 2.86 cents per passenger mile, and that the total quantity of freight for the same period amounted to 39,302,209,249 tons moved one mile, at an average cost of 1.2 cents per ton per mile. Estimating the value of this tonnage was found a difficult problem, and the result can, under the most favorable circumstances, be accepted as only approximately correct. The total value was thus found to be about \$22,011,533,760, but, owing to the fact that duplicate reports were issued by many lines, an appreciable allowance must be made, and the final value, probably much nearer the exact figure, is estimated at not much above \$15,000,000,000. In our extract from Mr. Poor's review we have not embraced the original tabulated statement showing by groups the length of lines ironed, share capital, funded debts, floating debts, length of lines operated, gross and net earnings and interest and dividends paid by all the railroad companies of the country for the past three fiscal years, notwithstanding which, however, the matter is still of sufficient interest to claim careful consideration.

The Telegraphers' Strike.

The strike of the telegraph operators collapsed completely on the 17th inst. For several days previously there had been numerous desertions from the ranks of the strikers, and the failure of the movement at length became so plainly apparent to the leaders that they officially advised their remaining followers that the strike was over and they should go to work again—if they could get employment. The contest was quite a long one, having continued over four weeks. It began on the 26th of July. Railroad operators were but slightly interested, the strike principally affecting those who attend to commercial or general business. A very strong attempt was made to induce the railroad operators to strike, or to refuse to send commercial telegrams, but the effort was abortive. So much dependence had evidently been placed on the co-operation of the railroad telegraphers that as soon as their apathy became known the strike was seen to be hopeless. The issue has been joined, the conflict is over, and now come the reflections. These reflections are as applicable to persons engaged in other occupations as they are to telegraphers. Over four weeks of time have been lost, general business has been seriously interfered with, the striking operators have lost \$400,000 in wages, and the telegraph companies have also suffered great pecuniary losses. Not one striking operator has gained any advantage over the company which formerly employed him, while hundreds find themselves very greatly the losers through the unfavorable result of this contest—without situations and without money. Some of them have been telegraph operators so long that it will be very difficult for them to find other employment at bare living wages. The grievances which caused them to strike may have been great. Very low wages for very long hours are not conducive to contentment and buoyancy of spirits. But if there is a plentiful supply of persons anxious to obtain even such employment, it behooves the incumbents either to find no fault with their low pay and long hours or to seek more agreeable positions elsewhere. The ambitious workman who zealously attends to his duties and studiously endeavors to excel does not need to join his strength to that of his less worthy associates in order to coerce his employer into advancing his wages. Such men will obtain the recognition to which their qualifications entitle them. If they cannot get it at one shop they can at another. Individual perfection and advancement are vastly preferable to wholesale concessions extorted by coercive action with other employees.

In this conflict the Knights of Labor have shown their weakness. That great organization, whose ramifications are supposed to extend into every nook and corner of this country, embraces the Brotherhood of Telegraphers. At the beginning of the strike there was much anxiety as to the way in which this mysterious aggregation of trades unions would aid the disaffected telegraphers to vanquish the companies. Brought to the test, this wonderful body, which has been feared in so many quarters, only raised \$5000 to relieve the necessities of the people who had voluntarily relinquished their salaries and thrown themselves on the bounty of the great labor deity. But, alas! its feet have

proved to be clay, and there is no strength in its hands. It may be more or less troublesome in the future, as it has been in the past, but it will neither be greatly feared on the one hand, nor implicitly trusted on the other.

The Amalgamated Association.

A very long session of the National Convention of the Amalgamated Association of Iron and Steel Workers has recently been held in Philadelphia. Almost two weeks were spent in the transaction of business and in deliberating over the policy to be pursued in the future. The reports of the proceedings which have been published in the daily papers are necessarily meager, but enough has been made public to show that the proceedings have often been very interesting and sometimes very significant. The association, it appears, is not in favor of acting in complete harmony with organizations representing other trades. It prefers to retain its identity rather than to become a mere fragment of a great trade federation. Several reasons are assigned for this action on the part of the Amalgamated Association. One is that the members of the association are protectionists, while the members of many of the other trade organizations are declared to be anti-tariff. This seems to be a very poor excuse for non-federation, because the main pillar of trades unions is the strength thus secured in contests with employers over wages, and the larger an organization is the easier it becomes to support a section of that organization which happens to be on a strike. Another reason—and perhaps the true one—is that the leaders of the Amalgamated Association now occupy a distinctively prominent position in labor matters, which they would lose in case of a coalition with other trades, whose leaders are fully as ambitious as, and perhaps more skillful wire-pullers than, the ironworkers. The country, however, is to be congratulated on this evidence of independence by the Amalgamated Association. It interferes seriously with the success of the great labor union projected by the late Uriah Stephens, and this is in nowise a calamity. If a strike exists among the hatters, it should be settled by those interested, and certainly should not affect brickmakers, leather dressers, shoemakers and ironworkers. In a country with such a diversity of employments as exists here there is always some labor difficulty pending somewhere, and a universal federation of wage-workers would undoubtedly effect infinite harm among perfectly disinterested people.

The collapse of the strike at Bethlehem, which took place on the 14th inst., during the session of the convention, was not calculated to inspire enthusiasm in the breasts of the delegates. That strike was inaugurated at the instance of the Amalgamated Association, and of course aid was expected from the organization. But an experience of six weeks proved to the Bethlehem ironworkers the hollowness of the extravagant pretensions of the association. They saw the Bethlehem Iron Co. gradually supply their places and start its works with non-union men, and their applications for assistance were met with little favor and poor success by those whose dupes they were. The Bethlehem branch of the association no longer exists; its late adherents now vehemently denounce it, and it will undoubtedly be a long time before the treasury of the association receives contributions or dues from Bethlehem.

The association, it is stated, will hereafter hold its annual convention in Pittsburgh, where the general office is located, and where the interests of the organization are most at stake. The membership of the association is being gradually limited to the vicinity of Pittsburgh. One by one its outposts have fallen, and conflicts in isolated localities have been decided in favor of employers. The past year has been full of disaster in numerous places, and the future is not bright with the promise of harmony in the stronghold in which organized labor has most firmly entrenched itself.

The last hours of the convention, which closed on the 16th inst., were devoted to the election of officers and the repudiation of debts on account of recent strikes. Mr. William Weihe, of Pittsburgh, a Democratic member of the Pennsylvania Legislature, was elected president to succeed Mr. John Jarrett, who declined re-election, and Mr. William Martin was re-elected secretary. The repudiation of debts due on account of strikes may have been absolutely necessary, but it will undoubtedly tend to lessen the influence of the association among workmen. It is a very decided indication of weakness and of bad faith. The association has heretofore been regarded with dissatisfaction and disapproval by employers; it will now be regarded with disgust by duped and betrayed workmen.

The Sheffield correspondent of the *London Iron and Coal Trades Review* for August 3 says: "In the crucible-steel trade an increase of business is reported. Home markets are taking good supplies, and 'America is a fair customer, notwithstanding the altered tariff.'"

Liverpool advices state that steel stamping plates have displaced the charcoal tins almost entirely, but the steel-plate rollers complain that the prices are too low. Tanners offer less for steel than for charcoal plates, notwithstanding the former are more regular in quality.

Relations with Turkey.

The Turkish Government gives notice that the existing commercial treaty with the United States expires March 13, 1884, but General Wallace, the American Minister to Constantinople, demands that it shall be prolonged. The tariff which accompanies the treaty is also obnoxious to the Porte, which proposes in lieu of it a tariff of 15 per cent. on articles imported for consumption, and a tariff of from 8 to 20 per cent. on other imports, but, on account of the opposition encountered, it consents to a revision of the tariff now in force. One might judge, from the frequency of dispatches from Constantinople, that our commercial relations with Turkey were of the greatest importance, whereas, so far as our exports are concerned, it is little more than a market for petroleum, and a question that has arisen respecting the storage of this product at Smyrna is the chief cause of the supposed strained condition of diplomatic relations. The latest statistics from the State Department at Washington show the volume of our trade with Turkey, in comparison with other nations, to be as follows:

	Imports from Turkey	Exports to Turkey	Total trade.
France.....	\$28,352,000	\$15,446,000	\$43,798,000
Russia.....	3,348,000	8,077,000	11,425,000
England.....	7,547,000	20,998,000	28,545,000
Italy.....	6,444,000	2,515,000	8,959,000
Romania.....	1,794,000	4,618,000	6,412,000
United States.....	283,000	610,000	893,000
All other countries.....	5,070,000	8,000,000	13,070,000
Total.....	\$51,698,000	\$60,804,000	\$112,502,000

According to the same authority, the larger part of the direct imports from Turkey during the year 1881 consisted of chemicals, drugs and dyes, which entered free of duty. France sends out immense quantities of fancy goods suited to the Eastern market, and England exports heavily of cotton and woolen manufactures, hardware and cutlery, arms, &c.

The Position of Lead.

Since our editorial on the position of the lead market early in June, the most active season for the sale of this metal has arrived, and prospects, as regards the demand and prices, are canvassed with special interest. Notwithstanding the depressed period through which we have passed, the consumption has been fair, except that of white lead, stocks of which have of late been accumulating on this coast, where corrodors have for some time past experienced the severe competition of Western concerns. The consumption of lead for corroding purposes in this country usually varies between 50,000 and 60,000 tons of 2240 pounds each, and a temporary falling off in the demand invariably exerts a depressing influence on the market for soft lead. In fact, in dull periods we have known it to be sold at as low, if not lower, prices than hard lead. If the demand for the latter during the present year had been less steady, the price commanded could not have been maintained, in view of an estimated output during the first six months of over 60,000 tons of hard and soft lead. The result must to a certain extent be attributed to speculation, though perhaps not to so great a degree as usual. During the past month or two the Western States have been tolerably successful in effecting sales of common lead on this coast, and it is even asserted that these sales, made to arrive in the latter part of the year, have been considerably larger than usual, and that consumers here are, for the greater part, amply supplied for the fall. Interest now centers on the latter, and the next few weeks will probably indicate whether or not activity is to be experienced.

The course of prices in this country has during the present year been steadily, though slowly, downward; in Europe the decline has been even more marked, and prices reached the lowest level ever attained. This may even restrict Spanish production unless a speedy recovery is experienced. The fact is that Spain has of late shipped more pig lead abroad than ever before, shipments for the first five months of 1883 amounting to 51,068 tons, against 47,442 tons, and 42,897 tons for the corresponding periods of 1882 and 1881, respectively. Proceeding at this rate the output for the whole year would be about 120,000 tons, unless some unlooked-for check should be experienced, as is now threatened. The export of pig lead from Spain has increased as under:

Tons.	Tons.	Tons.
1861..... 48,314	1873..... 70,981	1878..... 88,068
1862..... 73,771	1874..... 84,384	1879..... 106,830
1863..... 96,867	1875..... 91,738	1880..... 92,399
1864..... 97,434	1876..... 98,805	1881..... 110,420
1872..... 94,705	1877..... 110,041	1882..... 116,112
Total..... 383,993	Total..... 455,959	Total..... 513,849

In other words, from an average of 76,717 in 1868-72, it rose to 102,768 tons average the last five years—an increase of about 33 per cent. in ten years. With a very large output here and in Europe, and business only moderately active on both sides, the lead market is evidently in anything but a flattering position.

Very important movements often originate in apparently obscure and out-of-the-way places. For several weeks the business of the large cities and great centers of trade has been seriously interfered with by the telegraphers' strike. Messages have not been sent in time or not received in time, or not sent or received at all, or have been de-

livered in such unintelligible shape that it would have been better if they had not been sent or received. The vials of wrath have been poured out alike on the heads of the managers of the telegraph companies and the striking operators. Threats of appeals to Congress for the establishment of Governmental supervision over the telegraph lines have been very numerous in the large cities, and new telegraph lines have been projected, the operators on which, we presume, will be warranted never to strike and never to make a mistake. But as yet we have heard of no action being taken by any representative body in New York or elsewhere in the great centers of trade in favor of a telegraph system in connection with the post-offices. That proud distinction belongs to Virginia, and to Augusta County in Virginia, the county seat of which is Staunton. The Mahone coalitionists of that county have met, have found out that there is some trouble in telegraphic matters, and have boldly passed a resolution urging the establishment of a postal telegraph. That which men of business have hesitated to recommend, these men of politics do not fear to urge. It will make a stirring campaign in Virginia this fall, the question will be such a vital one there.

English ironmasters co-operate with one another in subduing strikes. The London Iron Trade Exchange for August 4 states that a meeting of South Staffordshire ironmasters had been held at Birmingham a day or two previously, at which "it was unanimously agreed that the works in operation should form a fund to indemnify the owners of works still idle." One pound per puddling furnace per week will be contributed, and it is supposed that this will allow each idle mill owner £5 per furnace per week.

Returns which are now at hand of British blast furnaces active and idle throughout the kingdom on the 1st of July show that out of 912 furnaces built only 544 were in blast and 367 out of blast. At about the same period of last year 563 were in operation and 363 were idle, showing that the present working total is thus less by 18 furnaces than at the corresponding period of last year.

SCIENTIFIC AND TECHNICAL.

Hardening Soft Limestones.

According to *Engineering*, alkaline silicates are occasionally employed to give certain limestones a greater hardness. When the limestone is saturated with a solution of these salts it quickly becomes covered with a more or less perfectly impervious glazing, but it is difficult to secure the correct proportions, and soluble salts and water may be left within the stone, the latter causing slow disintegration from subsequent freezing and from other causes. To obviate these disadvantages, M. L. Kessler proposed, in a paper recently presented to the Academy of Sciences of France, to use the fluor-silicates of magnesium, aluminum, zinc and lead, instead of the alkalines used in the former processes. In this case only insoluble salts would be formed throughout the stone, and a more homogeneous material would be obtained. If great hardness is not aimed at, but only a granular, marble-like surface, it will be sufficient to make a paste of water and the powder of the limestone, to let this dry on the stone, and then to apply the silicate. By mixing this with silicates of copper, iron, chromium, &c., the various colors of marbles may be imitated, and the color would, as in the natural rock, be uniform through the whole stone. The materials are not more expensive than those of the older processes.

Discoloration of Brick Walls.

Within late years the great popularity of brick as a building material and the great increase in the number of brick edifices which have been erected, have brought into prominence a matter which could not have escaped the notice of the most casual observer, namely, the disfigurement of brick walls from a coating of white powder resembling in appearance hoar frost or mildew. These deposits are usually formed in rainy weather, and for a long time it has been a mooted question how this substance comes to be collected, what it is, and what can be done to remove it or prevent its formation. The rains of this spring seem to have been especially favorable to the forming of these deposits, and old buildings even, which hitherto have never been defaced by this substance, have this year given up their ruddy appearance for a paler and less attractive complexion. In speaking of this subject, it has been remarked that the efflorescence is simply ordinary Epsom salts or sulphate of magnesia. The sulphurous acid which results from the burning of coal combines in the presence of moisture with the magnesia in the mortar or from the clay in the bricks. It was decided that it emanated from the former source. The sulphate of magnesia dissolves in the water, which runs over the bricks, and, evaporating, leaves the deposit. Some walls are covered with a black substance which seems at a distance to be smoke. This is a fungus, which flourishes in damp places, and is materially different from the white sulphate.

Testing Timber.

Besides straight and close grain, freedom from sap, shakes and loose knots, says an exchange, good timber, such as the best deals, should have a uniform color throughout. Appearances of timber may mislead if they are not in accordance with well-understood characteristics of soundness. In the same species of timber the strongest and most desirable specimens will be marked by narrow regular annual rings, indicating slow growth and close texture. The cellular tissue, as seen in the medullary rays, should

also be firm and compact. Uniformity of substance is one of the chief characteristics of good timber; dead knots, flaws and shakes are, of course, prejudicial, and affect the strength. In sawn timber the architect should see that the surface is not woolly, and that it does not clog the teeth of the saw. A bright silky luster ought to be apparent when planed, while "a dull, chalky appearance," says one authority, "is a sign of bad timber." When the annual rings are porous, the wood is weak. It has been remarked that good timber is sonorous when struck, while a dull, heavy sound betokens decay. "Star-shakes," "cup-shakes," or splits in the direction of the rays and rings, are to be avoided, especially heart-shakes, which prevent large scantlings being cut. Good deals have a uniform color, and a darkness of tone is a sign of strength and durability. In best pine timber the annual rings are hard, of a dark red color, but these vary in tint; the rings ought not to exceed one-tenth inch. Oak, if of the best kind, should have "a pale brownish-yellow color, with a perceptible shade of green, a firm and glossy surface, and hard and compact medullary rays." Another authority observes: "Bright-looking timber is better in quality than dull, and that which is smooth in the working better than the rough or woolly-surfaced." "The heart of trees having the most sap-wood is generally stronger and better in quality than the heart of trees of the same species that have little sap-wood." No doubt the microscope affords a better test of good timber than the unaided eye. The use of the microscope in testing timber was noticed in a paper read at the Franklin Institute, Philadelphia, in which the author showed that timber condemned by that instrument cannot be mistaken, and after once seeing and comparing samples of good and bad wood, it is easy to recognize the difference with a pocket magnifying glass. The micro-photographs of timber of different sorts have shown that in the strong kinds the concentric layers are close in texture and narrow in width, and the radial plates numerous, wide, long and stout, while in poor wood the opposite characteristics prevail. With such sections of timber of known strength it would be easy to discard samples which did not exhibit the same number of rings or radial plates per inch of section.

The Upper Limit of Human Audition.

This subject has recently been studied by M. E. Panchon, and his results have been communicated to the French Academy of Sciences. The notes were produced by a powerful syren of the kind invented by Cagniard-Latour, and actuated by steam. The highest audible notes produced in this way had 72,000 vibrations per minute. M. Panchon has also vibrated metal stems fixed at one end, and rubbed with cloth provided with colophane. In diminishing the length of the stem the sharpness of the note is increased. Curiously enough, he finds that the length of stem giving the limiting sound is independent of its diameter; and for steel, copper and silver the lengths are in ratio to the respective velocities of sound in these metals—that is to say, as 1000 for copper, 1002 for steel and .995 for silver. Colophane appears to be the best rubbing substance. When the acute sound ceases to be heard, the sensitive flame of a gas jet is still affected by it. While upon this subject, we may mention that Mr. Francis Galton has recently invented a "hydrogen whistle," which enables him to obtain notes far above the upper limit of human hearing, his object being to test the hearing powers of insects, which, as is well known, have very acute ears. The number of vibrations produced by a gas in a whistle is universally proportional to the density of the gas, and, as hydrogen is 13 times lighter than air, the sounds produced by it in a given whistle are 13 times shriller—that is to say, the pitch is 13 times higher. Mr. Galton has made a whistle 14 inch long and .04 inch in diameter, which, with hydrogen gas, gives a sound of 312,000 vibrations per second. The whistle is fitted with a piston at its base to regulate its length, and it is probable that still higher notes can be obtained with a shorter length.

The Amalgamated Association of Iron and Steel Workers.

The convention of the Amalgamated Association of Iron and Steel Workers on Thursday last elected the following officers for the ensuing year: President, William Weihe, Pittsburgh; secretary, William Martin, Pittsburgh; treasurer, James Penny, Pittsburgh; vice-presidents, first district, first division, P. F. Keeney, Pittsburgh; second division, John J. Morgan, Youngstown, Ohio; third district, C. D. Thompson, Wheeling; fourth district, Evan H. Davis, Cleveland; eighth district, Andrew Lee, Philadelphia. The third, fourth, fifth and seventh districts are to be filled by appointments by the incoming president. The trustees chosen were: Samuel Weighnought, Pittsburgh; John J. Davis, Sharon, Pa., and W. Newton Linch, of Wheeling. Davis is chosen to succeed Trustee Weihe.

John J. Davis, of Sharon, Pa., on behalf of a committee appointed to convey a testimonial of regard to President Jarrett, the retiring official, presented a solid silver tea service to Mr. and Mrs. Jarrett. Assurances were given that had President Jarrett desired a re-election it would have been tendered unanimously. Mr. Jarrett said in part: "As a labor leader I have recognized that the principles that should guide me are those that sacrifice personal labors for the good of our fellow man. I have the pleasure to say that I am going out of office with a warm heart for my brethren. I have realized the help and encouragement we have received from the press all over the country. I had expected you would give me some vote of your confidence, but I did not look for a testimonial like this."

The convention then resolved itself into secret session for a quarter of an hour, after which it adjourned with three rousing cheers from the delegates. The next annual convention will be held in Pittsburgh. Among the business transacted was the repudiation of all debts against the association on account of strikes in past years. It was also

decided that the nailer's scale shall be signed June 1 annually. A law was passed requiring nailers to teach 3 per cent. annually of the nail-feeders employed in nail mills hereafter, provided the feeders are of the required age and are members of the Amalgamated Association, in good standing. William Weihe, the newly-elected president, who is a Democratic member of the Pennsylvania State Assembly, says he heartily approves the principles of the association regarding a tariff for protection, and announces that he will endeavor to pursue the same policy in the future, in regard to administering the affairs of the association, as adhered to by Mr. Jarrett in the four years of his incumbency.

Technical Education.

The general increase in schools of design, technical schools and like institutions, says A. Curtis Bond in a recent issue of the *Popular Science Monthly*, has created no little comment, and given rise, to some extent, to opposition. It is a difficult matter to reconcile the differences between the opponents and those who favor this form of instruction, for the reason that the question, in a measure, is one of pecuniary interest to both parties. There are many instances in which technical education may justly be claimed to be a necessity, especially in those professions which demand a knowledge or a character of schooling that can be more thoroughly conveyed by means of that which instructs in the theories of a craft or art as distinct from its practice. In the case of the architect, for example, nature may indicate the urgencies of the profession; it provides for the beautiful, for the attractive features, but the details it avoids; teachers must show the mechanical portions of the work, and instruct in the principles which make the building possible and form a support for the decorative exterior. The necessity of such teachings was recognized by early nations, and in their architecture and designing its value was taken into consideration, and its spirit must have existed among the early Argans, as its materialized form did with the skilled and finished draftsmen of Egypt and Greece.

We may easily realize the increased need of technical training to-day over the necessity of two thousand years ago. At that time the artist himself did the work—the actual labor; he evolved the idea and executed it, the brain that conceived the thought guided the hand that gave that thought substance and shape. Every touch of the chisel imparted life, for the spirit of the worker went into the stone, and it was molded and shaped by the genius of the thinker. Now it is mechanical; the artist originates, others execute, and this execution must follow patterns, designs, plans. No scope is given the workman; he is bound by lines beyond which he dare not go, and his fancy, if he has any, serves naught in the creation of his subject; drawings control this creation, and the living translator of those drawings, from what was in the past an intelligent reasoner, has become in the present an automatic machine. Disposing thus of a man's individuality, some means are essential to convey the thought of the designer into the hand of the worker, and customs have grown and laws have been adopted that will serve as a sort of mental telegraph between these two—laws which govern the flight of the artist's fancy and instruct the artisan in an understanding of the designer's purposes. Taking this view of the situation, it is certainly necessary that talent should be technically tempered.

It is not to be expected that every one learning a trade will become an expert or an innovator; ability to comprehend the requirements of trades is developed in either the shop or the school, but the regrets so often expressed by those who have grown up from apprentices for their lack of education evinces the limited possibilities of practical knowledge simply, and demonstrates, in a measure, the necessity for an early instruction in the theories, if one thinks to introduce improvements and progressions in his profession. The want of education, with which most apprentices must contend, interferes in other ways with their progress. The master is apt, in many instances, to exaggerate the difficulties to be overcome, and enlarge upon the mysteries surrounding his work-bench. The doubt this would arouse in an unschooled mind might be fatal to success, and the superstition that there was something impossible for the apprentice to comprehend is liable to remain with him as a drag-net to his future usefulness, trammel his ambition, and perhaps turn his abilities into a channel less profitable to himself and to the world.

Technical schools, adopting, as they do, a different course, impress the students with the comparative simplicity of business, and give them the feeling of ability to grasp and utilize the intricacies and peculiarities of the trades. That which is formidable to the un-instructed becomes a *bagatelle* to those familiar with the details and with those who have an intelligent theoretical acquaintance with the governing principles. It is true, this theoretical knowledge cannot provide for all emergencies that are likely to occur in the workshops, but it lays a foundation which will aid the student, when those emergencies present themselves, in comprehending and overcoming the difficulty; and it is a question we would be loath to decide in the negative, whether or not a mechanic, who, after being educated in a technical school, had had a reasonable experience in a shop, would not find a readier and more effective remedy for an accident than one who had been brought up in a shop and lacked school training.

Another consideration worth noting is the comparatively short time during which a man improves his skill in the trade or art he may have adopted. The Technical Commission of Great Britain sets the period at from 10 to 15 years as a maximum, and this may be regarded as a reasonable estimate for the time at the end of which progress in the individual ceases; and, such being the case, it is proper to give at the outset all the helps toward developing talent that are attainable. Technical education may be one of these helps. If it were possible to acquire theory and practice at one and the same time, its

desirability would be indisputable, but we imagine this in its true sense is impracticable. The practice obtained in technical schools is not the real, genuine, unadulterated article, and it would be a dishonest teacher who would put forth any such claim. It is impossible to foresee, as we have said, all the necessities that arise, and are likely to arise, in the course of business experience, and they absolutely require, when they obtrude upon the regular course, the judgment of a mind that has been accustomed to coping with difficult situations where a failure to devise a remedy at once meant an utter failure of the entire work.

But one of these qualifications must, in the order of things, precede the other, and we are confronted with the question, Which shall it be? Theory—that is, the comprehension and understanding of whatever we undertake—is the foundation upon which practice may build; theory will necessarily acquire the mechanical ability to put its ideas into shape by a reasonable amount of practice; but practice, though it be of years, does not by any means guarantee theoretical, or even an intellectual, appreciation of the results that labor accomplishes, and without this what can be expected from the mechanic? We certainly should not ask for improvements from a man who does not understand the foundation principles of the mechanical part of his work. Starting with a fairly good technical or theoretical education, one grapples with the problems of business more intelligently and, in most cases, more successfully. If one chance to become an employer, he can utilize the practice of his employees to demonstrate his theories, and often will this theorizing, and the thoughts created by an early technical education, suggest means for lightening, simplifying and improving the labor that practice had failed to find an opportunity of modifying.

Irregular Expansion Curves in Indicator Diagrams.

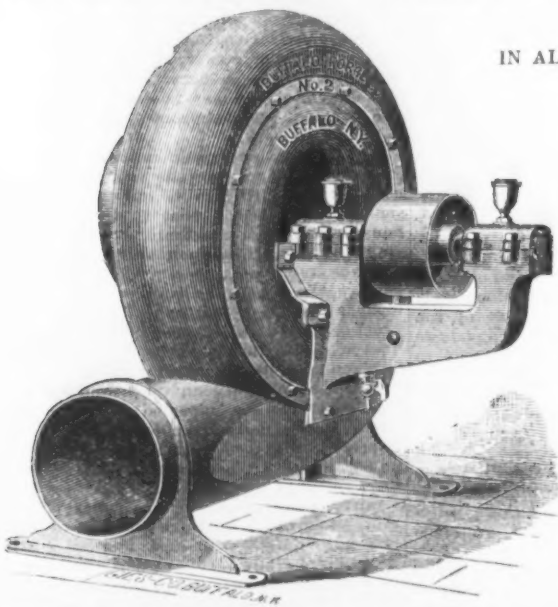
When applying the indicator in actual practice, it will be found that the expansion curves vary greatly in different cases, the variety of figures depending upon the communication of heat to and from the steam and a number of other causes, the more important of which affecting the power of the engine are thus enumerated by Rankine: Wire-drawing at the point of cut-off; clearance, compression or cushioning; release; conduction of heat, and liquid water in the cylinder. Undulations, the friction of the indicator, and the position of the indicator affect only the figure of the diagram. Wire-drawing arises from the fact that the cut-off valve does not close instantaneously, but gradually, and the loss of pressure by the steam in passing into the cylinder, therefore, also gradually increases. Instead of a perfectly straight line, therefore, the steam line at the top of the diagram is a drooping curve. Leaking valves were long credited with the phenomenon of incorrect expansion, a subsequent explanation being that the water in the steam resulting from condensation and other causes evaporated during the last part of the stroke when the pressure was partly removed, and the resulting steam prevented the pressure from falling as low during expansion as it should have done. This theory has held its ground for a long time, and while the fact of condensation and re-evaporation, especially at low rotative speeds and with large cylinders and early points of cut-off, cannot be ignored, it has been shown that valve leakage is, after all, an important factor. To the credit of our engine builders, however, be it said that the inaccuracies arising from this particular cause are being eliminated to a great extent, due to the skill and extreme care which is brought into play in the fitting of valves.

The term "clearance" should be understood to include not only the clearance proper—that is, the space between the piston and the end of the cylinder to which it is nearest at the end or beginning of a stroke—but also the volume of the ports, and generally the whole minimum space between the piston and the valves. This space, as well as that passed through by the piston, must, of course, be fitted with steam. Analysis shows that the clearance affects the ratio of expansion, and consequently the point of cut-off, since there is a real and an apparent volume of steam in the cylinder of the engine at the instant of cut-off. The expenditure of steam, and consequently of heat, moreover, is naturally increased by reason of the clearance.

Compression, or cushioning, is effected by closing the exhaust-valves before the end of the return stroke, thus confining a certain quantity of steam in the cylinder, which is compressed during the remainder of the return stroke. Release means opening the exhaust port for the escape of steam before the forward stroke is finished, in order to diminish the back-pressure. In an engine in which there is no release, the exhaust port opening exactly at the end of the forward stroke, the back-pressure line is usually a curve, showing a gradual diminution of pressure during the return stroke. By making the exhaust occur early enough, the entire fall of pressure may be made to take place toward the end of the forward stroke, so as to make the back-pressure line approximately straight. Conduction of heat to and from the cylinder walls, or to and from the liquid water contained in the cylinder, has the effect of reducing the pressure at the beginning and of raising it at the end of the stroke, as already mentioned above. So far as undulations in the diagram are concerned, it should be stated that they are caused by the inertia of the indicator piston and the elasticity of the spring. In order to diminish their extent, the spring of the indicator should be stiff and its mechanism light. When the undulations are large, it is extremely difficult to determine the mean effective pressure from the diagram, and in attempting to find it by sketching a diagram free from undulations, it is more accurate to draw a line midway between the crests and hollows of the waves, than to draw a line inclosing the same area with the wavy line.

The friction of the indicator, by directly opposing the motion of its piston and pencil, tends to make the indicated forward pressure less and the indicated back pressure greater than the real forward and back

NEW AND IMPROVED Buffalo Exhausters,



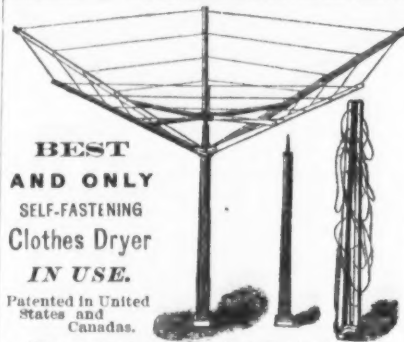
IN ALL THEIR VARIETY,

For Planing
Mills,
Ventilating
Purposes, &c.

Superior to any
other make.

BUFFALO FORGE COMPANY,
BUFFALO N. Y.

HILL'S CHAMPION DRYER.



**BEST
AND ONLY
SELF-FASTENING
Clothes Dryer
IN USE.**

Patented in United
States and
Canada.

Three Sizes, 100 to 150 Feet of Line.
ALSO MANUFACTURERS OF
Hill's Eureka Indoor Wall Dryer.
For Illustration see next issue of Iron Age.
Circulars and Discounts to the Trade on Application.
HILL DRYER CO., Worcester, Mass.

ECLIPSE PIPE VISE.



Beard's Pat., Feb. 1883.

Made from Malle-
able Iron, with Slid-
ing Steel Jaw, open
or closed frame.
Guaranteed to be
the cheapest and
best Pipe Vise in
the market. Small
size, \$7.00.

Send for Circular.

ALFRED BEARD,
3 Bass St., Fort Wayne, Ind.

THE LIVINGSTON HORSE NAIL COMPANY,

104 Reade St., NEW YORK,

MANUFACTURERS OF THE

"EMPIRE BRONZED"

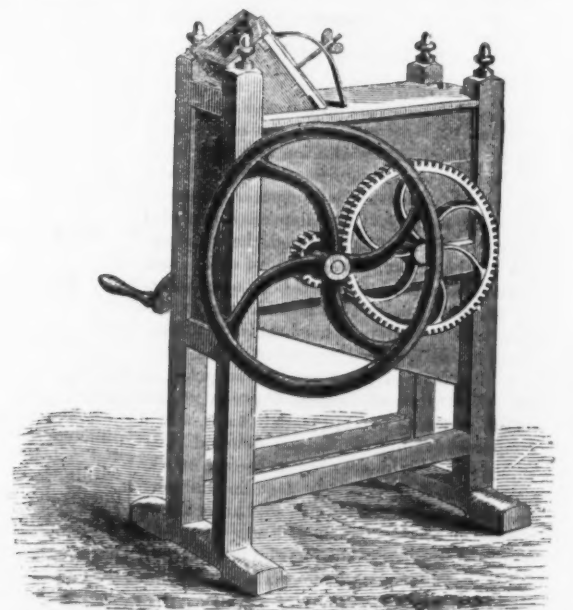
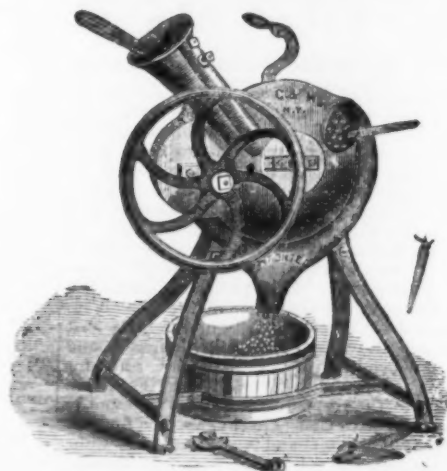
Hot Hammered and Pointed

HORSE NAILS.

WILL NOT SPLIT,

And will Hold a Shoe Better than any Nail Made

CORN SHELLERS.



We make a large variety of the above for hand and power, with and without Separators.

CARR & HOBSON, Limited,

47 Cliff Street, New York.

Works, Bergen Point, N. J.

PENFIELD BLOCK CO.,

LOCKPORT, N. Y.

Trade Mark, "ANCHOR BRAND."

Chicago Railway Exposition, June, 1883.

BRONZE MEDAL

FOR THE

BEST PULLEY BLOCKS,

ALSO FOR THE

BEST BAGGAGE BARROW.

HENRY B. NEWHALL CO., 105 Chambers St., New York, & 47 Pearl St., Boston,
(J. H. Work, Manager,) Eastern Agents.
S. H. & E. Y. MOORE, 163 & 165 Lake St., Chicago Agents.



Keystone Portable Forges.

Best in the Market. Strong Blast and Easily Worked.
Durable, and give entire satisfaction. All sizes for
every kind of work. Also

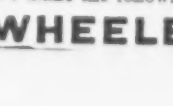
Pressure Blowers
AND
Exhausters.

Send for Catalogue.

MANNING, MAXWELL & MOORE,
New York Agents, 111 Liberty St.

Keystone Portable
Forge Co.,

204 North Fourth Street,
PHILADELPHIA PA.



TRENTON LOCK & HARDWARE CO.

WORKS
AND
PRINCIPAL OFFICE:
TRENTON, N. J.

AGENCIES AND DEPOTS:
JAMES M. VANCE & CO.
211 Market St., Philadelphia.
JAMES MARSHALL,
48 Warren St., N. Y.

MANUFACTURERS OF LOCKS & HARDWARE.

CHAMPION ONE-MAN SAW

WITH PATENT ADJUSTABLE ATTACHMENT. The only Saw that can be adjusted for either a One-Man or a Two-Man Saw.
We make the following lengths, 3 1/2, 4, 4 1/2, 5 feet. Send for sample.

WHEELER, MADDEN & CLEMSON MFG. CO., Middletown N. Y.

GALLOWAY BOILER

IMPROVED UNDER PATENTS OF 1875 AND 1876.

Safety Economy in Fuel, Low Cost of Maintenance Dry Steam without Superheating, Large Reserve Power
ARE THE ADVANTAGES OFFERED BY THIS BOILER IN A PRE-EMINENT DEGREE.

3000 Horse-Power in Progress and for Immediate Delivery. Correspondence Solicited.

EDGE MOOR IRON COMPANY

SOLE LICENSEE AND MANUFACTURER FOR THE UNITED STATES,

POST OFFICE, WILMINGTON, DELAWARE.

Philadelphia Office, 1600 HAMILTON STREET - - New York Office, 79 LIBERTY STREET.

WM. SELLERS, Pres. JNO. SELLERS, JR., Vice-Pres. ELI GARRETT, Sec. and Treas. GEO. H. SELLERS, Gen. Supt.

A. FIELD & SONS,
MANUFACTURERS OF

WIRE NAILS

Of Every Quality and Description.

Taunton, Mass., and 78 Chambers
Street, New York.

CROWN WATER METER.

ADOPTED BY THE

DEPARTMENT OF PUBLIC WORKS,

NEW YORK CITY.

National Meter Co.,

JOHN C. KELLEY, President,

No. 51 Chambers St., NEW YORK

Patent Pieced Tin Ware.

EVERY PIECE GUARANTEED AGAINST LEAKING.

The Only Satisfactory Goods of the Kind for
Jobbers to Handle.

MADE ONLY BY

MATTHAI INGRAM & CO.,

Manufacturers of Pieced, Japanned and
Stamped Ware,
BALTIMORE, MD.

Send for new Illustrated Catalogue.

SHEET-IRON BUILDING MATERIALS.

ROOFING.

Patent Cap Seam Roofing, in Four Styles. In Sheets
or Rolls.

SIDING.

Crimped Iron, for Siding or Roofing for Elevators,
Mills and Factories.

CEILING.

Panels and Crimped Iron Ceiling. Durable, Attractive,
Fire-proof.

Send for Prices and Circulars to

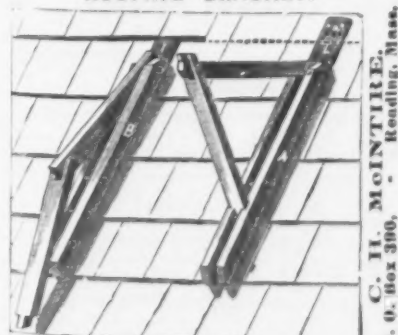
A. NORTHROP & CO., 97 First Ave., PITTSBURGH.

FITTINGS. Malleable and Gray Iron, All Kinds

Write for Prices.

Cleveland, O.

CADWELL'S PATENT ADJUSTABLE ROOFING BRACKET.



The letter "A" in cut shows the Bracket in position
for shingling; "B," folded ready for packing. "C,"
an iron plate riveted to the Bracket, with slots for
fastening to the roof. This Bracket takes a shingle
board 14 inches wide. It saves lumber, nails and
time and gives perfect satisfaction. Price, \$6.00
per dozen. Liberal discount to the trade. Send for
cuts for sample Bracket, with circular and references,
for a trial.

COVERINGS.

The Best Boiler and Pipe Covering Made!

THE CELEBRATED
PATENT AIR SPACE
COVERING for Steam
Boilers and Pipes, Hot
Blast Pipes, &c., &c.

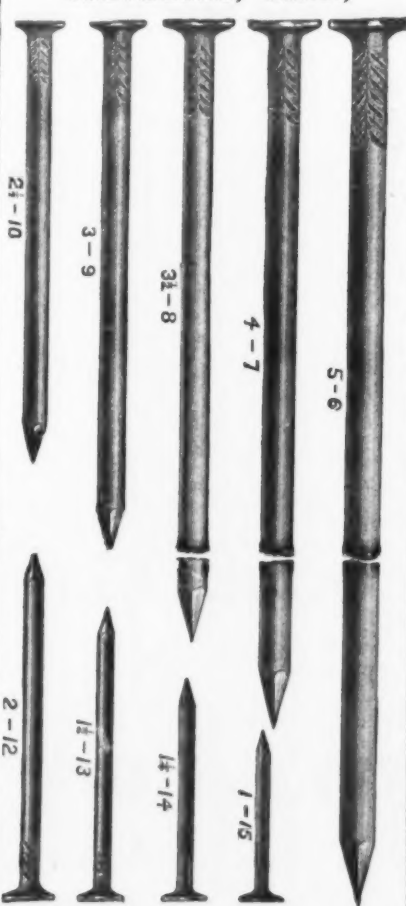
TOOPE'S PATENT ASBESTOS-LINED REMOV-
ABLE COVER-
ING, made
of Felt and As-
bestos For use
on STEAM
BOILERS and PIPES, Refrigerators, Meat Cars,
Ice Houses and Hot and old Water Pipes. Easily
applied by any one.

NATIONAL
STEEL TUBE
CLEANER
for cleaning
Boiler Tubes

Saves its cost every time it is used, and is endorsed
by the best engineers.
ASBESTOS MATERIALS, FIBRE, MILLBOARD
PACKING AND CEMENT.
Address CHALMERS SPENCE CO.,
131 FIRST AVENUE, 410 & 421 8th St., N. Y.
Pittsburgh, Pa.

THE HP NAIL CO.

CLEVELAND, OHIO.

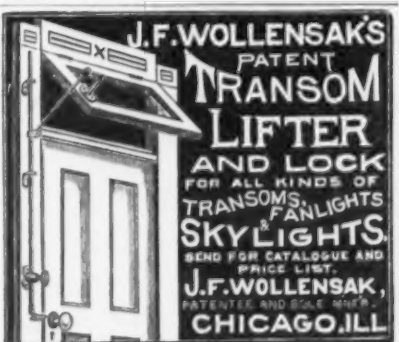


MANUFACTURERS OF

WIRE NAILS

OF ALL KINDS.

Barbed or Plain Steel, Iron and Brass
Nails, Cast Steel Wire Brads, Cast Steel
Wire Finishing Nails, Cigar Box Nails, Es-
cutcheon Pins, Wagon Nails, Clinch Nails,
Hinge Nails, Wire Spikes for Track, Bridge
and Dock Work, Tinned Nails, Galvanized
Nails.



WORTHINGTON & SONS,

MANUFACTURERS OF

GRINDSTONES

FOR ALL PURPOSES.

Scythe Stones and Mounted Grindstones.

Cor. Front and River Sts., CLEVELAND, OHIO.



SENeca MFG. CO.,
Seneca Falls, N. Y., U. S.



WM. ESTERBROOK,
Wholesale Manufacturer of
Coal Hods,
311 Cherry St., PHILADELPHIA.

pressure respectively, and so to make the
indicated energy less than the real energy
exerted by the steam on the piston, but to
what extent is very uncertain. According
to experiments, the diminution of the in-
dicated energy by the friction of the indicator
agrees nearly with the work performed in
overcoming the friction of the engine. The
indicator therefore shows, not the whole
energy exerted by the steam on the piston,
but very nearly the useful work of the en-
gine. But it is doubtful how far this prin-
ciple is generally applicable. Referring to
the effect of the position of the indicator, it
may be here stated that experiments have
proved what might have been expected
from the laws of fluid motion—that when a
rapid current of steam blows across the
orifice of the nozzle of an indicator, the in-
dicated pressure is less than the real pres-
sure. Every indicator, therefore, should be fixed,
if possible, in a position where it is not ex-
posed to this cause of error.

The Industries of St. Louis.

A letter in *Bradstreet's* from a St. Louis
correspondent gives some very interesting
particulars as to the industries of that city,
from which we extract the following:

According to the special census of manu-
factures in 1880, St. Louis had 2924 indus-
trial establishments, representing an aggre-
gate capital of \$50,832,885, and employing
33,980 male hands above 16 years of age,
4761 females above 15 years, and 3084 chil-
dren and youths. To these hands were paid
wages aggregating \$17,743,532 for trans-
forming \$75,379,867 worth of materials into
\$114,333,375 worth of marketable products
during the year for which the enumeration
was made. Flour and grist milling was then,
and continues to be, the greatest of St.
Louis industries, measured merely by value
of products, which amounted to \$13,783,178.
The laborers in this industry averaged an
output for the year of \$20,634 worth of
product to each one. This was a far heavier
proportion than existed in any other promi-
nent line of industry. But this does not
signify very much, though the figures look
so imposing, for less than 1/5 of that amount
represents the productive value of each
man's labor for the year, the remaining
1/5 and over of final value having previously
existed in the material used—the grain
ground. Nevertheless, for producing that
much new value the mill hands were paid
an average of \$731 each for his year's work.
In considering this rate of pay, allowance
must be made for the fact that child-labor is
not employed in St. Louis flour mills to such
an extent as to be noticed in the census
enumeration. Our flour-mill hands average
considerably higher wages than is paid here
in any other prominent industry. Is this the
reason that a strike of consequence was
never heard of among flour-mill men in this
section? Not necessarily, for in this part of
the country there are more mills than post
offices, and a general strike among them
would be almost impossible to manage. It is
a point worth noting that the flour-mill
workers here have always (even when their
mills were closed down) held themselves aloof
from labor difficulties.

It is not easy to say which of the industries
herein named has the most local value and is
worth the most to St. Louis as a city. The
flour interest can scarcely be deemed ahead
of all others in this respect. It employs only
hundreds of workers where other lines support
thousands. Yet, taking the sum of
wages paid and materials used from the total
value of products, the owners of our 24 mills
in 1880 had \$1,262,935 surplus with which
to meet "wear and tear" on their plants,
valued in the aggregate at \$2,067,500. In
point of profit to owners the milling busi-
ness would seem to be a notable industry in
St. Louis. As to probable profits to owners,
however, the meat-packing interest rather
outtranks flour-milling. In this line the dif-
ference between the value of live meat for
slaughtering, added to wages paid, and the
value of total products, is represented by
\$1,068,392, which the owners have for one
year's wear and tear upon 62 establishments
valued at \$1,243,000. Their total product
that year was worth \$8,424,064, but nearly
seven-eighths of this value previously existed
in the live stock used, so that the \$14,936
worth, or more, which each of the 564 em-
ployees contributed, on an average, to the
total product, did not really amount to a great
deal in new value. However, the laborers
in this industry averaged only \$478 apiece
for the year's work.

The city numbers 62 foundry and machine-
shop establishments which were listed in the
census. It must be conceded that of the
more massive industries in St. Louis this one
is of eminent importance. It supports more
people than any other. There are 3433 males
above 16 years of age to whom it is credited
with giving employment. The average value
of the product of each one's labor for the
year was only \$1733. But almost one-half of
this was new value, evolved by accurate,
though rough hands, guided by disciplined,
though restless intelligence, from \$2,700,844
worth of raw material, making an aggregate
of \$5,952,770 worth of marketable products.
After paying for labor and material, the
owners of these establishments had left
\$1,397,880 for fuel, &c., and wear and tear
on their plants, the aggregate value of
which was \$3,055,713. Iron and steel pro-
duction, however, left owners that year with
very slight encouragement. The cost of
labor and materials reduced them to a bal-
ance after other accounts of only \$510,597,
though they had \$5,960,600 capital invested
in 10 establishments, which turned out
\$3,950,530 worth of products. The 2158
laborers employed also fared poorly, for
their average wages were only about \$290
each, notwithstanding each averaged \$1367
worth of products, nearly one-third of which
was new value.

The brewers averaged an income of \$516.
In products they averaged \$3687 worth of
malt liquor, nearly half of which was new
value. The proprietors of the 23 establish-
ments also apparently did passably well.
The cost of labor and materials left them for
sundries and profit \$1,335,578 on an invest-
ment of \$4,184,600. Of beer, &c., they pre-
pared for market \$4,535,630 worth. Printing
and publishing embraced 101 establishments,
employing 2153 hands, exclusive of children

and including 175 females. Their incomes
averaged \$570, and not quite one-third of
what they produced consisted of new value
—"such as it was." The owners had an in-
come of \$1,179,804 over and above the cost
of labor and material, from an aggregate in-
vestment of \$2,480,060.

This is a record of a few of the leading
industries in St. Louis during a year which
was not generally a discouraging one, nor
one marked with extraordinary prosperity.
These industries are waxing greater and
showing more steady thrift than for many
years heretofore. They are supplemented by
a multitude of lesser interests in the produc-
tive line, most of which are in excellent con-
dition, and many of which are developing
commanding proportions.

Importation of European Cement.

According to a recent decision of the Sec-
retary of the Treasury, the foreign cement
used in the construction of the pedestal for
the Bartholdi statue is to be admitted free of
duty. The rate under the new tariff is 20
per cent. ad valorem, and it is calculated
that the remission of duty will save about
\$5000 in the cost of erecting the pedestal.
The decision of the Secretary is based on the
fact that the Government has recognized the
Bartholdi statue as a national gift from
France to this country, and that the statue
is to be used as a beacon. In this connec-
tion a few words upon the importance of
cement at this port may not be amiss. Dur-
ing the year 1878 the importation of all
kinds of cement at the port of New York
was 70,517 barrels; in 1879 the amount went
up to 106,046 barrels; in 1880, to 165,913
barrels; in 1881, to 222,672 barrels, and in
1882, to 362,126 barrels; while for 1883 the
amount to date since January 1 is about
equal to that received during the corre-
sponding period last year. It will thus be
seen that the increase of importation during
the past few years has been very rapid, and
places cement as an important item in the
list of foreign merchandise. Some few fancy
grades are received for terra-cotta work and
other special purposes, but the bulk is known
as "Portland," and is used in all sorts of
building operations, with a peculiar adap-
tability for heavy foundations, patent paving
blocks, cellar and cistern bottoms and sub-
marine work.

Although an "American Portland" is
made comparing very favorably with the im-
ported stock, and by many architects con-
sidered quite as good, the foreign article has
unquestionably found preference over the
average domestic product where certain
"setting" qualities were a desideratum, and
up to a certain point the importation was a
profitable one. Like many other "good
things," however, the business has for some
time been overdone, and the earlier success
of the movement is now proving its bane.
Supplies at first were drawn almost entirely
from England, but subsequently the Conti-
nental manufacturers took the cue and last
year furnished the largest proportion of the
supply, with every indication that they will
hold their own this season. In fact, nearly
all the leading quarries of Europe have been
engaged in an effort to obtain a portion of
the American trade, until they have suc-
ceeded in forcing the price down from about
\$3.50 to \$3.75 per barrel to \$2.50 to \$2.65
per barrel, without opening a neutralizing
demand, and a large accumulation is said to
be on hand, with no immediate prospect of
sale. It is more than likely, however, that
quality has been quite as important a factor
in depressing the market as quantity. Not
only has a great deal of poor stuff been sent
in here, under the apparent impression that
anything under the brand of Portland would
satisfy our trade, but many manufacturers,
with excellent material to work from, have,
in the haste to effect shipments, sent out a
grade materially below their initiatory con-
signments, and thus impaired the standing
of their product. Buyers have, in conse-
quence, become suspicious and careful, and
naturally incline to give their preference to
such brands as importers have been enabled
to offer without deterioration from original
high standard of quality. Hopes are enter-
tained that the costly lesson will result in re-
moving most existing evils and eventually
bring the business around into healthy con-
dition again. The introduction of the for-
eign article does not appear to have had any
serious influence upon the home product, the
latter commanding a good average price and
finding an outlet to the full capacity of the
mills until within a month or two, when the
slower condition of the building trade, local
and interior, led to some falling off in trade.

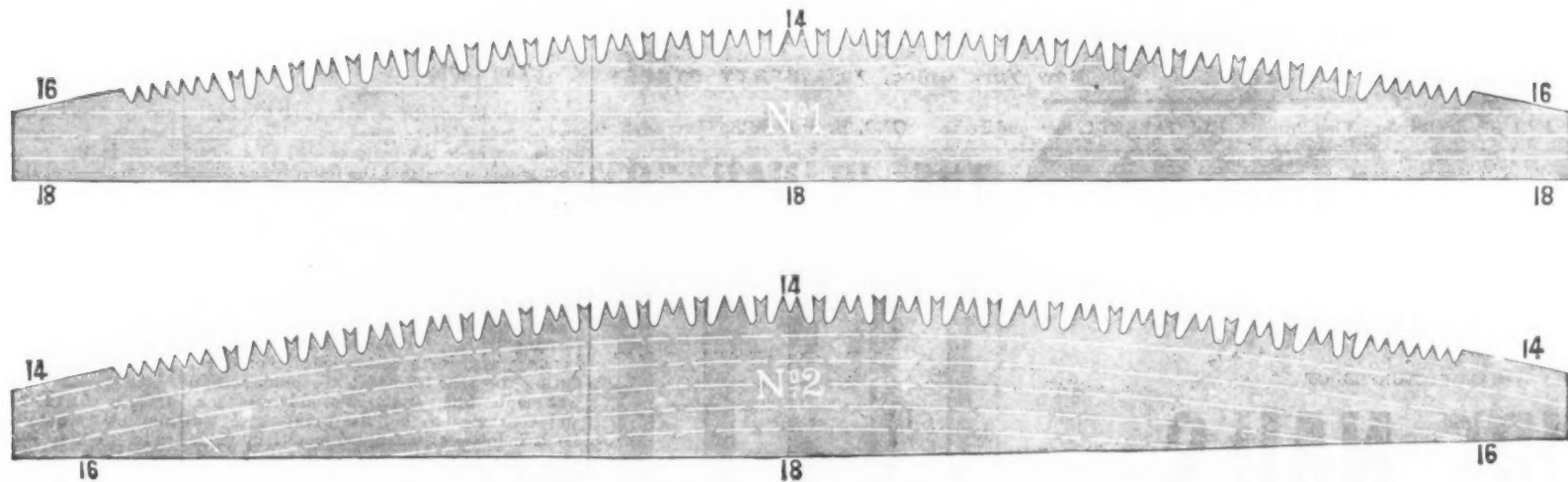
Referring to the condition of the trade in
Australia, the *British Trade Journal* re-
marks: "Trade reports from the Colonies
speak of business as being very much 'cut
up.' The wholesale ironmongers, iron mer-
chants and dealers in fancy goods have been
materially and adversely affected by the
accession of numerous traders from the Con-
tinent of Europe and the manufacturing dis-
tricts of England and the United States.
This, as the result of the exhibitions of 1880-
82, was to be expected, but it was scarcely
anticipated that imports would be so large as
to glut the markets and cut profits down to
the vanishing point. One result has been to
get rid of the middlemen very largely, but
exporters in England should bear in mind
that Australia cannot absorb their manu-
factures just as a sponge sucks up water. A
decline in imports would be particularly wel-
come, especially at Sydney, where a mild
financial crisis appeared imminent very
recently."

Plans and specifications have been pre-
pared for a new steamer for the use of the Fish
Commission, and several bids for her con-
struction have already been received. The
vessel will be 102 feet long and 16 feet wide.
She will be modeled like the present Fish
Commission steamer *Lookout*, but will have
her decks flush, the only structure on deck
being the pilot-house. The vessel will be
built in complete style and is intended for
ocean service. The hull will cost from
\$12,000 to \$15,000. It was thought that the
builders of the *Lookout* would be available for
the new steamer, but it has been decided to
put in new machinery.

THE "SIMONDS" SAW.

SOMETHING NEW IN CROSS-CUTS.

PATENTED DEC. 26, 1882.



DESCRIPTIVE CATALOGUE AND PRICES FURNISHED

—ON APPLICATION TO—

SIMONDS MANUFACTURING COMPANY,

FITCHBURG, MASS., or CHICAGO, ILL.

WE MANUFACTURE FIVE DISTINCT LINES OF GOODS,

—VIZ:—

Circular Saws,
Crescent-Ground Cross-Cut Saws,
Straight-Ground Gang, Mill, Mulay and Drag Saws,
Planing-Machine Knives,
Special Knives (Paper-Cutting and Similar Knives).

Having for twenty years been engaged in a continued series of experiments to reduce the working of steel to a system, in addition to the great variety of special tools which we have devised and have in use—covered by many patents—we have made several discoveries relating to the physical properties of steel, which insure to us a marked advantage in the quality and uniformity of the temper of our goods, and which warrant us in claiming for each line specified a

SUPERIORITY OVER ALL OTHERS.

Improvement of the Mississippi.

Capt. W. H. Henor, Corps of Engineers has submitted to General Wright his annual report of the progress of the work on the improvement of the South Pass of the Mississippi River, from which the following extracts have been taken:

Except for five days in July, 1882, there has been a channel between the jetties having at least a depth of 30 feet of water in it, and the 26-foot deep channel in the jetties had during the year, except for nine days in July, 1882, a least width of 200 feet. At present there is a 31-foot depth of channel in the jetties, and the least width of the 30-foot channel is 90 feet. The least width of the 26-foot channel is 240 feet. In the pass itself there is a channel 20 feet deep, and the 26-foot channel in the pass has a least width of 160 feet. In other words, there is now a channel at least 160 feet wide and having a least depth of 26 feet of water in it from the Gulf into the main river. This is the best channel that has ever been found since the jetties were constructed. But 15 days' dredging has been done on the work during the year, of which five days was in the pass, nine days in the jetties and four days on the mud lump outside of the jetties. The 30-foot channel within the jetties has much improved during the year. For a small portion of the year the narrowest part of this channel is only 15 feet in width. This has increased until now its least width anywhere is 90 feet. The improvement is attributed to the construction of an inner jetty built parallel to and about 200 feet in side of the east jetty. The length of this inner jetty is 680 feet. While the inner jetty has improved the channel in the jetties, it has reduced the width of the waterway between the jetties to 630 feet.

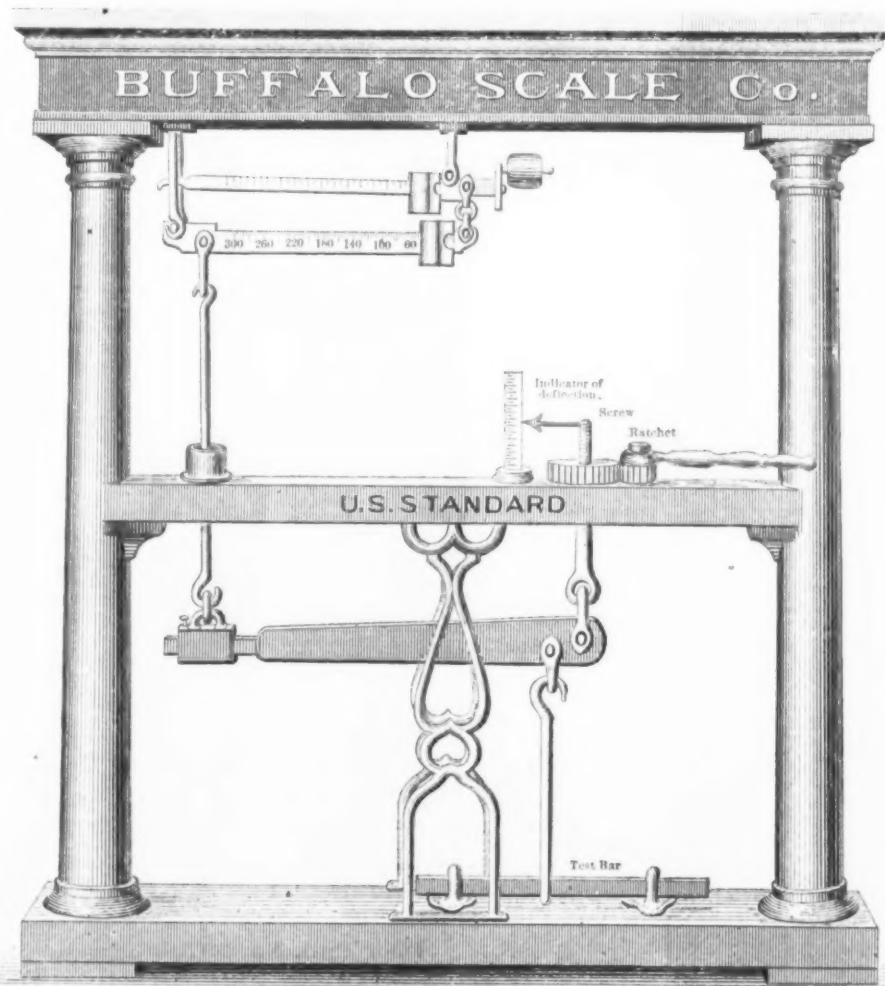
Before the wing dams, cribs and inner jetty were built the waterway was about 1000 feet in width. In September last a cyclone passed over the jetties and worked much damage to the last jetty, about one half mile in length of the concrete wall on this jetty being badly broken, and solid blocks of concrete weighing 28 tons being displaced. The channel within the jetties, however, remained uninjured. Surveys made during the year beyond the ends of the jetties, extending out to 100 feet depth of water, show a very little change to have occurred on what is sometimes called the bar. On the jetties proper no work has been done during the year. Within them work has been confined to building the inner jetty and five wing dams projecting from the east jetty. In the pass proper 11 new wing dams have been built—one at Crane Island, three near Goat Island and seven near Bayou Grande—varying from 20 to 250 feet in length. At these places the pass was wide and shoaler than in the narrower parts of the pass. In fact, the depth of water in the channel was hardly an inch more than the 26 feet of depth required. After the dams were built the current rapidly scoured out the crests of these shoals until a depth of 32 feet of water was obtained.

At the head of the South Pass there is now a fine channel 400 feet wide and having a least depth of 30 feet. The channels at the heads of Southwest Pass and Pass a l'Ouvre are also increasing in depth, but the bars at the mouths of these passes are reported as being very shoal. That at Southwest Pass is reported as having only a 12-foot channel through it, while Pass a l'Ouvre bar is said to have but 8 feet. Both of these passes are now so little used that but little is definitely known about them, except where our surveys cut into them near their heads. During the year no vessels grounded in the pass, jetties or near the jetties, but inspection proved that in every instance they were out of the channel, which was amply wide, deep and practicable. The appropriation for examinations and surveys is reported to be insufficient to continue the work beyond December 1, 1883. During the last fiscal year \$10,290 was expended in making these surveys. An additional appropriation of \$6000 is requested for the present fiscal year, and \$17,535 for the fiscal year ending June 30, 1885.

The Power of Water.—According to a Western paper, the Virginia City Water Co. get their supply from Marlette Lake, on the Tahoe side of the mountain. It is supplied through a long tunnel, which issues on the crest of a high mountain opposite Mount Davidson, with Washoe Valley between. To cross this valley by a flume would be almost impossible, so the water is carried down the mountain side to the bottom, and crosses under the V. and T. Railroad track, on the divide between Washoe and Eagle valleys, then up again to the required height in iron pipes. The depression created in the line of carriage is 1720 feet, and the pressure on the pipes is 800 pounds to the square inch. One pipe is 11 inches in diameter and is 1/4-inch iron, lap-welded, and 18 feet long, with screw joints. There is little trouble from it; but the other, which is 12 inches in diameter and is riveted pipe, makes more or less trouble all the time. The pipe is laid with the seam down, and whenever a crack is made by the frost or sun warping it, or from any other cause, the stream pours forth with tremendous force. If the joint is broken open, of course the whole stream is loose and goes tearing down the mountain, but usually the escape is very small. The break last week was less than 1/4 inch thick, and yet the water in the flume was lowered 1 1/2 inches by it and the pressure went down 15 or 20 pounds. It has been probably a year in cutting out, and was made by a little stream, hardly visible to the naked eye, that escaped through a joint and struck the pipe 2 or 3 feet off, eating away the iron until the pressure inside broke it through. When such a break occurs the noise can be heard for half a mile, and the earth shakes for hundreds of feet around. A break the size of a knitting needle will cut a hole in the pipe in half an hour. Such breaks are repaired by putting a band around the pipe, pouring in molten lead and tamping it in. Such a stream bores through a rock like a sandblast. The flying water is as hard as iron, and feels rough, like a file, to the touch. It is impossible to turn it with the hand, as it tears the flesh off the bones, and if the fingers are struck into the stream with the point up the nails are instantly turned back and sometimes torn loose from the flesh.

Testing and Weighing Machinery.

A testing machine worthy of some attention, on account of its simplicity of design and reliability, is now being turned out by the Buffalo Scale Co., of Buffalo, N. Y. The machine, as shown in Fig. 1, which represents a general view, is easily operated by moving a ratchet handle with one hand and moving out the weights on the beam with



Testing and Weighing Machinery.—Fig. 1.—New Testing Machine, Built by the Buffalo Scale Co., Buffalo, New York.

the other hand. When fracture occurs, the breaking strain is accurately indicated by the position of the weights, while a simple attachment shown in the cut indicates the deflection of the bar just before breaking. Though every foundry of appreciable size should have some contrivance of this kind, by means of which to test its material, it will very often be found that the high prices attached to the machines present a serious obstacle to their extensive introduction. In the appliance here shown, however, the exceedingly simple arrangement of the whole machine enables the manufacturers to dispose of it at a comparatively low price,



Fig. 2.—The Boston Platform Scale.

thus bringing it within the reach of all. It has been used with the most satisfactory results by a number of establishments in different portions of the country, and ready sales are anticipated for some time to come.

In Figs. 2 and 3 we give a perspective view, together with details of the "Boston" platform scale, manufactured by the same company, and which, we think, will be of

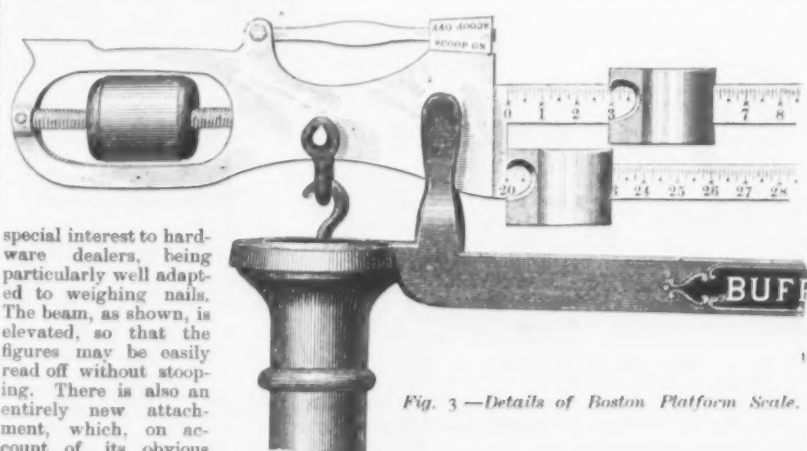


Fig. 3.—Details of Boston Platform Scale.

special interest to hardware dealers, being particularly well adapted to weighing nails. The beam, as shown, is elevated, so that the figures may be easily read off without stooping. There is also an entirely new attachment, which, on account of its obvious utility, has been the subject of favorable comment. It is a very simple contrivance, called a "latch," which, being thrown to the right or left, balances the scale either with or without the scoop, and its action will be readily understood by reference to Fig. 3, which represents an enlarged view. The company are now making a full line of scales of all sizes and styles, and their goods are meeting with a favorable reception in all quarters.

Railroad Statistics for 1882.

Advance sheets of "Poor's Railway Manual" for 1883 contain some interesting figures relative to the railroads of the United States in 1882. Thus it appears that at the close of that year the total mileage amounted to 113,329 miles, 11,591 having been constructed within the year. The average mileage operated for the year was 107,158. The

of duplications by the companies themselves, they often treating leased lines as their own. The amount of earnings given in the Manual for 1881 were undoubtedly too large, from the duplication by railroad companies of the earnings of leased lines, and from an error of \$10,000,000, discovered in revising the addition of the tables of the Western States for that year. The amount now given may be regarded as correct. For the purpose of

getting the exact extent of mileage constructed in the past year, and the total extent of mileage in the United States, circulars were addressed to every company. Answers to these were received in nearly every instance, so that the figures here given may be regarded as absolutely correct. The increase of share capital and indebtedness of the railroad companies for the three years ending Dec. 31, 1882, was \$2,023,646,842, the average cost per mile of the new mileage being, in round numbers, \$70,000. The increase in the three years of the funded debts of the several companies has been \$864,926,029; of their floating debts, \$38,289,910; the two sums amounting to \$903,215,939, a sum equalling something over \$30,000 per mile of line. The cash cost of all the railroads constructed in the United States in the last three years did not exceed, probably, \$30,000 to the mile, or \$900,000,000 in all. To this sum is added at least \$150,000,000, derived chiefly from earnings expended in improvements of old lines. It is safe to estimate that the actual cash expenditure upon all the railroads of the United States within the past three years did not exceed \$1,050,000,000, a sum \$973,946,842 less than the increase, in the period named, of capital and indebtedness of the several companies. Of course, such an enormous increase of liabilities over cash outlay is to be greatly regretted, and is well calculated to create a distrust of all securities, good and bad. In most of the States the general railroad laws forbid the issue of share capital unless its full equivalent is paid, but these are avoided by contracts by which a certain amount of stock and bonds are issued in full payment for the construction of a given number of miles. In all States, probably, statutes against usury cannot be pleaded

in avoidance of railroad bonds. They can, consequently, be issued and sold in any amount and at any price, the only limit being the refusal of the public to take them. Taught by the disasters of the past, we are probably entering upon a more healthy period in railroad construction. It is now seen that in such States as Ohio, and even in the State of New York, no extent of additional mileage which has not for its object the development of a particular interest—coal, for example, which is fast supplanting wood as fuel—will add materially to the amount of earnings in such States, the existing mileage in such supplying all the means and facilities wanted. In such States, consequently, with the reservations made, no new mileage of any considerable extent can be constructed at an advantage at all compensating for the unproductive outlay. The same may be said of new lines built nominally to serve as carriers between the West and the East. The existing lines are capable of transporting twice or thrice the tonnage now offering or that is likely to offer itself. The result of all such new lines will be to divide business with, and thus weaken, the old; or, unable to compete, their stocks and bonds must remain comparatively valueless. Their want of success will serve to check the further construction of all undertakings of the kind. Indeed, the uncertainty which prevails as to the enormous mass of stocks and bonds which has been put upon the market in the last three years is exerting a very salutary influence in checking or postponing new enterprises till the results of the past can be more clearly seen.

The construction of railroads in this country seems to proceed in great waves. In recurring periods it becomes the absorbing passion of our people. All this is very natural. No enterprise is so seductive as a railroad for the influence it exerts, the power it gives, and the hope of gain it offers. Every community, no matter how well supplied, eagerly welcomes a new line, for the money it costs brings it, and the promise it offers of lower rates of transportation. When there has been a considerable pause in the construction of railroads, and the traffic of old lines, which, without rivals, keep pace with the progress of the country, their success is predicated of every new line wherever situated, no matter how wanting in real merit it may be. In a highly excited state of the public mind the promoters of new enterprises have, for a time, everything their own way; for the argument on the other side can only be presented by the result itself. There never was a period in our history in which, in the construction and consolidation of railroads, the good sense of our people was so thoroughly at fault as in the period from 1879 up to and including 1882. There can be no doubt that the country is vastly richer and stronger than it was in 1873, and that there is no reason to apprehend the terrible disaster that followed that year; but confidence in our vast strength has probably led to excesses wholly disproportionate to our needs or means.

These remarks are to be received not as discouraging the construction of new lines into new territory, nor in the older States when called for in the development of mining industries capable of unlimited expansion, but to put an end to those purely speculative schemes the only object of which is the manufacture of securities for the purpose of imposing them upon the public. Attention should also be called to the enormous

increase, for the same object, of stock and bonds of old companies, of which culpable examples might be given. While it is not probable that we shall ever again witness the construction, in a single year, of 11,500 miles of railroad, such construction will continue steadily and rapidly until our present mileage is doubled in extent. There are now, or soon will be, four great lines traversing the continent from ocean to ocean. These lines render every portion of it accessible, and will serve as trunks from which branch lines will radiate in every direction. Included in the available area of the United States are 3,000,000 square miles. A ratio of 1 mile of railroad to 10 square miles of area will give 300,000 miles of line. Construction will proceed uninterruptedly until such an extent of mileage is reached.

It is to the credit of the railway interest that so far there have been but very few defaults in the payment of the bonds of railroad companies. Their floating debts, though large in the aggregate, create no embarrassment. It is also a remarkable evidence of the wealth of the country that the expenditure of more than \$1,000,000 for every day for three consecutive years—money almost wholly supplied by our own people—has created no strain in our money markets. This perhaps is not so much to be wondered at, as nations of the Old World having much less wealth than our own spend annually upon military and naval establishments—expenditures in one point of view wholly unproductive—sums greater than are expended annually in this country upon railroads. It is greatly in our favor that by far the greater extent of mileage constructed within the last three years has been in new territory, so that, should the investment in them be wholly sunk, the loss would be more than compensated by the advantage resulting from opening up vast tracts of fertile territory to settlement. The construction of railroads, no matter the scale on which within the past three years it has proceeded, is not likely to create anything like the widespread disaster that followed the breakdown of 1873, however much individuals may suffer. Many of the greater interests of the country are in a sound condition. There has been no undue speculations in real estate, that sure precursor of financial disaster. The embarrassments of railroads, whatever they may be, will be that of a single powerful interest, and will not, as they did in 1873, include every other in the country.

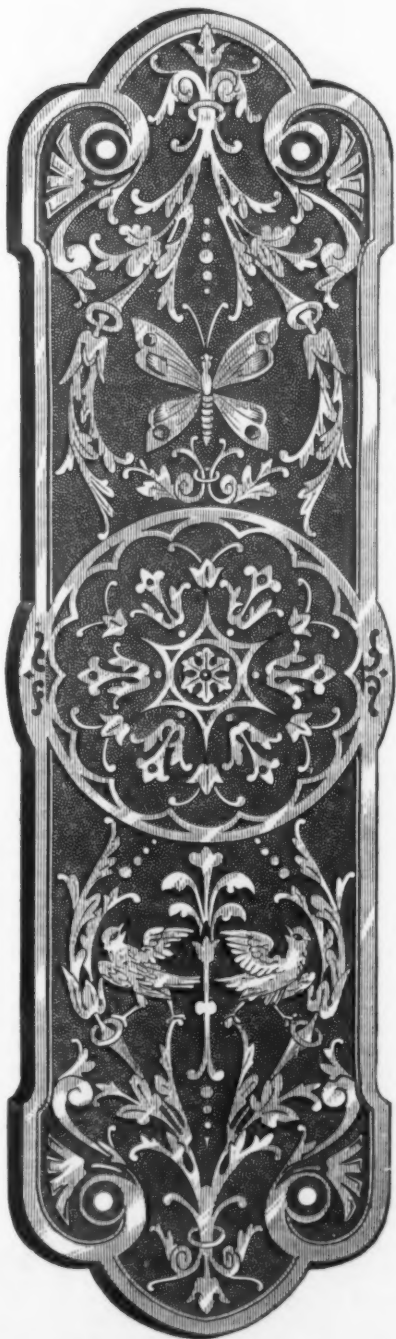
The number of passengers transported in 1882 on the railroads of the New England group of States, having a population of 3,990,529, was 65,220,934, a number 16.3 times greater than its whole population. The number transported in Massachusetts was 48,063,639, a number greater than for any other State. The number transported in the Middle group of States, having a population of 12,196,876, was 205,844,626, or, deducting 86,161,029 carried on the New York city elevated railroads, 119,683,597, a number very nearly equaling 10 times its population. The number transported in the Southern group of States, having a population of 12,255,910, was 10,875,511, a number 1,379,399 less than the population of this group. The number transported on the railroads of the Western and Southwestern group, having a population of 20,132,325, was 82,940,331, a number 4.1 times greater than its population, the lower average for this group arising from embracing in it the Southwestern States. The number transported on the Pacific group, having a population of 1,393,817, was 10,510,410, a number 7.5 times greater than its population. The total number transported on all the railroads of the United States the past year, not including the New York elevated roads, was 289,190,783, a number equaling very nearly six times the total population, 50,442,066, of the United States in 1880.

The number of passengers moved one mile in the New England group was 1,107,045,086, at a charge of 2.1 cents per mile; in the Middle States group, 2,356,226,676, at a charge of 2.3 cents per mile; in the Southern group, 559,577,836, at a charge of 2.6 cents per mile; in the Western group, 2,708,268,037, at a charge of 3.2 cents per mile; in the Pacific group, 351,642,279, at a charge of 3.1 cents per mile. The total movement on all the roads equalled 6,834,048,765 persons moved one mile, at a charge of 2.86 cents per passenger mile.

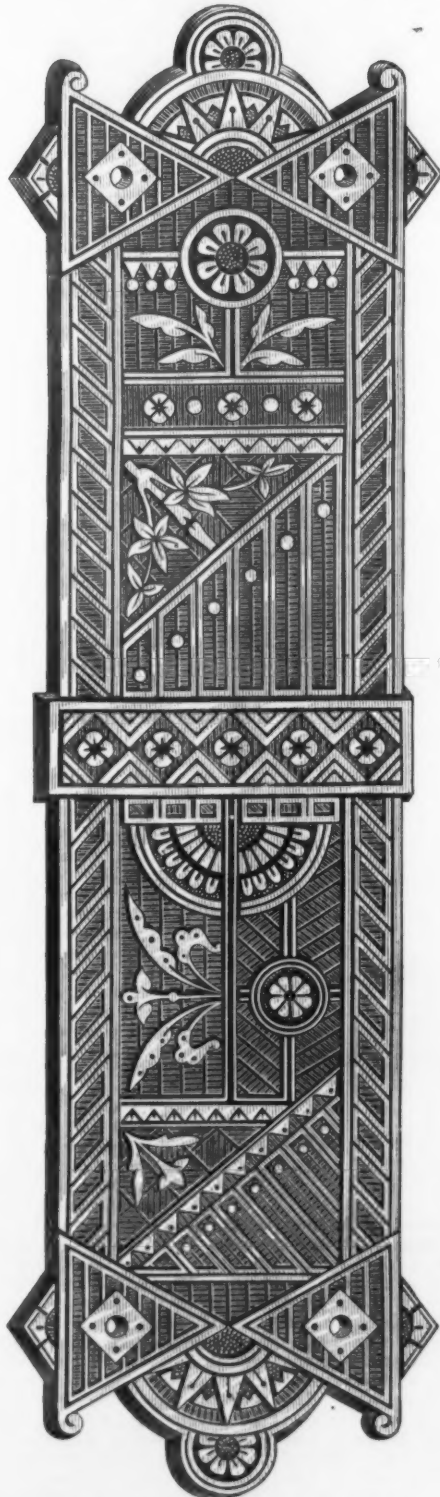
The number of tons of freight transported on the part of the railroads of the New England group of States was 28,605,416 tons, being 7 tons per head of its population. The number of tons transported on the Middle group was 166,372,589, the number of tons moved per head of population being 13.6. The number of tons moved on the railroads of Pennsylvania per head was 23.4. The number of tons transported on the Southern group was 19,199,096, the number of tons per head being 1.56. The number of tons transported in the Western group was 140,791,848, being 7 tons per head. The number of tons transported on the Pacific group was 5,526,426, being 4 tons per head. The number transported on all the railroads of the United States the past year was 360,490,375 tons, the average tons moved per head of population being very little over 7. The number of tons transported one mile on the railroads of the New England group was 1,650,009,665, at a charge of 1.7 cents per ton per mile; on the Middle States group, 14,233,884,685 tons, at a charge of 1 cent per ton per mile; on those of the Southern group, 2,040,078,971 tons, at a charge of 1.8 cents per ton per mile; on those of the Western group, 20,133,946,667 tons, at a charge of 1.2 cents per ton per mile; on those of the Pacific group, 1,214,289,559, at a charge of 3.1 cents per ton per mile. The total movement on all the railroads of the United States for 1882 equalled 39,302,209,249 tons moved one mile, at an average charge of 1.2 cents per ton per mile.

While the tonnage of the railroads of the United States can be determined with sufficient accuracy, the value of this tonnage presents a much more difficult problem. The tonnage upon the Erie Canal, the great pioneer work of the country, is classified under the following heads: "Products of Forests," "Products of Animals," "Vegetable Food," "Other Agricultural Products," "Manufactures," "Merchandise," and "Other Articles." On the canal the value of each class is estimated by its officers or by the

SARGENT'S HARDWARE



Push Plate, Nos. 422 and 822.



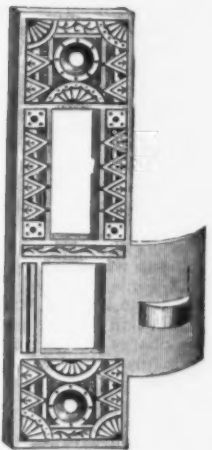
Push Plate, Nos. 823 and 829.



Door Pull, No. 597.



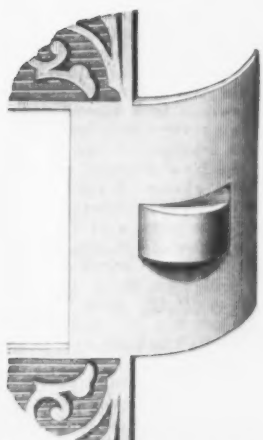
Door Pull, No. 598.



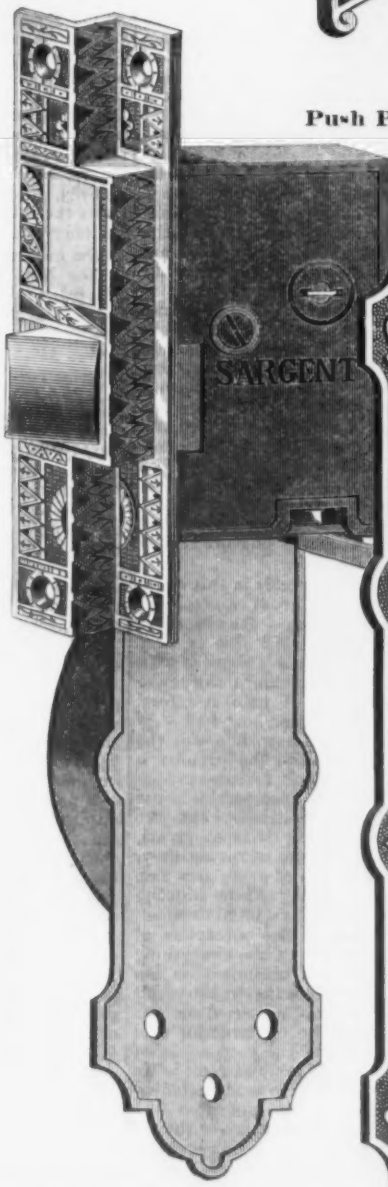
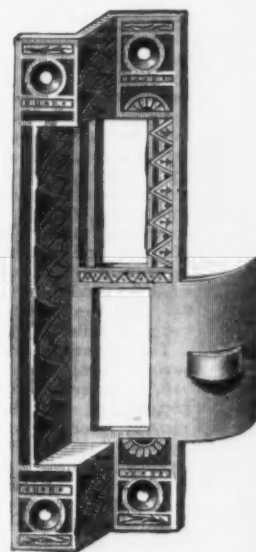
Anti-Friction Strike.



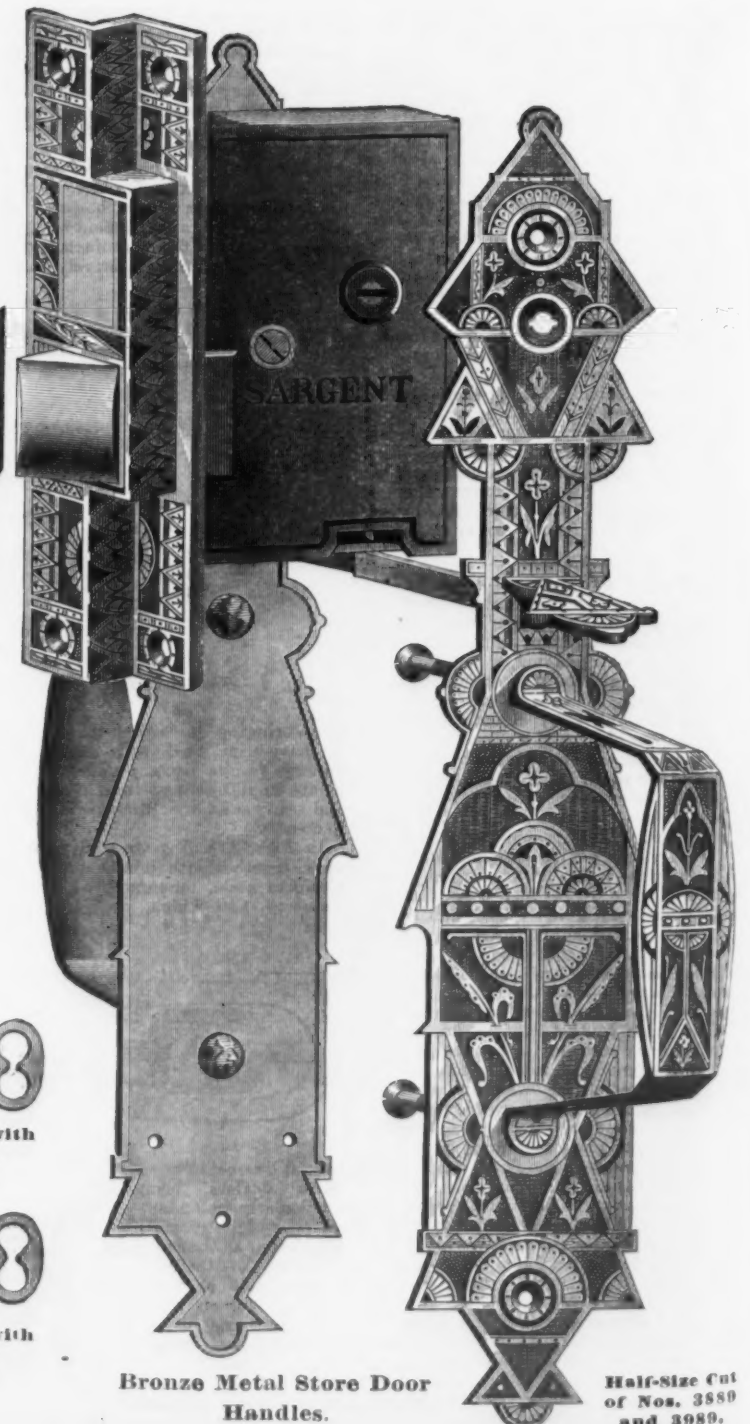
Two Flat Steel Keys.



Sectional View, Showing Full Size of Roller.

STORE DOOR HANDLES.
Berlin Bronzed and Bronze Metal.

Anti-Friction Strike.

Two Flat Steel Keys with
3-Tumbler Locks.Four Flat Steel Keys with
5-Tumbler Locks.Bronze Metal Store Door
Handles.Half-Size Cut
of Nos. 3589
and 3989.

SARGENT & Co. HARDWARE MANUFACTURERS. NEW YORK & NEW HAVEN, CONN.

shipper. So long as the canal was a large carrier of all classes of freight, the average value of its tonnage was about \$50. Its value is somewhat less now, the tonnage of the canal being confined to only a few articles. The railroads of New York are required to classify their freight according to the canal schedules, as will be seen in the statements for the New York Central and Erie railroads, included herein. Following the canal valuations, and estimating the products of the forest at \$20 per ton, the product of animals at \$150 per ton, vegetable food at \$40 per ton, other agricultural products at \$40 per ton, manufactures at \$25 per ton, merchandise at \$250 per ton, and other articles at \$20 per ton, the value of the tonnage transported by the New York Central Railroad the last year was \$725,000,000. At the average value of the tonnage transported by this road, \$60 per ton, the aggregate value of all the tonnage transported on the railroads of the United States the past year was \$22,011,533,760. A large amount of the tonnage of the railroads is twice or thrice reported by different and connecting lines. If we estimate these duplications to equal one-third of the whole, the value of the net tonnage transported by our railroads was, say, \$15,000,000,000—equal to \$300 per head of the population of the country. Railroad experts are the best fitted to form a correct estimate in such a matter as this, but it is not probable that our own is excessive; the probabilities are that it is below rather than above the mark.

The vast extent and variety of its productions, with railroads to give them easy access to the markets of the world, give full assurance that the commercial supremacy which the United States now enjoys among the nations is to be maintained. The enormous extent of our territory has the effect, in fact, to give uniformity of seasons and of crops, while such is their vigor and versatility that a year or two, at most, suffices to correct the mistakes that may be committed, and restore to them a prosperity which is the law, not the exception.

Self-Clinching Staples.

The accompanying engravings represent one form of Frost's patent self-clinching staples, which are now being introduced by Stiles Frost, 276 Devonshire street, Boston. The peculiar feature of these staples is a series of notches or barbs made on the inside of the wire, the action of which is to force the staple open in the process of driving into the wood, causing the notches or barbs to adhere, as shown in Fig. 2 of the engravings, to a degree not possible to obtain with the ordinary smooth-shank staple. Three different shapes are manufactured, known respectively as the "long bevel," "medium bevel" and "short bevel." The only distinguishing difference between these three styles is the amount of spread which they obtain in the process of being driven home. The one that we illustrate is known as long bevel, and is calculated to spread the least. In the manufacturer's circular we find the following particulars: The staple clinches itself, and has many times the holding power of the staples of ordinary construction. It requires no boring for inserting, and never splits the wood, and it can be driven in all kinds of wood. The staple enters the wood at an angle on the outside, presses the wood down on the inner side, which enters the notch, as shown in the cut, and prevents withdrawal. The relative strength of these staples is so



Fig. 1.—The Staple as Made, Ready for Driving.

great that only one is required where two or more would be used of the ordinary kind. Professor Lanza, of the Massachusetts Institute of Technology, made some tests of these staples some time since, obtaining the following results: A specimen staple made of No. 7 wire, 2 1/4 inches long, was drawn out from a block of wood under a load of 1175 pounds. A second specimen, made of No. 9 wire, 1 3/4 inches long, was drawn out under a load of 810 pounds. These facts show the utility of the staples, and should be sufficient to commend them for general use.

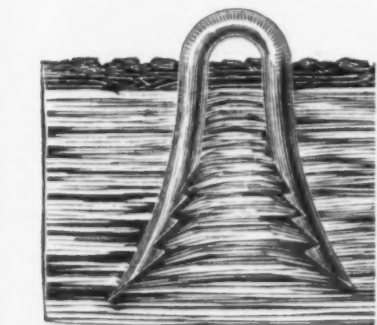


Fig. 2.—Sectional View of Staple Driven into a Piece of Wood, Showing the Tendency to Spread.

A Singular Spectacle.—The steaming hot air as it rushes up from the depths of the Comstock mine, at Virginia City, Nev., and comes in contact with the ice-cold air above the main shafts, forms peculiar clouds never seen elsewhere, except, possibly, over the crater of some volcano. A short time since, says a local paper, the weather was arctic on the Comstock. The mercury was many degrees below the freezing point, if not below zero, all day. The extreme cold and a peculiar state of the atmosphere combined to produce a beautiful phenomenon. The steam from the various hoisting works and from the old Consolidated Virginia shaft—where the suction fan is at work—rose vertically in immense columns to a height of some

2000 feet, and being there congealed, was wafted by a gentle breath of air from the east all over the city, where it fell in the shape of glittering particles of frost or fine snowflakes. As the sky was perfectly clear at the time and the sun shining brightly, the effect was very beautiful. The tall pillars of vapor were of silvery whiteness, and the falling particles of frost glittered like dust of diamonds.

INDUSTRIAL ITEMS.

MAINE.

The S. D. Warren Paper Mills, of Cumberland, after mature consideration, have ordered a pair of 16 x 30 inch steam-jacketed condensing Cummer engines, and expect them to yield very good results.

MASSACHUSETTS.

The Nonatun Mills, at Newton, have recently bought a Cummer engine, turned out by the Cummer Engine Co., of Cleveland, Ohio, for their mills.

The Merrimac Mfg. Co., of Lowell, have recently put in a 5-inch Curtis pressure regulator for their steam-pump, which is calculated to throw a 10-inch stream of water and to feed boilers estimated at some 7000 horse-power.

The Terry Clock Co., at Pittsfield, are to build a factory 150 feet long for their works, and hope to get in their machinery this fall. Since they have been in that town they have doubled their business. The Terry Co.'s clocks find their way to Europe, and they have orders from China.

The Pope Mfg. Co., of Boston, the manufacturers of the well-known Columbia bicycles, have done an enormous business during the present season, at times being considerably behind their orders. The company began this summer the manufacture of the Columbia tricycle, a beautiful, easy-running machine for ladies as well as for gentlemen. The Columbia machines are a credit to Boston, for in strength and durability and scientific construction undoubtedly they excel the best of English bicycles.—*Boston Commercial Bulletin*.

The needle works at Middleboro', which have been fighting through a protracted struggle in competition, have now made arrangements with other similar manufacturers whereby remunerative returns will be made for their products, and the business will be continued.

Manufacturing is soon to be resumed at the shovel works in Middleboro'.

The location of the newly-formed wire-goods company at Palmer has been agreed upon, and a building 100 x 40 feet will be erected at once. The company has been organized, with a capital of \$30,000.

The old cotton-gin works at Bridgewater are filling up with various industries, which in time will prove quite an addition to the business of the place.

The requisite \$20,000 capital of the East Douglas Rifle Co. has been subscribed, and preparations for carrying out the idea are being proceeded with.

The Dighton Furnace has lately been enlarged by the addition of a building 50 x 60 feet, calculated to accommodate 10 molders. The furnace has now two cupolas, and is doing an immense business.

The Cape Cod Glass Works, at Sandwich, commencing this week, double the number of pots used at the commencement for manufacturing vasa murrahna glass.

CONNECTICUT.

The special committee of the Hartford Common Council, appointed some weeks ago to examine and report on the probable advantages of establishing in that city, in corporate form, the glass works recently burned out at Wallingford, have prepared a statement, based upon an examination of the books, accounts and estimates of the company. They show an apparent gain of more than \$4400 for 130 days' operation since January 1 last, upon \$12,000 expenditure. This, with five large and two small smelting pots, while the new works would have 12 smelting pots, which would probably increase the profits with the production. Nor do estimates and work include the cutting department, which is nearly as profitable as the smelting and blowing department. The committee, judging from such information as they have been able to obtain, believe that with prudent management business will prove quite profitable.—*Boston Commercial Bulletin*.

The iron cap for the Russell & Erwin chimney, at New Britain, will weigh 6000 pounds. The chimney is 25 feet in diameter.

PITTSBURGH AND VICINITY.

Messrs. Park, Scott & Co., of Pittsburgh, have issued a circular dated August 1, 1883, in which they inform their customers that on that day they transferred the department of their business connected with the Lake Superior Copper Mills to Messrs. Park, Brother & Co., of that city, to whom all correspondence in that relation should in future be addressed.

From Messrs. George Shiras, Jr., and S. C. Schoyer it is learned that the creditors of Graft, Bennett & Co., and of the Grafton Iron Co., having accepted the provisions of the agreement of extensions of the indebtedness of their successors, P. Harvey Miller and John R. McCune, trustees of the creditors, on Saturday received and accepted the assignments, conveyances and mortgages, new notes and bonds which were required by the agreements to be executed and delivered to them. The work of exchange of the new notes, &c., for the old ones will be commenced by the trustees as soon as they can make the necessary preparations, which will likely be in the course of a few days.

A. Northrop & Co., manufacturers of sheet-iron building and roofing material, have just completed the work of ceiling the entire building of the Express Newspaper Co., Buffalo, N. Y. They have received an order to do the same work on the Cleveland Opera House.

OHIO.

The Payson Mfg. Co., of Chicago, are running their full capacity on sash locks, anti-friction casters, refrigerator latches, and other specialties in builders' and cabinet hardware. On some items their trade has doubled during the past year. This concern is at present making 90 styles of furniture and trunk casters, embracing varieties from small No. 9 casters to heavy goods weighing 110 pounds per set and adapted to carry loads from three to four tons. The company report having sold upward of 125 tons of casters during the past two years.

Judging from recent accounts, considerable activity now prevails in the works of the Cummer Engine Co., of Cleveland. Among recent orders we find one for a 150-horse-power engine, which will furnish power for the electric-light display at the Cincinnati Exposition; a 125-horse-power engine to drive an important line of shafting at the Southern Exposition at Louisville, Ky., and still another has been chosen to furnish power at the Industrial Exposition in Boston this fall. A Cummer engine is also now being erected at the Arlington woolen mills at Lowell, Mass. Cain Bros., of Atchison, Kan., have ordered a 300-horse-power engine, and the Keokuk Plow Works, of Keokuk, Iowa, a 90-horse-power engine, with complete outfit. When the Cummer Engine Co. complete their addition (which will be used as an erecting-room) they will be enabled, by the use of three traveling cranes, to carry forward and complete 40 engines together.

Niles is not dead yet. Many people have wondered what Reeves Bros. would do with the mill they have lately bought in Canal Dover. Recently we learned that their intentions are to take the mill to Niles and place it in operation. A location has not fully been decided upon yet, but the removal of the works is a sure thing, and at no distant future. A good deal of iron has already been shipped from there to Niles, and also some boilers.—*Youngstown Register*.

Work on the Fayette Furnace, of the Jackson Iron Co., is nearly completed, and the company expect to blow in by September 1.

The Solid Steel Co. are just commencing the manufacture of steel castings at Alliance. Their foundry is driven by a 50-horse-power Westinghouse engine.

ILLINOIS.

The firm of Kingsland & Munn, of Chicago, has dissolved, S. G. Munn retiring. The firm will hereafter be known as P. S. Kingsland & Co., and will continue to manufacture and deal in all kinds of portable and stationary engines and boilers for hoisting, mining, sawmill and general purposes, together with the Munn patent feed-water heater, at the same address as heretofore.

Wheeler & Tappan have in process of construction a powerful press for the Chicago Rubber Works, an ice machine and a number of pumps, the latter to be sent to St. Louis, Mo.

At the Aurora Malleable Iron Works a brick smoke-stack 100 feet in height and a new annealing oven will be built before resuming work in that department next month. The probability is that the main foundry building will also be extended.

Work has been started on the main building of the Aurora Watch Co.'s works, and every effort will be made to push it and machinery to completion as soon as possible. It is now anticipated that, with the start already made, construction on watch work proper, on which 250 hands will be employed, will begin early in the summer of 1884, three months earlier than at first expected.

The Smith & O'Leary Steam-Hammer Forge Works, of Chicago, are at work on an order for 30 tons of steel crowbars and 20 tons of solid box vises for a firm in this city.

Chas. F. Elmes, of Chicago, has another contract to build 10 Harrison coal-mining machines. His works are busy on general work.

MISSOURI.

We condense the following from the *Age of Steel*, regarding the industries of St. Louis: The St. Louis Stamping Co. have started up their Granite Rolling Mills. Smith, Beggs & Ranken are especially busy on ice machines, orders for which they have in abundance. The Rohan Bros. Boiler Mfg. Co. have so many orders that life with them is a weary burden. The St. Louis Chain Works are increasing their working force, are full-handed with orders, and making large shipments to California. The Mississippi Glass Works expect to start up on or about September 3.

Industries of the Chief Cities.

Mr. Lorin Blodget, of Philadelphia, in a letter to *Bradstreet's*, writes as follows: The industries of the larger cities, and especially of New York and Philadelphia, are undergoing changes and presenting developments of great interest and great importance, not only in the ordinary sense as measures of the growth of business, but also in the highest social sense as indications of the future welfare of their rapidly increasing population and of the vast numbers soon to be gathered in these and other great cities of the country. The proportion of their population engaged in productive industries increases more rapidly than the simple growth in numbers. In 1870 New York had but 13 1/4 per cent. engaged in productive industries, and in 1880 there were 227,352 persons, or nearly 10 per cent. of the entire population. Philadelphia had 20 1/2 per cent. engaged in productive industries in 1870 and nearly 22 per cent. in 1880, as first taken, but an entirely complete enumeration would have shown more. In 1882 the number reported as being so engaged was over 240,000, or 25 per cent. of an assumed population of 950,000. All the larger cities show the same rapid increase in the proportion of industrial population, comparing 1880 with 1870, or with any previous census, and these striking facts are of the highest interest, and most encouraging as regards the welfare of the

countless thousands who in the absence of these industries would have no resource.

These industries themselves are also changing their form and becoming a better resource for those engaged in them. Wages are better, and the conditions of labor are less restricted. The easier conditions in this respect are very striking in Philadelphia, and probably not less so in New York. In the census year 1870-80, 227,262 persons employed in the city of New York received \$97,030,021 in wages, or the very large sum of \$427 each for the year, 71,795 of the persons employed being females and 9378 being children. The proportion paid to these two classes cannot be distinguished, but it may be supposed to average for both not over \$250 per year. At Philadelphia 185,527 persons are reported to have received \$64,265,966 in wages, or \$346 each for the year, the number of females being 56,818 and of children 15,634. This last is undoubtedly a short or deficient report, but our present purpose is only to show that the wages paid are really liberal in any case, and that the conditions of employment are such as to reach all the members of a family. The minimum rate of wages for both cities may be fairly stated to be \$9 for men, \$5 for women and \$2.50 for children per week; at least this is true for Philadelphia, and it is fair to assume that as the general aggregate is greater at New York the minimum cannot be less.

In contrast with this average of rates for 1880, there was in Philadelphia not more than half as much paid to most classes of labor 30 or 40 years ago. In June, 1835, an official report of the wages paid to females in book-binding was made; 19 employers, with 168 female folders employed, reported their wages as realizing from \$2 to \$3.50 per week only, the average being \$3.25. On January 16, 1839, a report on the earnings of sewing women showed that they could obtain at piecework not more than 94 cents per week, and societies were formed for the amelioration of their condition. During all that early period in the history of the greater cities the wages of labor, whether productive or unproductive, were so low that suffering was constant, and the conditions of constraint were such that frequent and violent social disorders occurred. It was long believed that with the natural increase of population this constraint, and the consequent liability to suffering and disorder, would also increase, and that there would be no relief except through a partial disposal of these populations. The writer recalls a strong impression to this effect, which continued long after the labor disturbances of 1844 to 1850.

Nothing is more certain than that the situation of the employed classes of the cities has for 10 years past been in marked contrast with the state of labor 20 years previous. This change is due to the growth of the productive industries and to the diversity which has become so great and general. The industries have also themselves changed, having become transformed by better methods. The destitute shirt-maker of 1830, and, indeed, for many years afterward, no longer exists; the new appliances of labor have of themselves driven destitution away. Diversity of employment is, however, the leading cause of the great body of the people, especially in the cities. The number of distinct industries so conducted as to employ persons at remunerative wages has increased threefold within 25 years, and the change from single or household employments to co-operative employment and the discipline of the workroom increases the efficiency of labor to three or four times its capacity when isolated. The writer has seen eight women at one table, working steam embroidery machines on fine hosiery, and easily earning at piecework \$2 each per day, their employer being himself better paid than if they were working by hand at \$2 or \$3 per week.

The great progress of the cities is effected through this better organization of labor and the rapid advancement in appliances and machinery. It is well enough known how great the advantage the factory has over isolated handwork, but organization and discipline are found to be as easy and effective in the single workroom and upon the most advanced and even artistic forms of industry as they have been shown to be in the factory. The taste of the age demands a far greater variety of supplies for all classes of uses than before, and the accumulation of wealth justifies liberal expenditures. The census of 1880 gave, in very crude form, a tabulated statement of the industries of 20 leading cities, the first and more serious defect being the limitation of the numbers or the failure either to obtain or to distinguish the industries in full. But imperfect as the list is in each case, the statements are valuable and instructive. The following is the number assigned to each city:

Baltimore..... 118 Milwaukee..... 62
Boston..... 142 Newark..... 58
Brooklyn..... 141 New Orleans..... 29
Buffalo..... 71 New York..... 164
Chicago..... 139 Philadelphia..... 165
Cincinnati..... 125 Pittsburgh..... 70
Cleveland..... 77 Providence..... 69
Detroit..... 64 St. Louis..... 117
Jersey City..... 35 San Francisco..... 115
Louisville..... 73 Washington..... 52

In each case, however, there is a large list of single industrial establishments not scheduled separately, but merged in a "miscellaneous" aggregate—this number ranging from 43 as the lowest, at New Orleans, to 116 as the highest, at Boston, and averaging about 70. It is gratifying to find that there are so many, and it is evident that in a very short time the schedule would be doubled if the rule of putting in all industries presenting two or more establishments should continue to be observed. At New York and Philadelphia the condensation is much too great; such items as "iron and steel," "foundry and machine-shop products," "printing and publishing," "drugs and chemicals" and others might be expanded so as to name and define each distinct commercial product. To do so would add 70 or 80 to the enumerated list for each city, and would give the most valuable information as to the actual state of those industries now entirely covered up under a general term of no distinctive value.

It is also apparent from these schedules that few or no industries are now the subject of so-called neighborhood exchange—at least in the great cities. The single artisan

or workman, alike with the organized shop, works for the general market. The small boot and shoe maker works in part on quantities for the wholesale dealer; the clothier or tailor has almost ceased to work for customers wholly, many of them not at all, and all of them, wherever located, work in part for the wholesale dealer, and therefore become participants in the commercial phase all industries take on. This gives them a new importance, and removes a ground of distinction that was quite marked so recently as 1860. An attendant element of the present situation, and possibly to some extent a cause for the rapidly-increasing diversity of industries, is the attempt of large dealers or distributors of all articles bought by shoppers to produce themselves many of the articles they sell. Some have already gone so far as to have manufactured for themselves, and by workmen paid by them, no less than 20 to 30 classes of fabrics or articles. They therefore create a large manufacturing industry directly connected with all their own operations—a proceeding that may fail on economical grounds, but it is a powerful stimulant to the development of a varied general industry.

The percentage for each of the 20 cities of the population engaged in productive industry is itself a study worthy of more attention than it has received. The census figures of 1880 illustrate this relation so much as to be very full of interest, but they are far from being conclusive:

	Per cent.		Per cent.
Baltimore.....	17.0	Milwaukee.....	18.1
Boston.....	16.3	Newark.....	21.0
Brooklyn.....	2.4	New Orleans.....	4.4
Buffalo.....	11.6	New York.....	18.7
Chicago.....	17.7	Philadelphia.....	21.0
Cincinnati.....	21.4	Pittsburgh.....	21.9
Cleveland.....	13.5	Providence.....	19.9
Detroit.....	13.8	St. Louis.....	11.8
Jersey City.....	8.3	San Francisco.....	12.6
Louisville.....	14.1	Washington.....	4.8

The Bullion Trade.

Some recent foreign commercial advices give the aggregate stock of coin and bullion in the great national banks of England, France and Germany at about \$350,000,000 in gold and \$200,000,000 in silver. At the same time the United States Treasury had on hand \$202,000,000 in gold coin and bullion and about \$117,000,000 in silver. It will be observed that this contrast exhibits a relatively much larger bank reserve in silver in England, France and Germany than that in possession of the National Treasury of the United States. But it must be remembered that in France the volume of both gold and silver in actual circulation is far in excess of that of any other country in Europe or America. So important is this fact that the stock of silver accumulated in the Bank of France sometimes exceeds that of gold.

Nevertheless, England is the great center of exchange for the whole civilized world, and her standard of value being exclusively gold, her financial policy is always directed in such a way as to insure the pre-eminence of gold in the Bank of England, whose bullion reserve, therefore, is carefully watched by the whole body of bankers in London. Since, however, the United States became so great a financial power and so strong in acquired wealth and the world's exchanges, it has been found necessary by the European bankers to practically unite the operations of the great national banks of England, France and Germany, for the regulation of the bullion trade and for the defense of the European stock of gold against the drain caused by the balance of trade being in their favor in the international dealings with the commercial world.

By reference to some recent American commercial statistics, we find that although the exports of bullion and coin in this country are again in excess of the imports, yet most of the exports are in silver, while the imports are in gold. These figures would seem to indicate that if the compulsory coinage of silver dollars could now be stopped and suspended by the National Government, the foreign demand for silver might again revive sufficiently to be of great importance to our position in reference to the world's exchanges. Our principal difficulty at the present time appears to consist in the steady diminution of the production of our own domestic gold mines, while at the same time there appears to be absolutely no limit to the possible increase of the production of silver. In point of fact, it does not admit of question that if the civilized world could provide a market for our silver as readily and to the same extent as it so long did for our gold, we might become the richest country in the world and the strongest in commerce and finance.

Prussian Industrial Census.—From the returns of the census on June 5, 1882, it appears that there were at that date 27,287,861 inhabitants, of whom 9,261,882 were children under 14 years of age, and, therefore, unfit for labor; 6,313,573 persons occupied households, and 11,742,485 represented the economic power of the nation. Broadly speaking, these last were grouped as follows: Agriculture, gardening and forestry, 4,692,348, of whom 1,230,080 were women; mines, factories and building, 3,065,218 men and 585,408 women; commerce and transport, 766,127 men and 145,579 women; day laborers, 160,640 men, 118,283 women; army, church and professions, 352,431 men, 60,661 women; no profession, 352,431 men, 353,064 women; servants, 30,752 male, 855,425 female. The first four groups, comprising those who are employed in industrial undertakings, are further subdivided into managers and foremen—2,805,728 men, 612,720 women; clerks, 181,583 men, 8339 women; operatives, 4,466,942 men (or 46.85 per cent.), 1,458,231 women (or 15.30 per cent.). A census was also taken last January of domestic animals, with the following results: Cattle used in cultivation, 3,124,046, being an increase of 5 per cent. over the corresponding date in 1873; horses, 2,403,288, being an increase of 6 per cent.; mules, 572, a decrease of 39 per cent.; donkeys, 6313, a decrease of 28 per cent.; oxen, 8,735,589, a decrease of 25 as before; sheep, 14,716,730, a decrease of 26 per cent.; pigs, 5,801,795, an increase of 35 per cent.; goats, 1,671,368, an increase of 13 per cent.; beehives, 1,232,231, a decrease of 16 per cent.

Special Notices.

BOOKS ON CHEMICAL ANALYSIS AND ASSAYING.

Bloxam.—Metals; Their Properties and Treatment. By Prof. C. L. Bloxam; 105 illustrations, 312 pages, 12mo, cloth; 1872. \$1.50

With an absence of technicalities, the author distinguishes the properties of the useful metals and their mechanical preparation in such a practical manner that the chemical principles involved may be clearly understood.

Bodemann and Kerl.—A Treatise on the Assaying of Lead, Silver, Copper, Gold and Mercury. Translated from the German of Th. Bodemann and Bruno Kerl. By W. A. Goodyear; illustrated by plates, 214 pages, 12mo, cloth; 1865. \$2.50

This translation, from a somewhat old but standard work, is intended for beginners, but presupposes some knowledge of elementary chemistry.

Brush.—Manual of Determinative Mineralogy. By Prof. Geo. J. Brush; 4th edition, revised and corrected, 104 pages, 8vo, cloth; 1881. \$3.50

This treatise, with an introduction on blow-pipe analysis (constituting the determinative part of Dana's Mineralogy), contains tables for the complete classification and determination of minerals. The new system of nomenclature is adopted, and the work is one of the latest and most valuable books on this subject.

Davies.—Metalliferous Minerals and Mining. By D. C. Davies, M. E. 2d edition, revised, 148 illustrations, 450 pages, 8vo, cloth, London, 1880. \$5

This book is an excellent and systematic description of the conditions under which metallic ores are found in the different countries of the world. It explains the origin of deposits, and defines the localities occupied by the various metallic ores, with practical details in the working of mines and the dressing of ores.

De Koninck—Dietz.—A Practical Manual of Chemical Analysis and Assaying. By L. L. De Koninck and E. Dietz; American edition, edited with notes and an appendix on iron ores, by A. A. Fesquet; 282 pp., 12mo, cloth, 1873. \$2.50

This work treats exclusively of chemical analysis and assaying as applied to the manufacture of iron from its ores, and to cast iron, wrought iron and steel. The apparatus and operations are described, and there is also a chapter on the assay of fuels. The work is very thorough, and the methods of analysis of the different elements are clearly intelligible.

Sent postpaid, on receipt of price, by

DAVID WILLIAMS,

Publisher and Bookseller,

83 Reade St., NEW YORK.

For Sale.

NEW HORIZONTAL STATIONARY ENGINES.
One 10 Horse-Power..... \$275.00
One 15 Horse-Power..... 325.00
One 20 Horse-Power..... 360.00
One 25 Horse-Power..... 400.00
One 30 Horse-Power..... 440.00
One 35 Horse-Power..... 480.00
One 40 Horse-Power..... 520.00
One 45 Horse-Power..... 560.00
One 50 Horse-Power..... 600.00
One 55 Horse-Power..... 640.00
One 60 Horse-Power..... 680.00
One 65 Horse-Power..... 720.00
One 70 Horse-Power..... 760.00
One 75 Horse-Power..... 800.00
One 80 Horse-Power..... 840.00
One 85 Horse-Power..... 880.00
One 90 Horse-Power..... 920.00
One 95 Horse-Power..... 960.00
One 100 Horse-Power..... 1000.00

For further particulars, address
MERWIN McKAIG,
Engine Builder,
Cumberland, Md.

For Sale.

A Vertical Engine, built by Jacob N. Yor. Nearly new; 12 x 16. Address
BLACK DIAMOND FILE WORKS,
G. & H. BARNETT,
21 to 43 Richmond St.,
Philadelphia, Pa.

ROLL TURNER WANTED

For a Steel Bar and Plate Mill. Must be a thoroughly competent man.

State experience and wages expected.
Address "STEEL,"
New Glasgow, N. S.

For Sale—Lathes and Machinery.

15 in. x 6 ft. second-hand Engine Lathe, \$175; 15 in. x 6 ft. Lathe, used 10 years, 16 in. x 7 ft. new first-class Lathe, \$275; 18 in. x 7 ft. new first-class Lathe, \$300; 20 in. x 7 ft. new first-class Lathe, \$325; 22 in. x 7 ft. new first-class Lathe, \$350; 24 in. x 7 ft. new first-class Lathe, \$375; 26 in. x 7 ft. new first-class Lathe, \$400; 28 in. x 7 ft. new first-class Lathe, \$425; 30 in. x 7 ft. new first-class Lathe, \$450; 32 in. x 7 ft. new first-class Lathe, \$475; 34 in. x 7 ft. new first-class Lathe, \$500; 36 in. x 7 ft. new first-class Lathe, \$525; 38 in. x 7 ft. new first-class Lathe, \$550; 40 in. x 7 ft. new first-class Lathe, \$575; 42 in. x 7 ft. new first-class Lathe, \$600; 44 in. x 7 ft. new first-class Lathe, \$625; 46 in. x 7 ft. new first-class Lathe, \$650; 48 in. x 7 ft. new first-class Lathe, \$675; 50 in. x 7 ft. new first-class Lathe, \$700; 52 in. x 7 ft. new first-class Lathe, \$725; 54 in. x 7 ft. new first-class Lathe, \$750; 56 in. x 7 ft. new first-class Lathe, \$775; 58 in. x 7 ft. new first-class Lathe, \$800; 60 in. x 7 ft. new first-class Lathe, \$825; 62 in. x 7 ft. new first-class Lathe, \$850; 64 in. x 7 ft. new first-class Lathe, \$875; 66 in. x 7 ft. new first-class Lathe, \$900; 68 in. x 7 ft. new first-class Lathe, \$925; 70 in. x 7 ft. new first-class Lathe, \$950; 72 in. x 7 ft. new first-class Lathe, \$975; 74 in. x 7 ft. new first-class Lathe, \$1000; 76 in. x 7 ft. new first-class Lathe, \$1025; 78 in. x 7 ft. new first-class Lathe, \$1050; 80 in. x 7 ft. new first-class Lathe, \$1075; 82 in. x 7 ft. new first-class Lathe, \$1100; 84 in. x 7 ft. new first-class Lathe, \$1125; 86 in. x 7 ft. new first-class Lathe, \$1150; 88 in. x 7 ft. new first-class Lathe, \$1175; 90 in. x 7 ft. new first-class Lathe, \$1200; 92 in. x 7 ft. new first-class Lathe, \$1225; 94 in. x 7 ft. new first-class Lathe, \$1250; 96 in. x 7 ft. new first-class Lathe, \$1275; 98 in. x 7 ft. new first-class Lathe, \$1300; 100 in. x 7 ft. new first-class Lathe, \$1325; 102 in. x 7 ft. new first-class Lathe, \$1350; 104 in. x 7 ft. new first-class Lathe, \$1375; 106 in. x 7 ft. new first-class Lathe, \$1400; 108 in. x 7 ft. new first-class Lathe, \$1425; 110 in. x 7 ft. new first-class Lathe, \$1450; 112 in. x 7 ft. new first-class Lathe, \$1475; 114 in. x 7 ft. new first-class Lathe, \$1500; 116 in. x 7 ft. new first-class Lathe, \$1525; 118 in. x 7 ft. new first-class Lathe, \$1550; 120 in. x 7 ft. new first-class Lathe, \$1575; 122 in. x 7 ft. new first-class Lathe, \$1600; 124 in. x 7 ft. new first-class Lathe, \$1625; 126 in. x 7 ft. new first-class Lathe, \$1650; 128 in. x 7 ft. new first-class Lathe, \$1675; 130 in. x 7 ft. new first-class Lathe, \$1700; 132 in. x 7 ft. new first-class Lathe, \$1725; 134 in. x 7 ft. new first-class Lathe, \$1750; 136 in. x 7 ft. new first-class Lathe, \$1775; 138 in. x 7 ft. new first-class Lathe, \$1800; 140 in. x 7 ft. new first-class Lathe, \$1825; 142 in. x 7 ft. new first-class Lathe, \$1850; 144 in. x 7 ft. new first-class Lathe, \$1875; 146 in. x 7 ft. new first-class Lathe, \$1900; 148 in. x 7 ft. new first-class Lathe, \$1925; 150 in. x 7 ft. new first-class Lathe, \$1950; 152 in. x 7 ft. new first-class Lathe, \$1975; 154 in. x 7 ft. new first-class Lathe, \$2000; 156 in. x 7 ft. new first-class Lathe, \$2025; 158 in. x 7 ft. new first-class Lathe, \$2050; 160 in. x 7 ft. new first-class Lathe, \$2075; 162 in. x 7 ft. new first-class Lathe, \$2100; 164 in. x 7 ft. new first-class Lathe, \$2125; 166 in. x 7 ft. new first-class Lathe, \$2150; 168 in. x 7 ft. new first-class Lathe, \$2175; 170 in. x 7 ft. new first-class Lathe, \$2200; 172 in. x 7 ft. new first-class Lathe, \$2225; 174 in. x 7 ft. new first-class Lathe, \$2250; 176 in. x 7 ft. new first-class Lathe, \$2275; 178 in. x 7 ft. new first-class Lathe, \$2300; 180 in. x 7 ft. new first-class Lathe, \$2325; 182 in. x 7 ft. new first-class Lathe, \$2350; 184 in. x 7 ft. new first-class Lathe, \$2375; 186 in. x 7 ft. new first-class Lathe, \$2400; 188 in. x 7 ft. new first-class Lathe, \$2425; 190 in. x 7 ft. new first-class Lathe, \$2450; 192 in. x 7 ft. new first-class Lathe, \$2475; 194 in. x 7 ft. new first-class Lathe, \$2500; 196 in. x 7 ft. new first-class Lathe, \$2525; 198 in. x 7 ft. new first-class Lathe, \$2550; 200 in. x 7 ft. new first-class Lathe, \$2575; 202 in. x 7 ft. new first-class Lathe, \$2600; 204 in. x 7 ft. new first-class Lathe, \$2625; 206 in. x 7 ft. new first-class Lathe, \$2650; 208 in. x 7 ft. new first-class Lathe, \$2675; 210 in. x 7 ft. new first-class Lathe, \$2700; 212 in. x 7 ft. new first-class Lathe, \$2725; 214 in. x 7 ft. new first-class Lathe, \$2750; 216 in. x 7 ft. new first-class Lathe, \$2775; 218 in. x 7 ft. new first-class Lathe, \$2800; 220 in. x 7 ft. new first-class Lathe, \$2825; 222 in. x 7 ft. new first-class Lathe, \$2850; 224 in. x 7 ft. new first-class Lathe, \$2875; 226 in. x 7 ft. new first-class Lathe, \$2900; 228 in. x 7 ft. new first-class Lathe, \$2925; 230 in. x 7 ft. new first-class Lathe, \$2950; 232 in. x 7 ft. new first-class Lathe, \$2975; 234 in. x 7 ft. new first-class Lathe, \$3000; 236 in. x 7 ft. new first-class Lathe, \$3025; 238 in. x 7 ft. new first-class Lathe, \$3050; 240 in. x 7 ft. new first-class Lathe, \$3075; 242 in. x 7 ft. new first-class Lathe, \$3100; 244 in. x 7 ft. new first-class Lathe, \$3125; 246 in. x 7 ft. new first-class Lathe, \$3150; 248 in. x 7 ft. new first-class Lathe, \$3175; 250 in. x 7 ft. new first-class Lathe, \$3200; 252 in. x 7 ft. new first-class Lathe, \$3225; 254 in. x 7 ft. new first-class Lathe, \$3250; 256 in. x 7 ft. new first-class Lathe, \$3275; 258 in. x 7 ft. new first-class Lathe, \$3300; 260 in. x 7 ft. new first-class Lathe, \$3325; 262 in. x 7 ft. new first-class Lathe, \$3350; 264 in. x 7 ft. new first-class Lathe, \$3375; 266 in. x 7 ft. new first-class Lathe, \$3400; 268 in. x 7 ft. new first-class Lathe, \$3425; 270 in. x 7 ft. new first-class Lathe, \$3450; 272 in. x 7 ft. new first-class Lathe, \$3475; 274 in. x 7 ft. new first-class Lathe, \$3500; 276 in. x 7 ft. new first-class Lathe, \$3525; 278 in. x 7 ft. new first-class Lathe, \$3550; 280 in. x 7 ft. new first-class Lathe, \$3575; 282 in. x 7 ft. new first-class Lathe, \$3600; 284 in. x 7 ft. new first-class Lathe, \$3625; 286 in. x 7 ft. new first-class Lathe, \$3650; 288 in. x 7 ft. new first-class Lathe, \$3675; 290 in. x 7 ft. new first-class Lathe, \$3700; 292 in. x 7 ft. new first-class Lathe, \$3725; 294 in. x 7 ft. new first-class Lathe, \$3750; 296 in. x 7 ft. new first-class Lathe, \$3775; 298 in. x 7 ft. new first-class Lathe, \$3800; 300 in. x 7 ft. new first-class Lathe, \$3825; 302 in. x 7 ft. new first-class Lathe, \$3850; 304 in. x 7 ft. new first-class Lathe, \$3875; 306 in. x 7 ft. new first-class Lathe, \$3900; 308 in. x 7 ft. new first-class Lathe, \$3925; 310 in. x 7 ft. new first-class Lathe, \$3950; 312 in. x 7 ft. new first-class Lathe, \$3975; 314 in. x 7 ft. new first-class Lathe, \$4000; 316 in. x 7 ft. new first-class Lathe, \$4025; 318 in. x 7 ft. new first-class Lathe, \$4050; 320 in. x 7 ft. new first-class Lathe, \$4075; 322 in. x 7 ft. new first-class Lathe, \$4100; 324 in. x 7 ft. new first-class Lathe, \$4125; 326 in. x 7 ft. new first-class Lathe, \$4150; 328 in. x 7 ft. new first-class Lathe, \$4175; 330 in. x 7 ft. new first-class Lathe, \$4200; 332 in. x 7 ft. new first-class Lathe, \$4225; 334 in. x 7 ft. new first-class Lathe, \$4250; 336 in. x 7 ft. new first-class Lathe, \$4275; 338 in. x 7 ft. new first-class Lathe, \$4300; 340 in. x 7 ft. new first-class Lathe, \$4325; 342 in. x 7 ft. new first-class Lathe, \$4350; 344 in. x 7 ft. new first-class Lathe, \$4375; 346 in. x 7 ft. new first-class Lathe, \$4400; 348 in. x 7 ft. new first-class Lathe, \$4425; 350 in. x 7 ft. new first-class Lathe, \$4450; 352 in. x 7 ft. new first-class Lathe, \$4475; 354 in. x 7 ft. new first-class Lathe, \$4500; 356 in. x 7 ft. new first-class Lathe, \$4525; 358 in. x 7 ft. new first-class Lathe, \$4550; 360 in. x 7 ft. new first-class Lathe, \$4575; 362 in. x 7 ft. new first-class Lathe, \$4600; 364 in. x 7 ft. new first-class Lathe, \$4625; 366 in. x 7 ft. new first-class Lathe, \$4650; 368 in. x 7 ft. new first-class Lathe, \$4675; 370 in. x 7 ft. new first-class Lathe, \$4700; 372 in. x 7 ft. new first-class Lathe, \$4725; 374 in. x 7 ft. new first-class Lathe, \$4750; 376 in. x 7 ft. new first-class Lathe, \$4775; 378 in. x 7 ft. new first-class Lathe, \$4800; 380 in. x 7 ft. new first-class Lathe, \$4825; 382 in. x 7 ft. new first-class Lathe, \$4850; 384 in. x 7 ft. new first-class Lathe, \$4875; 386 in. x 7 ft. new first-class Lathe, \$4900; 388 in. x 7 ft. new first-class Lathe, \$4925; 390 in. x 7 ft. new first-class Lathe, \$4950; 392 in. x 7 ft. new first-class Lathe, \$4975; 394 in. x 7 ft. new first-class Lathe, \$5000; 396 in. x 7 ft. new first-class Lathe, \$5025; 398 in. x 7 ft. new first-class Lathe, \$5050; 400 in. x 7 ft. new first-class Lathe, \$5075; 402 in. x 7 ft. new first-class Lathe, \$5100; 404 in. x 7 ft. new first-class Lathe, \$5125; 406 in. x 7 ft. new first-class Lathe, \$5150; 408 in. x 7 ft. new first-class Lathe, \$5175; 410 in. x 7 ft. new first-class Lathe, \$5200; 412 in. x 7 ft. new first-class Lathe, \$5225; 414 in. x 7 ft. new first-class Lathe, \$5250; 416 in. x 7 ft. new first-class Lathe, \$5275; 418 in. x 7 ft. new first-class Lathe, \$5300; 420 in. x 7 ft. new first-class Lathe, \$5325; 422 in. x 7 ft. new first-class Lathe, \$5350; 424 in. x 7 ft. new first-class Lathe, \$5375; 426 in. x 7 ft. new first-class Lathe, \$5400; 428 in. x 7 ft. new first-class Lathe, \$5425; 430 in. x 7 ft. new first-class Lathe, \$5450; 432 in. x 7 ft. new first-class Lathe, \$5475; 434 in. x 7 ft. new first-class Lathe, \$5500; 436 in. x 7 ft. new first-class Lathe, \$5525; 438 in. x 7 ft. new first-class Lathe, \$5550; 440 in. x 7 ft. new first-class Lathe, \$5575; 442 in. x 7 ft. new first-class Lathe, \$5600; 444 in. x 7 ft. new first-class Lathe, \$5625; 446 in. x 7 ft. new first-class Lathe, \$5650; 448 in. x 7 ft. new first-class Lathe, \$5675; 450 in. x 7 ft. new first-class Lathe, \$5700; 452 in. x 7 ft. new first-class Lathe, \$5725; 454 in. x 7 ft. new first-class Lathe, \$5750; 456 in. x 7 ft. new first-class Lathe, \$5775; 458 in. x 7 ft. new first-class Lathe, \$5800; 460 in. x 7 ft. new first-class Lathe, \$5825; 462 in. x 7 ft. new first-class Lathe, \$5850; 464 in. x 7 ft. new first-class Lathe, \$5875; 466 in. x 7 ft. new first-class Lathe, \$5900; 468 in. x 7 ft. new first-class Lathe, \$5925; 470 in. x 7 ft. new first-class Lathe, \$5950; 472 in. x 7 ft. new first-class Lathe, \$5975; 474 in. x 7 ft. new first-class Lathe, \$6000; 476 in. x 7 ft. new first-class Lathe, \$6025; 478 in. x 7 ft. new first-class Lathe, \$6050; 480 in. x 7 ft. new first-class Lathe, \$6075; 482 in. x 7 ft. new first-class Lathe, \$6100; 484 in. x 7 ft. new first-class Lathe, \$6125; 486 in. x 7 ft. new first-class Lathe, \$6150; 488 in. x 7 ft. new first-class Lathe, \$6175; 490 in. x 7 ft. new first-class Lathe, \$6200; 492 in. x 7 ft. new first-class Lathe, \$6225; 494 in. x 7 ft. new first-class Lathe, \$6250; 496 in. x 7 ft. new first-class Lathe, \$6275; 498 in. x 7 ft. new first-class Lathe, \$6300; 500 in. x 7 ft. new first-class Lathe, \$6325; 502 in. x 7 ft. new first-class Lathe, \$6350; 504 in. x 7 ft. new first-class Lathe, \$6375; 506 in. x 7 ft. new first-class Lathe, \$6400; 508 in. x 7 ft. new first-class Lathe, \$6425; 510 in. x 7 ft. new first-class Lathe, \$6450; 512 in. x 7 ft. new first-class Lathe, \$6475; 514 in. x 7 ft. new first-class Lathe, \$6500; 516 in. x 7 ft. new first-class Lathe, \$6525; 518 in. x 7 ft. new first-class Lathe, \$6550; 520 in. x 7 ft. new first-class Lathe, \$6575; 522 in. x 7 ft. new first-class Lathe, \$6600; 524 in. x 7 ft. new first-class Lathe, \$6625; 526 in. x 7 ft. new first-class Lathe, \$6650; 528 in. x 7 ft. new first-class Lathe, \$6675; 530 in. x 7 ft. new first-class Lathe, \$6700; 532 in. x 7 ft. new first-class Lathe, \$6725; 534 in. x 7 ft. new first-class Lathe, \$6750; 536 in. x 7 ft. new first-class Lathe, \$6775; 538 in. x 7 ft. new first-class Lathe, \$6800; 540 in. x 7 ft. new first-class Lathe, \$6825; 542 in. x 7 ft. new first-class Lathe, \$6850; 544 in. x 7 ft. new first-class Lathe, \$6875; 546 in. x 7 ft. new first-class Lathe, \$6900; 548 in. x 7 ft. new first-class Lathe, \$6925; 550 in. x 7 ft. new first-class Lathe, \$6950; 552 in. x 7 ft. new first-class Lathe, \$6975; 554 in. x 7 ft. new first-class Lathe, \$7000; 556 in. x 7 ft. new first-class Lathe, \$7025; 558 in. x 7 ft. new first-class Lathe, \$7050; 560 in. x 7 ft. new first-class Lathe, \$7075; 562 in. x 7 ft. new first-class Lathe, \$7100; 564 in. x 7 ft. new first-class Lathe, \$7125; 566 in. x 7 ft. new first-class Lathe, \$7150; 568 in. x 7 ft. new first-class Lathe, \$7175; 570 in. x 7 ft. new first-class Lathe, \$7200; 572 in. x 7 ft. new first-class Lathe, \$7225; 574 in. x 7 ft. new first-class Lathe, \$7250; 576 in. x 7 ft. new first-class Lathe, \$7275; 578 in. x 7 ft. new first-class Lathe, \$7300; 580 in. x 7 ft. new first-class Lathe, \$7325; 582 in. x 7 ft. new first-class Lathe, \$7350; 584 in. x 7 ft. new first-class Lathe, \$7375; 586 in. x 7 ft. new first-class Lathe, \$7400; 588 in. x 7 ft. new first-class Lathe, \$7425; 590 in. x 7 ft. new first-class Lathe, \$7450; 592 in. x 7 ft. new first-class Lathe, \$7475; 594 in. x 7 ft. new first-class Lathe, \$7500; 596 in. x 7 ft. new first-class Lathe, \$7525; 598 in. x 7 ft. new first-class Lathe, \$7550; 600 in. x 7 ft. new first-class Lathe, \$7575; 602 in. x 7 ft. new first-class Lathe, \$7600; 604 in. x 7 ft. new first-class Lathe, \$7625; 606 in. x 7 ft. new first-class Lathe, \$7650; 608 in. x 7 ft. new first-class Lathe, \$7675; 610 in. x 7 ft. new first-class Lathe, \$7700; 612 in. x 7 ft. new first-class Lathe, \$7725; 614 in. x 7 ft. new first-class Lathe, \$7750; 616 in. x 7 ft. new first-class Lathe, \$7775; 618 in. x 7 ft. new first-class Lathe, \$7800; 620 in. x 7 ft. new first-class Lathe, \$7825; 622 in. x 7 ft. new first-class Lathe, \$7850; 624 in. x 7 ft. new first-class Lathe, \$7875; 626 in. x 7 ft. new first-class Lathe, \$7900; 628 in. x 7 ft. new first-class Lathe, \$7925; 630 in. x 7 ft. new first-class Lathe, \$7950; 632 in. x 7 ft. new first-class Lathe, \$7975; 634 in. x 7 ft. new first-class Lathe, \$8000; 636 in. x 7 ft. new first-class Lathe, \$8025; 638 in. x 7 ft. new first-class Lathe, \$8050; 640 in. x 7 ft. new first-class Lathe, \$8075; 642 in. x 7 ft. new first-class Lathe, \$8100; 644 in. x 7 ft. new first-class Lathe, \$8125; 646 in. x 7 ft. new first-class Lathe, \$8150; 648 in. x 7 ft. new first-class Lathe, \$8175; 650 in. x 7 ft. new first-class Lathe, \$8200; 652 in. x 7 ft. new first-class Lathe, \$8225; 654 in. x 7 ft. new first-class Lathe, \$8250; 656 in. x 7 ft. new first-class Lathe, \$8275; 658 in. x 7 ft. new first-class Lathe, \$8300; 660 in. x 7 ft. new first-class Lathe, \$8325; 662 in. x 7 ft. new first-class Lathe, \$8350; 664 in. x 7 ft. new first-class Lathe, \$8375; 666 in. x 7 ft. new first-class Lathe, \$8400; 668 in. x 7 ft. new first-class Lathe, \$8425; 670 in. x 7 ft. new first-class Lathe, \$8450; 672 in. x 7 ft. new first-class Lathe, \$8475; 674 in. x 7 ft. new first-class Lathe, \$8500; 676 in. x 7 ft. new first-class Lathe, \$8525; 678 in. x 7 ft. new first-class Lathe, \$8550; 680 in. x 7 ft. new first-class Lathe, \$8575; 682 in. x 7 ft. new first-class Lathe, \$8600; 684 in. x 7 ft. new first-class Lathe, \$8625; 686 in. x 7 ft. new first-class Lathe, \$8650; 688 in. x 7 ft. new first-class Lathe, \$8675; 690 in. x 7 ft. new first-class Lathe, \$8700; 692 in. x 7 ft. new first-class Lathe, \$8725; 694 in. x 7 ft. new first-class Lathe, \$8750; 696 in. x 7 ft. new first-class Lathe, \$8775; 698 in. x 7 ft. new first-class Lathe, \$8800; 700 in. x 7 ft. new first-class Lathe, \$8825; 702 in. x 7 ft. new first-class Lathe, \$8850; 704 in. x 7 ft. new first-class Lathe, \$8875; 706 in. x 7 ft. new first-class Lathe, \$8900; 708 in. x 7 ft. new first-class Lathe, \$8925; 710 in. x 7 ft. new first-class Lathe, \$8950; 712 in. x 7 ft. new first-class Lathe, \$8975; 714 in. x 7 ft. new first-class Lathe, \$9000; 716 in. x 7 ft. new first-class Lathe, \$9025; 718 in. x 7 ft. new first-class Lathe, \$9050; 720 in. x 7 ft. new first-class Lathe, \$9075; 722 in. x 7 ft. new first-class Lathe, \$9100; 724 in. x 7 ft. new first-class Lathe, \$9125; 726 in. x 7 ft. new first-class Lathe, \$9150; 728 in. x 7 ft. new first-class Lathe, \$9175; 730 in. x 7 ft. new first-class Lathe, \$9200; 732 in. x 7 ft. new first-class Lathe, \$9225; 734 in. x 7 ft. new first-class Lathe, \$9250; 736 in. x 7 ft. new first-class Lathe, \$9275; 738 in. x 7 ft. new first-class Lathe, \$9300; 740 in. x 7 ft. new first-class Lathe, \$9325; 742 in. x 7 ft. new first-class Lathe, \$9350; 744 in. x 7 ft. new first-class Lathe, \$9375; 746 in. x 7 ft. new first-class Lathe, \$9400; 748 in. x 7 ft. new first-class Lathe, \$9425; 750 in. x 7 ft. new first-class Lathe, \$9450; 752 in. x 7 ft. new first-class Lathe, \$9475; 754 in. x 7 ft. new first-class Lathe, \$9500; 756 in. x 7 ft. new first-class Lathe, \$9525; 758 in. x 7 ft. new first-class Lathe, \$9550; 760 in. x 7 ft. new first-class Lathe, \$9575; 762 in. x 7 ft. new first-class Lathe, \$9600; 764 in. x 7 ft. new first-class Lathe, \$9625; 766 in. x 7 ft. new first-class Lathe, \$9650; 768 in. x 7 ft. new first-class Lathe, \$9675; 770 in. x 7 ft. new first-class Lathe, \$9700; 772 in. x 7 ft. new first-class Lathe, \$9725; 774 in. x 7 ft. new first-class Lathe, \$9750; 776 in. x 7 ft. new first-class Lathe, \$9775; 778 in. x 7 ft. new first-class Lathe, \$9800; 780 in. x 7 ft. new first-class Lathe, \$9825; 782 in. x 7 ft. new first-class Lathe, \$9850; 784 in. x 7 ft. new first-class Lathe, \$9875; 786 in. x 7 ft. new first-class Lathe, \$9900; 788 in. x 7 ft. new first-class Lathe, \$9925; 790 in. x 7 ft. new first-class Lathe, \$9950; 792 in. x 7 ft. new first-class Lathe, \$9975; 794 in. x 7 ft. new first-class Lathe, \$10000; 796 in. x 7 ft. new first-class Lathe, \$10025; 798 in. x 7 ft. new first-class Lathe, \$10050; 800 in. x 7 ft. new first-class Lathe, \$10075; 802 in. x 7 ft. new first-class Lathe, \$10100; 804 in. x 7 ft. new first-class Lathe, \$10125; 806 in. x 7 ft. new first-class Lathe, \$10150; 808 in. x 7 ft. new first-class Lathe, \$10175; 810 in. x 7 ft. new first-class Lathe, \$10200; 812 in. x 7 ft. new first-class Lathe, \$10225; 814 in. x 7 ft. new first-class Lathe, \$10250; 816 in. x 7 ft. new first-class Lathe, \$10275; 818 in. x 7 ft. new first-class Lathe, \$10300; 820 in. x 7 ft. new first-class Lathe, \$10325; 822 in. x 7 ft. new first-class Lathe, \$10350; 824 in. x 7 ft. new first-class Lathe, \$10375; 826 in. x 7 ft. new first-class Lathe, \$10400; 828 in. x 7 ft. new first-class Lathe, \$10425; 830 in. x 7 ft. new first-class Lathe, \$10450; 832 in. x 7 ft. new first-class Lathe, \$10475; 834 in. x 7 ft. new first-class Lathe, \$10500; 836 in. x 7 ft. new first-class Lathe, \$10525; 838 in. x 7 ft. new first-class Lathe, \$10550; 840 in. x 7 ft. new first-class Lathe, \$10575; 842 in. x 7 ft. new first-class Lathe, \$10600; 844 in. x 7 ft. new first-class Lathe, \$10625; 846 in. x 7 ft. new first-class Lathe, \$10650; 848 in. x 7 ft. new first-class Lathe, \$10675; 850 in. x 7 ft. new first-class Lathe, \$10700; 852 in. x 7 ft. new first-class Lathe, \$10725; 854 in. x 7 ft. new first-class Lathe, \$10750; 856 in. x 7 ft. new first-class Lathe, \$10775; 858 in. x 7 ft. new first-class Lathe, \$10800; 860 in. x 7 ft. new first-class Lathe, \$10825; 862 in. x 7 ft. new first-class Lathe, \$10850; 864 in. x 7 ft. new first-class Lathe, \$10875; 866 in. x 7 ft. new first-class Lathe, \$10900; 868 in. x 7 ft. new first-class Lathe, \$10925; 870 in. x 7 ft. new first-class Lathe, \$10950; 872 in. x 7 ft. new first-class Lathe, \$10975; 874 in. x 7 ft. new first-class Lathe, \$11000; 876 in. x 7 ft. new first-class Lathe, \$11025; 878 in. x 7 ft. new first-class Lathe, \$11050; 880 in. x 7 ft. new first-class Lathe, \$11075; 882 in. x 7 ft. new first-class Lathe, \$11100; 884 in. x 7 ft. new first-class Lathe, \$11125; 886 in. x 7 ft. new first-class Lathe, \$11150; 888 in. x 7 ft. new first-class Lathe, \$11175; 890 in. x 7 ft. new first-class Lathe, \$11200; 892 in. x 7 ft. new first-class Lathe, \$11225; 894 in. x 7 ft. new first-class Lathe, \$11250; 896 in. x 7 ft. new first-class Lathe, \$11275; 898 in. x 7 ft. new first-class Lathe, \$11300; 900 in. x 7 ft. new first-class Lathe, \$11325; 902 in. x 7 ft. new first-class Lathe, \$11350; 904 in. x 7 ft. new first-class Lathe, \$11375; 906 in. x 7 ft.

Special Notices.

For Sale or Lease.

A Large Two-Story Brick Factory, formerly Machine Works, at Pearl River, N. Y., on railroad depot, 25 miles from New York City. Railroad facilities unexceptionable, on the line of the New Jersey and New York Railroad. The property contains 40,000 square feet floor space, with one 80 H. P. Engine and Boiler, 700 ft. 2-inch line shafting and pulleys, main belts, steam heating and water pipes throughout the building. A splendid iron foundry, 70 ft. by 90 ft., with one iron smelting cupola with Mackenzie blower, brass furnace, core oven, blacksmith shop, pattern vault, annealing oven, etc. The property can be bought or leased on liberal terms. For further particulars, price, terms, etc., address J. E. B. & Co., 113 Liberty st., New York City, or Pearl River, Rockland Co., N. Y.

For Sale.

The largest stock of New and Second hand Engines, Boilers, and general Machinery in the West. Send for Catalogue. Hoisting Outfits for Coal Mining and other purposes a specialty.

WARREN SPRINGER,
195 to 219 South Canal St., Chicago.

For Sale.

Second hand
DROPS AND LIFTERS.
BEECHER & PECK,
Lock Box 122, New Haven, Conn.

STEAM PUMPS

For Sale.

A large number of Steam Pumps of all makes, and ranging in size from small tank or boiler feeds up to very large service machines. While the stock lasts good bargains are open for Miners, Water Works, rolling Mills, Furnaces, or any one needing to move fluids by steam. Call upon or address
JNO. A. HINCKLEY,
Purchasing Agent of the United Pipe Lines,
Oil City, Pa.

For Sale.

MACHINES FOR MAKING PICKS, MATTOCKS AND AXES.

With Solid Punched or Adze Eyes.
T. & CO., Box 25,
Office of The Iron Age, 81 Reade st., New York.

For Sale.

TREBLE AND DOUBLE-GEARED 25-INCH ENGINE LATHES,
from new patterns.

GEORGE A. OHL & CO.,
East Newark, N. J.

FOR SALE.

The extensive Foundry and Machine Shops formerly owned by Clute Bros., adjoining the Erie Canal, and at the junction of the several railroads centering here, are offered for sale on reasonable terms. On the premises are Engine, boiler, cupola, line shafting, steam heating pipes, frames, dormant scales, &c. For further information, address
H. S. EDWARDS,
For Mohawk National Bank,
Schenectady, July 24, 1883.

For Sale.

The half interest in a Wholesale and Retail Hardware business in the City of Jacksonville, Florida. Sales last year, \$200,000. Inquire of Holbrook Bros., 87 Livingston St., New York City; Perry & Co., Albany, N. Y.; or McConnell & Co., Horrellsville, N. Y.; and of the proprietors, BENEDICT & McONIE,
Jacksonville, Florida.

24-INCH LATHES FOR SALE.

24 inch x 9 ft. Lathes \$400
24 inch x 12 ft. Lathes \$500
First-class, and warranted accurate.
B. GRAVE & LOUDEN,
222 st. and Washington ave.,
Philadelphia.

Wanted.

A Partner with \$5000 to \$10,000 in a Foundry and Machine Business, established in 1824. For particulars, inquire of
I. H. COLLIER,
Poughkeepsie, N. Y.

To Brass Foundries.

To Brass Manufacturers.

Our new foot press, for cutting off GATES from brass castings by FOOT power, is now ready. Weight, 25 lbs. Price complete, \$3.50. A boy can operate it easily. We warrant them to give the most perfect satisfaction. PERLESS PUNCH AND SHEAR CO.,
38 W. 2nd Street, N. Y. York

CORNELL UNIVERSITY.

COURSES IN

**Mechanical Engineering,
Electrical Engineering,
Civil Engineering
and Architecture.**

ENTRANCE EXAMINATIONS BEGIN AT
9 A. M., JUNE 18 and SEPT. 18, 1883.

For the UNIVERSITY REGISTER, containing full statements regarding requirements for admission, courses of study, degrees, honors, expenses, free scholarships, etc., send for special information, apply to THE PRESIDENT OF CORNELL UNIVERSITY, Ithaca, N. Y.

VALUABLE PROPERTY FOR SALE.

The Hardware Works, Tenth and Spruce Streets, Reading, Pa., consisting of Foundry, Machine Shops, Warehouse, and other buildings, machinery, etc., all in first class running order. One on fire block of ground. Ample room for extension. Will be sold on easy terms. Apply to
F. C. SMINK,
Reading, Pa.

A GENTLEMAN

of ability and experience is open to negotiations as Manager, or Buyer for Hardware or House-furnishing Goods.
Address
"THOROUGH, 62,"
Office of The Iron Age, 81 Reade st., New York.

Special Notices.

HENRY I. SNELL,

135 North Third St., Philadelphia, Pa.,

has just received a fresh lot of Machine Tools, Engines, &c., which he offers at very low figures.

One Screw-cutting Lathe, 6 ft. bed, 18 in. swing.

One Screw-cutting Lathe, 8 ft. bed, 18 in. swing.

One Screw-cutting Lathe, 18 ft. bed, 28 in. swing.

One Iron Planer, made by Betts, 13 ft. long x 38 in. wide.

One Power Crank Planer, 12 in. stroke.

One 11 in. Shaping Machine, traveling head.

One 38 in. Upright Drill, Extra heavy. New.

One 200 lb. Ferris & Miles Steam Hammer.

One 40 H. P. Corlies Engine.

One 26 in. Heavy Endless Bel Surfacers.

One 60 H. P. Locomotive Boiler.

One R. Ball & Co. Planer and Matcher.

One Rogers Planer and Matcher.

One J. A. Fay & Co. Planer and Matcher.

One Smith 8-inch Moulding Machine.

For Sale.

Palo Alto Rolling Mills,
Near Pottsville, Pa.,
ON THE MAIN LINE OF THE POTTSVILLE
AND READING RAILROAD.

These mills are in good repair, and can be started in two days' time.

Rolls for T-Rails 12 to 20 lbs. per yard, and for Street Rails 12 to 20 lbs. per yard.

Guide Mill Train for Merchant Iron 1/2 to 1 inch.

Rolls for Merchant Bar, round and square, up to 1 1/2 inches.

Number of Puddling Furnaces in both mills, 30; Heating Furnaces, 3; all with boilers attached.

Also Foundry, Machine Shop, Blacksmith Shop, Iron House, Roll House, Carpenter and Pattern Shops, Stables, handsome Dwelling for Superintendent, 11 Tenement Houses, a Brick Office, and ample grounds for stock and cinder.

For further particulars address
Messrs. LEE & McCAMANT, Exrs.,
Pottsville, Pa.

THOS. F. WRIGHT, 1804 Race St., Philadelphia, Pa.
HUGH W. ADAMS, 56 Pine St., New York.

For Sale.

Bolt and Nut Machinery.
10 Bolt Cutters, National, capacity up to 1 in.
10 Bolt Cutters, National, capacity up to 1 1/2 in.
10 Bolt Cutters, National, capacity up to 2 in.
10 Bolt Cutters, National, capacity up to 2 1/2 in.
10 Bolt Cutters, National, capacity up to 3 in.
10 Bolt Cutters, National, capacity up to 3 1/2 in.
10 Bolt Cutters, National, capacity up to 4 in.
10 Bolt Cutters, National, capacity up to 4 1/2 in.
10 Bolt Cutters, National, capacity up to 5 in.
10 Bolt Cutters, National, capacity up to 5 1/2 in.
10 Bolt Cutters, National, capacity up to 6 in.
10 Bolt Cutters, National, capacity up to 6 1/2 in.
10 Bolt Cutters, National, capacity up to 7 in.
10 Bolt Cutters, National, capacity up to 7 1/2 in.
10 Bolt Cutters, National, capacity up to 8 in.
10 Bolt Cutters, National, capacity up to 8 1/2 in.
10 Bolt Cutters, National, capacity up to 9 in.
10 Bolt Cutters, National, capacity up to 9 1/2 in.
10 Bolt Cutters, National, capacity up to 10 in.

THE NATIONAL MACHINERY CO.,
Tiffin, O.
Catalogues sent free to any address.

For Sale.

1 Train, Lathes, 3-high rolls, 20-inch.
1 Train, 2-high rolls, 20-inch.
1 Train, 2-high soft rolls, 20-inch.
1 Train, compound, 2-high muck rolls, 18-inch.
1 Roll-Turning Lathe.
1 Large Engine, 22 in. x 32 in.
1 Large Boilers, fire-box 28 ft. x 48 in. Good as new.

1 Medium Boilers, 24 ft. x 42 in.
1 Large Squeezer, 1 Large Pump, 1 Plate Shear,
1 Sheet Shear, 1 Muck Shear, 2 Scrap Shears,
Castings for four 4-barrel Fires, Fans, Tools,
Patterns, Scales, &c. Will be sold together, or separate, very cheap.
Easy terms to responsible parties.
Address,
H. W. W.,
130 Dearborn St., Rooms 14 and 16,
Chicago, Ill.

Travelers Wanted

One or two men of experience in the Heavy Hardware and Ship Chandler business. Good references required. Address
HARDWARE, 69,
Office of The Iron Age, 81 Reade st., New York.

CORRESPONDENCE IS SOLICITED
with parties having
MACHINERY TO BUILD,
Heavy work preferred.

Address
THE HARTFORD ENGINEERING CO.,
Hartford, Conn.

Manufacturers

desiring to locate where they will have cheap fuel and building material, superior shipping facilities by rail and river, affording direct communication with the rapidly growing States and Territories, combined with good social and healthful advantages, will find it to their interest to correspond with
J. W. STEWART,
President Business Men's Ass'n,
Rock Island, Ill.

Wanted.

Cotton Bale Hoop Cuttings, Oily Wrought Iron Trimmings, Cast Iron Borings, No. 1 Wrought Scrap Iron. Address (naming price and point of delivery),
JOS. J. LIPPINCOTT & CO.,
131 So. 4th St., Philadelphia, Pa.

Southern Mineral Lands.

Rock City Real Estate Association is a chartered company composed of men of wealth and character in Tennessee. J. M. Hamilton, President; Ira P. Joy, Secretary and Treasurer; Henry E. Colton, late Geologist and Inspector of Mines for the State, is General Manager and Geo. Oglet, have now for sale lands in Tennessee containing red iron and brown hematite iron ore; coking and domestic coal in Tennessee and Alabama; gold, silver, copper and magnetic iron ore in North Carolina; manganese and zinc ore in Arkansas. Also timber and tan-bark lands.

Careful examination and reports made of lands in a 7 of the Southern States. Examination of titles made and abstracts furnished.

Address HENRY E. COLTON, Gen'l Mgr.,
Nashville, Tenn.

RETAIL HARDWARE—FOR SALE.

One of the best locations and finest store in Central New York, doing \$2000 a month.

Address
Office of The Iron Age, 81 Reade st., New York.

Trade Report.

BRITISH IRON AND METAL MARKETS.

[Special Cable Dispatch to The Iron Age.]

LONDON, WEDNESDAY, AUG. 22, 1883.

Scotch Pig.—The market remains in an unsettled condition. We quote makers prices as follows:

Coltness, alongside, Glasgow	60/
Langloan, " "	59/
Gartsherrie, " "	56/6
Summerlee, " "	57/
Cambrone, " "	55/
Glengarnock, " Ardrossan	55/
Eglinton, " "	49/
Dalmellington, " "	49/
Shotts, " at Leith	50/6

Lighterage from Ardrossan to Glasgow is 1/7 1/2 ton.

Cleveland Pig.—The market is irregular. No change to note in quotations. We quote as follows, f.o.b. shipping ports:

Middlesboro' No. 1 Foundry	43/6
" No. 2 "	41/6
" No. 3 "	39/
" No. 4 Forge "	38/

Bessemer Pig.—The market is without change to note, ruling weak. W. C. Hematites are quoted unchanged at 49/ 50/ for mixed lots, Nos. 1, 2 and 3, equal parts, f.o.b. shipping ports.

Blooms.—Nothing doing.

Manufactured Iron.—The market is irregular. We quote at works:

Staff. Ord. Marked Bars	£ s. d.	£ s. d.
" Medium "	7 10 0	6 15 0
" Common "	6 5 0	6 15 0

Hoops, 20 W. G. and over.

" Common Best	7 0 0	7 5 0
" Medium "	6 5 0	6 15 0
" Common "	6 10 0	6 5 0

Sheets, 20 W. G. and under.

" Ordinary Best	8 15 0	9 5 0
" Medium "	8 5 0	8 5 0
" Common "	8 5 0	8 5 0

Welsh Bars. £ 5 10 0 @ 5 7 1/2

Steel Rails.—The market continues very unsettled. Ordinary Sections are quoted £4. 5/ @ £4. 15/ f.o.b. shipping ports.

Iron Rails.—Dull and nominal. Welsh, 30 lb. and upward, are quoted, nominally, £4. 15/ @ £5. 10/ f.o.b. shipping ports.

Old Rails.—The market continues unsettled. We quote Old D. H.'s, £3. 12/6 @ £3. 15/ c.i.f. New York.

Scrap.—The market is irregular, and quotations are lower. Heavy Wrought is quoted £3 @ £3. 2/6 c.i.f. New York. Bessemer Scrap Ends are quoted 60/ for run of the mill, f.o.b. shipping ports.

Copper.—The market is a little steadier and prices are higher. We quote Best Selected, £69 @ £70, and Chili Bars, £63. 15/ @ £64. 5/.

Tin.—Is firmer and quotations are advanced. We quote Straits, Ingot, spot, £93. 15/ @ £94. 5/ and futures, £94 @ £94. 10/.

Tin Plates.—Are not so steady. We quote:

Tin Plates, 10 x 14, 1st qual. Charcoal	19/6 @ 21/6
" " " " " "	18/6 @ 19/
" " " " " "	17/6 @ 18/
" " " " " "	15/9 @ 16/3

Spelter.—The market is quiet and unchanged. Ordinary is quoted £15 @ £15. 2/6 at shipping ports.

Lead.—Is steady. Common English Pig is quoted £12. 10/ @ £12. 15/.

Freights.—Steam from Glasgow to New York, 5/ @ 6/; Liverpool to New York, 4/ @ 5/; Liverpool to Philadelphia, 5/ @ 6/6, and London to New York, 7/6 @ 9/6.

TRADE AND FINANCE.

Office of The Iron Age,
WEDNESDAY EVENING, AUGUST 22, 1883.

Despite the reaction on the Stock Exchange from the apparent buoyancy of one week ago, there is a steady improvement in general business, both as to tone and volume. The movement is tardy, and in some respects disappointing, but is sufficient to indicate that the recent disturbance in speculative circles had comparatively little effect beyond the individuals directly concerned. The public are spectators rather than participants. The aggregate bank clearing-house returns from 26 leading cities show that during the past week the volume of business was much enlarged. In this city there was a small increase over the corresponding week last year, but outside of New York the increase is 6.6 %. Philadelphia shows a gain of 25.2 %; Chicago, 5 %; Baltimore, 5.3 %; San Francisco, 11.8 %; Cincinnati, 1.2 %; Pittsburgh, 16.7 %; New Orleans, 17.9 %; Louisville, 17 %; Kansas City, 37.7 %; Memphis, 56.4 %; and Syracuse, 28.6 %.

Indianapolis shows the results of the recent bank flurry in a decrease of 35.9 %. The manufacturing cities continue to hold their own fairly well. In the dry-goods trade New York jobbers report more activity among buyers and a considerable aggregate of sales, while from all centers there is evidence of an improved distribution. The tone of the market is very steady. The feature of the week in this department is a special and peremptory trade sale of 14,000 packages of the most popular cotton fabrics, to take place August 24 and 25. Western advices are all hopeful. A St. Paul paper says: "Disturbance has yielded to confidence, under the assurance of abundant harvests," and in the same vein the Chicago Times predicts "a splendid trade from the States around us," while the trade with Dakota is likely to show a handsome increase.

The business failures this week comprise

one or two additional stock jobbing houses, a bank whose cashier is a confessed victim to Wall street fascinations, and others more or less affected by the recent collapse in stocks. That the mercantile classes should have calmly withstood a sudden fall of 20 % is regarded as evidence of soundness in their condition. The average weekly return of failures thus far in this third quarter of the year is 6 less than for the second quarter, and 89 less than for the first quarter. "Rightly understood," according to Bradstreet's, "the fact that the events of the last two weeks have not precipitated worse disasters gives full assurance that the country is approaching a period of great activity and higher prices without passing through a loan market panic—a time when solvent men are forced to suspend."

The imports of merchandise at New York during the past week were quite heavy, the total being \$10,802,374, of which \$7,528,242 represents general merchandise and the remainder dry goods. Sugar, coffee, tea, undressed hides, tin and hemp were the principal items. Since January 1 the imports aggregate \$296,534,191, compared with \$321,233,089 for the corresponding period of 1882 and \$276,120,914 for 1881. The imports of specie during the week amounted to \$370,168, and the exports of specie to \$195,000. The total exports of specie since January 1 are \$8,221,833, and the total exports for the same time last year were \$8,848,124. The exports from this port last week were augmented by new arrivals of grain and provisions, making the large total of \$8,374,438, against \$6,931,671 for the same time last year. There was an active movement in breadstuffs, and the shipments of wheat are considerably above the usual average. Since January 1 the total exports are \$225,206,512, against \$211,027,954 the corresponding period of 1882 and \$245,218,170 for 1881.

Money continues abundant on call, and time loans are easy on good collaterals. The announcement that the Treasury will redeem weekly, commencing August 22 (to-day), United States bonds of the 121st call to the extent of \$5,000,000, without rebate of interest, removes still further all apprehensions of stringency during the autumn. The bank returns for the week show a decrease of \$2,454,025 in surplus reserve, which now stands at \$6,879,650, against \$1,887,125 at the same time last year, and \$717,700 deficiency at the corresponding date in 1881. Declining reserves must be expected for some time to come.

The Stock Exchange market shows a sharp reaction, attended with a marked decline in the volume of business. The tone at the close is still feverish and fluctuating. On Thursday Western Union was a special feature, prices touching the lowest point reached in a long time, and the whole list was more or less affected. The recorded sales were said to embrace a large block held by ex-Governor Cornell. On Friday an upward movement occurred, attributed to purchases on foreign account, easy money, &c. On Saturday a sharp attack on Denver again unsettled the market, and on Monday general weakness was manifested, the Villard shares suffering severely. Denver fell from 29 3/4 to 23 3/4, owing to alleged difficulties in securing a president, and Transcontinental declined from 69 1/2 to 65 @ 65 3/4. The failure on Tuesday of the small brokerage firm of Schult & Knight had no significance. The situation to-day is unchanged. The principal dealings at the close were in Oregon and Transcontinental at 64, 64 3/4, 64, 64 3/4, 64 3/4; Northern Pacific at 78 1/2, 78 3/4, 78 3/4; Lake Shore at 106 1/2, 105, 105 1/2; Denver at 25 1/2, 24 1/2, 24 1/2; Central Pacific at 65 1/2, 65 1/2, 65 1/2; Louisville and Nashville at 45 1/2, 44 3/4, 45 1/2; Michigan Central at 84 1/2, 84, 84 1/2; Western Union at 77 1/2, 77 1/2, 77 1/2; Lackawanna at 122 1/2, 122 1/2, 122 1/2; Canada Southern at 51 3/4 @ 51; Erie at 29 3/4 @ 28 3/4; St. Paul at 102, 101 1/2, 101 1/2, 101 1/2; Texas and Pacific at 26 1/2, 26 1/2, 26 1/2.

The crop outlook continues favorable, and the prospect for a good business over all lines traversing the agricultural districts was seldom, if ever, better than at present. The eastward-bound trunk lines show a further improvement in their flour, grain and provision traffic.

The general markets, as a rule, are quiet and prices low, but not materially changed. Breadstuffs may be regarded as strong. In wheat, better weather reports from the other side are a source of weakness. Corn is fairly steady. Cotton is about steady on moderate sales. Lard is lower. Turpentine is a little improved. Wool is quiet. In tobacco there is a moderate business on export account. Sugar is active and advanced on some of the lower grades. Hides and leather are dull.

The tendency toward a lower range of prices noticed during the past twelve months throughout the country is in nothing more apparent than in the food staples. The following table giving average prices for several leading commodities during each of the five years ending with the dates noted, and at the close of July, 1883, will indicate the existing lower range:

	For 5 years ending with—	Close of July,
Wheat, bush.	1855-1860, 1.20, 1.43, 1.32, 1.21	1.17 1/4
Ind. corn, bush.	1855-1860, .74, .63, .68, .58, .54	.63
Wheat, 47 lbs. bush.	1855-1860, 6.74, 8.03, 6.47, 5.87	4.10
Ind. corn, 47 lbs. bush.	1855-1860, 3.69, 4.54, 3.37, 2.79	2.75

The variations in prices in leading hog prod-

ucts during the same periods have been equally notable.

On the 1st of July there were 1,119,512 depositors in the savings banks of New York State, and of these 593,170, or nearly one-half, were in New York City. The number of depositors in the State increased 24,642 in six months. Of the total \$483,662,000 savings invested, \$267,841,000 are those of the New York City banks; of the total \$420,831,000 due depositors, New York City has \$231,525,000. The deposits show an increase of \$8,684,000 in six months, or about 3.8 %, while the number of depositors increased about 2.2 %.

Government bonds have generally been strong and higher, but were lower at the close, as follows:

	Bid.	Asked.
U. S. 4 1/2, 1891, registered	112 1/4	112 1/2
U. S. 4 1/2, 1891, coupon	112 1/4	112 1/2
U. S. 4, 1897, registered	110 1/4	110 1/2
U. S. 4, 1897, coupon	110 1/4	110 1/2
U. S. 3 per cents	108 1/4	108 1/2
U. S. Currency 68, 1891	129	—
U. S. Currency 68, 1896	129	—
U. S. Currency 68, 1897	130	—
U. S. Currency 68, 1898	131 1/4	—
U. S. Currency 68, 1899	133	—

In State stocks there were few transactions. Louisiana consols sold at 65.

MINING STOCKS.

The closing prices of mining stocks were as follows:

and Southern States. Durrie & McCarty are at all times authorized to sell Planished Copper and every description of Sheet Copper, Copper Bottoms, Yellow Metal and Brass Kettles at the manufacturers' best prices and terms.

The American Tool Co. have issued a new illustrated catalogue of 46 pages, showing the various styles of Tool Chests—both furnished and empty—which are sold by them. As the only concern in the United States who are exclusively engaged in this business, they show a larger assortment than any other manufacturer. They have added a line of Machinists' Empty Tool Chests, adapted to the wants of dealers in Machinists', Railway and Telegraph Supplies, as they are made very strong and heavy, to stand rough handling. This catalogue will be mailed on application. The following are the present discounts, 30 days, or 1% for cash in 10 days:

Boys' Chests, Nos. 55 to 64, Gothic, inclusive (pages Nos. 1 to 10)..... 50%
Gentlemen's Chests, No. B. Gothic (page No. 6), 50%
Youths' Chests, Nos. 7A and 1A to 4, inclusive (pages Nos. 8 to 14)..... 40%
Gentlemen's Chests, Nos. 4 1/2 to 6 1/2, inclusive (pages Nos. 16 to 20)..... 30%
Farmers', Planters', Railroad, Mines and Carpenters', Nos. 7 to 14, inclusive (pages Nos. 22 to 31)..... 20%
Housekeepers' Chests, complete (pages Nos. 33 to 40)..... 10%
Machinists' Chests, empty (page No. 47)..... 50%
All Europe Chests (pages Nos. 39 to 45)..... 50%

The Francis T. Witte Hardware Co., 111 Chambers street, New York, have issued a neat pamphlet of 186 pages, printed in concise form and illustrated with small cuts, giving their prices for a general line of Hardware, Cutlery, Guns and Tinware. Instead of following the usual practice of list prices and discounts, this company have adopted the plan of quoting net cash prices, from which they say there is no discount except in certain cases for quantities. They find that this system has given satisfaction to their customers, and they will be glad to send their price list to any one in the trade on application.

The following announcement will explain itself:

UTICA, N. Y., August 10, 1883.

To the Trade.—We have this day given the agency for the full line of our manufactured Forks, Hoes, Rakes and Hand Agricultural Implements of all descriptions to Messrs. W. H. Quinn & Co., of 99 Chambers street, New York, who will represent us in the States of Maine, New Hampshire, Vermont, Massachusetts, Connecticut, Rhode Island, New Jersey, and the cities of New York, Philadelphia, Baltimore, Washington and Richmond, who will call upon the trade in that territory, and are hereby authorized to quote our lowest factory prices for home and export trade. Price lists and discount sheets will be furnished by them on application. Soliciting for them a fair share of your orders, we remain, yours truly,

HUNTLEY & BARCOCK AGL. CO., LIMITED.

IRON.

American Pig.—Trade is very quiet. The agents for some well-known brands which stand very high in this market report not a single sale in the past week. Others have been selling small quantities daily. Notwithstanding the dullness, there seems to be no cutting of prices, and quotations are firmly held on No. 1 Foundry, while there is no special weakness in other qualities. We hear of inquiries for round lots at a shade under the market price, but business of this kind is refused. Members of the Iron trade who have recently returned from the West report a better feeling there, and hopefulness is the rule here. Many do not hesitate to predict better business in September, but no advance in prices is looked for. The steady depletion of stocks which is reported from every quarter would seem to indicate that consumption has overtaken production, inasmuch as consumers have not for some time been carrying any stocks, but have been purchasing from hand to mouth. A few good-sized purchases would, in this condition of affairs, undoubtedly cause a decided change in the character of the market. It is possible, however, that matters may move along for several weeks as they have been doing, and consumers will take the chances of the market, preferring to let the makers carry stocks. No sales of Pig Iron have been made on the Metal Exchange in the past week. We quote No. 1 Foundry \$22 @ \$23, the higher figure for very choice iron. No. 2 Foundry has sold at \$19.50 @ \$21, and, as it is in good supply, it is not so firmly held as No. 1. Gray Forge ranges from \$18.50 to \$19.50, with most sales at \$19.

Scotch Pig.—There is a fair consumptive demand, which about keeps pace with arrivals, though an occasional lot is thrown into store which has been ordered in an irregular way. These irregular lots are so small, however, that they do not affect prices generally, which continue about as they were, viz.: Eglington, \$21 @ \$21.50, from ship and yard; Carnbroe, \$22.50 from ship and \$23 from shore; Coltness, \$23.75 @ \$24 from ship; Shotts, \$24 from ship; Glengarnock, \$22.50 to arrive, and \$23 from yard; Gartsherrie, \$24 from yard; Langloan, \$23.75 @ \$24 from ship; Summerlee, \$23 @ \$23.25 from ship; Carron, \$23 from ship. Scotch Coal miners are insisting on an advance of 6d. per day, which causes an uneasy feeling among Scotch Iron makers.

English Iron.—It is reported that another lot of 5000 tons of Bessemer Pig Iron has been sold, to arrive, at about \$21, which makes 15,000 tons sold in the past 10 days. A lot of 500 tons was also sold at about the same price. Dealers now express themselves as firm at \$21.50, believing that

the market is a little stronger and that buyers will realize that prices are at bottom. Spiegeleisen is not very active, but prices are possibly a little firmer than they were; 10% commands about \$25.50, and 20% about \$31, with small transactions reported.

Bar Iron.—A considerably better feeling exists this week, although there is still a complaint of dull business from some stores. In the aggregate transactions have been greater, and manufacturers' agents report a good inquiry. Owing to an advance in the price of Old Rails, there is a firmer feeling in Common Bar Iron, although there has not yet been an actual advance out of stores. We learn from dealers that few mills are soliciting orders at present, and this seems to indicate that at present prices the manufacture of Iron is not remunerative, and at the same time causes a feeling of confidence in its future appreciation. We quote Bar Iron from store at \$2.30 @ \$2.40 for Refined, and \$2.10 @ \$2.20 for Common. The lowest quotation from mills in the vicinity is \$2.05 at mill for Iron at all worthy of the name of Refined. Some Pittsburgh Iron has recently been bought for this market, but it could not be had under \$2, free on board. Freight is 18¢ @ 100 lb delivered on wharf here.

Structural and Shaped Iron.—The demand for Shapes for building purposes is very good. Beams are quoted at 3.5¢, in round lots, delivered on the wharf. Angles sell at 2.75¢, and Tees at 3.25¢ out of store.

Sheet Iron.—The demand is fair, but not brisk. Quotations range from 3.1¢ up, according to gauge.

Plate Iron.—There is a very good demand, and prices are well maintained. Orders are in this market from distant points for quite large blocks. Tank ranges from 2.5¢ to 2.75¢, although it is a matter of doubt whether orders could now be placed at the inside figures. Refined Plate Iron commands 2.85¢; Shell, 3 1/4¢ @ 3 3/4¢; Flange, 4 1/4¢ @ 4 3/4¢; Extra Flange, 5¢ @ 5 1/4¢.

Steel.—The volume of trade is fair for the time of the year, but unsatisfactory in regard to prices, which are unremunerative. Best quality American Tool Steel may be quoted at 11¢; Crucible Machinery, 6 1/2¢ @ 7¢; Bessemer and Open-hearth Machinery, 4¢ @ 5¢. The best English Tool Steel is quoted at 16¢. Quite a demand exists for homogeneous Steel Plates, which sell at 5 1/4¢ @ 6 1/4¢, according to quality.

Steel Rails.—We hear of sales on account of Western mills aggregating 12,000 to 15,000 tons, for early delivery, on private terms. Some small lots have brought \$40 at tidewater, being needed at once. The usual quotation for reasonably early delivery is \$38 @ \$39 at Eastern mills, and \$40 at Western. For December delivery, \$37.50 at mill is named. Most of the mills are now sold up for this year, and a few have contracts which extend into 1884. They are not seeking business at present prices, however, and prefer to await developments.

Old Rails.—In the absence of actual business there is much conjecture as to what Old Rails are really worth. The price asked is from \$23 to \$24, but this seems to be considerably above local buyers' views, which are from \$21 to \$22. Orders are in the market at intermediate figures, however, so that it is hardly possible that the extremely low figures named will be realized at present.

Scrap Iron.—There is very little doing, and the trade is about as dull as it can well be. Nevertheless, the supply is not large and dealers are very hopeful. No. 1 Wrought Scrap has been sold at \$25 from yard, but buyers are not sought at that price, although outside lots are occasionally sold as low as \$24, while small quantities from ship bring only from \$22 to \$23.50, owing to uncertainty as to quality. There is very little doing in Cast Scrap, which is quoted at \$17 @ \$18 for best quality.

SALES ON METAL EXCHANGE.

The following sales have been reported during the week:

WEDNESDAY, AUGUST 15.
No transactions.
THURSDAY, AUGUST 16.
No transactions.
FRIDAY, AUGUST 17.
10 tons Banca Tin, August, at 21 1/4¢
SATURDAY, AUGUST 18.
50 tons Straits Tin, Aug.-Sept. shipment, at 20 1/2¢
MONDAY, AUGUST 20.
No transactions.
TUESDAY, AUGUST 21.
20 tons Straits Tin, Aug.-Sept. shipment, at 20 1/2¢
WEDNESDAY, AUGUST 22.
No transactions.

METALS.

Copper.—There has been little doing during the week, some 100,000 lb Lake Superior selling at 15¢ @ 15 1/4¢, which is the closing quotation, while other brands range between 14¢ and 14 1/4¢. Best Selected improved \$1 in London the past few days, and was called last night \$2.00, while Chili Bars still stood \$2.41. A cable dispatch from Lima states that the Chilean army will move down to the coast for withdrawal on the 15th proximo, which is much sooner than had been hoped. We receive from London to-day, the message below: "Market a little steadier and prices higher. Best Selected, \$2.00 @ \$2.01, and Chili Bars \$2.03, 15¢ @ \$2.04 1/2."

COPPER ORE AND COPPER EXPORTATION FROM SPAIN DURING THE FIRST FIVE MONTHS.

1881.	1882.	1883.	
Tons.	Tons.	Tons.	
Ore.....	19,100	251,510	255,007
Ingots copper.....	6,108	9,599	9,741

Manufactures may be quoted as under: Bottoms, 24¢; Braziers, 24¢; Sheathing, 22¢, and Bolt Copper, 24¢.

Tin.—The market has been only moderately active at 21 1/4¢ for Straits Tin, while L. & F. is worth 21 1/2¢. London called yesterday \$3. 15/-. To-day we are wired from there as follows: "Market firm and quotations advanced. Straits Ingot, spot, \$3. 15/ @ \$4. 5/ and futures, \$4 @ \$4. 10/." Messrs. W. T. Sargent & Sons, London, in their circular of August 3, say: "A sudden but short spurt took place by the withdrawal from this market to New York of about 750 tons from our stocks. It was not known at the time, nor, in fact, is it quite certain yet, whether this was done on account of a passing scarcity of available Tin in New York, or whether the dealers in that market take a sanguine view of the future course of prices, and have determined to carry an increased quantity of Tin. It caused a rapid advance of \$3 1/2 ton, of which about half has since been lost, owing to a cessation of this special demand. Consumption in other quarters continues on a full, but not expanding, scale. Holland is delivering rather less, and London a little more, to supply the wants of the trade. Supply continues full from the Straits, and without material change from other quarters. It is stated, on what we believe to be reliable authority, that about two-thirds of the London stock is Tin bought by investors a long time ago, at prices much above current values. It is therefore a matter of considerable importance to watch the movements of the London and New York dealers, to see how they will work upon the exceptionally small quantities likely to be available within the next few weeks." **Tin Plates.**—There has been a fair jobbing demand, nothing very large, prices remaining steady. We quote at the close, large lots, ordinary brands, 17¢ box; Charcoal Bright, \$5.70 @ \$6.12 1/2; do. Ternos, \$5.15 @ \$5.35; Coke Tin, \$5.05 @ \$5.25, and do. Ternos, \$4.75 @ \$4.87 1/2. Liverpool is steady; Coke at 16¢ @ 16 1/2, and Charcoal, 18¢ @ 20. From London we are told that the market is not so steady.

Lead.—Some 200 tons Common Domestic sold at \$4.20, and several hundred tons besides in small lots at 4 1/4¢. The market closes steady at \$4.20 @ \$4.25. In Refined nothing beyond small lots transpires in the way of sales, and these go at 4 1/4¢. St. Louis keeps tolerably firm at \$3.95, Hard, and \$4. Soft.

EXPORT OF PIG LEAD FROM SPAIN DURING THE LAST 15 YEARS.

Tons.	Tons.	Tons.			
1868.....	48,114	1873.....	70,981	1878.....	88,068
1869.....	73,773	1874.....	84,354	1879.....	106,830
1870.....	76,867	1875.....	91,738	1880.....	94,509
1871.....	90,434	1876.....	98,805	1881.....	110,430
1872.....	94,705	1877.....	110,051	1882.....	116,132

Total 1,381,993 Total 1,455,959 Total 1,513,849

First 5 months..... 42,897 47,447 51,078

The above statistics by quinquennial periods show that in ten years the Spanish export has increased about 33% and that it is going on this year at the rate of about 120,000 tons per annum. From London we are wired to-day that the market is steady, with quotations same as last week. Manufacturers are quoted as follows: Lead Pipe, 6 1/4¢; Sheet Lead, 7 1/2¢; Tin-lined Lead Pipe, 15¢ per lb, and Block-tin Pipe, 45¢, less the usual discount to dealers.

Spelter and Zinc.—Common Domestic Spelter has been quiet during the week, at 4 1/4¢ @ 4 3/4¢, as to brand, while Silesian is nominally worth 5¢ @ 5 1/4¢. We quote Bertha Refined, 7 1/4¢, and Bergentport, 9 1/4¢. Sheet Zinc has been only moderately active at 6¢ @ 6 1/4¢. From London we receive to-day the ensuing cablegram: "Market quiet and unchanged, with Ordinary, at shipping port, £12. 10/ @ £12. 15/."

SPANISH CALAMINE EXPORTATION.

1881.	1882.	1883.
Tons.	Tons.	Tons.

First five months..... 9,927 14,700 17,258

SPANISH PRODUCTION AND EXPORT.

Output of Metallic Spelter Calamine

Output.	Obtained.	Spent.	Tons.
1865.....	70,158	1,325	20,557
1870.....	113,581	3,795	50,797
1875.....	100,174	3,811	45,778
1880.....	50,511	4,271	36,415
1881.....	70,911	7,038	39,738

Total European Spelter production in 1882, 245,000 tons.

Antimony.—Has been quiet at 9 1/4¢ for Hallet, and 10 1/4¢ for Cookson.

COAL.

The advance in the prices of Anthracite announced by the Pennsylvania company one week ago has not yet brought out any response from other companies, but it is generally understood that new circulars will be issued about September 1. The demand is not active, but the large present output of 700,000 tons per week is all taken care of in some way or other. A steady business is expected until the close of the season. Bituminous Coal is dull, but the manufacturing demand is better, and large contracts will be placed in the coming month. Last week's Anthracite product is estimated at 720,940 tons, an increase of 50,327 tons. It brings the year's total so far up to 17,604,960 tons, an increase of 1,172,635 tons.

FOREIGN TRADE MOVEMENTS.

Included in the imports for the week ending August 17 were leading articles of merchandise valued as follows:

	Pkgs.	Value.
Anvils.....	25	258
Brass goods.....	22	1,070
Bronzes.....	31	1,018
Chains and anchors.....	20	1,054
Clocks.....	107	10,185
Copper.....	371	371
Cutlery.....	150	57,170
Hardware.....	243	22,001
Iron, pig, tons.....	7,157	118,179
Iron, sheet, tons.....	1,7	7,952
Iron ore, tons.....	959	2,090
Iron cotton ties.....	3,000	2,421
Iron, other, tons.....	1,740	76,522
Machinery.....	20	3,116
Metal goods.....	351	23,242
Nails.....	60	75
Needles.....	10	9,150
Old Metal.....	211	211
Latina.....	1	8,351
Pins.....	44	2,245
Sad iron.....	74	8,785
Saw teeth.....	21	4,771
Steel.....	5,415	43,100
Spelter.....	447,157	71,118
Tin, bxs.....	97,013	47,850
Tin, slabs, 13,871 lbs., 14,143, 29,.....	239,293	239,293
Wire.....	12	12
Zinc.....	102	991

The quantity of metals and hardware im-

ported compares with previous dates as follows:

	For the week.	33 weeks of 1883.	Same time 1882.
Cutlery, pkgs.....	160	5,000	4,744
Hardware, pkgs.....	5	821	725
Lead, R. R. bars.....	10,642	8,049	8,049
Lead, pigs.....	5,435	2,555,143	1,278,142
Steel, pkgs.....	97,013	1,305,587	1,457,420
Tin, bxs.....	1,143,532	12,993,213	11,017,999

EXPORTS.

Dutch West Indies.

Quan.	Val.
Sew. ma., case.....	\$45
Ptm., gals.....	150

Dutch East Indies.

Ptm., gals.	68,800	68,750
Stettin.....		

Konigsberg.

Ptm., gals.	107,475	15,350
Antwerp.....		

Antwerp.

Mach'y, pkgs.	19	500
Clocks, pkgs.....	1	108
Hdw., pkgs.....	1	108
Mf. iron, pkgs.....	12	1,072
Ptm., gals.....	12	1,072
Saws, cs.....	17	62

Flensburg.

Ptm., gals.	144,495	11,300
Hamburg.....		

Copper, cans.

Ptm., gals.	47,834	35,416
Ptm., pkgs.....	11	2,614
Hdw., pkgs.....	19	1,218
Cop. mate, hgs.....	10,000	
Sew. ma., cs.....	873	10,004

Bremen.

Ptl. gls.	1,545,504	12,751
Hdw., pkgs.....	27	720
Mach'y, pkgs.....	3	375
Ag. imp. pkgs.....	17	175
Saws, cs.....	9	107

Elisabeth.

Ptm., gals.	511,891 <th>49,287</th>	49,287
Amsterdam.....		

Clocks, case.

Hdw., pkgs.	14	447
Amsterdam.....		

Amsterdam.

Pumps, pkgs.	8	321
Ag. imp. pkgs.....	34	1,743
Ptm., gals.....	5,000	900
Plumb, mat'ls.....		
pkgs.....	3	130
Cutlery, case.....	1	50
Mf. steel, cs.....	1	421
Nails, kegs.....	50	171
Mach'y, pkgs.....	31	7,183
Sew. ma., cs.....	905	14,177
Cop. mate, hgs.....	34,600	39,125
Ag. imp. pkgs.....	11	1,390
Clocks, pkgs.....	591	12,800
Mf. iron, pkgs.....	9	505
Windmill.....	1	595
Nk. plates, cs.....	3	300
Mach'y, pkgs.....	75	5,119
Rifles, cs.....	51	10,550
Copper, cs.....	87	15,126

Bristol.

Ag. imp. pkgs.	8	75
Hdw., cs.....	3	260
Tacks, bxs.....	5	106

Hull.

Hdw., pkgs.	115	1,887
Pumps, pkgs.....	8	423
Ag. imp. pkgs.....	6	293
Sew. ma., cs.....	430	3,047
Clocks, pkgs.....	43	917
Mach'y, pkgs.....	12	912
Scales, cs.....	95	2,052

New Scotia.

Ptm., gals.	7112	681
Ag. imp. pkgs.....	31	118
Ptm., gals.....	225,050	23,668

London.

Hdw., pkgs.	200	5,50
-------------	-----	------

supply is fully equal to requirements, and, as a consequence, prices are barely steady. It is difficult to secure bids for large lots at present, buyers having no use of them as regards the future. There is a good deal of uncertainty in regard to what their own requirements are going to be, and until this is more clearly understood it is impossible to do more than a hand-to-mouth business. This, in the meantime, absorbs supplies to an extent which enables sellers to maintain prices as already quoted, anything above or below these figures being an exception to the general market.

Bessemer Pig.—Sales of 5000 tons for shipment to New York have been made at a fraction less than \$21, at which sellers are still offering moderate quantities. Buyers are very slow to respond to these figures, however, and the market may be called dull at \$21, asked.

Spiegel-isen.—There is still a fair inquiry for all the various grades, with \$26 asked for 10% to 12%; sales two lots of 1000 tons each at \$25.50 and \$25.75, respectively; 20% is offered at \$31, without attracting business.

Blooms.—Market quiet; sales in small lots at the following quotations, viz.: Charcoal Blooms, \$57 @ \$58; Run-out Anthracite, \$47.50 @ \$49; Scrap Blooms, \$42 @ \$44; Northern Ore Blooms, \$39.50 @ \$41.50.

Mica Bars.—There is an increasing number of inquiries, some for good-sized lots, but only a small business has been done at \$34 at mill, buyers of large lots expecting to place their orders at \$33 @ \$33.50.

Bar Iron.—The general position is unchanged; market quiet, with fairly steady prices. Quotations depend a good deal on the size of the order and time for delivery, but ordinarily 2.2¢ is named for the general run of business. Manufacturers appear to be very well employed, and prompt deliveries are somewhat difficult to obtain. There is a general complaint of the unprofitable character of business at present prices, but it is difficult to see how things can be improved. New orders are competed for with unusual keenness, so that prices are kept down to a point which leaves little more than first cost to the manufacturer, if that. Still, the trade are hopeful of improvement, and think that if a few good-sized orders are entered it will enable them to stiffen prices on the balance of their trade. There is some inquiry for Skelp Iron, for which 2.15¢ @ 2.2¢ is asked, with prospects of business at the lower figure. Bars have been sold at from 2.1¢ to 2.2¢, the latter being the usual quotation for the best refined iron. At the usual monthly meeting of manufacturers, held in this city yesterday, it was agreed to continue the card rate at 2.3¢ as a basis for labor.

Plate and Tank Iron.—The Plate mills continue fully occupied on orders entered previous to date, and there appears to be considerable difficulty in placing orders for very prompt deliveries. The amount of new business closed during the week cannot be called large, but with the work already booked the mills will probably have sufficient to keep them fully employed through the next 30 days or so. Prices rule steady and unchanged, but for deliveries beyond, say, September, it is not improbable that current quotations would be shaded somewhat if new business was likely to result therefrom. The demand for Tank Iron continues quiet. We repeat last week's quotations, viz.: Tank Iron, 2.5¢; Boat Plate, 2.35¢ @ 2.4¢; Shell, 3¢ @ 3.25¢; Flange, 4¢ @ 4.25¢; and Fire-Box, 5¢ @ 5.5¢.

Structural Iron.—The main features of this department have undergone no change, and nothing calling for special mention has been transacted since our last writing. Manufacturers appear to be satisfied with the general condition of the market and the amount of work on hand, which keeps them well employed. The outlook is considered encouraging, and indications point to a good, healthy fall trade. Prices rule about as follows:

Sheet Iron.—Thin Sheets continue as reported during the past two weeks, viz., very active. Other descriptions are not in more than moderate demand. Prospects, however, for the balance of the year are said to be very satisfactory, and the demand for all sizes is likely to absorb the output. For ordinary-sized lots the following figures may be quoted:

Common Sheets, No. 28 4 1/2¢
Common Sheets, No. 26 and 27 4 1/2¢
Common Sheets, No. 24 to 25 4 1/2¢
Common Sheets, No. 22 to 23 3 1/2¢
Best Refined, 1/4" advance on the above 6 1/2¢
Best Bloom Sheets, No. 26 to 28 6 1/2¢
Best Bloom Sheets, No. 24 to 25 6 1/2¢
Common Red Plates, 3-16 to 16 3 1/2¢
Best Bloom, Galvanized, discount 4 1/2¢
Second quality, discount 5 1/2¢

Wrought-Iron Pipe.—Business of an average amount has been transacted during the week, but, under strong competition, quotations have ruled irregular at about the following discounts: On Boiler Tubes 60% off list price and on Gas and Steam Pipe 70 and 5% off, with additional discounts, according to size and quantity required.

Steel Rails.—There are rumors afloat of large lots of Steel Rails having been sold; particulars, however, are not mentioned, but it is supposed the sales have been made at very low figures. With the exception of these rumors, the market presents much the same appearance as noted for several weeks previous. There appears to be little doing in a large way for winter deliveries, as manufacturers show an unwillingness to enter orders at figures named by large consumers, which are about \$2 less than current quotations. Low for prompt delivery, where this can be taken, are quoted firmly, from \$38 to \$38.50.

Old Rails.—The general features of the market remain unchanged, there still being an entire scarcity of spot lots, and the amount of business closed has been very trifling. Shipments are offered at \$23 @ \$23.50 for Tees, but buyers appear unwilling to pay these prices, unless for spot lots. A lot of about 500 tons Double Heads is offered for shipment at \$25.50, and a similar lot of Old Bridge Rails at \$25.

Scrap Iron.—There is little or no movement to note under this head. Sellers appear almost indifferent about doing business at

figures named by consumers, who still confine themselves to purchasing in very limited quantities. Prime No. 1 Wrought is quoted \$24 @ \$25, firm, and cargo lots at, say, \$22.50. Old Fish Plates are offered for shipment at \$27.25.

Nails.—Demand appears to be about equal to production, and there is no accumulation of stocks. Small sizes are reported very scarce. In ordinary transactions \$3 is the ruling price.

PITTSBURGH.

Office of The Iron Age, 77 Fourth Avenue, 1
PITTSBURGH, PA., AUG. 21, 1883.

The general situation remains unchanged. Business is fair and slowly, but steadily, improving, although, in view of the recent numerous failures in different parts of the country, the feeling is not as confident as it was a few weeks ago. The financial troubles of Graff, Bennett & Co. and the Grafton Iron Co. have been cleared up, and some of the mills of Graff, Bennett & Co. are already in operation, and the others will follow as soon as repairs are completed and business justifies it. The many friends of this firm throughout the country will be glad to learn that they are once more on their feet and with a good prospect ahead. The Manchester Iron Co., it is understood, will continue to keep their furnaces in blast until they use up what Ore they have on hand, which, it is said, will last until December. General Cass was here last week from New York, making an effort to get the affairs of the company into better shape.

The great event of the week is the commencement of business by the Pittsburgh, McKeesport and Youghiogheny Railroad Co. This new road gives the Connellsville Coke region another outlet, and large shipments both east and west will be made by it. The new road and the Pittsburgh and Lake Erie are one and the same, being under the same management, and will be of great advantage to the Coke region and to Pittsburgh.

Ores.—There is nothing important to note, excepting a report that Bessemer Ores have been reduced 50¢ per ton, which would make the price \$7 @ \$7.50 per ton on the dock at Cleveland. This has been an exceedingly hard year thus far on the Ore companies, and while it is hoped that there will be an improvement before the year runs out, the prospect is not very encouraging, in view of the large number of idle Pig-Iron furnaces.

Manufactured Iron.—Some of our manufacturers report an improved demand, while others can see little or no improvement; all agree, however, that prices are unsatisfactory—that is, for ordinary Merchant Iron. For specialties, the demand for which is steadily increasing every year, there is not so much competition, and makers are able to obtain more remunerative rates. It is claimed that there is no money in Bars at present prices, and some of the mills are paying more attention to specialties and less to Merchant Iron, for the reason noted. Prices are still quoted upon a basis of 1.9¢ @ 2¢ for Bars, 60 days, 2¢ off for cash—that is, for assorted orders. Those mills making a specialty of Bridge and Structural Iron are pretty well supplied with orders, and there is a fairly active business in Sheet and Plate Iron; one mill here is reported as having secured an order for 750 tons of Plate Iron within the past few days.

Pig Iron.—There has been no material change during the past week, with the exception of a slight falling off in demand, though possibly the tone of the market is scarcely as confident as it was two or three weeks ago. However, business keeps up pretty well, and, as the mills are nearly all in operation again, the consumption is large and increasing, and the general impression is that there will be a steady consumptive demand from now on until the close of the year. We repeat last week's quotations as follows:

No. 1 Foundry \$21.00 @ \$22.00, 4 mos.
No. 2 19.00 @ 20.00, 4 "
Neutral Gray Forge 17.50 @ 18.50, 4 "
All-Ore Gray Forge 19.00 @ 20.00, 4 "
Warm-Blast Charcoal 25.00 @ 27.00, 4 "
Cold-Blast 20.00 @ 21.00, 4 "
Bessemer Iron 21.00 @ 21.50, 4 "

Included in the sales were 200 tons All-Ore Forge at \$19, cash; 100 tons do. at \$19, 4 mos.; some 2500 tons Neutral Forge at \$18, 4 mos.; 200 do. at \$18.50, 4 mos.; 200 tons (native ore) Forge at \$17.50, cash; 100 tons do. at \$17.50, 4 mos.; 100 tons Silvery at \$18.50, cash. Small sales of Bessemer, for foundry use, at \$21.50, 4 mos.; the last large blocks were sold at \$20.50, cash, and \$21, 4 mos., which may be regarded as the ruling rate for large lots.

Nails.—The demand is only fair; some of the large jobbers West and South appear to be impressed with the belief that present prices cannot be much longer maintained, and they order only as their immediate wants necessitate. Manufacturers, however, in view of the very limited supply, both in first and second hands, are pretty confident of being able to hold prices where they are, and if it should appear at the next monthly meeting of the association that the supply in first hands has commenced to accumulate, another shut-down will no doubt be ordered. We repeat former quotations—\$3 per keg, 60 days, 2¢ off for cash, with usual abatement of 10¢ per keg on carload lots and upward.

Wrought-Iron Pipe.—There is a fair business, but no improvement in prices, which to makers are unsatisfactory. Discounts in Gas and Steam Pipe are still quoted at 70 and 10% on small, and 75% on large sizes. Oil-Well Casing, 43¢ @ 45¢ per foot, net; do. Tubing, 14 @ 15¢.

Old Rails.—Prices are still quotable at \$23 @ \$23.50 for American Tees. There are buyers here at former quotations, and, from all that your correspondent can learn, but few offering at any price. The feeling prevails, however, that the stock in the country is considerably larger than the railroads—the chief sellers—are willing to admit, and that the market may break later on in the season. There have been more buyers here of late than for some time past, and to this may be attributed, in part, the stiffness that has characterized the market for some time past.

Steel Rails.—The market is reported steady at \$33 @ \$34, cash, at mill, for near-by delivery; late fall and winter delivery, for

which the inquiry is rather light, might be bought far below our inside quotations.

Railway Track Supplies.—There is a fair demand, but no change in prices. Railway Spikes, 2.6¢, 30 days; Splice Bars, 1.9¢ @ 2¢; Track Bolts, 3¢ with square and 3.2¢ @ 3.25¢ with hexagon nuts.

Crop Ends.—There have been no sales reported here for several months, and consumers appear to have all they want. A good many consumers, owing to the increased duty that went into effect July 1, anticipated future wants during May and June, in expectation that the increased duty would put up prices, but thus far these expectations have not been realized, and some of those who anticipated future wants have begun to think that they made a mistake. The indications now are that the effect of the increased duty here will be to put prices down on the other side of the water.

Bessemer Billets.—Are quoted at from \$38 to \$42, according to carbon, with a very fair demand.

Scrap.—The demand for all kinds of Scrap continues light, and dealers report that there is scarcely enough doing to establish prices. No. 1 Wrought is nominal at \$21 @ \$22, net ton, for Ordinary, and \$23 @ \$24 for Selected Railway; Old Car Axles, \$32 @ \$33; Old Car Wheels, nominal at \$20 @ \$21, gross. Cast Boilers, \$13 @ \$14, gross.

Coke.—There has been a considerably increased business within the past few weeks; the shipments out of the Connellsville region are increasing steadily, and, though prices remain unchanged, the tone of the market is firmer. As stated elsewhere, the opening of the Pittsburgh, McKeesport and Youghiogheny Railroad will be of vast importance to the Coke trade. We repeat former quotations, 90¢ per ton, free on cars at ovens.

Window Glass.—Discounts are still quoted at 70% on single and 70 and 10% on double strength, in carload lots.

CHICAGO.

EVERETT & POST, 156 Lake street, Chicago, report to us as follows, under date of August 18, 1883: **Pig Lead.**—The past week has developed nothing of interest in Pig Lead. There is a feeling that the bottom has been reached, although the trade still continues to be for immediate consumption only. Prices nominally \$1.03 @ \$1.04 for Common and Refined. Connellsville Foundry Coke remains about the same as last week. The demand is good. Prime Foundry Coke is selling at \$5.15 per ton, f.o.b. Chicago. Crushed Coke, all sizes, is also in good demand; price nominally \$6, f.o.b. Chicago.

CHATTANOOGA.

Office of The Iron Age, Market and 8th sts., CHATTANOOGA, AUG. 20, 1883.

There are no special changes to note in the business of this section. Rains have continued since the last report, and fall crops and late summer crops are doing very well. Preparations go forward for enlarging old and opening new manufactories—with less vigor, perhaps, than a year ago, but on generally more solid bases. Two new furnaces have been blown in during the summer, and two more will be blown in within two months. Several stacks that blew out in the spring are about ready to go in. These and other building and new manufacturing enterprises have served to absorb labor thrown out by closings, &c., and their business has run, upon the whole, quite smoothly during the warm season. The weather has been cool for the season during the past week.

Pig Iron.—Sales are rather better than they have been in past weeks. Rate is the same, with a stiffening tendency. Holders decline to accept orders for full delivery at present quotations. Transactions are generally at quoted rates, except for the lowest grades. We quote No. 1 Foundry, \$19 @ \$20; No. 2 Foundry, \$18 @ \$19; Gray Forge, \$16 @ \$19; White and Mottled, \$14 @ \$15; Car-wheel Metal, \$24 @ \$26.

Ores.—We quote 50% Brown Hematite, 1¢ ton. \$2 @ \$2.75; Red Fossil, \$2 @ \$2.25, delivered at furnace.

Miscellaneous Articles.—Old Rails are fairly steady at \$22. We quote Wrought Scrap, \$18 @ \$22; Cast Scrap, \$11 @ \$14; Old Wheels, nominal, \$22.

Nails.—Prices are fairly steady at \$3. Stocks are in better shape than they were two weeks ago. There is no pressure to sell, and prospects are prices will hold up during the autumn; \$3, 60 days, 2¢ off for cash—job lots about 15¢ higher—is a fair quotation.

Manufactured Iron.—The Bar Iron market continues in fair shape at \$2 @ \$2.10; Railroad Spikes, \$2.60; Track Bolts, \$3.20; Fish Plate, \$2. Track Supplies are in good demand and strong at quotations.

Coal.—We quote Fancy Lump, \$3; Common, \$2.50; run of mine to manufacturers, \$1.75 at mills.

Coke.—We quote Furnace Coke, \$3 at point of consumption; Foundry, 10¢ @ 12¢ per bushel.

LOUISVILLE.

GEO. H. HULL & Co., Commission Merchants, report as follows, under date of Aug. 18, 1883: The market is quiet, but the volume of sales of Hot-blast Iron continues satisfactory, though prices are low. We quote, for cash, in round lots, as below:

FOUNDRY IRONS.
No. 1 Hanging Rock Charcoal \$25.00 @ 25.50
No. 1 Southern Charcoal 23.50 @ 24.00
No. 1 Hanging Rock Stonecoal and Coke 20.50 @ 21.50
No. 1 Southern Stonecoal and Coke 20.00 @ 20.50
No. 2 18.50 @ 19.50
"American Gray" 19.00 @ 19.50
Open River-Scrap 18.00 @ 19.00
Close 17.00 @ 18.00

MILL IRONS.
No. 1 Charcoal 19.00 @ 20.50
No. 1 Stonecoal and Coke, Neutral 18.00 @ 18.50
No. 2 17.00 @ 17.50
No. 1 " " Cold-short 17.00 @ 17.50
No. 2 " " " 16.50 @ 17.00
White and Mottled, Cold-short and Neutral 15.00 @ 16.00

CAR WHEEL IRONS.

Hanging Rock, Cold-blast 23.00 @ 24.00
Warm-blast 23.00 @ 24.00
Alabama and Georgia, Warm and Cold-blast 27.00 @ 28.00
Central Kentucky, Cold-blast 27.00 @ 28.00

W. B. BELKNAP & Co., Iron and Steel Merchants, Nos. 115 to 121 West Main street, report to us as follows, under date of August 18: Bar Iron has been much more active during the past fortnight. Inquiries for large lots are afloat, and there is no talk of further decline. Mills are well filled up with orders for immediate delivery, and are not anxious to contract for future at the present inside figures. Demand from the South and Southwest is particularly good. Hoop Iron is dull, but such bad sizes as are called for by the wagon-makers are in good request. Sheet Iron.—The heavy gauges are firm. It is impossible to obtain concessions from good mills on the ruling rates. Light gauges are still in rather excessive supply, and the price has not risen above its lowest ebb. Steel.—The best grades of Cast Steel are moving fairly, denoting more or less work at the mines and on the railroads. Plow Steel is being taken under contract for the coming season by our large factories here. Prices are a little lower than last year, but there is no demoralization apparent in the article. The outlook for its generous consumption is good. Wire.—Plain Wire has touched bottom, if we may judge from the reports that are current. Galvanized bears somewhat better profit yet. The season for Barb Wire is opening up with free demand, though prices are so badly cut it is hard to say just where bottom is. General Hardware is on the improve. Advances on Files, Cart-ridges, Hoes, Steel and wood goods generally have a solidity to them not often witnessed in the efforts of combinations. It seems to be a movement begotten of determination to prevent, if possible, recurrence of last season's ruinous cutting. Wagon material is in heavy demand. Crops in this part of the country are good. The business, both freight and passenger, of the railroads centering here—viz., Louisville and Nashville; Chesapeake and Ohio; Louisville, New Albany and Chicago—is most satisfactory in its volume, being far in excess of previous years. However Wall street may gauge the situation, it seems sound enough here. The elements of prosperity are everywhere apparent, and the future is full of encouragement. The exposition, now in full operation, has developed into a magnificent display, and is doing much to render the city attractive to fall visitors.

CINCINNATI.

AUGUST 20, 1883.—**Pig Iron.**—Transactions in the past week have been characterized by increased volume of trade and firm prices in all the better grades. The middle and lower kinds are in excess of wants and are pressing the market. The Silver-gray Softeners are sought for and the demand is in excess of immediate supply of best grades, but contracts will be made for future delivery at present quotations. Forge Irons are in excess of wants, and holders prefer to wait rather than accept speculative offers. Best No. 1 Hanging Rock Charcoal Foundry, \$24.50 @ \$25; Good, \$24 @ \$24.50; Southern Charcoal Foundry, \$20 @ \$22; Best Hanging Rock Coke, \$22; Good, \$21.50; Southern Coke, \$19 @ \$20 for No. 1; No. 2, \$18.50; American Scotch, Best, \$21.50 @ \$22; Good, No. 1, \$21; No. 2, \$20. Silver-gray Softeners, Best, No. 1, \$20 @ \$20.50; Good, No. 1, \$20; No. 2, \$19.50; No. 3, \$18.50; Forge, \$17 @ \$22.50, including all grades from Stonecoal, Coke and Charcoal. Car-wheel—Hanging Rock Cold Blast Charcoal, \$30; Georgia, \$28; Alabama Warm Blast Charcoal, \$26 @ \$27; Hanging Rock, \$25 @ \$26. Scrap—Rails, 1¢; Car-wheels, \$20.50 per ton; Wrought, 70¢ @ \$1 per 100 lb.; Cast, 50¢ @ 70¢.

BALTIMORE.

W. N. WYETH, Iron and Steel Merchant, 46 and 48 South Charles street, reports to us the following, under date of Aug. 20, 1883: We have to report a fair average trade doing for the past week, with very close margins, as per annexed figures:

Ref. Bar Iron, 1 to 6 x 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 1/2 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢
" 1 to 4 x 1 1/4 to 1 1/2 x 3/4 2 1/2¢ @ 2 3/4¢

And Square 2 1/2¢ @ 2 3/4¢
Hoop Iron, 1 1/2 wide and upward 3 1/2¢ @ 3 3/4¢
Band Iron, from 1 1/2 to 5 in. wide 2 7/8¢ @ 2 9/8¢
Norway Nail Rods 3 1/2¢ @ 3 3/4¢
Black Diamond Cast Steel 5 1/2¢ @ 5 3/4¢
Machinery Steel 4 1/2¢ @ 4 3/4¢
Spring Steel 4 @ 4 1/2¢
Common Horse Nails 10 @ 11¢
Railroad Spikes, 3 1/2 x 6 1/2 2 1/2¢ @ 2 3/4¢
Perkins' Horse Shoes, 3/4 keg of 100 \$4 3/4¢
Mule Shoes 3 3/4¢

R. C. HOFFMAN & Co., Pig and Railroad Iron Merchants, No. 21 South Frederick street, writes as follows, under date of Aug. 20, 1883: There is but little doing in the iron market. Sales light, and prices without material change. We quote as follows:

Baltimore Charcoal Wheel Iron (all)
Baltimore Ore 20.00 @ 21.00
Virginia C. B. Wheel Iron 20.00 @ 21.00
Anthracite, No. 1 20.00 @ 21.00
" No. 2 19.00 @ 20.00
" No. 3 18.00 @ 19.00
" Mottled and White 15.00 @ 16.00
Charcoal C. B. Blooms 50.00 @ 52.00
Refined Blooms 4.00 @ 4.50

ST. LOUIS.

HOFFER & Co., Pig Iron and Iron Ore Merchants, 214 Pine street, report to us as follows, under date of August 18, 1883: The condition of this market remains dull and without interest. We continue quotations:

HOT-BLAST CHARCOAL IRONS.
Missouri 20.00 @ 21.00
Southern 18.50 @ 19.50
Ohio 20.00 @ 21.00

COAL AND COKE IRONS.
Missouri 20.00 @ 21.00
Southern 18.50 @ 19.50
Ohio 20.00 @ 21.00

MILL IRONS.
Red Short 18.50 @ 19.50
Neutral 17.00 @ 18.00

CAR WHEEL AND MALLEABLE IRONS.
Missouri 21.00 @ 22.00
Southern 20.00 @ 21.00
Ohio 20.00 @ 21.00

RICHMOND.

ASA SNYDER, Iron Merchant and Furnace Agent, writes as follows, under date of August 20, 1883: The business of the past week

has shown a marked improvement, due chiefly to the exhaustion of stock in the yards of consumers. Orders are generally for small lots. Prices are as follows, and may be shaded a little on large orders:

No. 1 Scotch Pig Iron \$21.00 @ 22.50
No. 1 Anthracite Pig Iron 21.00 @ 22.50
No. 2 20.00 @ 22.50
No. 1 Virginia Coke Pig Iron 19.00 @ 21.00
No. 2 18.00 @ 19.00
White and Mottled 16.00 @ 17.00
Virginia C. B. Charcoal 26.00 @ 28.00
Old Dom. Nails (Carlo d. lot) 3.00 @ 3.50
Refined Bar Iron (base) 2 1/2¢ @ 2 3/4¢
Old Iron Rails 21.00 @ 22.00
Wrought Scrap, No. 1 20.00 @ 21.00
Cast Scrap, No. 1 15.00 @ 16.00
Horse Shoes (Tredgair) 4.75 @ 5.00
Mule 5.25 @ 5.50

Our English Letter.

Review of the British Iron, Steel, Metal and Hardware Trades.

(From Our Regular Correspondent.)

LONDON, August 6, 1883.

THE WEEK.

has again been uneventful in a business sense. We are supposed to feel relieved by the rejection of the Channel Tunnel and Suez Canal schemes, but, speaking soberly, I do not think the extinction of those ambitious projects has either added to or deducted from the sum total of our current commercial transactions. Stock Exchange authorities would, in a similar sense, have us believe that the earthquake in Italy and the cholera in Egypt have affected our fortunes. We know that the latter is minimizing our business with the Khedive's dominions, but we have no evidence that the convulsion at Ischia is of commercial importance, albeit we are well aware that the sulphur mines of Sicily are owned by Englishmen. Briefly, we are very much as we were when I last wrote, and as we seem likely to remain for some little time to come. We are doing a good deal of business in iron and steel, as in other commodities, but we are securing low prices, and only at those values can we continue to be well occupied. There is no probability of higher rates; hence all our calculations must be based upon existing conditions and values being maintained. The weather is really of more importance to us than anything else, and that is not of the best. Showers come along every day, and are doing harm where they fall heavily, but the southern counties are harvesting, and the reports speak of excellent crops of barley and oats. The northern counties will be much later, and may fare worse with those cereals, while the cutting of wheat will not be general for several weeks to come. The temperature has been up to an ordinary level since my last, so that ripening is going on, while the heat is not too great for the potatoes or for the other root crops, of which we have promise of an unusual abundance. On the whole, therefore, in this respect we are hopeful, and venture to anticipate a moderately good, even if not an exuberant, harvest. With fine weather we shall certainly do well, and all our trades would promptly benefit, as the country shopkeepers are known to carry very low stocks, which they will replenish directly they get in their outstanding accounts from the farmers. In London all reports are united in describing business as being very dull, which is also the case in the provinces, as a whole. The adjective will in all probability be applicable throughout this month, which is *per excellence* the English holiday period. To-day is one of our legal bank holidays, and is universally observed from one end of the country to the other. It signifies the beginning of the tourist season proper, especially the migration of families, as all the schools end their "terms" within a few days of each other at the end of July, and the children of the metropolis and large towns are literally conveyed *en bloc* to the seaside resorts within the next few days. By general consent, August is regarded as being the worst month of the year for business in England.

THE IRON MARKET.

may be termed quiet, but steady. The unsettled weather of the past two or three weeks has tended to repress the more sanguine operators, while the excellent shipments and the lessened political tension has naturally had due weight in an opposite direction. Other causes have been at work also, among them being the Staffordshire strike, and the broad result seems to be that matters are scarcely anything better than they were a month or so back. From the United States we have improved advices, but there is nothing bearing the most remote resemblance to a boom in that country, nor do present indications afford room for the supposition that we are likely to have any considerable demand thence during the present year. Continental reports speak of about an average state of trade, but there is no activity anywhere, nor is it deemed likely that the demand from our chief customers will expand beyond normal limits. Many of the Colonial markets are evidently overstocked with several kinds of iron, but the outlook in the Australian Colonies is fairly bright, and the same may be said of New Zealand. South Africa remains in an unsettled condition for various reasons, and failures continue to occur at Cape Town. From the East Indies a moderate call is experienced for English and Swedish iron, while the South American countries, as well as the West Indies, are fairly good buyers of foundry work and some kinds of merchant iron. From British North America the demand is about, but not above, the average of the season. On the whole, therefore, it would appear that we may expect a continuance of steady quietude, with little or no probability of any great change for the better, unless in the event of an unusually good harvest at home, or in the unlikely contingency of a sudden spurt in the United States. At Glasgow warrants have been a trifle better on the week, while makers' brands have been somewhat irregular. Some of the Scotch brands, indeed, have gained 6d. or 1 1/2¢ ton, while others have lost to about the same extent. Shipments of Scotch pig are slightly above those of the same period of last year, and the total to date is

nearly 2000 tons ahead, while Connal's stocks are 40,000 tons less; yet warrants are 3/4 t n lower than they were a year ago, and makers' brands are also cheaper. Stocks in makers' own yards are now unknown, whereas at midsummer, 1882, they were ascertained and published. The absence of a similar statement now no doubt has something to do with the lassitude of the market. Middlesboro' pigs are quiet and not strong in prices, No. 3 being offered by second holders at 39/ @ 39 3/4, although the ironmasters hold out for 39/6 @ 40/. The July shipments have been very large, especially to Scotland, which has taken 26,000 tons more this year than last. This increase seems to demonstrate that the creation of No. 4 brands of Scotch pig has done nothing in the way of checking the consumption of Cleveland pig in Scotland. The monthly returns of the Cleveland Ironmasters' Association may possibly strengthen values in the district, but there is no reason for assuming that the increase will be other than of very modest proportions. On the West Coast the previously-noted dullness of hematites has undergone no relief, both ores and pigs being quite stagnant. Ores are being stocked at the mines pending a revival, and pigs are being produced more freely than the consumptive demand requires. Mixed parcels of Nos. 1, 2 and 3 are called 49/ @ 49 1/2, at which low average they are slow of sale. In the Northern and Central Midlands crude irons are quiet and irregular, many arrangements having been upset by the strike. Deliveries are now being resumed, however, and the furnace banks relieved accordingly. Heavy manufactured iron is still in large output, especially armor, ship and boiler plates. The armor-plate concerns have work assured for two or three years to come, and the boiler-plate mills are well sold forward, but the future of ship plates is not so assured, and the manufacturers are rather anxious as to the final quarter of the year. At the same time, new orders of magnitude are in the market, and the mills are well engaged at the present time. Structural ironwork is in fair request, and there is plenty of work at the works devoted to dockyard requisites—chains, cables, anchors and the like. Fencing wire is not very lively, but the foreign competition is said to be less keen. The galvanizers are reported busy all round, but prices have not been stiffened, and there are no outward tokens of abnormal activity in the branch. Merchant irons are nominal on the basis of £7. 10/ for Staffordshire marked bars, and there is much uncertainty as to the near future, owing to the relations between the ironmasters and a section of the workmen. The ironmasters met at Birmingham on Tuesday, and decided to levy £1 per week for each puddling furnace in operation, the sum so raised to be distributed among those employers whose puddlers remain out. This course was adopted instead of a general lockout, which would undoubtedly have been a most inconvenient course of procedure. For sheets the demand is brisk, and there is a good call for hoops and strips. Iron rails are only asked for in specially light sections, at £6 and upward. Old rails are nominal, but in fair request for home use by the rolling mills, with a few sales on export account. Heavy wrought scrap is neglected, except some first-class assortments for the United States. Cast scrap is dull and unchanged. Freight rates are without particular changes, and, as a rule, are easy and nominal. Pig iron by ordinary steamers, Glasgow to New York, is still called 7 1/2 p n, at which engagements are now being entered into. Eastern rails are as last quoted. Steel is in tolerably good request, but there does not appear to be any pressure of orders, except at certain establishments where castings and special qualities of forgings, &c., are made. A few of the older Sheffield firms are steadily engaged on American account. The crucible-steel houses generally, however, find their best customers among the tool, cutlery and engineering concerns at home. For rolled Bessemer material there is a medium inquiry, but some of the producers are not so busy as they were before midsummer. There is no call for blooms, but crop ends meet with a ready sale, although some of the users are overstocked. All the Siemens-steel manufacturers are busy on special work or mild sheets, plates, &c. Old leaf-spring steel is in slow request for the States. Steel rails remain very dull, and there are few new commissions of moment in the market. Prices must be deemed open and quite nominal at £4. 15/ @ £5, the Welsh mills being firmest in their views. At present there is a sufficient amount of work in hand, and some of the concerns can see their way through the whole of the year, but the industry cannot be said to have a brilliant outlook.

SCOTCH PIG IRON

has been tolerably steady during the week, and warrants have gained a few pence p n ton upon the price named in my last. They are yet below the level of last year, however, being now 47 1/2 @ against 50/10 @ 51/ a year ago. The shipments are good and stocks in the public stores are still decreasing, yet the market gains very little strength. There are now 125 furnaces (including 7 on hematites) in blast in Scotland, against 110 this date, 1882, while Connal's stores contain 524,043 tons, as compared with 632,635 tons same date last year. The total shipments reach 367,481 tons, or an increase of 1060 tons, of which 942 tons were contributed last week. Middlesboro' pig-iron imports into Scotland this year have been 154,594 tons, or 26,454 tons above those of 1882 the same date. Writing from Glasgow on Aug. 3d, James Watson & Co. said: "The Scotch iron market has been somewhat firmer this week, due, in a great measure, to speculative buying by those connected with the trade. There is a fair demand for shipping iron, prices of which continue steady. The Middlesboro' market is dull and quotations are unchanged. The warrant market on Monday last was firm, the price advancing from 47 1/2 to 47 3/4, closing, however, at the former figure. On Tuesday a limited business was done between 47 1/2 and 47 3/4, cash, while on Wednesday the price receded to 47 1/4, closing at 47 1/2 p n. Yesterday the market advanced to 47 3/4, closing sellers thereat. To-day the price further improved to 47 1/2, closing weaker at 47 1/4, buyers over, sellers 47 1/2 p n. The shipments last week were 14,058 tons, as compared

with 13,116 tons, for the corresponding week of last year." We quote:

	No. 1.	No. 2.	No. 3.
G. M. B., at Glasgow.....	48/6	47/6	46/6
Clyde.....	50/6	49/6	48/6
Coltness.....	50/6	49/6	48/6
Langloan.....	50/6	49/6	48/6
Gairloch.....	50/6	49/6	48/6
Summerlee.....	50/6	49/6	48/6
Cabrier.....	50/6	49/6	48/6
Canabrook.....	50/6	49/6	48/6
Glenarnock, at Ardrossan.....	50/6	49/6	48/6
Edlington.....	50/6	49/6	48/6
Shotts, at Leith.....	50/6	49/6	48/6
Kinnell, at Leith.....	50/6	49/6	48/6
Carron, at Grangemouth.....	50/6	49/6	48/6

MIDDLESBORO' PIG IRON

enjoys a very satisfactory demand for local consumption and the shipments are extremely large, but values remain very quiet, and there is no indication of any enhancement. No. 3 is held by makers at 39/6 @ 40/, but merchants are selling at 39/3, or, in some instances, at 39/. For G.M.B., f.o.b. at makers' wharves in the Tees, net cash, less 2 1/2 % quotations are:

No. 1.	Foundry.....	Mottled.....	37/9
No. 2.	White.....	37/3	
No. 3.	Refined Metal.....	35/5	
No. 4.	Kentledge.....	35/5	
No. 5.	Chinder.....	35/5	

As I write I have a brief telegram informing me that stocks decreased by 4000 tons only during July—a much smaller decrease than had been anticipated.

WEST COAST HEMATITES

are still quiet and dull, with a total production which is in excess of the consumptive wants of the market. Mixed numbers are nominal at 49/ @ 50/, and are in poor request, albeit good shipments are reported. Makers' brands are priced as below for ordinary lots, large parcels being obtainable at rather less money.

No. 1.	No. 2.	No. 3.
Cleator.....	51/	50/6
Lonsdale.....	51/	50/6
Workington.....	51/	50/6
Lowther.....	51/	50/6
Distington.....	51/	50/6
Harrington.....	51/	50/6
Solway.....	51/	50/6
Maryport.....	51/	50/6

There are 53 furnaces at work in the district, whence last week's shipments amounted to 14,600 tons pig iron and 4594 tons of steel rails. Ores are 9/ @ 11 1/2 p n at the mines, and are being freely stocked, while Spanish is 14/6 @ 15, ex ship.

COPPER REPORT.

The subjoined remarks are by Harrington, Horan & Co., Liverpool, under date July 31: Chili copper charters for first half of July were advised on 16th inst. as 1800 tons fine, all bars and ingots, of which 400 tons for England and 1400 tons for Continent. Price of bars was \$17.77 1/2, and exchange 35 1/4 d. To-day charters for second half of July are advised as 2000 tons fine. Since our last report a moderate business has been done in Chili bars at £63. 12/6 @ £64. 2/6 p n for cash parcels, and at £64. 5/ @ £64. 10/ for good ordinary brands, three months, prompt. There is a slightly improved demand for yellow metal and for some descriptions of English manufactured copper, but the market for Chili kinds is dull to-day at our quotations. The sales of furnace material comprise: At Liverpool, 60 tons Canadian regulus, to arrive, at 12 1/2 %; 40 tons Lishore ore at 12 1/2 %; 80 tons Italian ore, to arrive, at 12 1/2 % p n unit. At Swansea, 370 tons Norwegian ore, to arrive, at 12 1/2 %, and 1000 tons Cape ore at 12 1/2 % p n unit. Precipitate, 175 tons English at 13 1/2 %; 225 tons Rio Tinto at 13 1/2 %, and 71 tons Mason's Spanish (high produce) at 12 10 1/2 % p n unit. Import of Chili copper during the past fortnight, 830 tons fine, against 627 tons fine same time last year; delivery, 940 tons, against 1332; import of other copper during the past fortnight, 1249 tons fine, against 1345; delivery, 1150 tons, against 1086. Quotations are: Chili bars, to-day, £63. 12/6 @ £64. 5/; 31st July, 1882, £63. 7/6 @ £69. 5/; 29th July, 1881, £58. 15/ @ £59. 15/; 30th July, 1880, £61. 5/ @ £62. Chili ingots, to-day, £68; 31st July, 1882, £73; 29th July, 1881, £66; 30th July, 1880, £67. Chili ore and regulus, to-day, 12 1/2 % @ 12 9/; 31st July, 1882, 13 9/ @ 14 1/4 %; 29th July, 1881, 11 9/ @ 12 1/2 %; 30th July, 1880, 12 1/2 @ 12 6. Corocoro Barilla, to-day, 13/3; 31st July, 1882, 14/6; 29th July, 1881, 12/6. Arrivals here during the fortnight of West Coast South America produce:

	Bars.	Ingots.
Arequipa, from Valparaiso.....	84	...
Arctique, s., from Valparaiso.....	80	...
Norseman, from Valparaiso.....	21	...
Castlehead, from Valparaiso.....	21	...
Sabina, from Valparaiso.....	10	...
Patagonia, s., from Valparaiso, &c.....	250	...
At Swansea—Nil		

Stocks of copper (Chilian and Bolivian) in first and second hands, likely to be available, we estimate at:

	Regulus.	Pars.	Ingots.
Liverpool.....	455	17,007	430
Swansea.....	3,573	6,070	...
Total.....	4,028	23,077	430

representing about 26,245 tons fine copper, against 26,355 tons 14th inst.; 23,793 tons July 31, 1882; 31,672 tons July 29, 1881; 32,148 tons July 30, 1880. Stock of copper contained in other foreign ore and Spanish precipitate, 4014 tons fine, against 2375 tons July 31, 1882; stock of Chili bars and ingots in Havre, 2149 tons fine, against 3227 tons July 31, 1882; stock of Corocoro Barilla in Havre, 520 tons fine, against 23 tons July 31, 1882; stock of copper other than Chili in Havre, 520 tons fine, against 370 tons July 31, 1882; stock of Chili copper afloat and chartered for to date, 13,230 tons fine, against 10,859 tons July 31, 1882; stock of foreign copper in London, chiefly Australian, 4600 tons fine, against 7800 tons July 31, 1882.

SOME CURRENT PRICES

are:

Best Drawn Iron Wire.—Terms 2 1/2 % for cash.	
B.W.G., Nos.....	0-6 7 8 9 10 12
Bright or annealed, p n unit.....	10 11 12 13 14 15 16
Galvanized, p n unit.....	14 15 16 17 18 19 20
B.W.G., Nos.....	11 12 13 14 15 16 17
Bright or annealed, p n unit.....	10 11 12 13 14 15 16
Galvanized, p n unit.....	14 15 16 17 18 19 20
B.W.G., Nos.....	16 17 18 19 20 21 22
Bright or annealed, p n unit.....	10 11 12 13 14 15 16
Galvanized, p n unit.....	14 15 16 17 18 19 20
B.W.G., Nos.....	21 22 23 24 25 26 27
Bright or annealed, p n unit.....	10 11 12 13 14 15 16
Galvanized, p n unit.....	14 15 16 17 18 19 20
Charcoal, p n unit.....	8/0
Timber, p n unit.....	8/0
Charcoal, p n unit.....	8/0

Charcoal, half-round, p n unit.....	13/0
Coppered wire, p n unit.....	1/1
Spring wire charcoal, p n unit.....	6/3
Square wire, p n unit.....	1/9
Cut to lengths, p n unit.....	2/9
Wire in straight lengths, p n unit.....	3/6
Drawn to pattern, p n unit.....	0/5
Bessemer steel, p n unit.....	4/6
Hardening p n unit.....	0/5
Cotton, p n unit.....	0/3
Papering, p n unit.....	0/2
Dressing, p n unit.....	2/6

Wound in 10 and 12 lb banks, 2/9 p n unit. Wound in 1/2 lb banks, 7/6 p n unit. Wound in 1-oz. or 2-oz. banks, 1d p n unit.

Small Round and Square Bar Iron.

Inch.....	1/2-10, 3/4, 1 1/2, 2, 2 1/2, 3, 3 1/2, 4, 4 1/2, 5, 5 1/2, 6, 6 1/2, 7, 7 1/2, 8, 8 1/2, 9, 9 1/2, 10, 10 1/2, 11, 11 1/2, 12, 12 1/2, 13, 13 1/2, 14, 14 1/2, 15, 15 1/2, 16, 16 1/2, 17, 17 1/2, 18, 18 1/2, 19, 19 1/2, 20, 20 1/2, 21, 21 1/2, 22, 22 1/2, 23, 23 1/2, 24, 24 1/2, 25, 25 1/2, 26, 26 1/2, 27, 27 1/2, 28, 28 1/2, 29, 29 1/2, 30, 30 1/2, 31, 31 1/2, 32, 32 1/2, 33, 33 1/2, 34, 34 1/2, 35, 35 1/2, 36, 36 1/2, 37, 37 1/2, 38, 38 1/2, 39, 39 1/2, 40, 40 1/2, 41, 41 1/2, 42, 42 1/2, 43, 43 1/2, 44, 44 1/2, 45, 45 1/2, 46, 46 1/2, 47, 47 1/2, 48, 48 1/2, 49, 49 1/2, 50, 50 1/2, 51, 51 1/2, 52, 52 1/2, 53, 53 1/2, 54, 54 1/2, 55, 55 1/2, 56, 56 1/2, 57, 57 1/2, 58, 58 1/2, 59, 59 1/2, 60, 60 1/2, 61, 61 1/2, 62, 62 1/2, 63, 63 1/2, 64, 64 1/2, 65, 65 1/2, 66, 66 1/2, 67, 67 1/2, 68, 68 1/2, 69, 69 1/2, 70, 70 1/2, 71, 71 1/2, 72, 72 1/2, 73, 73 1/2, 74, 74 1/2, 75, 75 1/2, 76, 76 1/2, 77, 77 1/2, 78, 78 1/2, 79, 79 1/2, 80, 80 1/2, 81, 81 1/2, 82, 82 1/2, 83, 83 1/2, 84, 84 1/2, 85, 85 1/2, 86, 86 1/2, 87, 87 1/2, 88, 88 1/2, 89, 89 1/2, 90, 90 1/2, 91, 91 1/2, 92, 92 1/2, 93, 93 1/2, 94, 94 1/2, 95, 95 1/2, 96, 96 1/2, 97, 97 1/2, 98, 98 1/2, 99, 99 1/2, 100, 100 1/2, 101, 101 1/2, 102, 102 1/2, 103, 103 1/2, 104, 104 1/2, 105, 105 1/2, 106, 106 1/2, 107, 107 1/2, 108, 108 1/2, 109, 109 1/2, 110, 110 1/2, 111, 111 1/2, 112, 112 1/2, 113, 113 1/2, 114, 114 1/2, 115, 115 1/2, 116, 116 1/2, 117, 117 1/2, 118, 118 1/2, 119, 119 1/2, 120, 120 1/2, 121, 121 1/2, 122, 122 1/2, 123, 123 1/2, 124, 124 1/2, 125, 125 1/2, 126, 126 1/2, 127, 127 1/2, 128, 128 1/2, 129, 129 1/2, 130, 130 1/2, 131, 131 1/2, 132, 132 1/2, 133, 133 1/2, 134, 134 1/2, 135, 135 1/2, 136, 136 1/2, 137, 137 1/2, 138, 138 1/2, 139, 139 1/2, 140, 140 1/2, 141, 141 1/2, 142, 142 1/2, 143, 143 1/2, 144, 144 1/2, 145, 145 1/2, 146, 146 1/2, 147, 147 1/2, 148, 148 1/2, 149, 149 1/2, 150, 150 1/2, 151, 151 1/2, 152, 152 1/2, 153, 153 1/2, 154, 154 1/2, 155, 155 1/2, 156, 156 1/2, 157, 157 1/2, 158, 158 1/2, 159, 159 1/2, 160, 160 1/2, 161, 161 1/2, 162, 162 1/2, 163, 163 1/2, 164, 164 1/2, 165, 165 1/2, 166, 166 1/2, 167, 167 1/2, 168, 168 1/2, 169, 169 1/2, 170, 170 1/2, 171, 171 1/2, 172, 172 1/2, 173, 173 1/2, 174, 174 1/2, 175, 175 1/2, 176, 176 1/2, 177, 177 1/2, 178, 178 1/2, 179, 179 1/2, 180, 180 1/2, 181, 181 1/2, 182, 182 1/2, 183, 183 1/2, 184, 184 1/2, 185, 185 1/2, 186, 186 1/2, 187, 187 1/2, 188, 188 1/2, 189, 189 1/2, 190, 190 1/2, 191, 191 1/2, 192, 192 1/2, 193, 193 1/2, 194, 194 1/2, 195, 195 1/2, 196, 196 1/2, 197, 197 1/2, 198, 198 1/2, 199, 199 1/2, 200, 200 1/2, 201, 201 1/2, 202, 202 1/2, 203, 203 1/2, 204, 204 1/2, 205, 205 1/2, 206, 206 1/2, 207, 207 1/2, 208, 208 1/2, 209, 209 1/2, 210, 210 1/2, 211, 211 1/2, 212, 212 1/2, 213, 213 1/2, 214, 214 1/2, 215, 215 1/2, 216, 216 1/2, 217, 217 1/2, 218, 218 1/2, 219, 219 1/2, 220, 220 1/2, 221, 221 1/2, 222, 222 1/2, 223, 223 1/2, 224, 224 1/2, 225, 225 1/2, 226, 226 1/2, 227, 227 1/2, 228, 228 1/2, 229, 229 1/2, 230, 230 1/2, 231, 231 1/2, 232, 232 1/2, 233, 233 1/2, 234, 234 1/2, 235, 235 1/2, 236, 236 1/2, 237, 237 1/2, 238, 238 1/2, 239, 239 1/2, 240, 240 1/2, 241, 241 1/2, 242, 242 1/2, 243, 243 1/2, 244, 244 1/2, 245, 245 1/2, 246, 246 1/2, 247, 247 1/2, 248, 248 1/2, 249, 249 1/2, 250, 250 1/2, 251, 251 1/2, 252, 252 1/2, 253, 253 1/2, 254, 254 1/2, 255, 255 1/2, 256, 256 1/2, 257, 257 1/2, 258, 258 1/2, 259, 259 1/2, 260, 260 1/2, 261, 261 1/2, 262, 262 1/2, 263, 263 1/2, 264, 264 1/2, 265, 265 1/2, 266, 266 1/2, 267, 267 1/2, 268, 268 1/2, 269, 269 1/2, 270, 270 1/2, 271, 271 1/2, 272, 272 1/2, 273, 273 1/2, 274, 274 1/2, 275, 275 1/2, 276, 276 1/2, 277, 277 1/2, 278, 278 1/2, 279, 279 1/2, 280, 280 1/2, 281, 281 1/2, 282, 282 1/2, 283, 283 1/2, 284, 284 1/2, 285, 285 1/2, 286, 286 1/2, 287, 287 1/2, 288, 288 1/2, 289, 289 1/2, 290, 290 1/2, 291, 291 1/2, 292, 292 1/2, 293, 293 1/2, 294, 294 1/2, 295, 295 1/2, 296, 296 1/2, 297, 297 1/2, 298, 298 1/2, 299, 299 1/2, 300, 300 1/2, 301, 301 1/2, 302, 302 1/2, 303, 303 1/2, 304, 304 1/2, 305, 305 1/2, 306, 306 1/2, 307, 307 1/2, 308, 308 1/2, 309, 309 1/2, 310, 310 1/2, 311, 311 1/2, 312, 312 1/2, 313, 313 1/2, 314, 314 1/2, 315, 315 1/2, 316, 316 1/2, 317, 317 1/2, 318, 318 1/2, 319, 319 1/2, 320, 320 1/2, 321, 321 1/2, 322, 322 1/2, 323, 323 1/2, 324, 324 1/2, 325, 325 1/2, 326, 326 1/2, 327, 327 1/2, 328, 328 1/2, 329, 329 1/2, 330, 330 1/2, 331, 331 1/2, 332, 332 1/2, 333, 333 1/2, 334, 334 1/2, 335, 335 1/2, 336, 336 1/2, 337, 337 1/2, 338, 338 1/2, 339, 339 1/2, 340, 340 1/2, 341, 341 1/2, 342, 342 1/2, 343, 343 1/2, 344, 344 1/2, 345, 345 1/2, 346, 346 1/2, 347, 347 1/2, 348, 348 1/2, 349, 349 1/2, 350, 350 1/2, 351, 351 1/2, 352, 352 1/2, 353, 353 1/2, 354, 354 1/2, 355, 355 1/2, 356, 356 1/2, 357, 357 1/2, 358, 358 1/2, 359, 359 1/2, 360, 360 1/2, 361, 361 1/2, 362, 362 1/2, 363, 363 1/2, 364, 364 1/2, 365, 365 1/2, 366, 366 1/2, 367, 367 1/2, 368, 368 1/2, 369, 369 1/2, 370, 370 1/2, 371, 371 1/2, 372, 372 1/2, 373, 373 1/2, 374, 374 1/2, 375, 375 1/2, 376, 376 1/2, 377, 377 1/2, 378, 378 1/2, 379, 379 1/2, 380, 380 1/2, 381, 381 1/2, 382, 382 1/2, 383, 383 1/2, 384, 384 1/2, 385, 385 1/2, 386, 386 1/2, 387, 387 1/2, 388, 388 1/2, 389, 389 1/2, 390, 390 1/2, 391, 391 1/2, 392, 392 1/2, 393, 393 1/2, 394, 394 1/2, 395, 395 1/2, 396, 396 1/2, 397, 397 1/2, 398, 398 1/2, 399, 399 1/2, 400, 400 1/2, 401, 401 1/2, 402, 402 1/2, 403, 403 1/2, 404, 404 1/2, 405, 405 1/2, 406, 406 1/2, 407, 407 1/2, 408, 408 1/2, 409, 409 1/2, 410, 410 1/2, 411, 411 1/2, 412, 412 1/2, 413, 413 1/2, 414, 414 1/2, 415, 415 1/2, 416, 416 1/2, 417, 417 1/2, 418, 418 1/2, 419, 419 1/2, 420, 420 1/2, 421, 421 1/2, 422, 422 1/2, 423, 423 1/2, 424, 424 1/2, 425, 425 1/2, 426, 426 1/2, 427, 427 1/2, 428, 428 1/2, 429, 429 1/2, 430, 430 1/2, 431, 431 1/2, 432, 432 1/2, 433, 433 1/2,
-----------	---

Krupp's Works at Essen.

Mr. Robert P. Porter, in his letter on "Industrial Germany," written for the New York Tribune, gives the following interesting account of Herr Krupp's extensive works at Essen, Germany:

Essen, for a manufacturing place, is clean and exceedingly well built. The road leading to Krupp's was shaded by trees on both sides. The area occupied by the works is much greater than that covered by the town of Essen itself, though the population, according to the census of 1880, was nearly 60,000. A road runs through the center of the works and leads to the colony, as it is called, where the operatives live. Passing along this road at about 9 o'clock in the morning one meets scores of women dressed in the gayest colors, some with large baskets of provisions, and others wheeling in front of them green and yellow barrows loaded with baskets of bread and vegetables. They are a contented, healthy-looking people, and their bright-colored dresses and the clean handkerchiefs tied over their heads are a great contrast to the gloomy attire and half-combed hair of the women I met in the iron districts in England and Wales. Many of the women wear wooden shoes, some of them good stout boots. All of them were neatly clad.

It is no easy matter to obtain admission to Krupp's, but permission for my visit had been secured some days before. At the outer office I stopped, and my card was sent up to the main office, and then a messenger was sent down to conduct me to the principal offices, where, after greeting some of the directors, I was introduced to a young gentleman who was to be my guide through the works. The extent of these works may be imagined from the fact that after nearly four hours' steady and rapid walking through myriad shops, some making crucible steel, some puddled steel, some Bessemer steel and some Martin steel; through mills making steel rails, steel tires, iron and steel plates; iron foundries for machine castings and for projectiles; locomotive and wagon-wheel works; boiler and girder shops, gun shops, mechanical shops, smith and a score of other kinds of shops, one is conscious only that he has had a bird's-eye view of Krupp's works. In these shops there are no less than 1600 furnaces of various construction, not far from 300 boilers, between 80 and 90 steam hammers from 100 to 50,000 kg. weight, 25 rolling trains, 320 steam engines of from 2 to 1000 horse-power, and about 1700 machine tools of various kinds. The machine shops reminded me of those in Elder's shipyards at Glasgow, while the works, as a whole, seemed like several large steel works combined into one. Nearly 3000 tons of coal and coke are consumed daily in the works, and the smoke escapes from innumerable tall chimneys and blast furnaces. The establishment has its own water and gas works, and, besides the electric lights, there are nearly 25,000 burners. The firm have their own chemical laboratory, photographic and lithographic establishment, printing shop and bindery. There are about 50 miles of telegraph and 35 telegraph stations belonging to the establishment.

After I had inspected the works and admired the gigantic guns and the shops in which they are made, my guide kindly offered to take me to the colony to see the homes of the workmen. These houses are not far from the works, but are comfortably located on high ground, and well shaded with avenues of trees. How they retain their verdure is puzzling amid so much smoke and heat. The firm of Fried. Krupp at present owns 3250 well-built, and to all appearances healthy, dwelling-houses, in which over 16,000 individuals are living. The buildings have two and three floors, and are constructed partly of stone and partly of framework, and are surrounded as much as possible with gardens. The single dwellings, which, besides cellars and garret, have from two to four rooms, are self-contained and separated from the other dwellings. The letting to lodgers is permitted only in dwellings of three to four rooms, and must receive the special permission of the Central Committee appointed for maintaining cleanliness and order. The annual rent for the family dwellings varies as follows:

	Per year.
For two rooms in lodging-house or barracks-house.....	\$15 to \$22
For three-room house with cellar.....	22 to 27
For four-room house with cellar.....	30 to 40
For five-room house with cellar.....	45 to 55

Thus, for \$1, or about 4s., a week, the usual price for small cottages in the industrial districts of England, the German artisan at Essen can rent a large house and garden; while for 1s. 2½d. a week the British workman could not get a room. The Dundee pigsties and the hovels of South Wales rented for 2s. 6d. to 3s. a week.

I visited a sample of each of the houses at Essen and conversed with some of the inmates. Upon the whole, they are better off than the industrial classes in many of the English districts. At the same time, they did not strike me as more comfortably situated than the working people of a place like Middlesbrough, where the houses are new and the operatives fairly well paid. The interiors of some of the Essen houses were anything but clean, and the atmosphere was fetid. There is certainly no squalid misery, and the average workman and his family have plenty to eat and are comfortably lodged. The German drinks beer, and in the summer spends the evening often with his family in the beer gardens, of which there are seven belonging to Krupp. The German workman is more moderate, more economical and drinks less gin than the ironworkers of Scotland and England, and rarely beats his wife. But even in a place like Essen, which is above the average, there is a marked difference between the Continental and American workman, and the condition of workers here will not compare with the advanced condition of the artisan in such places as Johnstown and Pullman in our own country.

The single men at Krupp's are provided for in a large boarding-house capable of keeping 1800 boarders, at a cost of about 80 pfennigs (20 cents) a day, bread not included, making the probable cost about 1 mark, or about 25 cents per day. Herr Klüpfel, the director, who has charge of the labor department at Krupp's, told me that no men were now being paid less than 3 marks a

day (about 75 cents). This is, of course, to the unskilled laborer. Skilled labor is paid from 3½ marks to as high as 7 and even 9 marks a day for skilled mechanics in the machine shops, but this was, of course, exceptional, the wages not often exceeding 5 marks, or a little over \$1 American money. For these same classes of labor the American manufacturer probably pays \$2.50 or \$3, and even \$5 a day. Connected with Krupp's are sick and pension institutions, out of the funds of which temporary support and pensions are paid to members who have been disabled in the service of the firm, or to their widows. Also to those who have worked for many years and are too old for further service. There are also a hospital, bathing establishment, life-insurance union, and primary and industrial schools, all connected with the firm. The labor of women and children is excluded from the works.

In the afternoon Herr Osann, and myself were invited to dine with some of the directors of the works, and to these gentlemen, especially to Herr Jencke and Herr Klüpfel, I am indebted for many interesting facts concerning Krupp's. Both of these gentlemen expressed surprise when I informed them of the lowness of wages in England. They had hardly realized how rapidly the industrial centers of Germany had in the last few years been improving the condition of the workman by paying him higher wages and enlarging his opportunities. But with all that has been done by such men as Herr Krupp and the able men he has drawn around him, much yet remains, and the task to elevate labor in Germany is no easy one.

English Manufactures and Our New Tariff

A recent issue of the Manchester (England) Guardian contains an article of no little interest to our readers, bearing, as it does, upon the probable effects of the new tariff on English manufactures. We quote as follows:

So far as pig and manufactured iron are concerned, the new American tariff is now in operation, but what effect it will have upon the trade of this district as yet remains to be seen. Somewhat sanguine hopes have been entertained that a better trade will be the result, but it must be borne in mind that in revising the tariff it has not been the aim of the American Government to develop the trade of this country, but rather to help forward their own industry, and that it has been practically on this basis they have worked in arranging the new charges. The general opinion, however, entertained by those who have recently visited the States and by leading makers at home is that the new tariff will tend to increase, and not to lessen, business, but that a great deal will depend upon the interpretation which may be put upon some of the clauses, and that until these have been tested it is not likely that business will be stimulated to any great extent specially by reason of new tariff charges. There is a belief that some loop-holes may be found capable of being "worked" more to the benefit of the importer than at present appears on the face of the revised scale of duties, and, as an illustration of what was done under the old arrangement, it may be mentioned that it was a frequent practice to have holes punched in the ends of hoops, so that they might pass customs under the more favorable scale as barrel hoops. Although this involved an extra charge of 15 per ton by the English maker for punching holes which were not wanted, but were afterward cut off, it was found to pay the importer.

Another consideration which will largely affect United States imports of iron from this district is the probable course of action which American makers may take; already a number of the American works, unable to meet the cost, are being "shut down," and it is a question how far this restriction of the output may go. Up to the present, except in cotton-tie hoops, of which large shipments have been made, the new American tariff has had no appreciable effect upon the American demand for iron from this district. As to the probable effects of the new tariff, there is a good deal of variance in the opinions expressed by the Lancashire makers of finished iron, but the general impression may be summed up as follows: In wire rods it is thought the new arrangement will enable an increased business to be done, and that all iron (steel) intended for fencing purposes will get in under favorable terms.

The Philadelphia and Reading Railroad Co. are reported as contemplating the manufacture of longer and much heavier rails than now in use. The length is to be increased from 30 to 60 feet and the weight will be 70 pounds to the yard, as compared with 68 pounds in the 30-foot rails. The increased length, it is claimed, will possess many features of economy. Thus, the proper keeping up of the joints at the ends of the rails constitutes an item of considerable expense, and any reduction in the number of these joints will naturally be attended by a corresponding saving. The additional strength to be given to the splice-bars in uniting the ends of the rails has been made necessary by a continually increasing traffic, which must be met not only by strengthening the rail, but also by cars of increased carrying capacity and by increased weight of the locomotives. In alluding to the increase in weights passing over the rails, it may be of interest to state that the weight of a passenger car on the special road here considered has been increased from 25,000 to 45,000 pounds, and that the parlor cars now used weigh 75,000 pounds. The weight of the freight and coal cars has been so far increased as to more than double their former carrying capacity, while the weights of locomotives have been increased in proportion. The company have arranged for the manufacture of a quantity of these 60-foot rails at once, and the best results are looked forward to.

Reports from different locomotive works seem to point to a general falling off in locomotive building. A cause for the present dullness is, perhaps, found in the cessation of railroad extension in many sections of the country, and also in the fact that nearly all roads are now fully equipped with motive power to handle an immense volume of business.

The Manufacture of Zinc in Belgium.

Among other papers read at the recent meeting of the British Institution of Mechanical Engineers, the above, by M. St. Paul de Sinçay, claims the special attention of those interested in the development of the industry and the accompanying historical particulars. A good deal of space has been devoted to these—so much, in fact, that we must restrict ourselves to a comparatively brief abstract, as follows:

At the epoch of the Roman invasion the Belgians were already distinguished for their skill in the working of metals. There is, therefore, nothing astonishing in their having been the first nation of Western Europe to understand and practice the manufacture of zinc. The continual communication they kept up with the East introduced into their country a new metal of a fine yellow color, and having the qualities of copper. The Belgians soon learned that it was made by alloying copper with a mysterious substance contained in calamine rock. This rock was probably known throughout a large part of Belgium, and not far from the Liège district and the frontiers of Germany there existed a bed of this mineral having an exceptional richness and extent. This great bed was named the Moresnet Bed. Here was the seat of the first working of calamine (carbonate of zinc), and ancient documents relate that it was raised in the neighborhood at the beginning of the seventh century. The ores were calcined, or burnt, as it was then called, on the spot, for which purpose wood charcoal was employed. Thus prepared, the ores were sold and transported to different localities where copper was beaten. It is known that the yellow metal was prepared by mixing in crucibles red copper and calamine, after an addition of charcoal, and the brass was then transformed into articles of all kinds, specimens of which are still existing, and bear testimony to the remarkable skill of their artists.

Up to 1806 Belgian calamine had only served for the making of brass, but for some time the question had been agitated of abstracting from it the metal which it contained, and under this impulse the Belgian Government imposed on their lessee, Dony, an obligation to make "such experiments as might be judged useful, in order, by the aid of suitable furnaces, to reduce the calamine to a metallic state." After long effort, great expense, and numerous attempts, the original and persevering genius of Dony overcame all difficulties. On the 7th of December, 1809, he demanded a patent for 15 years, "for the construction of a furnace suitable to extract zinc from calamine, and for the processes employed in this operation." Dony was recompensed by the protection of the authorities and by the praises of scientific men; but this was not sufficient to restore his broken fortunes. He hoped to find a market for his metal with the brass founders, but these preferred to treat their copper as their fathers had done before them. It became necessary to find applications for metallic zinc, and to promote its use. In 1818 Dony, completely ruined and worn out by his labors, definitely resigned in favor of Dominique Mossmann. The latter gave a strong impulse to the zinc trade, and in 1837 his sons took up the task, and formed, with their father, the Société de la Vieille Montagne. Belgium now possesses 11 works for reducing zinc ores, and in 1882 they were able to turn out 71,565 tons of raw zinc. This total figure represents about one-third of the whole production of Europe. The annual amount of ore consumed is considerable—in fact, about 200,000 tons, only a part of which is furnished by the mines of the country. For several years calamine (carbonate of zinc) has been the only ore treated. The preference thus given to it is easily explained by the facility with which it lends itself to metallurgical operations. For a long time it was believed impossible to utilize the blende (sulphide of zinc), but 30 years ago the making of zinc began to be largely extended, and it was necessary to have recourse to new supplies of mineral.

Attempts were then made to make use of blende; special workshops were constructed for the desulphurizing of the new ore. In Belgium the chief works for roasting blende are those of Bleyberg, Engis, Flône, Ampsine, Corphalie and Sclaigneaux. Foreign calamine is generally calined before being shipped; blende, on the contrary, is usually shipped in its raw state, and has to be submitted in Belgium to the preparatory treatment which its nature requires. The Belgian foundries require from abroad nothing more than a supply of ore, for everything else they find in their own country and neighborhood, and all the resources necessary. Situated in more or less close vicinity to numerous collieries, they can choose the bituminous coal best suited to the system of furnace they have adopted. For the manufacture of zinc, the question of refractory materials is of very high importance. The Belgian works obtain from large beds near Ardennes a refractory clay, with which they manufacture articles of an excellent quality and of long-established reputation.

THE METALLURGY OF ZINC.

The different processes for the reduction of zinc ores are well known. The *per descensum* process has scarcely ever been practiced except in England. On the Continent the methods in general use are the Liège method and the Silesian method. Neither of these since its commencement has undergone any essential change, and they may be employed at present side by side with each other. The Liège furnace is generally higher than its width, and contains six, seven or even eight ranges of crucibles. These furnaces occupy little space, and also consume less fuel than the Silesian furnaces. The latter, on the other hand, are cheaper as regards labor and the durability of the distilling apparatus. To complete the essential distinctions between the two, it may be said that the Silesian furnaces are specially adapted for treating poor ores, and this should be so, since they were invented to reduce the calamines, low in proportion of metal, which are worked in Silesia.

Belgium, as might be expected, has remained faithful to the Liège or direct-heating process, inaugurated by Dony. The works of Valentin Cocq and Flône are the only ones which possess furnaces agreeing with the Silesian system in their mode of heating; but, being provided as they are with cruci-

bles in three ranges, they share equally the advantages of the Liège method. Great efforts have been made to perfect the metallurgy of zinc. These have opened the way to progress in many respects. In all the operations required—in the preparation of the refractory materials concerned, in the crushing of the ores, in the composition of the charges, in the construction of the hearths, in the arrangements and dimensions of the heating chambers—important improvements have been realized; in all, new and improved appliances have come into use, which, for the most part, are due to eminent manufacturers in the district. Above all, changes have been made tending to render more easy and less dangerous the labor of the workmen. Thanks to other improvements, the results of the process have been sensibly improved. It has especially been sought to augment the production of the furnace, to reduce the "écart" or loss of metal during treatment, and lastly to diminish the consumption of fuel. In all these ways notable progress has been realized. The zinc vapors formed in the crucibles are condensed in receivers made of refractory earthenware, and called tubes or botes. From these the liquid metal is withdrawn, either several times during the operation or once for all at its termination, and it is immediately run into ingots or rectangular plates, of a thickness from 20 to 25 mm. (.8 inch to 1 inch) and weighing about 20 kg. (45 pounds).

The first products of the distillation are collected in the form of dust, more or less oxidized, in wrought-iron pipes which form a prolongation of the tubes. This dust, to which has been given the name of gray oxide, must be submitted to a fresh treatment, unless it can be utilized directly for painting or for the making of hydrosulphite of soda. The second treatment is sometimes carried out in a furnace with vertical retorts, which bears the name of its inventor, M. Montefiore, and which is worked particularly at the Corphalie manufactory. The ingots of raw zinc are, some of them, taken to a rolling mill and rolled into sheets. Others are reserved for making oxide of zinc, and others, lastly, destined for different industries, such as the making of brass, are sold in the condition in which they leave the foundry.

ROLLED ZINC.

The uses of rolled or sheet zinc are numerous and varied. New uses are created every day. The consumption of rolled zinc, which has long been large, increases continually, and the greatest part of the zinc produced in Europe is not used until it has been passed through the rolls. The rolling of this metal at first encountered very great difficulties. These arose from the fact that its malleability is confined between very narrow limits of temperature. For this reason the rolling of zinc will always remain a delicate operation, which can only be entrusted to experienced hands. The most suitable temperature is about 100° C. = 212° F., and this must be maintained through the whole of the process. Below this point the metal opposes too great a resistance to the squeezing action of the rolls, and it must be reheated, which is a matter of much inconvenience. Above this point it becomes brittle; at 200° C. = 392° F. it can be brayed in a mortar. Whatever its method of manufacture, zinc ought to be remelted before being rolled into sheets. The heat of fusion varies between 400° and 500° C., or 750° and 930° F. Remelting is generally accomplished in a reverberatory furnace. Its first advantage is that it rids the zinc of the impurities, especially lead, which almost always accompany it. Again, the thickness of the ingots must vary with the final dimensions required; this is another consideration which renders remelting indispensable. The remelted plates are first roughed down or rolled between heavy rolls; then, after being cut down to a fixed weight, they are conducted to the finishing train, where the rolling is completed. There are, therefore, two distinct operations—the roughing down and the finishing. Between the two the sheets should be reheated in annealing boxes placed upon the melting furnace, so as to utilize the waste heat. Each of these operations gives rise to a production of scrap which is more or less large according to the quality of the metal and the tenacity of the sheet. This scrap, as well as any defective sheets, are remelted with the ingots coming from the foundry. On leaving the finished rolls, the sheets are cut by shears to a rectangular shape, and to the dimensions required by commerce. There are several systems of shears; those most used in Belgium are the lever shears and the guillotine shears. The latter, which at present have the preference in the rolling mills of the Vieille-Montagne Co., cut the metal perfectly clean and exact.

After being squared, the sheets of zinc are sorted with great care. Those which are found to answer all the conditions are impressed with the stamp of the works. The thickness is specially gauged, and is expressed by a number on a fixed scale. It varies between .05 mm. and 4 mm. (.002 to 1.575 inches). Zinc sheets are delivered sometimes loose, generally in barrels or boxes; hence a coöperation is an indispensable adjunct to a store for rolled zinc. This accessory is mentioned on account of its real importance. Belgium manufactures annually nearly 40,000 tons of sheet zinc. The rolling mills which contribute to this production are, in the first place, those of the Vieille-Montagne Co., at Angleur and Tilff, which together furnish nearly 20,000 tons per annum. The remainder of the make is divided between the works of the Nouvelle Montagne Co., at Engis; those of the Société de Prayon, at Prayon; those of MM. Francotte-Pirlet & Co., at Chénée and Liège; those of M. E. Nagelmackers, at Chaudfontaine; those of M. Charles Heptia-Hauzeur, of Fraipont; those of Madame Veuve Bonhomme, at Nessonvaux; those of M. L. Lejeune Frères, at Sère; those of M. L. Dacier, at Liège; those of M. J. Brasseur, at Huy; and those of M. G. Schmidt, at Brussels.

As already stated, the applications of rolled zinc are numerous and varied. We will confine ourselves to a few. The making of roofing sheets certainly occupies the first rank. The systems vary according to the character of the buildings to be covered. For dwelling houses choice may be made between plates having the shape of a heart, a

lozenge, a fish scale, a rectangle, &c. All are recommended by many advantages, among which should be specially noted their complete impenetrability to water. Roofs for industrial buildings are generally constructed of fluted or corrugated zinc. Among other applications, some of the chief are the sheathing of vessels; the making of domestic utensils and articles for various trades, for many of which the zinc must be previously pierced with holes; the glazing of paper; the making of tacks and of wire. In thick plates zinc is chiefly employed by engravers for zincography, in arsenals for coating bullets, and in steam boilers to prevent incrustation.

OXIDE OF ZINC.

Zinc heated to a red heat is evaporated, and the vapor coming in contact with air is oxidized and produces a white, impalpable substance which alchemists named *lana philosophica*, and which in modern times bears the name of "zinc-white." This oxide has long been employed for decorative painting. Its brilliant whiteness, combined with the fact that it does not change by the action of the air, and has no ill effects on the workmen who use it, are the principal qualities which have made it the most formidable rival to white lead. In making oxide of zinc there are two processes, equally simple. The sublimation process is the most ancient. To sublime or volatilize ingot zinc, it is placed in a series of retorts within a common furnace; the oxide is formed in an exhaust chimney, and then passes through a long series of passages and condensing chambers. It is deposited in large tanks of sheet iron or cloth, which are ranged all along the path pursued by the vapors. At certain hours in the day the oxide is collected into casks, and then, after the quality has been tested, it is compressed into barrels carefully made, and is ready for delivery. According to the purity of the metal subjected to the process, the zinc-white is obtained varying in color and brilliancy. "Blanc de neige" is a product of the most superior quality, and can only be made with zinc from the ores of the Moresnet beds. "Blanc No. 1" is the most common variety. It requires for its manufacture zinc coming from selected ores, and generally purified by remelting. Lastly, "Blanc No. 2" is the common variety, distinguished from the others by its shade of whiteness, though still identical in composition.

In the making of zinc-white, as in all other manufactures, residues are produced. Drops of metal imperfectly oxidized, deposit in the retorts and waste from the workshops are all classed separately; then, after being ground, washed, and dried by being led through winding passages, they form the "gris-pierre" which is employed in painting to replace minium. The second process for making zinc-white is known as the American method. It uses the ore direct, and is therefore necessarily cheaper than the former; but its products are of inferior quality to those produced by sublimation. There are in Belgium only two works for making zinc-white. The Vieille-Montagne Co. produce annually at the Valentin Cocq works 3000 tons of zinc-white by sublimation. The other works are at Ougrée, and belong to Messrs. Eschger, Ghiesquiere & Co. There the American method is employed, but at present the works are standing idle.

DIRECT USE OF INGOT ZINC.

As we have said, zinc was employed in the arts long before it was known in the metallic state. As of old, the making of brass continues to absorb the largest quantities in Belgium, and above all in England. Melted zinc is also used to cast ornaments and objects of art, such as statuettes, groups, &c., which are afterward covered with copper by means of the galvanoplastic method, and imitate bronze with a perfection which defies the most skillful eye. The Vieille-Montagne Co. make from the ores of Moresnet, under the name of *fonte d'art*, a variety of zinc which is specially reserved for this purpose. Lastly, the galvanizing of iron, telegraph wires, &c., is a large source of employment for ingot zinc. If the zinc works of Belgium receive a part of their supplies of ore from abroad, in return their products are exported into all the countries of the world. France and England are those which receive the most; Germany, Italy, America, Scandinavia and Holland also take their share.

MAKE OF CRUDE ZINC IN EUROPE SINCE THE YEAR 1800.

	1800.	1810.	1820.	1830.	1840.	1850.	1860.	1870.	1880.
Belgium	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
France	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Germany	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Italy	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Spain	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Austria	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Sweden	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Denmark	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Poland	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Russia	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Other countries	1,000	1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000
Total	10,000	15,000	20,000	25,000	30,000	35,000	40,000	45,000	50,000

In conclusion, the manufacture of zinc, the origin of which in Belgium dates back to so remote a period, has received from the beginning of this century a very large development. By the number of establishments devoted to it, by the quantity and value of the production, by the multitude of workmen it employs, by the importance of the capital which it absorbs, it holds one of the foremost places in the great industrial life of the country. In spite of the depreciation in value of all metals, the production of zinc increases from year to year, and the financial results of the operation are in general satisfactory. The working of zinc has a brilliant past, and it may be hoped that it will still enjoy in Belgium a long era of prosperity.

Duty on Steel Blooms.

A telegram from Chicago, which evidently needs a little explanation, has appeared in the daily papers. It evidently refers to importations made under the old tariff, as the present duty on "fire ingots or blooms" is 2 cents per pound under a specific provision of the law. Under the old tariff law the claim was made that they were entitled to admission at the rate of 30 per cent., and when the Treasury Department decided that the rate applicable was 45 per cent., the importers paid the higher duty under protest. Hence the suit for refund, which is referred to in the telegram as follows:

CHICAGO, Ill., August 17.—Attorneys for the Chicago Tire Mfg. Co. began a suit in the United States Circuit Court to-day to determine the rate at which steel blooms are to be taxed at the custom house. Blooms, either steel or iron, are ingots partly prepared for manufacturing purposes, and are liable to either one of two tariffs. One, as manufactured material, is 45 per cent. ad valorem, and the other, under the list of "articles not otherwise provided for," is 30 per cent. of the value. The question has been frequently referred to the Treasury Department, which uniformly decided in favor of the high tariff, but it is thought that the court will take a different view of the case and lean to the importer when the question is doubtful. The suit is against Jesse Spalding, as Collector of the Port of Chicago, and is nominally to recover \$3000 damages on \$14,000 worth of steel blooms suitable for the manufacture of locomotive tires, which were recently imported from England by the plaintiffs and taxed here at 45 per cent. ad valorem.

The Lighthouse Service.

The lighthouse service is an interesting branch of the public service, under the supervision of the Treasury, which, like some other bureaus, makes but little display in the newspapers, and yet is of the highest degree of usefulness and importance. The service is under the immediate control of the Lighthouse Board, which has jurisdiction of all the aids to navigation in American waters. The board is composed of three officers of the navy, including the vice-admiral, three officers of the Corps of Engineers of the army, headed by the chief himself, and three civilians, who are the Secretary of the Treasury, who is *ex officio* the president of the board, the Superintendent of the Coast and Geodetic Survey for the time being, and a scientist learned in the laws of light and sound.

Our coasts are divided into 14 lighthouse districts, and over each is an inspector, who is an officer of the navy, and an engineer, who is an officer of the Corps of Engineers of the army. The Atlantic coast has six of these districts, the Gulf of Mexico two, the Great Lakes two, and the Mississippi, Missouri and Ohio rivers have two more. The lights on Delaware River and bay are in the fourth district, which extends from Squam Inlet, N. J., to Metonkin Inlet, Va., and covers the seacoast of New Jersey below the Highlands of Navesink, the bay shores of New Jersey and Delaware, the seacoasts of Delaware and Maryland, and part of the seacoast of Virginia. The inspector of each district has charge of the keepers of the light stations, their subsistence and discipline, and it is his duty to inspect, personally, each of the lighthouses and lightships in his district every quarter, and to make report as to their condition to the home office in Washington.

Our lighthouse establishment is a growth rather than a creation. It was commenced in Colonial times by the erection in 1715-16 of a beacon at the entrance of Boston Harbor. The present board was created in 1852. Then there were 325 lighthouses, such as they were; now there are 725, and some among them the best of the kind in the world, besides nearly 900 stake lights on the Western rivers; then there were 35 lightships, now there are but 30, and the board is trying to replace them with lightships; there were also but few beacons and buoys and no fog signals, while now we have about 3400 buoys, 315 day or unlighted beacons and about 70 fog signals. This service is supported by direct appropriation by Congress. Last year \$2,084,000 was provided for the maintenance of the service, and about \$300,000 for the erection of new buildings, of which last sum about a quarter was spent in Delaware Bay.

Steel Nails.

The appearance of steel nails in the nail trade within the past few months has attracted considerable attention, and the possibilities of the new article are variously speculated upon. Some are of the opinion, despite all assertions to the contrary, that they cannot be made as cheaply as iron nails, and, not being superior to the latter for ordinary purposes, the cost of production will effectively prevent a wide introduction of them. The view is combated by the friends of the new article, who insist that they can be made as cheaply, if not more cheaply, than iron nails, and will be generally preferred to the latter—in short, that they are the coming nail. Steel nails have been placed upon the market only in small quantities as yet. In the East, where they were introduced about a year ago, quite a liberal demand for them has sprung up, and, according to the Boston *Commercial Bulletin*, all the leading nail companies of Massachusetts now produce them regularly. In the West they have sold only in a small way.

As yet their manufacture has been carried on as merely an incidental business, no mill in the country having engaged exclusively in the manufacture of them. They are produced in conjunction with iron nails from steel bought in the market. Late last summer or early last fall, however, a movement was set on foot in the Wheeling district, Pennsylvania, looking to the formation of a syndicate and the building of steel works for the production of soft steel for nail plate. There were eight nail mills and seven nail firms represented in the organization which followed, and the understanding was that works should be erected with a capacity of 500,000 tons of low carbon steel per annum.

Each of the mills represented in the syndicate was to receive a certain part of each day's output of steel, to be determined by the number of machines employed in the mill. Each mill was also to contribute pig iron to the steel works according to its capacity, and in purchasing the output of the steel works the mills were to allow the syndicate a small profit on the cost of manufacture—something like \$1 a ton—but, of course, the mill owners were to get this finally in the shape of dividends. The syndicate seemed for a time to be an established fact, and it was reported that it had begun to negotiate for machinery and would break ground for the new steel works January 1, 1883. But trouble arose among the members over the question as to whether the smaller mills should be allowed to increase their capacities (as was desired by their owners in the event that steel nails should prove to be a commercial success), and upon this question the syndicate divided and finally went to pieces. But the work undertaken by the syndicate has not been entirely abandoned, for at this time two leading Wheeling nail mills are already committed to the work of erecting complete steel-nail plants, including converters and so on, and another has the matter under consideration. Steel nails, when compared with iron nails, are found to be much smoother on their surfaces and of a lighter color. In driving them into hard wood it will also be discovered that they are very much stronger than the latter, being less liable to bend, and yet capable of being greatly bent without fracture. These qualities will, it is thought, enable a lighter steel nail to answer the same purpose as an iron nail of nominally the same size, and therefore cheapen the cost of such nails to the consumers.

NEW PUBLICATIONS.

THE TARIFF LAWS OF THE UNITED STATES. By Charles F. Williams. Published by Messrs. Soule & Bugbee. Size, 6 x 9 1/2 inches; 123 pages.

The above work by Mr. Williams will be found of considerable interest and value in many quarters. The author has had exceptional facilities for the work, and has endeavored to assist in determining in advance many questions likely to arise in administering the new law. To this end, as inspection of the work will show, the sections of the old law have been brought forward into just a position with those of the new law to which they correspond or bear an analogy, in such a manner that the changes are readily apparent. This method is undoubtedly preferable to reproducing the former law in its entirety, as it can be seen at a glance which paragraphs remain unchanged. An attempt has also been made to state by reference to and citations and abstracts from the opinions of the courts and of the department all that has been decided and that has any practical bearing upon the interpretation of the law and of questions of classification. The various decisions which have thus far been rendered have been carefully analyzed, and the results are so stated as to present as clear as may be both the rulings and the principles underlying them. Decisions which have been overruled by later ones, or superseded by changes in the law, or which are too trivial to be of general interest, have not been referred to unless for special reasons. Considerable care has been taken in the preparation of the work, and it cannot but be of material assistance in simplifying and elucidating a subject which is usually deemed unsatisfactory, technical and obscure.

POCKET MANUAL FOR ENGINEERS. By John W. Hill. Published by Wm. A. Harris. Size, 4 1/2 x 6 1/2 inches; 205 pages. Price, \$1.25.

To those who have previously had occasion to apply the information given by Mr. Hill in his handbooks, it will scarcely be necessary to point out the many good features of the manual here considered. The various particulars are in such a shape as to give little difficulty to the average reader to thoroughly understand them, and wherever formulae are employed they are of a simple character. Some pages of the work, if we mistake not, bear a striking resemblance to those of a smaller manual prepared by Mr. Hill a number of years ago, and, together with the additional matter embraced in the present work, will be found of considerable practical value. Interesting chapters are devoted to combustion, boiler explosions, explosions in flour mills, heat, friction, chimneys, furnaces and boilers, duty of pumping engines, and a large number of other subjects of equal interest and importance. The book is neatly bound, and the matter arranged in an attractive and easily accessible shape.

The executive committee appointed at the Trade and Labor Union Convention held at Buffalo last year has issued a call for a State convention to meet at Rochester on September 17. The convention is to be composed of delegates from trades and labor unions, Knights of Labor assemblies, trades councils, district assemblies and central bodies of trades and labor unions. The convention is called for the purpose of reviewing the action of the last Legislature on the bills submitted by the Workingmen's Assembly, to point out those who worked for and against those bills, and to agree upon a line of policy for the fall campaign.

Advices from St. John, N. B., under date of August 18, announce that the St. John Bridge Co. have contracted with the Dominion Bridge Co., of Montreal, for the construction of a bridge across the St. John River at the falls. This bridge and a short branch line will connect the Intercolonial Railroad with the United States system of railway. The work is to be finished by August, 1884. The bridge and approaches will be 650 feet long, and the main span will be 420 feet. The plans have been submitted to the Dominion Government, which grants a loan to aid the construction of the work.

The bondholders of the American Heat and Power Company, of this city, whose difficulties were so extensively commented upon during the past year, have commenced a foreclosure suit upon the property of the company, consisting chiefly of real estate and boiler-houses in Gold street, near Fulton, and of the pipes buried in the streets.

About \$600,000 are reported to have been sunk in the experiment, and it is now considered questionable by some whether the pipes and fixtures under ground could be given away, as they are not considered worth the expense of digging them up and keeping the streets in repair for one year, according to law. As to the property in Gold street, the plot was bought some two years since from the Astor estate, and a mortgage given of \$75,000 in part payment. Judges of real estate estimate that the property is not worth more than \$75,000, so that it will revert to the Astor estate. The sale of the plant under ground and the fixtures, tools, boilers, &c., in the Gold street buildings will, it is thought, bring enough money to pay the outstanding debts of the company, the stockholders and bondholders losing all of the \$600,000 invested.

The Board of Commissioners of the Croton Aqueduct recently met in this city and its organization was completed. Mr. Isaac Newton, the chief engineer of the Croton Aqueduct, presented a report and plans for a new aqueduct from the high dam at Quaker Bridge to the city, mainly by tunnel to and under the Harlem River; thence by tunnel, except in the Manhattan Valley, where pipes shall be used, to the reservoir. The cost of this plan will be about \$14,000,000. In addition to this, plans were presented for a trial branch line from Tarrytown to Croton Lake, as requested by the commission.

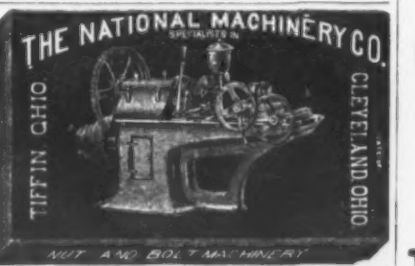
The largest pumps to be driven by wind-mills ever made in this country have just been shipped to Brazil by A. J. Corcoran, the manufacturer. They are three in number, all of brass, to resist the corrosion of sea water, and are to be used in the manufacture of salt. Each has a cylinder 14 inches diameter and a stroke of 20 inches, and when run at full speed will discharge nearly 1900 gallons per minute. The main shaft which works these pumps is made of wrought iron and is 4 inches square. If the business proves profitable a number of others will be forwarded from this city.

During the last few weeks the Wilson Mfg. Co., of New London, Conn., have been increasing their steam-power and otherwise adding to their facilities for turning out work promptly and satisfactorily. Their works commenced running again on the 14th inst. This house is one of the oldest and best known among the makers of hardware, and we are pleased to record these evidences of their prosperity.

JACK SCREWS
Of Every Description.

MANUFACTURED BY
ILLINOIS IRON & BOLT COMPANY,

Nos. 20 to 26 Main St.,
CARPENTERSVILLE, Kane Co., ILL.



LABELS
FOR THE IRON AND HARDWARE TRADE A SPECIALTY.
The best work at lowest prices. Send for prices.
P. L. HANSCOM & CO., Label Printers,
CHICAGO, ILL.

The Standard Sifter of the World
Over 3,000,000 In Daily Use.

Every Sifter carefully inspected before being packed and shipped.

Special price to the trade.

HUNTER SIFTER MFG. CO.

34 to 40 E. 5th St. Cincinnati, O.
400 Canal St., New York City.

AUTOMATIC
CUT-OFF ENGINES

EMBODYING
A NEW SYSTEM OF REGULATION

The Governor Weighs the Load.

THE MOST PERFECT GOVERNING EVER OBTAINED.

Send for Circular B.
BALL ENGINE CO.,
ERIE, PA.

HOWARD IRON WORKS,

BUFFALO, N. Y.,
Manufacturers of

BOLT CUTTERS

AND NUT TAPPING MACHINES,
(Schlenker's Patent.)
Send for Illustrated Catalogue.

Refined Malleable Iron Castings.

ORDERS TAKEN FOR ALL VARIETIES OF WORK.
Quality guaranteed. Prices low. Correspondence solicited.

THE SHARON VALLEY MALLEABLE AND GRAY IRON CO.,
SHARON VALLEY, - - CONN.

USE THE HIGH STANDARD
PURE TURKISH EMERY,
WALPOLE EMERY MILLS,
South Walpole, Mass.

FELTEN & GUILLEAUME,
Carlsruhe, near Cologne, Germany.
PATENT CRUCIBLE STEEL WIRE,
For Mining and Pile Works, Hawes and Bridge Cables.

SIEMENS-MARTIN & BESSEMER
STEEL WIRE,



Flusseisen, Swedish and German
Charcoal Wire.

GALVANIZED STEEL WIRE,
For Plain, Bar and Strand Fencing, 3, 4 and 7-ply Strand, Staples, &c. Annealed and Oiled Fencing Wire, round and oval.

WIRE ROPE OF EVERY DESCRIPTION.

Contractors to the German and Foreign governments. The oldest house in the branch on the Continent. **Telegraph Address, CARLSRUHE, COLOGNE.**
General Agents for U. S. and Canada,

PERKINS & CHOATE, 34 Pine St., N. Y.

THE
AMERICAN DYNAMO-ELECTRIC MACHINE,

For Electro-Plating, Electrotyping, &c.

Requires no Water. Latest
Combining Improvements.
all the Cannot Reverse
Current.



The Zucker & Levett Chemical Co.,
GENERAL AGENTS,

Manufacturers and Importers of NICKEL PLATERS' SUPPLIES.

538, 540, 542, 544 & 546 West 16th Street, N. Y.

The Iron-Masters' LABORATORY.

Exclusively for the
Analysis of Ores of Iron, Pig and Manufactured Iron, Steels, Limestone, Clays, Slags and Coal for Practical Metallurgical Purposes.
No. 339 Walnut St., Philadelphia.
With Branch at Warrenton, Virginia,
J. BLODGET BRITTON.

This laboratory was established in 1866, at the instance of a number of practical Iron Masters, expressly to afford prompt and reliable information upon the chemical composition of the substances above mentioned, for smelting and refining purposes. The object being to make it at once a convenient, practically useful, and comparatively inexpensive adjunct to the Furnace, Forge and Rolling Mill.

CHARGES TO IRON WORKS.
For determining the per cent. of Pure Iron in an ordinary Ore..... \$4.00
For the per cent. of Pure Iron, Sulphur and Phosphorus in do..... 12.50
For each additional constituent of usual occurrence..... 1.50
For those of unusual occurrence or difficult to determine, the charge must necessarily depend upon circumstances.
For determining the per cent. of Sulphur or Phosphorus in iron or steel..... 7.00
For each additional constituent of usual occurrence..... 6.00
For the per cent. of Carbonate of Lime, and Insoluble Silicious Matter in a Limestone..... 10.00
For each additional constituent..... 2.00
For the per cent. of Water, Volatile Combustible Matter, fixed Carbon, and Ash in Coal..... 12.50
For determining the constituents of a Clay, Slag, Coke, or of an Ash in Coal the charges will correspond with those for the constituents of an ore.
For a written opinion or letter of instruction the charge must necessarily depend upon circumstances.
Printed instructions for obtaining proper average samples for analysis furnished upon application.

B. S. RANDOLPH,
Civil Engineer and Geologist,
MARTINSBURG, W. VA.

Examination of and Reports on Mineral, Railroad and other property. Surveys, Maps, Plans, Designs, Calculations and Estimates for all kinds of Engineering Works. Refers to Wm. Keyser, Baltimore, Md.; W. W. Evans, C. E., New York; Hon. H. G. Davis, Piedmont, W. Va.; Hon. J. N. Camden, Parkersburg, W. Va.; Jas. L. Randolph, Chief Engr., B. & O. R. R., Baltimore, Md.

Self-Binders for The Iron Age



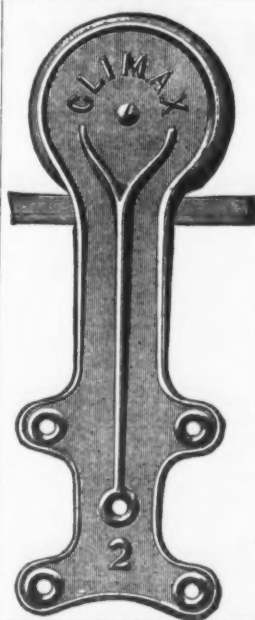
We are now prepared to supply our subscribers with an excellent self-binder for their papers, a cut of which is annexed. We call attention to the low prices at which it is offered. Address all orders to
DAVID WILLIAMS,
83 Reade street, New York.

(For Wholesale Metal Prices See Page 29.)

[illegible]

[illegible][illegible]

which stands unrivaled before
the world as the fastest cutting
and most durable saw made.



EASTERN AGENCIES:	
HENRY B. NEWHALL CO., 105 Chambers Street, New York.	HENRY B. NEWHALL CO., 47 Pearl Street, Boston, J. H. WORK, - Manager.



BINDER TWINE A SPECIALTY.
46 South Street, New York.

JOH

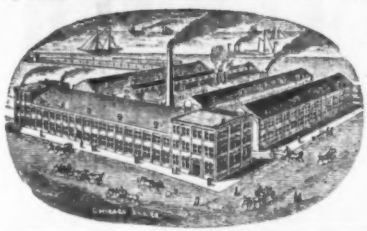
The a
HOLLO
four differ
Char

SEE
FLU
OF A

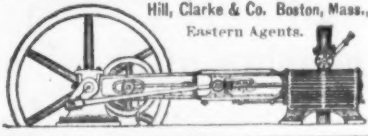
Value s
varieties. F
ator, Dow
and others.
estimates.

Ma
fully

THE IMPROVED CUMMER AUTOMATIC ENGINE.



WE BUILD FIVE CLASSES OF ENGINES.
No Steam-Engine Establishment in the U. S. is as well equipped as ours for doing first-class work.
Send for Catalogue No. 9. Please mention this paper.
THE CUMMER ENGINE COMPANY, Cleveland O.
Hill, Clarke & Co. Boston, Mass.,
Eastern Agents.



CAUTION.

THE "Peter Wright" Patent Anvil.

It having come to our knowledge that Anvils of inferior make, and marked in a manner calculated to mislead buyers, are being sold as the "PETER WRIGHT" ANVIL, we beg to inform all buyers that all our Anvils are stamped on the side

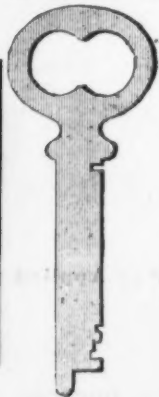
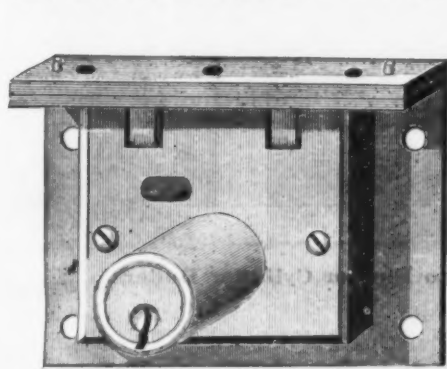
PETER
WRIGHT
PATENT

SOLID
WROUGHT

and none are genuine unless they bear these marks. We also gum a green label on the other side of Anvil.

PETER WRIGHT & SONS.

THE CHARLES PARKER CO.,



MERIDEN,
CONN.,

Manufacturers of
CABINET
LOCKS.

THOMPSON McCOSH, President.

JOHN A. McCOSH, Sec. and Treas.



Chicago Nos. 16 and 18 West Lake Street.

TOWER'S CHAMPION SCREW DRIVER. SOLID BOLSTER AND FLUTED HANDLES

Patented May 15, 1877 and April 29, 1879.



Hand Forged. Tempered in Oil. Warranted.

EVERY BLADE TESTED AT THE FACTORY.

MADE BY

JOHN J. TOWER, 96 Chambers St., New York.



The above cut represents Preston's Patent Braided Cable Wire Fence Rail manufactured by the HOLLOW CABLE MFG CO., Hornellsville, N. Y. We also manufacture extensively four different sizes Wire Clothes Lines. Send for Circulars and Price Lists.

Chamberlain, Cox & Millar, Western Agents, 89 Lake St., Chicago, Ill.



STANDARD
SCALES
AND
TESTING
MACHINES

PHILADELPHIA,
4th St., ab. Chestnut.
NEW YORK,
115 Liberty Street.
ST. LOUIS,
609 North Third St.
NEW ORLEANS,
142 Gravier Street.



THE HARTFORD HAMMER CO., Hartford, Conn.

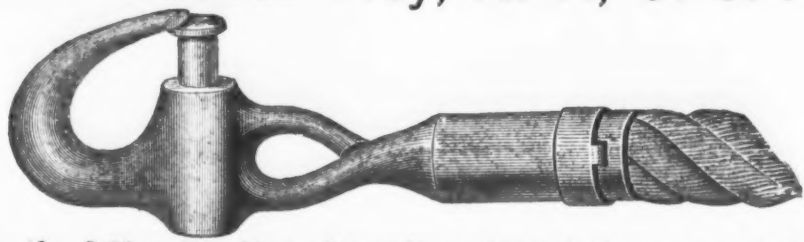
Manufacturers of Solid Cast Steel Hammers.
fully WARRANTED.

All Hammers stamped "HARTFORD" are
See first issue of each month.



THE UNION HARDWARE MFG. CO.,

West Troy, N. Y., U. S. A.,



Manufacture the following line of newly patented Harness and Rope Goods :

Loop, Round Eye, Open Eye, Double and Swivel "Union Snaps;" Improved German Snaps; Cattle and Horse Ties, in Hemp and Jute, with Rope Clamp, obviating Double Splice (see cut); Rope Buckle and Rope End Clamp; Leather Horse Ties; Hitching, Breast, Rein and Halter Chains, &c., &c.

ILLUSTRATED CATALOGUE SENT FREE ON APPLICATION.

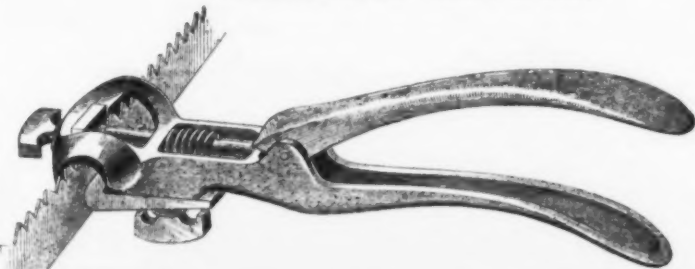
HORACE F. SISE, Agent,

100 Chambers Street,

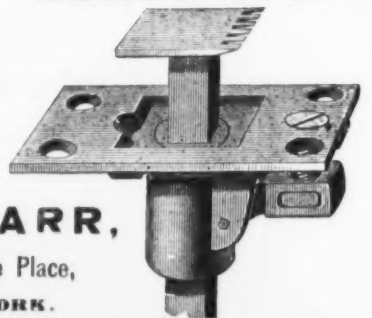
NEW YORK.

MORRILL'S PERFECT SAW SETS AND BENCH STOP.

FOR SETTING EVERY VARIETY OF SAWS.



For price lists
and discounts
Address



ASA FARR,
64 College Place,
NEW YORK.

JEFFERSON NAILS

ALSO
JEFFERSON PIG IRON.

Forge and Foundry, JEFFERSON IRON WORKS.

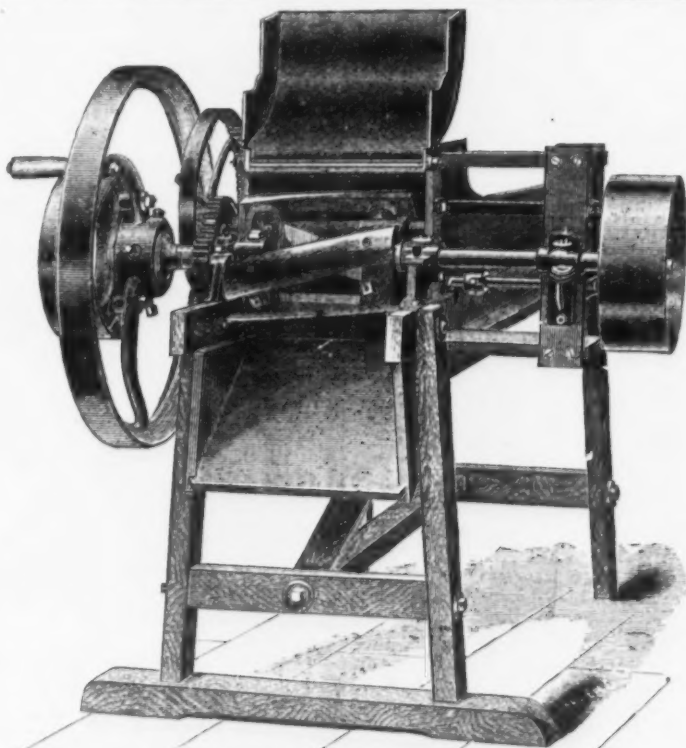
Office and Works,

STEUBENVILLE, OHIO.

W. H. WALLACE, President.

C. B. DOTY, Vice-President.

GEO. P. HARDEN, Secretary.



ROSS LITTLE GIANT No 13.

ROSS ENSILAGE AND FODDER CUTTERS, Giants and Little Giants.
THE VERY BEST CUTTERS IN THE MARKET.

GUARANTEED TO GIVE PERFECT SATISFACTION.
Our 1883 Cutters are the finest we have ever produced. A liberal discount to the trade. Write for prices and illustrated circular.

E. W. ROSS & CO., Fulton, Oswego Co., N. Y.
Mention The Iron Age.

S. CHENEY & SON,
MANLIUS, N. Y.

MANUFACTURERS OF LIGHT AND MEDIUM WEIGHT

GRAY IRON CASTINGS,
METAL PATTERN MAKERS AND JAPANNERS.

Correspondence solicited.

THE UNITED STATES IRON AND TIN PLATE COMPANY, LIMITED,
Demmler P. O., Allegheny Co., Pa.,

MANUFACTURERS OF THE

U. S. A. M. and J. H. brands of Cold Rolled and Polished
SHEET IRON AND SHEET STEEL.

RIVETS, BOILER, TANK AND BRIDGE.
STANDARD RIVET CO., Cleveland, Ohio.



VULCAN BOILER WORKS.

JAMES McNEIL & BRO.,

MANUFACTURERS OF

BOILERS, SHEET IRON, ROLLING MILL

AND BLAST FURNACE WORK

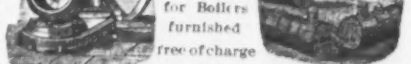
Of all Kinds.

Vertical Boilers and Engines a Special

ty. Repairing Done Promptly.

29th Street and

A. V. R. R.



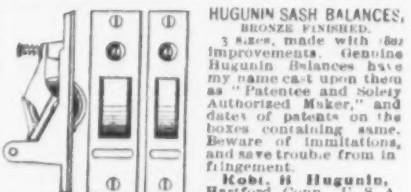
PITTSBURGH

Specifications

for Boilers

furnished

free of charge



HUGONIN SASH BALANCES,
BRONZE FINISHED.
3 sizes, made with best
improvements. Genuine
Hugonin Balances have
my name cast upon them
as "Patented and Solely
Authorized Makers," and
dates of patents on the
boxes containing same.
Beware of imitations,
and save trouble from in-
fringement.
Kob. H. Hugonin,
Hartford, Conn., U. S. A.

Dynamite, Nitro Glycerine,
BLASTING MATERIALS.

Contracts Taken for Clearing Lands of Stumps.

THE HERCULES POWDER COMPANY
Cincinnati, Ohio.



GEO. M. EDDY & CO.,
Manufacturers of

Measuring Tapes

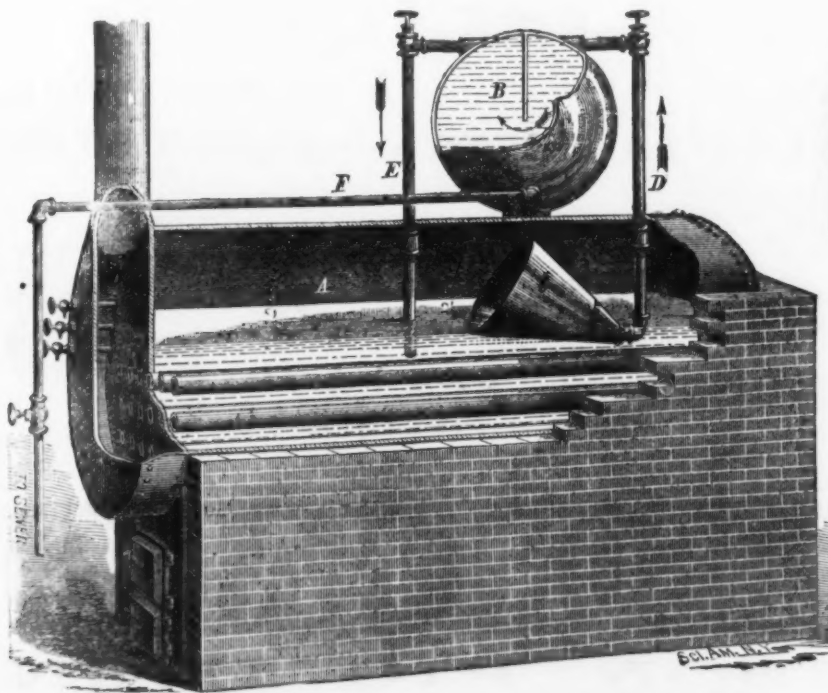
Of Cotton, Linen & Steel,

FOR ALL PURPOSES.

351 to 353 Nassau Ave., Brooklyn N. Y.

THE HOTCHKISS MECHANICAL BOILER CLEANER.

A simple, effective and inexpensive device for the removal of all foreign substances contained in the Feed-water of Steam Boilers, whether the same consists of lime or vegetable matter, which, not being removed, adheres to the heating surfaces of the Boiler and forms a hard scale. This can be obviated in only one way, and that is by continuously skimming the surface of all scum as fast as it rises to the surface (ebullition drives it all to the surface before settlement takes place). THE HOTCHKISS CLEANER does this perfectly by a constant circulation of the surface water into the Funnel, which rises up pipe D into reservoir B, where the most inviting place is offered for the sediment to settle, while the purified water continuously returns to the Boiler by pipe E to a lower and cooler stratum of water. This action being constant, the results are to be daily or hourly seen by opening the Mud Blow-off F; and on opening the Boiler at usual time, to find it free from mud or sediment. If you are **skeptical and responsible, order one on trial** of usual time and be convinced, like many others have been. To parties using a large number of Boilers, the CLEANER will save them largely in repairs and delays occasioned thereby, as well as the danger of explosion caused by impure water. **Foaming is entirely obviated.**

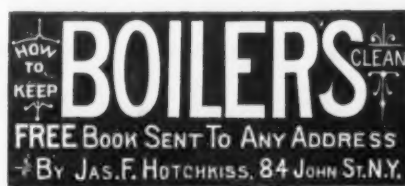


The Cleaner as Applied to an Ordinary Tubular Boiler.

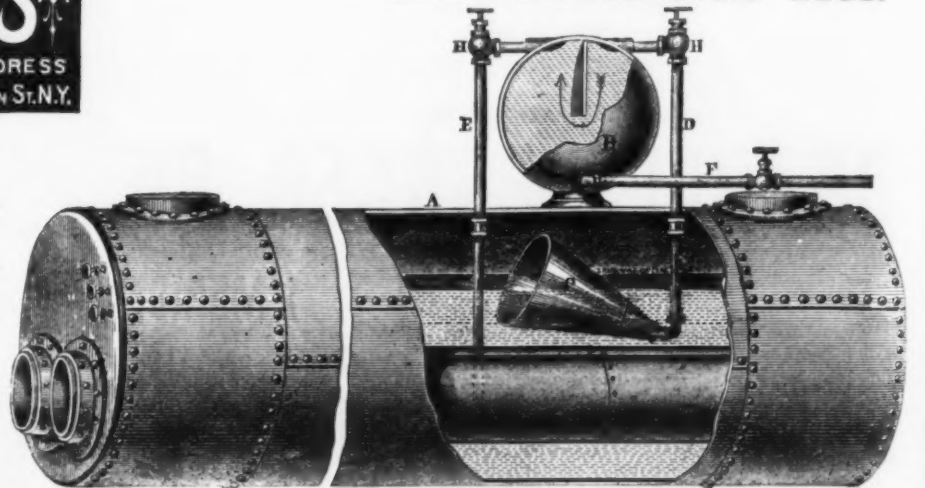
PATENTED 1875.

RE-ISSUE 1877.

IMPROVEMENTS 1883.



Giving general information to Steam Users and Engineers. Over 45,000 sent out during the year 1882.



The Cleaner as Applied to Flue or Cylinder Boilers.

OBSERVE the Class of Persons Using the CLEANERS.

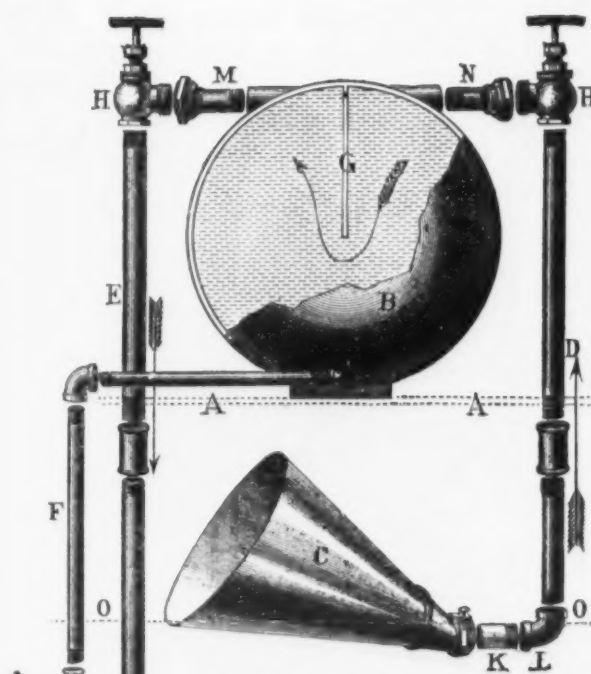
READING IRON WORKS.....	Reading, Pa.
ECKERT & BROTHER.....	Reading, Pa.
WM. McILVAIN & SONS.....	Reading, Pa.
CARNEGIE BROTHERS & CO.....	Bessemer, Pa.
ALBANY & RENSSELAER IRON & STEEL CO.....	Troy, N. Y.
NORTH CHICAGO ROLLING MILL CO.....	Chicago, Ill.
UNION ROLLING MILL CO.....	Chicago, Ill.
NATIONAL TUBE WORKS CO.....	Chicago, Ill.
SPUYTEN DUYVIL ROLLING MILL CO.....	Spuyten Duyvil, N. Y.
BENJ. ATHA & CO. STEEL WORKS.....	Newark, N. J.
UNION ROLLING MILL CO.....	Cleveland, Ohio.
LAMSON, SESSIONS & CO.....	Cleveland, Ohio.
STANDARD OIL CO.....	Cleveland, Ohio.
POTTSTOWN IRON CO.....	Pottstown, Pa.
WRIGHTSVILLE IRON CO.....	Pottstown, Pa.
WARWICK IRON CO.....	Pottstown, Pa.
WESTINGHOUSE AIR BRAKE CO.....	Pittsburgh, Pa.
WARWICK IRON CO.....	Boyerstown, Pa.
OMAHA SMELTING WORKS.....	Omaha, Neb.
MIDVALE STEEL CO.....	Midvale, Pa.
POUGHKEEPSIE IRON WORKS.....	Poughkeepsie, N. Y.
C. H. & F. H. STOTT.....	Hudson, N. Y.
SYRACUSE IRON WORKS.....	Syracuse, N. Y.
WESTERN UNION TELEGRAPH CO.....	New York.
COLORADO IRON WORKS.....	Denver, Col.
CHOUTEAU, HARRISON & VALLE.....	St. Louis, Mo.
MICHIGAN BOLT & NUT WORKS.....	Detroit, Mich.
BIGELOW BOILER CO.....	New Haven, Conn.
PHILADELPHIA IRON AND STEEL CO.....	Philadelphia, Pa.
STANDARD OIL CO.....	New York, N. Y.
H. DISTON & SONS.....	Philadelphia, Pa.
ACME OIL CO.....	Titusville, Pa.
HOOPEBROS. & TOWNSEND.....	West Chester, Pa.
STATE JOURNAL CO.....	Lincoln, Neb.
HAYNES & SON.....	Salt Lake City, Utah.
P. BALLANTINE & SON.....	Newark, N. J.
LISTER BROTHERS.....	Newark, N. J.
CATERET CHEMICAL CO.....	Newark, N. J.
STAFFORD'S OAKUM FACTORY.....	Jersey City, N. J.
ALLAIRE, WOODWARD & CO.....	Peoria, Ill.
CHARLESTON ELECTRIC LIGHT CO.....	Charleston, S. C.
CLAUSSEN BREWING CO.....	Charleston, S. C.
NEIL, TIPPETT & KILLIAN.....	Lancaster, Ohio.
AKRON MFG. CO.....	Akron, Ohio.
EVANSVILLE FURNITURE CO.....	Evansville, Wis.
F. WHITE'S SONS.....	New York, N. Y.
GERMAN SMITH.....	Winchester, Va.
PORTER MFG. CO.....	Syracuse, N. Y.

UNION ROLLING MILL COMPANY,
Newburgh, Ohio, April 24, 1882.

JAS. F. HOTCHKISS, Esq., New York:
Dear Sir—Your favor of 22d inst. received, covering invoice of three Cleaners. Inclosed we remit you for same. We are much pleased with the Cleaners, and think without them would soon have tubes thoroughly covered. You can refer to me if desired. Yours truly,
J. MORGAN COLEMAN, Supt.

Represented in Pennsylvania and South America by

HENRY C. MORRIS,
209 South Third Street,
PHILADELPHIA.



This Cut represents the Hotchkiss Cleaner in all its parts, ready to be screwed together, A A being the top of Boiler Shell.

NOTICE.

The Hotchkiss Boiler Cleaner is a worthy invention, and ALL worthy inventions have **worthless imitators**. Patented in 1875, it has been introduced and brought to its present state of perfection by persistent efforts and the expenditure of a large amount of money. It is the first or foundation patent. Should any one offer to sell you a Boiler Cleaner, ask him the date of his patent (if any); also, if it has a pipe leading from the surface water to a reservoir. Has it a reservoir? Has it a return pipe? Has it a blow-off pipe? If so, your answer can only be—The Hotchkiss Cleaner has these parts only. Besides, it is the original patent, and, being **simpler and cheaper** than any imitation or infringement, no fair business man can encourage or sanction any other and do justice to all concerned.

OBSERVE this List and TESTIMONIALS.

MINING.

ALICE GOLD & SILVER MINING CO.....	Butte City, Montana.
SILVER BOW MILL & MINING CO.....	Butte City, Montana.
DEXTER MILL.....	Butte City, Montana.
LEXINGTON MILL & MINING CO.....	Butte City, Montana.
ANACONDA MINING CO.....	Butte City, Montana.
FATHER DE SMET GOLD MINING CO.....	Golden Gate, Black Hills.
WALKER BROTHERS.....	Salt Lake City, Utah.

THE ALICE GOLD AND SILVER MINING CO.,
WALKERVILLE, MON., Dec. 26, 1882.

To Whom It May Concern:

This is to certify that the Alice G. & S. Mining Co. have had in use during the past six months five Hotchkiss Boiler Cleaners, furnished by Messrs. Belmore & Mahoney, of Butte City, and we consider them of the greatest importance where water is used containing silicious and other sedimentary matter injurious to boilers.

Since using the Hotchkiss Cleaners we find little or no scale on our tubes and boiler sheets, whereas before using them scale accumulated on both from one eighth to one-fourth of an inch in thickness, necessitating frequent stoppages to clean our boilers.

We cheerfully recommend them to all parties who are obliged to use water from the mines in their boilers.

WILLIAM E. HALL, Supt.

Office of MICHIGAN BOLT AND NUT WORKS,
DETROIT, MICH., May 8, 1882.

MR. JAMES F. HOTCHKISS, 84 John Street, New York:
Dear Sir—Please send us at once another Boiler Cleaner for our second boiler. The first one has given perfect satisfaction, and does all you claim for it. Could not well be without it. Yours truly,
MICHIGAN BOLT AND NUT WORKS.

Office of SPUYTEN DUYVIL ROLLING MILLS,
New York, August 10, 1881.

MR. JAS. F. HOTCHKISS:
We have used the Hotchkiss Mechanical Boiler Cleaners for some time at our Rolling Mill at Spuyten Duyvil, and they have given excellent satisfaction. WM. LEWIS, Supt.

Office of EPPINGER & RUSSELL,
160 Water St., NEW YORK, August 2, 1881.

MR. J. F. HOTCHKISS:
Dear Sir—We have had in use for a number of months your Boiler Cleaner, and find, after opening the boiler, no new formation, but find the old scale continually dropping off. It has also cured the boiler of foaming, which we were greatly troubled. We are using hard well water. Yours,
GEO. S. VALENTINE, Manager.

JAMES F. HOTCHKISS,
86 JOHN STREET, NEW YORK,
SOLE PROPRIETOR.

[illegible]

BOX'S PATENT
Double Screw Hoists.



The unbounded reputation these Hoists have gained for themselves the last four years has no equal. There are now over 7000 in use. Large manufacturers have duplicated their orders a dozen times over. They are in use by all city departments, railroad companies, the United States Government, the English Government, the French Government, the Chinese Government, and in Russia, Germany, Chili, Brazil, Venezuela and Cuba. They have been awarded three silver medals and five diplomas. One trial will convince you they are the best in every particular. Sizes, 50 lbs. to 40,000.

Superior Hand and Power Traveling Cranes, from 1 to 40 tons.
Elevators for Heavy Work, 1 to 10 tons capacity.
Radial Drills of the Most Improved Kind.

Full Illustrated Circulars on application.
ALFRED BOX & CO.,
Northern Liberty Works,
312, 314 and 316 GREEN STREET.
PHILADELPHIA, PA.

R.W. MUSTARD. C.C. BENNETT.
MUSTARD & CO.
STOREKEEPERS,
COMMISSION AGENTS
and Importers of
AMERICAN GOODS.
SHANGHAI, CHINA.
+ Consignments Solicited. +
SAMPLES FORWARDED, FREE OF EXPENSE
TO MANUFACTURERS, BY OUR REPRESENTATIVES
IN AMERICA, MESS. SEELY & HOWELL, 17 STONE ST.
NEW YORK CITY.

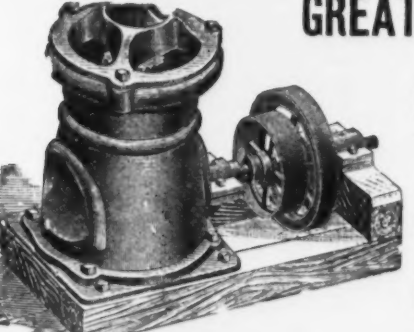
HANSON, VAN WINKLE & CO., Sole Agents for
Weston Dynamo Electroplating & Electrotyping Machines, Newark N. J.



For Nickel, Bronze, Brass, Copper and Silver Plating.
Over 1000 machines in use. Are used by all leading stove manufacturers. Experienced men sent to put up machines and instruct purchasers.
INFRINGEMENTS.
We call attention to infringing of the Weston Machine in which Automatic Switches are used to prevent change of current. The Weston Co. are owners by grant or purchase of all forms of Automatic Switches for Plating Machines. The adoption of these machines will certainly lead to great loss to parties purchasing or using them.

MANUFACTURERS OF
Cast Nickel Anodes, Pure Nickel Salts, Polishing Materials.
Manufactory, Newark, N. J. New York Office, 92 & 94 Liberty St.

GREATEST ROCK BREAKER ON EARTH.
CAPACITY { A TON A MINUTE. DON'T FORGET IT. Guaranteed to do Double the Work on any other or Money Refunded. SEND FOR CIRCULARS.



ALSO
Engines, Boilers, Stamp Mills and Mining Machinery.
GATES IRON WORKS,
52 Canal St., Chicago.

GEO. M. SCOTT,
Bellows Manufacturer,
Johnson Street,
Cor. 22d St.,
CHICAGO, ILL.

FLAMMANG INJECTOR CO.,
MANUFACTURERS OF
The only GRADED Injector on the Market, and Perfectly Reliable.
Send for Catalogue to
44 Atwater Block - CLEVELAND OHIO.

GARRY IRON ROOFING COMPANY
Largest manufacturers of iron roofing in the world. Manufacturers of all kinds of
IRON ROOFING
Crimped and Corrugated Siding, Iron Tile or Shingle, Fire-Proof Doors, Shutters, &c.



IRON ORE PAINT AND CEMENT.
154-156 MERWIN STREET, CLEVELAND, O.
Send for Circular and Price List No. 9.

FIRE BRICK, TILE, SHAPES.
CLIMAX FIRE BRICK CO.,
Successors to Red Bank Fire Brick Co.,
Blast Furnace and Steel Hole Brick
A SPECIALTY.
THOS. JOHNSTON, Agt., P. O. Box 976, Pittsburgh, Pa.

RIVETS
C. F. HARRISON,
BOILER, BRIDGE & TANK
CAYAHOGA FALLS, OHIO.
RIVETS

John T. Lewis & Bros.
No. 231 South Front St.
PHILADELPHIA.



TRADE MARK.
MANUFACTURERS OF
Pure White Lead, Red Lead, Litharge, Orange Mineral, Linseed Oil, AND PAINTERS' COLORS.

JOHN JEWETT & SONS
Manufacturers of the well-known brand
WHITE LEAD



TRADE MARK
ALSO MANUFACTURERS OF
LINSEED OIL.
181 Front Street, NEW YORK.



The Atlantic White Lead and Linseed Oil Co.,
Manufacturers of
White Lead (Atlantic), Red Lead, Litharge, Glass Makers' Litharge and Orange Mineral;
LINSEED OIL.
Raw, Refined and Boiled.
ROBERT COLGATE & CO.,
287 Pearl St., NEW YORK

SALEM LEAD COMPANY,
CORRODERS AND MANUFACTURERS OF
PURE WHITE LEAD.



ALSO MANUFACTURERS OF
Lead Pipe and Narrow Sheet Lead.
F. A. BROWN, Treas. SALEM, MASS.

EXCELSIOR AND ECLIPSE
LAWN MOWERS
GUARANTEED BEST & CHEAPEST
LARGE REDUCTION IN PRICE
HORSE MOWERS
10 TO 20 IN.
25 TO 40 IN.
CHADBORN & COLDWELL
MANUF'G CO.
NEWBURGH, N. Y.



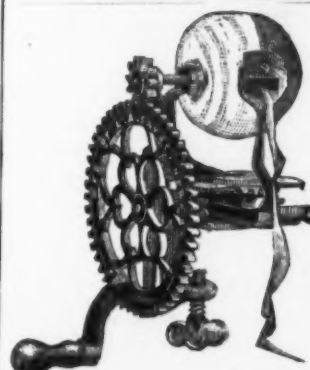
A. F. PIKE MFG. CO.,
Pike Station, New Hampshire,
Manufacturers and Wholesale Dealers in
Bluestone
For Scythes, Axes, Knives and Turpentine Hacks.
Factories at Pike Station, N. H., and Evansville & Westmore, Vt.
Genuine Old Reliable, Indian Pond (Red End), Premium Union, White Mountain, Lodi, Hacker, Diamond Girl, Magic Girl, Edge, The New Rose, Lamotte, Rags, Willowby Lake, Green Mountain, Black Diamond, Hoving Machine, German Pattern, Chocolate, A. & B. Hitts.
Stones made, labeled and branded in any style desired. PRICE AND QUALITY GUARANTEED. All the above brands are of clear, keen grit, and will not glaze.




THE
CELEBRATED
BUCKEYE
LANTERNS.

BEST IN THE MARKET.
Elegantly Made. STRONG.
HIGHLY POLISHED.
Hinged Tops and Bottoms.
Removable Globes.
Will Stand any Draft of Wind.
Free from Smoke.

Manufactured only by
Buckeye Lantern Co.
Bellaire, Ohio.
SEND FOR PRICES.



THE
WAVERLY APPLE PARER.

It has the quick return motion of knife. The Knife is screwed on. The pinions have square holes and are fitted on shafts with square ends. The parings cannot fall into the gearing. It is rapid, effective, simple. Send for circular.

L. A. SAYRE,
28 Orange Street, Newark, N. J.,
MANUFACTURER OF
Hardware Specialties, Mechanics' Tools, &c.
REPRESENTED BY
W. H. ELPHINSTONE, JR.

SUMMER SHOWERS.



"When the sun don't shine."—Ha—y.

THE WEATHER.

The Chief Signal Officer at Washington reports the following Weather Probabilities:
For the South Atlantic States, cloudy, rainy weather, southwest veering to colder northwest wind; stationary or higher pressure.
For the West Gulf States, fair weather, variable winds, shifting to warmer southerly; stationary or lower pressure.
For Tennessee and the Ohio valley, local rains, followed by clearing weather, winds mostly westerly; nearly stationary temperature and higher pressure.
For the Upper Lake region, partly cloudy weather, occasional rain, winds mostly westerly; stationary or lower temperature, higher pressure.
For the Upper Mississippi and Missouri valleys, partly cloudy weather, occasional rain, variable winds, mostly westerly; stationary or higher temperature and pressure.
For the Lower Lake region, partly cloudy weather, with local rains, winds mostly westerly; stationary or higher temperature and pressure.

PIGGISH PROBABILITIES
are that your stock of **HILL'S HOG RINGS, TONGS and TRIANGULAR HOG RINGS** is about exhausted, and you should soon mail us an order.
H. W. HILL & CO.,
H. W. HILL, C. P. HOUSE, Decatur, Ill.



SEND FOR DISCOUNTS.
R. C. PURVIS,
407 Cherry St., Philadelphia, Pa.

WITHEROW & GORDON,
Engineers & Contractors
PITTSBURGH, PA.
Agents for the

WHITWELL
HOT BLAST STOVES.
OVER 600 IN USE.

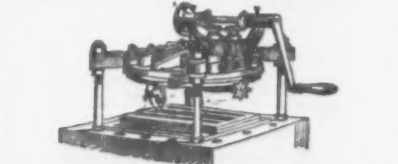
The following parties either have them in use or under construction
Cedar Point Iron Co., N. Y.
Dunbar Furnace Co., Pa.
Crane Iron Co., Pa.
Pennsylvania Steel Co., Pa.
Nashua Iron Co., Pa.
R. H. Coleman, Lebanon, Pa.
Chester Rolling Mill Co., Pa.
Jenkinson, Fairbairn & Co., Pa.
Isabella Furnace Co., Pa.
Faxon Furnaces, Pa.
Spearman Iron Co., Pa.
Elma Iron Works, Ohio.
Milton Coal and Iron Co., Ohio.
Wilona Furnace Co., Ohio.
Moss & Marshall, Ohio.
H. Campbell & Sons, Ohio.
Hocking Valley Iron Co., Ohio.
Cleveland Rolling Mill Co., Ohio.
Meier Iron Co., Ill.
North Chicago Steel Co., Ill.
Union Iron and Steel Co., Ill.
Means & Culbertson, Ky.
Ashland Furnace Co., Ky.
Borton Iron Co., Ky.
Southern States C. L. and S. Co., Tenn.
Seawane Furnace Co., Tenn.
James C. Warner, Kidling sawn, Ga.
Ohio Iron Co., Zanesville, O.
Sloss Furnace Co., Ala.

WRITE FOR ESTIMATES.
IRON-WORKING MACHINERY
SPECIALTY
H.B. SMITH MACH. CO.
925 MARKET ST.
PHILADELPHIA, U.S.A.
Whole Outlets Furnished.
Engines and Boilers, Wood Working Machinery, Steam Pumps and Supplies.




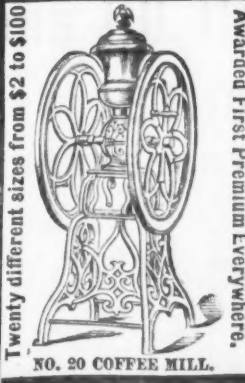




HOOSIER SAW WORKS.
W. B. BARRY Saw Manufacturer
132 & 134
South Pennsylvania St.,
Indianapolis, Ind.

Swages, Gammets, Files, Belting & Emery Wheels.
ALL WORK FULLY WARRANTED.

Patent Portable Valve Seat
Rotary Planing Machine.



L. B. FLANDERS MACHINE WORKS,
1025 Hamilton St., Philadelphia, Pa.
Descriptive Circular on application.

 Fruit, Wine & Jelly Press.	 SAUSAGE STUFFER.	 MOLASSES Self-Measuring Faucet.
 Twenty different sizes from \$2 to \$100 No. 20 COFFEE MILL.	ENTERPRISE MANUFACTURING CO. OF PA., THIRD & DAUPHIN STS., PHILADELPHIA, PA.	
	 Tincture Presses, Self-Weighing Cheese Knife, Cork Presses. THE BEST ARE THE CHEAPEST. MRS. POTTS' Cold Handle Double Pointed Sad Irons. SOLD BY HARDWARE DEALERS. SEND FOR ILLUSTRATED CATALOGUE, FREE.	
 Smoked Beef Shaver.	 Meat Chopper.	 Bung Hole Borer.  Tobacco & Root Cutter.

THE STANLEY WORKS,
MANUFACTURERS OF
Wrought Iron Butts, Hinges
AND
DOOR BOLTS,
Plain, Japanned, Bronzed and Plated.
FACTORIES: WAREHOUSE:
New Britain, Connecticut. 79 Chambers St., New York.

Bemis & Call Hardware & Tool Co.

PATENT COMBINATION WRENCH.
These Wrenches are made from the best of Wrought Iron, with Steel Head and Jaw, case-hardened throughout, and not only combine all of the superior qualities of our Cylinder or Gas Pipe Wrenches, but also all requisite combinations of a regular Nut Wrench, thus making a combination which has no equal.
For Circulars and Price List, address
BEMIS & CALL HARDWARE & TOOL COMPANY, Springfield, Mass.

PRENTISS' PAT. VISES,
Adjustable Jaw.
Stationary or Pat. Swivel Bottoms.
ADAPTED TO ALL KINDS OF VISE WORK. ALSO
"PEERLESS" SWIVEL PIPE GRIP
FITS ANY VISE. SOLD BY THE TRADE.
PRENTISS VISE CO.,
93 Day Street, New York.
SOLE PROPRIETORS. SEND FOR CIRCULAR.

THE "Junior" Eclipse Pipe-Cutting Machine

This Tool possesses all the advantages of the larger size "Eclipse" Machine, and is so similar in its general construction that the description of that tool will serve for the "Junior" also. It meets the requirements of those who have use for a screwing Machine light enough to be readily carried about, sufficiently powerful in its gearing (13 to 1) to work easily, and strong enough to bear rough usage. All of these points, with the very important one of MODERATE COST, are to be found in the "Junior" Eclipse Machine.


It will cut off and thread Pipes from 1/2 to 2-inch, inclusive; can be erected on any fence, box or plank in five minutes by simply boring two 3/4 holes, and weighs complete, about 125 pounds. It has no complicated parts and nothing to break or get out of order, and will do the work of a tool costing twice its price.

We offer it, as also the large size "Eclipse" cutting pipe 2 1/2 to 4 inch, with the understanding that if not found satisfactory after a fair trial it may be returned to us within thirty days and the purchase money will be refunded.

PRICE, Complete with Dies 1-4 to 2 inches, \$60.

PANCOAST & MAULE,
243 & 245 So. Third St., PHILADELPHIA.

MELLERT FOUNDRY & MACHINE CO., LIMITED.
(Works Established at Reading, Pa., in 1843.)
MANUFACTURERS OF


CAST IRON GAS & WATER PIPE
Also Flange Pipe, for Steam or Water, of all sizes used. Special Castings, such as Branches, Bends, Reducers, Sleeves, &c. Stop Valves, Fire Hydrants, Retorts, Lamp Posts, &c.
The Improved Canada Turbine Water Wheel.
MACHINERY AND CASTINGS FOR
Furnaces, Rolling Mills, Mining Pumps, Hoists, &c.
CAR CASTINGS, GIRDERS, COLUMNS, BRACKETS, IRON RAILING, &c., &c.
GENERAL OFFICE AT READING, PA.

WROUGHT IRON FENCES,
FOR RESIDENCES, PUBLIC BUILDINGS, PARKS, &c., &c.
Bank and Office Railing, Window Guards,
IRON AND BRASS BEDSTEADS,
For Prisons, Asylums, Hospitals, Jails, &c., absolutely vermin-proof.
WIRE AND IRON WORK OF EVERY DESCRIPTION.
Send for Catalogue, stating your wants, and we will make estimate.
Mention this paper.
THE E. T. BARNUM WIRE AND IRON WORKS,
DETROIT, MICH., U. S. A.

Henderson's Patent Gas Furnace,
Realizes Perfect Utilization of Coal as Fuel,
PRODUCES INGOT IRON FREE OF CARBON and
INGOT STEEL OF ALL GRADES OF CARBON.
From every kind of Pig Iron or Pig and Wrought Scrap Iron.
Apply to **JAMES HENDERSON,**
BELLEFONTE, CENTRE CO., PA.

THE CLARK MFG CO. BUILDERS' HARDWARE
BUFFALO, N. Y.

CHAMPION HOG RINGER
RINGS and HOLDER.
Only double ring ever invented. The only ring that will effectively keep Hog from rooting. No sharp points in the nose.
Ringers 750. Rings, 100, 100. Holders, 750. Huskers, 100.
CHAMPION, HERRING & QUINLAN, Exclusive Manufacturers, Decatur, Ill.

BROWN'S HOG AND PIC RINGER and RINGS.
Only Brown's Ring is the market that closes on the outside of the nose. No sharp points in the nose to keep it sore.
EAGLE BILL CORN HUSKER
is the best Husker in the market. Farmers say it is the best. Use no other.

PAWTUCKET MFG. CO.,
PAWTUCKET, R. I.
MANUFACTURERS OF
ALL KINDS OF BOLTS

For Cotton, Woolen, Silk and other Textile Machinery such as Looms, Bolts, Frame or Joint Bolts; also Roller Bolts with Pilot Points, Roller Patch Bolts, Round Heads, Square Heads, Hexagon Heads, Countersunk Heads, both Square and Round, Elevator Bolts for fastening Metal Buckets to Leather or Rubber.

Bolts, Deck Bolts, Car Seat Bolts, with Slotted Heads, Bolts with Extra Large Heads, for Soft Wood, Leather, or other yielding material, a specialty.

Send for Samples. All kinds of Cold Punching at Short Notice.

Elevator Bolts of All Kinds. Samples Cheerfully Furnished.

WILLIAMS, WHITE & CO.
MOLINE, ILLINOIS.
MANUFACTURERS OF
DROPHAMMERS,
HORIZONTAL PRESSES FOR BENDING IRON, GANG BORING MACHINES, TOOLS FOR PLOW MAKERS, THE JUSTICE HAMMER.
SEND FOR CIRCULARS

PERFECTION WINDOW CLEANER.



Simple, Useful & Durable.

Saves 75 per cent. in time and labor over any other method.

This is the only perfect Glass and Window Cleaner yet devised. It has

TWO RUBBER STRIPS,
One an elastic cleaning edge, the other a yielding cushion or support. Has hollow iron handles to attach to pole.

We own all the Patents.

RUBBER SQUEEGES
OR
FLOOR SCRUBBERS.



We are now manufacturing a full line of sizes of these scrubbers, and will be pleased to furnish the very lowest prices on application.

SIZES: 8, 10, 12, 14, 16, 18 INCHES.

PERFECTION WINDOW CLEANER CO.,

232 La Salle St., CHICAGO, ILL.

CONCORD GENUINE CONCORD AXLES

Manufactured only by CONCORD AXLE CO.,
D. ARTHUR BROWN, Treasurer,
FISHERVILLE (CONCORD), N. H.

Grindstones, Emery, &c.

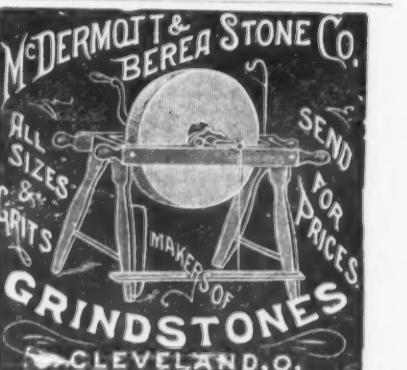
Walter R. Wood GRINDSTONES.
Berea, O., Nova Scotia, & other brands.
283 and 285 Front Street, New York.

GEO. CHASE,

The largest manufacturer in the world of
OIL STONE

Of all description.
107th Street and Harlem River.
Send for Illustrated Price List. **NEW YORK.**

McDERMOTT & BEREA STONE CO.


GRINDSTONES
CLEVELAND, O.

OHIO GRINDSTONE COMPANY

JAMES NICHOLL, Pres. L. P. HALDEMAN, Secy.
J. M. WORTHINGTON, V. Pl. R. P. FOSTER, Treas.
Manufacturers of

GRINDSTONES

Of All Kinds.
127 Superior Street,
CLEVELAND, OHIO.

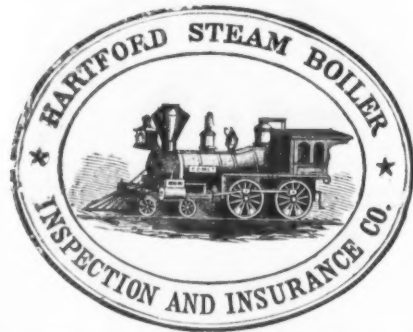
LOMBARD & CO.,
Importers and Dealers in all kinds of

GRINDSTONES,

Cor. Lewis Wharf & Atlantic Ave., Boston.
Stones for Machinists, Carpenters, Farmers and Glass Cutters constantly on hand and cut to order


BUY COVERT'S ROPE HALTERS,
Horse and Cattle Ties,
HALTER LEADS,
WEIGH CORDS,
HITCHING CORDS,
Lariat Tethers and
Picket Pins, &c.
Sold by all leading
Jobbers in General and
Saddlery Hardware.
COVERT MFG. CO.,
West Troy, N. Y.

BUY COVERT'S HARNESS SNAPS,
Open Eye Bit and
Chain Snaps,
SNAPS and THIMBLES
For Horse and Cattle Ties,
BREAST CHAINS,
Halter Chains, Rein Chains.
Post Chains, &c.
Sold by all leading Jobbers
in General and Saddlery Hardware,
at factory prices.
COVERT MFG. CO.,
West Troy, N. Y.



Issues Policies of Insurance after a careful Inspection of the Boilers

COVERING ALL LOSS OR DAMAGE TO

Boilers, Buildings and Machinery,

ARISING FROM

STEAM BOILER EXPLOSIONS.

The Business of the Company includes all kinds of Steam Boilers.

Full information concerning the plan of the Company's operations can be obtained at the

COMPANY'S OFFICE, HARTFORD, CONN.,

or at any agency.

J. M. ALLEN, Pres. W. B. FRANKLIN, Vice-Pres. J. B. Pierce, Sec.

Board of Directors.

J. M. ALLEN, President. LUCIUS J. HENDER, President of the Hartford Fire Ins. Co. FRANK W. CHENEY, of Cheney Bros. Silk Mfrs., Hartford and New York. CHARLES M. BEACH, of Beach & Company. GEO. M. BARTHOLOMEW, President Holyoke Water Power Company. RICHARD W. H. JARVIS, President Colt's Pat. Fire Arms Manufacturing Co. THOMAS O. ENDERS, of the Hartford Life Insurance Co. LEVERETT BRAINARD, of the Case, Lockwood & Brainard Co. GEN. WM. B. FRANKLIN, Vice-President Colt's Pat. Fire Arms Mfg. Co. GEO. CROMPTON, Crompton Loom Works, Worcester, Mass. HON. THOMAS TALBOT, Ex-Governor of Massachusetts, Lowell. NEWTON CASE, of the Case, Lockwood & Brainard Co. WM. & SLATER, Cotton Manufacturer, Providence. NELSON HOLLISTER, of the State Bank, Hartford. CHAS. T. PARRY, of Baldwin Locomotive Works, Philadelphia. HON. HENRY C. ROBINSON, Attorney at Law, Hartford.

AMERICAN FACING CO.

AND

WHITEHEAD BROTHERS' FOUNDRY FACINGS

And Supplies of all Kinds.

BITUMINOUS OR SEA COAL, LEHIGH, CHARCOAL, SOAPSTONE, INDIA SILVER AND GERMAN LEADS, &c.

XX MINERAL FOR HEAVY WORK.

X MINERAL FOR MEDIUM AND LIGHT WORK.

Our fine Facing known, as WHITEHEAD'S STOVE PLATE FACING, is the best in use. Send us a sample order.

ALSO DEALERS IN

MOLDING SAND, Fire Sand, Fire Clay and Kaolin.

We give special attention to the selection of Albany and Crescent Sands for Stove Plate and Ornamental Iron and Brass Castings.

WM. WHITEHEAD, Treas.,

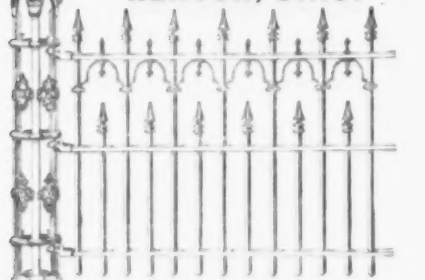
515 and 517 West 15th St., New York City.



THE FRED. J. MEYERS MANUFACTURING CO.,
COVINGTON, KY.,
Manufacturers of

WIRE GOODS OF ALL KINDS,
Wrought-iron Fencing, Cresting and Hardware Specialties.
Send for Illustrated Catalogue of 1883.

CHAMPION IRON FENCE CO.
KENTON, OHIO.



GREATEST VARIETY OF IRON FENCES AND FINEST VARIETY OF CAST AND MALLEABLE IRON CRESTING

in the United States. Send for 120 page Catalogue. Also manufacturers of the "BEST" variety of styles IRON LIFT & FORCE PUMPS

Have a few pumps that are said to be BEST IN THE MARKET. Let no one wish to handle iron pumps fail to send for pump catalogue.

The Common Sense Sash Holder and Lock Combined.

Patented March 6th, 1883.



Is the best, cheapest and most complete Sash Holder and Lock in the market, and we think has the largest sale. It holds the window at any point, and locks the sash when down, and entirely prevents windows from rattling.

I am the sole owner of this patent, and sole manufacturer of these fasteners, and all persons are hereby notified of this fact. Any parties infringing will be dealt with according to law. Parties who have been buying and selling the "Practical Fastener," so-called, will do well to heed the warning. Orders from the trade respectfully solicited. Circular with price list mailed on application.

H. A. WILLES,

MANUFACTURER AND DEALER IN HARDWARE SPECIALTIES,

2727 Market Street, PHILADELPHIA, PA.

B. KREISCHER & SONS, FIRE BRICK.

BEST AND CHEAPEST.

Established 1845.

Office, foot of Houston Street, East River, NEW YORK.

NEWTON & CO., ALBANY, N. Y.,

MANUFACTURERS OF BEST QUALITY

FIRE BRICK AND STOVE LININGS.

English, Scotch and Welsh

FIRE BRICKS,

Dinas and Silica Bricks

for Glass and Steel Works.

S. A. RIMINGTON,

40 and 42 Broadway, New York.

Yard foot of 4th St., Hoboken, N. J.

M. D. VALENTINE & BRO.,

Manufacturers of

FIRE BRICK

And Furnace Blocks,

DRAIN PIPE AND LAND TILE,

Woodbridge, - - N. J.

BORGNER & O'BRIEN

Manufacturers

FIRE BRICK

AND

Edge Pressed Furnace Blocks,

CLAY RETORTS, TILES, &c.,

Twenty-third Street, PHILADELPHIA.

Above Race, Twenty years' practical Experience.

WATSON FIRE BRICK CO.,

ESTABLISHED 1856.

Successors to JOHN R. WATSON, Perth Amboy, New Jersey

Manufacturers of

FIRE BRICK,

FOR ROLLING MILLS, BLAST FURNACES, FOUNDRY DRIES GAS WORKS, LIME KILNS, TANNERIES, BOILER AND GRATE SETTING, GLASS WORKS, &c. Fire Clays, Fire Sand, and Kaolin for Sale.

HENRY MAURER,

Proprietor of the

Excelsior Fire Brick & Clay Retort Works,

Manufacturer of FIRE BRICK, HOLLOW

BRICK AND CLAY RETORTS.

WORKS: PERTH AMBOY, NEW JERSEY

Office & Depot 418 to 422 East 33d St., N. Y.

TROY FIRE BRICK WORKS,

Troy, N. Y.,

JAMES OSTRANDER & SON,

Established 1848. Manufacturers of

FIRE BRICK,

Tuyeres, Tiles, Blast Furnace Blocks, &c. Miners and

Dealers in Woodbridge Fire Clay and Sand, and Staten Island Kaolin.

Established 1864.

GARDNER BROTHERS,

Manufacturers of

STANDARD SAVAGE FIRE BRICK,

TILE & FURNACE BLOCKS,

OF ALL SHAPES AND SIZES.

Day Gas Retorts and Retort Settings, and

Miners and Shippers of Fire Clay.

OFFICE: 116 Smithfield St., Pittsburgh, Pa.

WORKS: Mt. Savage Junction, Md., and Lockport, Pa.

HALL & SONS,

FIRE BRICK,

Buffalo, N. Y.

CHAS. D. COLSON,

DINAS, SCOTCH, SAVAGE, JERSEY, and other

FIRE BRICKS.

The Largest and Best Assorted Stock of Tiles

and Bricks, Fire Clay, Foundry Supplies, &c., in

the United States.

CHICAGO ILL.

UNION MINING COMPANY,

Mount Savage Fire Brick.

EDWARD J. ETTING Agent,

222 South Third St., Philadelphia, Pa.

PERTH AMBOY TERRA COTTA CO.,

Established 1846.

MANUFACTURERS OF

FIRE BRICK,

For Blast Furnaces and Rolling Mills.

Offices, 80 & 81 Astor House, New York.

Sold by all

Hardware Dealers.



THE MALLEABLE IRON

AXE WEDGE

PAT. MAR. 31, 1874

PORTER & WOOSTER

MANUFACTURERS,

BOSTON.

WOODLAND FIRE BRICK CO., LIMITED,

Woodland, Clearfield Co., Pa.,

MANUFACTURERS OF

"WOODLAND" BRAND FOR STEEL FURNACES OF ALL KINDS, BLAST FURNACES AND MALLEABLE IRON WORKS.

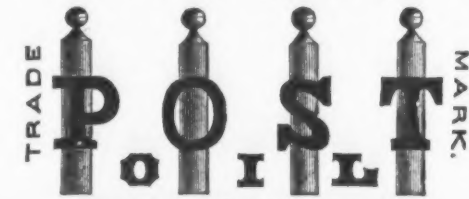
"BRADFORD" Brand for Rolling Mills, Glass Houses, &c.

"W. F. B." Brand for Hot Blast Stoves, Stacks, Cupolas, and all work requiring a cheap grade of brick. Also, Fine Ground Clay to lay brick.

Western Office, 36 Sixth Street, Pittsburgh, Pa.

Post's Waterproof Belt Oil and Leather Preservative,

FOR WET AND DRY LEATHER BELTING.



Registered in the U. S. and Great Britain.

Leather dressed with this oil will not crack or rot, as heat, cold, water or gas has no effect on it. It will stand one-third further and last much longer than any oil for the same purpose. It never turns rancid; will keep in any climate. Belts may be run in water at one end and a hot room at the other, and still be soft, dry and pliable. Warranted not to start glue laps or gum on belts or pulleys, and to keep the surface perfectly smooth. Beware of Imitations Sold at a Cheaper Price, the Color of which is well Calculated to Deceive.

ESTABLISHED AGENCIES IN THE UNITED STATES:

J. B. Hoyt & Co., New York. J. & H. Phillips, Pittsburgh, Pa. J. B. Farnum, Woonsocket, R. I. G. D. Barr, Buffalo, N. Y. E. B. Preston & Co., Minneapolis, Minn. Post & Co., Cincinnati, O. L. B. Williams & Sons, Dover, N. H. J. B. Hoyt & Co., Chicago, Ill. Langlois & Son, Racine, Wis. Laurence & Herkner, New York. J. Le Roy Fine, Troy, N. Y. Brown Bros. & Co., Providence, R. I. Jas. H. Billington & Co., Phila., Pa. Davenport, Johnson & Co., Atlanta, Ga. Sanford & Co., Fall River, Mass. J. Ashton & Son, Trenton, N. J. Geo. A. Smith, Richmond, Va. W. H. Dillingham & Co., Louisville, Ky. E. B. Preston & Co., Chicago, Ill. C. E. James, Chattanooga, Tenn. Cameron & Barkley, Charleston, S. C. Towser, Landstreet & Co., Baltimore, Md. C. B. Choate, East Saginaw, Mich. E. G. Studley & Co., Grand Rapids, Mich. Mantle & Cowan, Louisville, Ky. E. P. Bradford & Co., Cincinnati, Ohio. Edwin M. Cross, Syracuse, N. Y. H. D. Edwards & Co., Detroit, Mich. Thayer, Dunham & Ross, Boston, Mass. Novelty Mfg. Co., Depere, Wis. Morley Bros., East Saginaw, Mich. J. H. & N. A. Williams, Utica, N. Y. SCOTLAND: Robert Balderston, Glasgow. ENGLAND: J. Hunter Watts, London.

We solicit Correspondence from Dealers in Manufacturers' Supplies.

E. L. POST & CO., No. 10 Peck Slip, N. Y.,

SOLE MANUFACTURERS.



WILEY & RUSSELL MFG. CO.,

GREENFIELD, MASS.,

Lightning Screw Cutting Machinery and Tools.

Bolt Cutters in great variety. Screw Plates for the use of Machinists, Carriage Makers and Blacksmiths. Taps and Dies, Drilling Machines, Tire Benders, Tire Spacers, Horse Shavers, Vices, &c. &c. Special Screw Plates for the use of Model Makers, Carriage Makers, &c. Send for Illustrated Price List.

THE ASBESTOS PACKING CO.,

MINERS AND MANUFACTURERS OF

ASBESTOS.

Office, 169 Congress St., BOSTON.

Steam Packings,

Wick, Fiber,

Mill Board,

Flooring Felt

Cement Felting,

Pipe and Boiler Coverings,

Cloth, Yarns, &c.

BOLLING & LOWE,

2 LAWRENCE POUNTNEY HILL, LONDON, E. C.

General European Agents.

LANE'S MEASURING FAUCET.

Price, \$3.00.

For Light or Heavy Molasses, Oils,

Varnishes or other Fluids.

We warrant these Faucets to be as represented, measuring correctly and working more easily in heavy molasses than any Measuring Faucet in the market. No grocer can afford to be without them, for they save time, and "time is money." They insure perfect cleanliness, requiring no tin measures or funnel to collect dirt and draw files. They do not drip. They prevent all waste, as no molasses or other fluid can pass except when the crank is turned. They are the embodiment of simplicity, and consequently they are always in order. They work easily in the heaviest molasses. They are warranted to measure correctly, according to U. S. Standard.

MANUFACTURED EXCLUSIVELY BY

LANE BROS., Poughkeepsie, N. Y.

General Agency, GRAHAM & HAINES, 113 Chambers St., New York.

J. M. SCHOONMAKER,

MANUFACTURER AND SHIPPER OF

CONNELLSVILLE

Capacity of Mines, 2500 Tons Daily.

Siding connections with all lines of Railroads.

Office, 120 Water Street, PITTSBURGH, PA.

THE BILLINGS & SPENCER CO., Hartford, Ct.

COKE

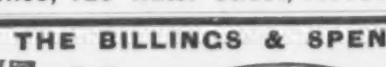
THE BILLINGS

Pat. POCKET WRENCH

And all descriptions of

DROP FORGINGS

for Guns, Pistols, Sewing Machines, and Machinery generally. Send for Catalogue.



Pat. POCKET WRENCH

And all descriptions of

DROP FORGINGS

for Guns, Pistols, Sewing Machines, and Machinery generally. Send for Catalogue.

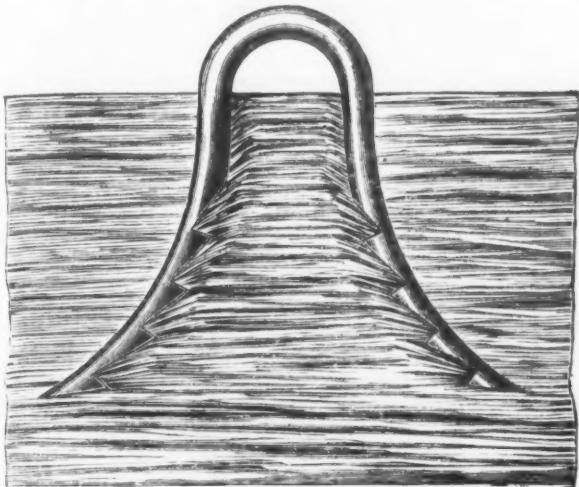
FROST'S PATENT SELF-CLINCHING STAPLES.

This STAPLE clinches itself, and has MANY TIMES the holding power of any other Staple in the market.

This STAPLE requires no boring to insert it, NEVER splits the wood, and can be driven in all kinds of wood.

This STAPLE enters the wood at an angle, has a chisel cut on the outside, presses the wood down on the inner side, which enters the notches (as shown), which prevents withdrawal. Only one Staple of this kind is required, where, of the common kind, two or more have to be used.

This is the ONLY STAPLE, when driven into Green Wood, that, when the wood dries and shrinks, holds equally well. Impossible to get loose and fall out, as in other staples. Perfect Staple for BARB WIRE FENCES, giving ABSOLUTE SECURITY from withdrawal.



GUARANTY.

We guarantee our Staple to do as represented. We warrant them. **We take all the risk, you take none.** The Self-Clinching Staples are made in two sizes and lengths, No. 7, Steel Galvanized Wire, 2½ in. long, extra heavy and strong, used where an unusual strain is required.

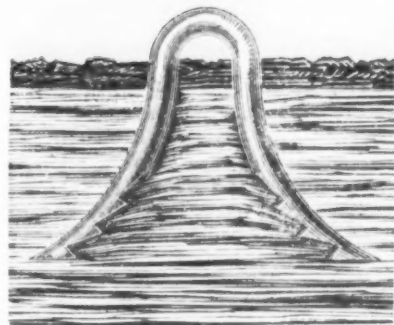
No. 9, Steel Galvanized Wire, 1½ in. long, perfectly adapted for Barbed Wire Fencing.

FOR SALE BY

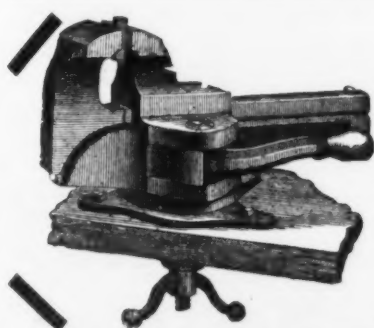
STILES FROST,

276 Devonshire St., Boston, Mass., U. S. A.

SEND FOR CIRCULARS, PRICES AND SAMPLES.



BEST CAST U.S. MARK TOOL STEEL BROWN & CO. PITTSBURGH, PA.



STEPHENS' VISE.

Every Mechanic using this Vise saves one-half his time and labor.

For Sale by the Trade.

NATHAN STEPHENS,
OFFICE, 41 DEY ST., NEW YORK.



J. E. REDFIELD,
MANUFACTURER OF

TAPS, REAMERS, SCREW PLATES, &c.

ESSEX, CONN.

Our Taps are all Machine Relieved, and we guarantee them to give satisfaction.

SANDS' TRIPLE MOTION WHITE MOUNTAIN ICE CREAM FREEZERS.

THE WHITE MOUNTAIN FREEZER COMPANY are headquarters for Ice Cream Freezers and Ice Crushers, being the only firm in the United States who manufacture all parts of the raw material. The Examining Committee, consisting of 25,000 Citizens of the United States, have recom-



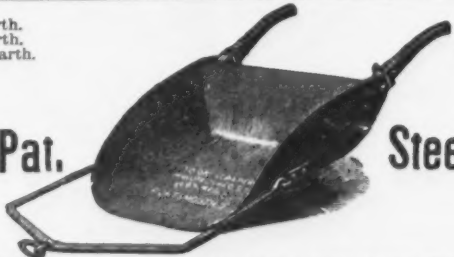
HAND FREEZER 2 to 25 qts. \$7.75 to \$15.00
HAND OR POWER 25 and 50 qts. \$75.00 and \$175.00
HAND OR POWER ICE CRUSHER \$75.00

White Mountain Freezer Co
Nashua, N. H., U. S. A.

SPECIAL ATTENTION GIVEN TO EXPORT ORDERS.

No. 1 Carries 7 feet earth.
No. 2 Carries 5 feet earth.
No. 3 Carries 3½ feet earth.

The York Pat.



Steel Scraper

The Lightest and Strongest Scraper made. The body is made of one single piece of steel. The handles are fastened inside of fold, and free from all obstructions. The body, ball and runners are all made of steel. Especially suited for contractors. Send for circulars. Manufactured by

THE YORK MFG. CO. Limited Portsmouth, Ohio.

LEWIS'S PATENT BELT PROTECTOR is meeting with a demand entirely beyond all anticipation. The following, however, tells the story of its signal success:

ALBANY ELECTRIC ILLUMINATING CO., ALBANY, April 21, 1883.
Mr. E. S. Lewis: Sir.—We are now using your BELT PROTECTORS on several of our belts, and as they give perfect satisfaction, I intend applying them as occasion may require.
Yours, &c., E. A. MAHAR, General Manager.

FOUNDRY FACINGS AND FOUNDRY SUPPLIES, ALBANY, N. Y., March 31, 1883.
Mr. Edward S. Lewis: Dear Sir.—It affords us great pleasure to state that your "BELT PROTECTORS," which were applied to the belts in our mill last fall, have been the means of saving us considerable expense, inasmuch as we should have been compelled to replace them at considerable outlay, whereas now they are in as good condition as when put in, with every prospect of remaining so for a long time to come.
NEW YORK DEPOT AND AGENCY: DEWEY MFG. CO., 29 Chambers St.

SOLE MANUFACTURER AND PROPRIETOR,
EDWARD S. LEWIS, 16 Herkimer St., Albany, N. Y.

J. E. QUACKENBUSH & SON
MANUFACTURERS OF
Porcelain, Mineral & Jet Knobs & Escutcheons.
Send for Price List and Terms.
OFFICE, 525 5th Ave., N. Y.



GRAIN SCOOPS,

MANUFACTURED BY

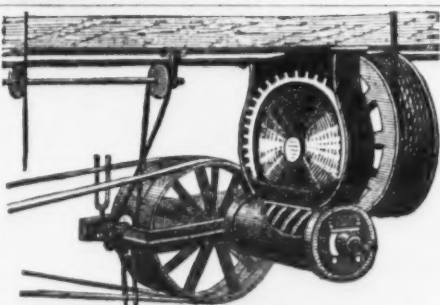
HUSSEY, BINNS & CO.,

PITTSBURGH, PA., U. S. A.

NEW YORK AGENCY:

DURRIE & McCARTY,

97 CHAMBERS STREET.



Send for Catalogue and Price List.

EATON & PRINCE,

MANUFACTURERS AND DEALERS IN

STEAM AND POWER FREIGHT AND PASSENGER ELEVATORS

ALSO

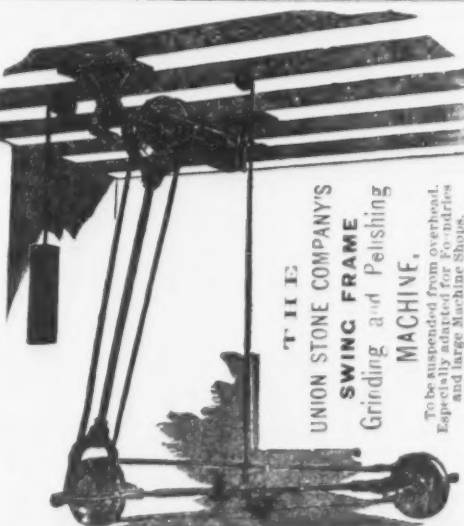
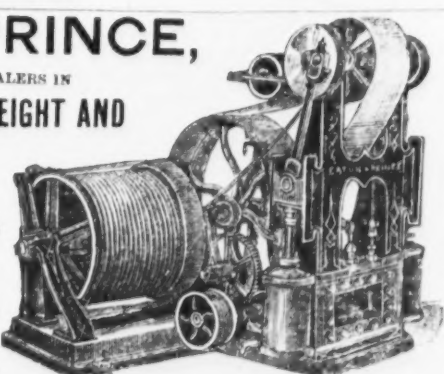
Steam Hoisting Engines,

For Blast Furnaces, Iron, Coal and other Mines.

SHAFTING, PULLEYS, HANGERS,

General and Special Machinery.

70 & 72 Michigan St., CHICAGO, ILL.



SMITH'S NEW MODEL REVOLVERS.



Sold by Gun and Hardware Trade Everywhere.
OTIS A. SMITH, Manufacturer, Rockfall, Ct.

UNION STONE COMPANY,

38 & 40 Hawley Street, BOSTON, MASS.

Patentees and Manufacturers

OF THE

UNION EMERY WHEEL.

Emery Wheel Machinery and Tools a Specialty.

AUTOMATIC KNIFE GRINDING MACHINES.

WOOD POLISHING WHEELS.

EMERY, QUARTZ CORUNDUM,

GRINDERS' AND POLISHERS' SUPPLIES.

CATALOGUE ON APPLICATION.

"Something New. Just Out."

AMERICAN TOOL COMPANY,

110 CHAMBERS STREET, NEW YORK,
are now Manufacturing a Fine Line of

Housekeepers' Tool Chests,

FITTED UP COMPLETE WITH USEFUL TOOLS.
ALSO MACHINISTS' EMPTY TOOL CHESTS.

Also a full line of all the other styles of Tool Chests manufactured by them. Our New Illustrated Catalogue for Fall Season of 1883 will be issued about August 15th, and will be furnished on application, with prices. Every dealer in Hardware, Machinists' and Railway Supplies should keep a stock of these goods on hand at all times to supply the constant and increasing demand. We are the only company in the United States who make a business of manufacturing Tool Chests exclusively.

R. H. WOLFF & CO., MANUFACTURERS OF STEEL WIRE FOR ALL PURPOSES.

Special Finest CAST STEEL WIRE.
Market Steel Wire, Prime Coppered Spring Wire, Tempered and Untempered Steel Wires, in Long Lengths, for Crinoline, Corset, Lock and Brush Makers, and all Special Purposes.

ALL KINDS OF FURNITURE SPRINGS.
IMPORTERS OF
IRON, STEEL, & RAILS of Every Description.
Wire Rods, Plain and Galvanized Wires, &c., Gun Barrels, Moulds, and Ordnance.

Shipments in bond from American Ports, and direct from Europe to all parts of the World.
EXPORTERS AND GENERAL MERCHANTS.
WORKS, PEERSKILL, N. Y.
Agents of the **ALLIS PATENT STEEL BARBED FENCE**



GALVANIZED TWISTED FENCE STRIP.

Office and Warehouse, 93 John Street, New York.

MILLER, METCALF & PARKIN,
Pittsburgh, Pa.,
Manufacturers of

CRESCENT STEEL,

In Bars, Sheets, Cold-Rolled Strips, &c.

Polished, Compressed Drill Rods and Wire.

Warranted equal to any imported in quality, finish and accuracy.
Also Common Grades.

J. & RILEY CARR, SHEFFIELD, England.
Sole Importers and Manufacturers of the
Celebrated "Dog Brand"

STEEL



FILES.

BRIGHT COLD ROLLED STEEL,
PATENT WROUGHT IRON STEEL FACE ANVILS,
FARRIERS' KNIVES, HAMMERS, PINCERS, &c.
Warehouse: 30 Gold St., New York. HENRY W. BELCHER, Agent.

S. & C. WARDLOW,

Sheffield, England,

Manufacturers of the Celebrated

Cast and Double Shear STEEL.

In Bars, Sheets and Coils, for fine Pen and Pocket Cutlery, Table Knives, Mining Tools, Dies, Files, Clock and other Springs, and Tools of every variety.

Warehouse, 95 John Street, New York.

WILLIAM BROWN, Representative.

CLEVELAND ROLLING MILL CO.,
CLEVELAND, OHIO.

MANUFACTURERS OF

BESSEMER AND SIEMENS-MARTIN STEEL BLOOMS AND BILLETS,
BESSEMER STEEL RAILS, IRON RAILS & FASTENINGS.

Steel Street Rails, Wire, STEEL TIRE and FORGINGS, Iron and Steel Angles, Bar and Spring Steel, SOFT WELDING STEEL for Tools and Agricultural Work, Corrugated Roofing and Siding, IRON AND STEEL BOILER PLATE, Galvanized and Black Sheet Iron, STANDARD CAST STEEL.

WESTERN AGENCY, 91 Lake St., Chicago; New England Agency, 239 Franklin St., Boston; N. D. PRATT, Agent; JOHN WALES & CO., Agents; New York Agency, 73 Astor House; CINCINNATI AGENCY, 181 Walnut St., CHARLES B. MELISH, Agent.

W. W. SCRANTON,
President.

WALTER SCRANTON,
Vice-President.

E. P. KINGSBURY,
Sec'y and Treas.

THE SCRANTON STEEL COMPANY,
MANUFACTURERS OF

STEEL RAILS & BILLETS.

Works at Scranton, Pa.

New York Office, - - - 56 Broadway.

THE MIDVALE STEEL CO.,
NICETOWN, PHILADELPHIA.

Best Warranted Cast Steel for Machinists' Tools.

Taps, Dies, Punches, Shear Blades, Chipping Chisels and Granite Rock Drills,
Extra Mild Center Steel, special for Taps;

ALSO,

MACHINERY AND CAST SPRING STEEL HEAVY AND LIGHT FORGINGS.

Warehouse, No. 12 North 5th St., Philadelphia.

Address A. M. F. Watson, General Sales Agent.

STEEL Gautier Steel.
See Page 3.

LABELLE STEEL WORKS.

SMITH, SUTTON & CO.,

MANUFACTURERS OF ALL KINDS OF

STEEL.

Also Springs, Axles, Rake Teeth, &c.

OFFICE & WORKS, Ridge, Lighthill & Belmont Sts., & Ohio River, Allegheny.

Post Office Address, PITTSBURGH, PA.

Represented at Boston by WETHERILL BROS. at Oliver St.; at Philadelphia by JAMES C. HAND & CO., 614 and 616 Market St.; at Cleveland by CONDUIT, WICK & CO., 143 Water St.

ALBANY & RENSSLAER IRON & STEEL CO.,
TROY, N. Y.,

MANUFACTURERS OF

BESSEMER STEEL RAILS,

FISH PLATES, BOLTS, NUTS, SPIKES, &c.

Machinery Steel, Merchant and Ship Iron.

CHESTER GRISWOLD, Vice-President, - 56 Broadway, New York City.

BOND, PARSONS & CO.,

104 John St., NEW YORK.

224 So. 3d St., PHILADELPHIA.

AMERICAN AND FOREIGN PIG IRON,

Spiegeleisen, Blooms, Rails, Wire Rods, &c.

TIN PLATES.

VIVIAN, YOUNGER & BOND, London & Birmingham.

FRANCIS HOBSON & SON,

97 John Street, NEW YORK.

Sole Manufact'rs of "CHOICE" Extra Cast Steel.

Manufacturers of all Descriptions of Steel.

Manufacturers of Every Kind of Steel Wire.

Don Works, Sheffield, England.

CHAS. HUGILL, Agent.

ANDERSON, DU PUY & CO.,

(Successors to ANDERSON & CO.), Manufacturers of all Descriptions of

Tool,
Machinery,

STEEL.

Agricultural,
&c.

Works and Office at Chartiers Station, P. & L. E. R. R. Branch Office, Cor. Ross & First Aves.,
PITTSBURGH, PA.

C. W. LEAVITT, New York Agent,
161 Broadway.

M. T. MILES & SON, Western Agents,
170 Lake St., Chicago.

Compressed Steel Shafting,

STRAIGHTENED AND POLISHED. EXACT SIZES.

TEMPLE & LOCKWOOD,

12 Platt Street, New York.

Warranted Superior to any Steel in the Market, either
English or American, for every purpose.

CHROME CAST STEEL.

Chrome Steel Works,

Kent Avenue and Keap Street,
BROOKLYN, E. D., N. Y.

Chicago Branch,

S. D. KIMBARK, Agent.

Cincinnati Branch,

N. E. cor. 5th & Main Streets.

THE MONTGOMERY IRON & STEEL COMPANY.

WORKS AT DANVILLE, PA.

PIG IRON, T AND STREET RAILS,

A general assortment of mine and narrow gauge rails kept on hand from which shipments can be made promptly.

W. E. C. COXE, President,
Reading, Pa.

S. W. INGERSOLL, Treasurer,
208 South Fourth St., Philadelphia, Pa.

PITTSBURGH BESSEMER STEEL CO.
(LIMITED),

STEEL RAILS

LIGHT RAILS A SPECIALTY.

P. O. Address, 87 Wood Street, Pittsburgh, Pa.

CROWN STEEL,

CASSIDY & CO., Mfrs., Pittsburgh, Pa.
WARRANTED EQUAL TO ANY PRODUCED.

Best refined Cast Steel, for Edge and Turning Tools, Taps, Dies, Drills, Punches, Shear Knives, Cold Chisels and Machinists' Tools. Also Machinery Steel and Forgings.

HICKS & DICKEY, Gen'l Agents, 413 Commerce St. Philadelphia.

Represented in New York by F. L. Froment & Co., 112 John Street.

Represented in Boston by Bellows & Mansion, 77 Oliver Street.

Represented in Atlanta, Ga., by Davenport, Johnson & Co.

R. MUSHET'S
Special Steel

LATHES, PLANERS, &c.

Turns out at least double work by increased speed and feed and cuts harder metals than any other steel. Neither hardening nor tempering required.

Sole Makers,

SAMUEL OSBORN & CO.,
Sheffield, England.

Represented in the United States by

B. M. JONES & CO.,
Nos. 11 & 13 Oliver Street, BOSTON.

NAYLOR & CO.,

99 John St., New York.

6 Oliver St., Boston, Mass.

208 S. Fourth St., Philadelphia, Pa.

IMPORTERS OF

STEEL AND IRON RAILS,
Tin and Terne Plates,

Swedish and Norway Iron,

BESSEMER STEEL WIRE RODS.

Pig Iron, Spiegeleisen, Ferromanganese, Scrap Steel and Old Iron Rails.

MANUFACTURERS OF

STEEL COMPRESSED SHAFTING,

"Benzon" Homogeneous Plates

For Boilers, Fire-boxes, &c.

Axles, Crank Pins, Spring Steel,

And all other kinds of

Martin-Siemens Steel and Iron
For Railroad purposes.



BOLT & RIVET CLIPPERS.

For cutting off the ends of Bolts and Rivets, on carriages, wagons, harness, etc. Ask for them where you buy your hardware, or send for circular and price list.

CHAMBERS, BROTHER & CO.,

52d St., below Lancaster Ave.,
Philadelphia, Pa.

THE VERONA TOOL WORKS.

METCALF, PAUL & CO.,

Manufacturers of

Solid Steel Mining and Railroad Picks,
Blacksmith's Sledges, Striking Hammers,
Woodchopper's Wedges and Sledges,
Mining, Quarry and Railroad Tools of the best material and workmanship only. All tools are stamped with our name and trade mark, and fully warranted.

Pittsburgh, Pa. Western Branch,
7th Avenue and
Liberty Street. CHICAGO, ILL.,
22 West Lake St.

F. W. MOSS,

CELEBRATED AND OLD-ESTABLISHED

BRANDS OF

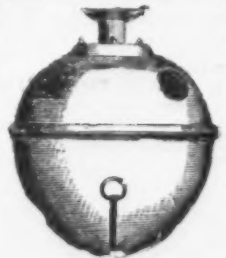
"MOSS" and

"MOSS & GAMBLE'S"

STEEL AND FILES

Office and Warehouse:

80 JOHN ST., - - New York.



Established 1838.

Bevin Bros. Mfg.

Co.,

Easthampton, Ct.

Manufacturers of

SLEIGH BELLS,

House, Tea, Hand,

Gong Bells, &c.

Bell Metal Kettles.

A. PARDEE, Hazleton, Pa.

J. G. FELL, Phila

A. PARDEE & CO.,

237 South Third Street.

PHILADELPHIA,

No. 111 Broadway, New York,

MINERS AND SHIPPERS OF

Lehigh Coals.

The following superior and well-known Lehigh Coals are mined by ourselves and firms connected with us, viz:

A. Pardee & Co.

HAZLETON,
CRANBURY,
SUGAR LOAF.

Pardee, Bro. & Co.

LATTIMER.

Calvin Pardee & Co. HOLLYWOOD.

Pardee, Sons & Co. MT. PLEASANT

C. P. LELAND, Pres't. THE CLEVELAND CRUCIBLE STEEL CO., E. M. GRANT, Gen'l Mgr.

TOOL, MACHINERY, **STEEL.** FILE AND SPRING. CLEVELAND, OHIO.

BOSTON, JAS. J. KELLY, 38 Kilby Street. CHICAGO, CAMPBELL & LILL SUPPLY CO., 237 Lake Street. NEW YORK, TEMPLE & LOCKWOOD, 12 Platt Street. ST. LOUIS, BARCOCK, KENNEDY & CO., 108 North 3d Street. CINCINNATI, JOHN C. EBB & CO., 10 West 3d Street.

THOS. FIRTH & SONS, Limited, SHEFFIELD.**Crucible Cast Steel.****JERE. ABBOTT & CO.,**

AGENTS AND IMPORTERS OF

SWEDISH IRON,

35 Oliver St., BOSTON. 23 Cliff St., NEW YORK.

DODGE, HELLER & LYONS,

NEWARK, N. J.,

MANUFACTURERS OF

FINE

Clay Crucible Cast Steel.Especially adapted for
TAPS, DIES, DRILLS, TURNING
TOOLS and other purposes where a Su-
perior and Even Quality of Steel is required.

ALSO MAKERS OF

Dodge's Patent Forging and Grinding Machines,
For SLEDGE and other HAMMERS, FILES, PLIERS and other irregular and tapering shapes.**GUSTAF LUNDBERG,**

AGENT FOR

N. M. HÖGLUND'S SONS & CO.,

OF STOCKHOLM.

SWEDISH & NORWAY IRON,

38 KILBY STREET, BOSTON.

ALBERT POTTS, Philadelphia Agent, 234 & 236 N. Front Street.

PETER BALDY, President. L. K. RISHEL, Treas. and Gen'l Manager.

CO-OPERATIVE IRON & STEEL WORKS,

MANUFACTURERS OF

BEST OPEN-HEARTH STEEL,

FOR

LOCOMOTIVE AND MARINE BOILERS, SHIP
AND TANK PLATE, SPRING, TIRE,
MACHINERY, AGRICULTURAL
STEEL, ETC.Works at - - - **DANVILLE, PA.****MATTHIESSEN & HEGELER ZINC COMPANY,****LA SALLE, ILLINOIS,**

MANUFACTURERS OF

**Refined Spelter, Sheet Zinc and
Sulphuric Acid.**

ALL ORDERS FILLED PROMPTLY.

EDES, MIXTER & HEALD ZINC CO.,

MANUFACTURERS OF

PURE SPELTER.

MADE FROM THE COMPANY'S CELEBRATED IMPERIAL ZINC MINES.

It is Soft and Ductile, and of very unusual strength. Is especially adapted for Cartridge Brass,
German Silver and all Fine Work.

SALES OFFICE:

PLYMOUTH, MASS. KNOXVILLE, TENN.

ADDRESS ALL COMMUNICATIONS TO SALES OFFICE.

BIRMINGHAM IRON FOUNDRY,

BIRMINGHAM, CONN.

SHEARS,

TO CUT FROM 4-INCH ROUND OR SQUARE, TO HOOP IRON, WITH OR WITHOUT ENGINE ATTACHED.

SQUEEZERS.

ROTARY OR ALLIGATOR.

Chilled Rolls and Rolling Machinery Generally.

CHEMICALS AND APPARATUS

FOR THE ANALYSIS OF

ORES, IRON, STEEL, FUEL, FLUXES, FURNACE GASES, &c.,

Our Specialty. Being direct Importers and Manufacturers we can offer superior inducements.

EIMER & AMEND, Nos. 205 to 211 Third Avenue.

NEW YORK.

Eighteenth Street Station Elevated R. R.

Illustrated Catalogue Sent on Application.

BABBITT METAL.

BRASS CASTINGS

And Car Journal Brasses

Tinned Solder, Stereotype Metal, Electrotype Metal.

ROBT GRAY, Cleveland, Ohio.

**STEEL IRON TYPE AND STEEL
ALPHABETS.
B. F. BELLONS,
145 Seneca, CLEVELAND, OHIO.****FIGURES.****LIST OF****TRADE MARKS, BRANDS, &c.**

IN ORDER to meet a decided and constantly growing want, as made known and emphasized by almost daily inquiries asking for names and addresses of makers of iron, tools, tin plates, hardware, steel, machinery, oils, varnishes, japans, &c., &c., it has been decided to include in the

Ironmonger Diary and Text Book for 1884

(now in course of preparation) as complete a list as possible of trade-marks, brands, specialties, &c., made and in use in all parts of the world.

This list will exclude all ordinary trade announcements proper, and will be strictly confined to trade-marks and brands, whether blocks, electros, or other appliances for illustrations, with just sufficient letter-press to describe the kind of article to which the mark, &c., is applied, and the names and addresses of the owners or lawful users. For the sake of uniformity in space and charges, each mark will occupy a space measuring 1 inch deep by 1½ inches wide, and the uniform charge will be \$2.50 (10s.) only for each such space, payable in advance, unless we have already an open advertising account with the firm giving the order.

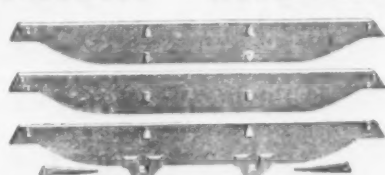
The advertisements so inserted will be printed on colored paper, classified under suitable heads, and so arranged as to make them both effective and useful.

Blocks or electros, &c., of marks or brands which may be too large will be reduced by us at cost price (roughly \$1 each) to the requisite size on receipt of remittance along with the cash for the cost of advertisement.

AMERICAN MANUFACTURERS AND EXPORTERS

of agricultural machinery and implements, "notions," general machinery, axes, hatchets and tools generally, nails, cutlery, electro-plated wares, clocks, safes, watches, oils, varnishes, japans, petroleum, paints, &c., &c., are strongly advised to take advantage of this excellent opportunity of placing their marks, &c., in a list which is certain to be constantly referred to all over the world, and especially (besides Great Britain) in Australia, New Zealand, India, Ceylon, South Africa, the West Indies, and the British Colonies of North America.

Particulars, blocks or electros, and remittances, may be forwarded through any of the offices of the *Iron Age*, or direct to the publisher,

42 CANNON ST., LONDON, E. C.**PATENT INTERLOCKING GRATE BARS.**

SALAMANDER GRATE BAR CO. 110 Liberty St. New York.

These Bars have been used and approved in upward of 10,000 different Furnaces, and are superior to all others in **DURABILITY** and **ECONOMY** in the use of Fuel. We have over 1200 different Sets of Patterns, and can make Grate Bars for any Furnace at short notice. Descriptive Circular, with references, sent on application. Address

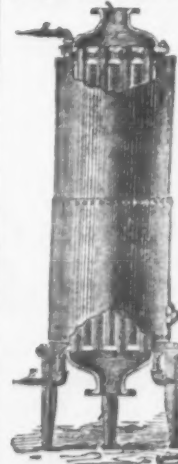
EMERY AND**CORUNDUM**

Can be run in WATER, OIL or ACID as well as DRY.

Polishes and Machinists' Supplies.
RUB STONES, EMERY WHEEL MACHINERY
And **DIAMOND TOOLS.**
CIRCULARS AND PRICE LISTS.

WHEELS.

ADDRESS
VITRIFIED WHEEL COMPANY,
WESTFIELD MASS., U. S. A.

**THE LOWE PATENT
FEED WATER HEATER & PURIFIER,**

Heating and Purifying Water for
Steam Boilers.
Patented July 12 1877.
Has Straight
Tubes.

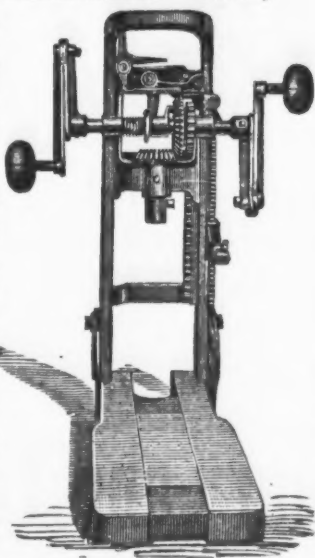
SIMPLICITY,
RELIABILITY and
EFFICIENCY
At Less Cost
Than any Other.

Write for prices and
further information to
the manufacturers,
Lowe & Watson,
BRIDGEPORT, CONN.

SAUNDERS' PATENT AUTOMATIC BORING MACHINES FOR BUILDERS' AND FRAMERS' USE.

are universally acknowledged to be superior to all other Boring Machines, and we guarantee to give better satisfaction than any other machine.

Ship Builders, House Builders, Dock Builders, Bridge Builders, Carpenters and Farmers please notice what we claim for our machine, and we guarantee all that we claim: First, that it will do nearly double the work of any other machine in the same length of time, with greater ease to the operator; that we can regulate the speed of the bit according to the size of the hole, or to suit the operator; it will drive the bit any required speed; it will drive the bit or auger to any required depth, and the bit or auger returns from the hole by the same automatic motion without the operator stopping the machine; at the same time clearing itself and leaving the hole entirely free from chips; it is gauged to bore such a depth as may suit the operator, boring two or more holes at exactly the same depth after being once set, without any attention from the operator; it is an angular machine and will bore on any angle; it is the most compact machine; it can be placed in so small a compass as to occupy but little room in a carpenter's tool chest, and while in this compact form it can be carried in the hand with the greatest ease and convenience; it is the most durable machine, from the fact that we use the best material in its construction, and each part can be duplicated in case of accident by sending directly to us. We finish the ironwork with a baked or heated Japan finish which enables it to withstand all kinds of weather, the woodwork being rubbed in oil and shellac. They are the cheapest Boring Machines in the world for what they can do. We are introducing the Gladwin Improved Auger in connection with this machine. This auger is the best Boring Machine Auger made, being a self-cleaning in gummy or knotty wood. We offer the Borer, boxed and delivered on board cars, for \$6, with full set Gladwin Improved Augers, 18 qrs., \$9; or with extra finished beds, \$6.50, and full set augers, 18 qrs., \$9.50. A discount given for large orders. Send for Descriptive Catalogue.



THE W. B. WELLS MFG. CO., Ashaway, R. I.

FOR SALE BY

LOUDBACK, GILBERT & CO., 33 Chambers St., New York.
TALLMAN & McFADDEN, 607 Market Street, Philadelphia.
BUHL, SONS & CO., Detroit, Mich.
A. W. BINGHAM & CO., Cleveland, Ohio.
GORDON HARDWARE CO., San Francisco, Cal.
HODGE & HOMER, 47 Randolph Street, Chicago Ill.

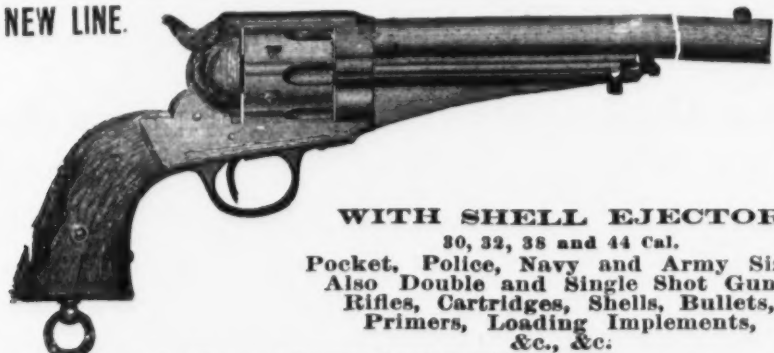
Importers of TIN PLATE, METALS, &c.



MANUFACTURERS OF
GENUINE BRONZE, BRASS, AMERICAN BRONZED AND JAPANNED
HARDWARE,

Rim and Mortise Locks, Knobs and Escutcheons,
Apple Parers, Registers, Bronze and Cast Butts,
STATIONERS' HARDWARE, &c.,
READING HARDWARE CO., Reading, Pa.

NEW LINE.



WITH SHELL EJECTOR

30, 32, 38 and 44 Cal.
Pocket, Police, Navy and Army Sizes.
Also Double and Single Shot Guns,
Rifles, Cartridges, Shells, Bullets,
Primers, Loading Implements,
&c., &c.

Send for reduced catalogue and discounts of goods manufactured by
E. REMINGTON & SONS,
283 Broadway, NEW YORK.



WROUGHT IRON TACKLE BLOCKS.

Swivel Hooks for Rope or Chain,
POLISHED GROOVES, ALL SIZES IN STOCK.

Also Pulley Blocks for Wire Rope,

Headquarters for the

IRVING BRAND WOODEN PULLEY BLOCKS,
McCOY & SANDERS, Manufacturers,
26 Warren Street, New York.



Improved Champion Dump
Scraper.

We are the exclusive manufacturers of
Byrket's Improved Dump and
Automatic Steel Scrapers.

We manufacture the only successful Automatic Scraper in the world. Our Dumps are the lightest and strongest scrapers made. We use two pieces of steel pressed into shape, which is superior to the old method of using but one piece, for when that breaks the whole scraper is ruined, while ours is so constructed that we can replace any part at a trifling expense. We make three sizes, to meet the wants of all classes of Earth Workers. Especially suited for Contractors and Township Road Works. Send for Circulars. Manufactured by

THE CHAMPION SCRAPER CO., Troy, Ohio.

CLEVELAND FLUE CLEANER MANUFACTURING CO.,

The most simple, durable
and economical
steam flue cleaner.



It saves
from 15 to 25 per cent.
in labor and fuel.

Send for Circular and Price List of Cleaner and Hose.

22 & 24 POWER BLOCK CLEVELAND O.

GEO. B. CARPENTER & CO
DEALERS IN

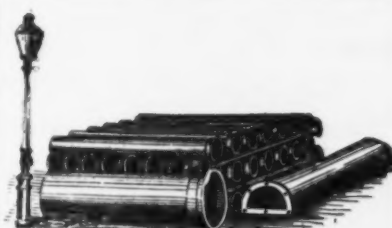
SUPPLIES
FOR ROLLING MILLS
MANUFACTORIES
MINING
COMPANIES
& RAILWAYS
WESTERN AGENTS FOR
H.W. JOHNS'
ASBESTOS
LIQUID PAINTS
STEAM PACKING, MILL BOARDS
ROOFING, BOILER COVERING
GASKETS, FIRE PROOF COATINGS
CEMENTS & C.
SEND FOR CIRCULARS
202 & 208 S. WATER ST. CHICAGO.
MENTION THIS PAPER

AGENTS IN ALL FOREIGN COUNTRIES.



119 South Fourth Street,
PHILADELPHIA

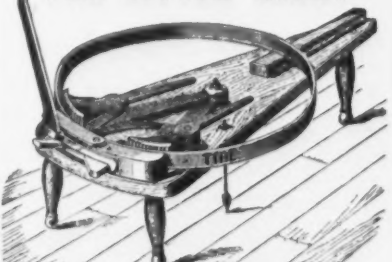
Branch Office, 605 Seventh St. Washington, D. C.
H. HOWSON, Engineer and Surveyor in Patent.
G. HOWSON, Attorney at Law and Counsel in Patent Cases.
SEND FOR CIRCULARS.



R. D. WOOD & CO.,
Philadelphia,
Manufacturers of

Cast Iron Pipe
FOR WATER AND GAS,
Lamp Posts, Valves, &c.,
Mathew's Pat. Anti-Freezing Hydrants
400 CHESTNUT STREET.

THE LITTLE GIANT



Wagon Tire Upsetter.
The Cheapest and Best.
LITTLE GIANT MFG. CO.,
Send for Circular. Millport, N. Y.



ICE CREAM FREEZERS.
TORREY'S PATENT.
S. ROEBUCK & CO.
Manufacturers,
164 FULTON ST.,
NEW YORK.

MACHINERY FOR
Straightening and Cutting Wire
Of all Sizes to any Length.
Send for Catalogue.
JOHN ADT,
New Haven, Conn., U. S. A.



Prouty's Patent
**PEERLESS FORCE
PUMP.**

Has Self-Adjustable Foot Rest.

NEW AUTOMATIC COMPENSATING
PACKING.

It will throw a continuous jet FROM
FORTY TO SIXTY FEET. A new pattern
jet and spray nozzle is sent with each
pump.

Especially attention is called to the
material and workmanship exhibited
in these pumps.

LIST PRICE, \$8.

THE NEW ENGLAND BUTT CO.
PROVIDENCE, R. I.

NEW YORK OFFICE, 99 Chambers St.

**THE AMERICAN BOLT AND
SCREW CASE CO.,**

DAYTON, - - OHIO.

**REVOLVING BOLT AND
SCREW CASES.**

We are the only manufacturers of Bolt cases and the only
parties who make lists of Bolt or Screw Cases to suit stock
of purchaser without extra charge. All goods guaranteed
Send for Illustrated Circular.

PRINCIPAL AGENTS.
Markley, Ailing & Co., Chicago; Ducharme, Fletcher & Co.,
Detroit, Mich.; Burger & Baumgard, New York City; Lloyd,
Supplee & Walron, Philadelphia, Pa.; Buchler, Bombright &
Co., Philadelphia, Pa.; Samuel C. B. Cook & Co., Baltimore,
Md.; Bindley Hardware Co., Pittsburgh, Pa.; A. F. Shapleigh
& Cantwell Hardware Co., St. Louis, Mo.; Farwell, Ozmum
& Jackson, St. Paul, Minn.; Howell, Gano & Co., Cincinnati,
O.; Pappenhof & Hardware Co., Cincinnati, O.; Hall &
Wiles, Hardware Co., Kansas City, Mo.; Pratt & Co.,
Buffalo, N. Y.; Seeburger, Breaker & Co., Chicago, Ill.; H.
O. Stratton, Boston, Mass.; Shultz & Hosen, St. Joseph, Mo.;
Worth Hardware Co., St. Joseph, Mo.; A. Baldwin & Co.,
New Orleans, La.; Gordon Hardware Co., San Francisco,
Cal.; Kilbourn, Jones & Co., Columbus, O.; Morley Bros.,
East Saginaw, Mich.
We are also extensive manufacturers of Fruit Can
Sealing Wax. Send for Circulars and Prices.

Very Respectfully,

THE AMERICAN BOLT & SCREW CASE CO.

MORSE TWIST DRILL AND MACHINE CO.

NEW BEDFORD, MASS., Sole Manufacturers of

Morse Patent Straight-Lip Increase Twist Drill,
Beach's Patent Self-Centering Chuck, Solid and Shell Reamers,
BIT STOCK DRILLS,

DRILLS FOR COES, WORCESTER, HUNTER AND OTHER HAND DRILL
PRESSES. BEACH'S PATENT SELF-CENTERING CHUCKS, CENTER
AND ADJUSTABLE DRILL CHUCKS, SOLID AND SHELL REAMERS
DRILL GRINDING MACHINES, TAPER REAMERS, MILLING
CUTTERS AND SPECIAL TOOLS TO ORDER.

All Tools exact to Whitworth Standard Gauges.

GEO. R. STETSON, Supt.

EDWARD S. TABER, Treas.

BEECHER & PECK

Successors to Milo Peck, Manufacturers of



PECK'S DROP LIFTER is the only one which has its parts
cushioned. Being thus cushioned they are the most durable Lifter in
the market.

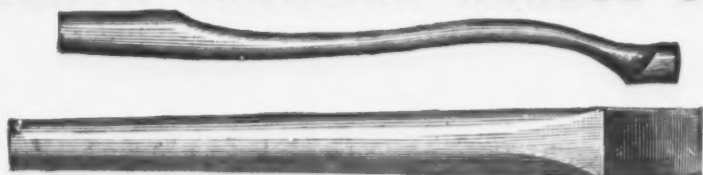
Can be attached to any drop now in use.

Send for Illustrated Catalogue.

Cor. Lloyd and River Sts.

New Haven, Conn.

V. G. HUNDLEY,
PROPRIETOR OF
NORTH CAROLINA HANDLE CO.



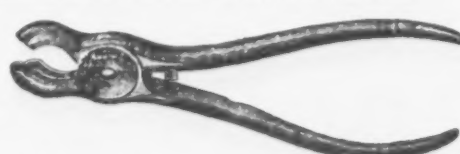
MANUFACTURER OF
Handles and Spokes,
79 Reade Street and 97 Chambers Street,
HARDWARE COMMISSION MERCHANT.

BLAIR'S PATENT BOSS HOG AND PIG RINGER.

Will close almost all kinds wire rings. The most economical to buy, to sell and to use.



Fruit Jar Caps and
Wires, 1/2 gross in
box; price, per
gross, 65 cents.

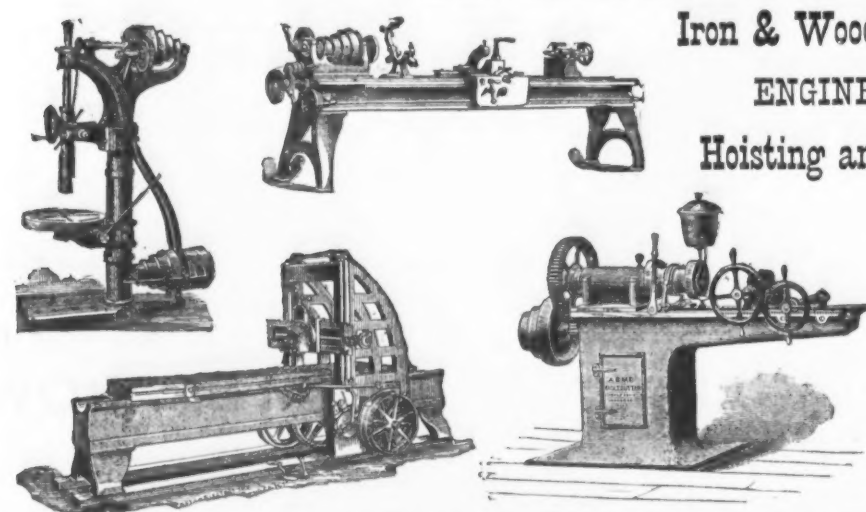


MANUFACTURED BY

E. BLAIR, Bucyrus, Ohio.



L. M. RUMSEY MANUFACTURING CO., ST. LOUIS, MO.



Iron & Wood Working Machinery,
ENGINES AND BOILERS,
Hoisting and Pumping Engines.

MACHINISTS' TOOLS.

Lathes, Planers, Shapers, Drill Presses,
Gear Cutters, Bolt Cutters, Milling
Machines.

CHUCKS—Lathe, Planer and Drill.
SLIDE RESTS.

Pipe Threading & Tapping Machines.

SUPPLIES—Machinists', Foundry,
Blacksmiths', Wagon Makers',
Plumbers', Steam and Gas Fitters',
Miners', Contractors' and Mill.

CANTON TOOL STEEL.

AMERICAN BOLT CO., Lowell, Mass., MANUFACTURERS OF Bolts, Nuts, Washers, Chain Links, Car Bolts, Bridge Bolts, Lag Screws, &c.

HENRY B. NEWHALL CO.

105 Chambers Street
AND
89 Reade Street,
NEW YORK.

47 Pearl Street,
COR. FRANKLIN,
BOSTON, MASS.
JAMES H. WORK, Manager.

MANUFACTURERS' AGENTS FOR

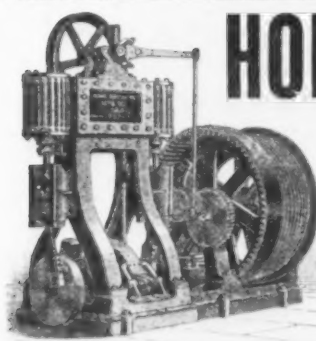
Chamfered and Trimmed, Square
and Hexagon

MACHINERY NUTS.

SQUARED AND TAPPED
HEXAGON NUTS,

U. S. Government Standard Threads,
WARRANTED INTERCHANGEABLE.

Turn-Buckles, Clinch Rings, Bolt Ends, Chain
Links, Ship Chandlery Hardware.

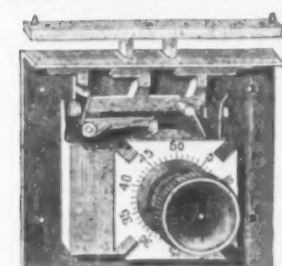


HOISTING ENGINES

FOR
Blast Furnaces, Coal
and Iron Mines.

CRANE BROS.' MFG. CO.

CHICAGO WORKS:
No. 10 N. Jefferson Street.
NEW YORK OFFICE:
92 & 94 Liberty Street.



TAYLOR'S DUPLEX COMBINATION LOCKS.

The Cheapest and Best in the World. Send for Prices.
RETAIL FROM \$1.50 TO \$3.00. 2500 CHANGES.

FOR ALL PURPOSES.
TAYLOR MFG. CO.,
NEW BRITAIN, CONN.

THE AMERICAN MACHINE CO.,

MANUFACTURERS OF

HARDWARE SPECIALTIES.

Office and Factory: Lehigh Ave. and American St., Philadelphia. Branch House: No. 128 Chambers St., New York.

SPECIALTIES: Fluting Machines, Hand Fluters, Plating
Machines, Christmas Tree Holders, Bickford Portable Pump, Mrs.
Potts' Patent Cold-Handle "Crown" Irons, Ice Cream Freezers
and Cake Mixing Machines.

STAR LOCK WORKS.

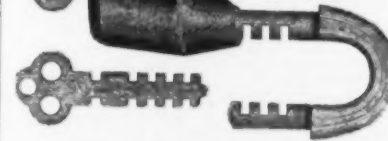
ESTABLISHED 1836.

Trunk Locks,
Pad Locks,
Dead Latches,

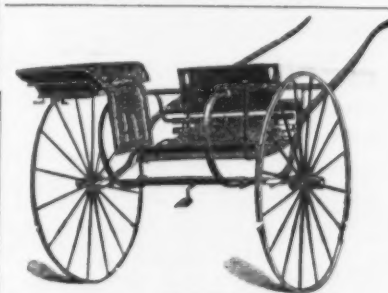
Door Springs,
Trunk Stays,
Keys, &c.

110 South 8th St., and Sanson, bet. 8th
and 9th, PHILADELPHIA.

PATENTED
Scand. Pad Locks
With Flat Keys.
Shackle secured to
the Lock Box.



HILLEBRAND & WOLF.



PATENTED
C-SPRING CART CO.,
RUSHVILLE IND.

We are making a Road Cart that is strong, light,
easy on the horse and rides as easy as a buggy.
Easy to get in and out of. Cut shows No. 3, with
seat swung back ready to enter. Write for cata-
logue and prices.

GUN POWDER.

Lafin & Rand Powder Co.,
No. 39 Murray Street, New York.

Manufacture and sell the following celebrated brands
of Sporting Powder known everywhere as
"Backus".

ORANGE LIGHTNING,
ORANGE DUCKING,
ORANGE RIFLE,
more popular than any Powder now in use.
Blasting Powder and Electrical Blasting
Apparatus.

Military Powder on hand and made to order.
SAFETY FUSE, FRICITIONAL & PLATINUM
FUSES.
Pamphlets showing sizes of grain sent free.

THE DUPLEX INJECTOR.

SIMPLE,
RELIABLE
AND
DURABLE.

The constantly in-
creasing Sales of this
Injector attests its Supe-
riority as a Boiler
Feeder.

Manufactured by

JAMES JENKS,
48, 50, 52 and 54 Randolph St.,
DETROIT, MICH.

PATENTS.

Experienced in soliciting United States and Foreign
Patents prior and subsequent to service in United
States Patent Office. Personal attention to every
case from beginning to end. Practical and theoret-
ical knowledge of the mechanic arts. Prompt and
skillful prosecution of applications for Patents,
Designs, Trade-Marks and Labels. Expert
Searches and Opinions as to scope, validity and
infringement. Representatives in over thirty foreign
countries. Terms reasonable and always agreed
upon before any expense is incurred. Send for
circular. Ten Years' Experience.

E. B. STOCKING,
Attorney-at-Law,
Opp. Patent Office, WASHINGTON, D. C.



NORWAY IRON RIVETS AND BURS, AND ALL SIZES OF WROUGHT IRON WASHERS

GENERAL NEW ENGLAND AGENTS:
JOHN WALES & CO.,
239 & 241 Franklin St., Boston, Mass.
WESTERN AGENT:
S. E. BLISS, 89 Lake St., Chicago, Ill.



This Band Saw has a 30-inch
wheel, covered with rubber.
Saws 12 inches wide. Both
wheels are adjustable, the up-
per one by a thumb-screw by
which the saw can be run any-
where on the wheel, the lower
one by three screws at either
end of frame. Both wheels
run in boxes of the best
best metal. The upper
aperture is of steel, the lower
one of iron. The slides
are bolted on the frame, and
the wear can be taken up. The
upper end of screw has rub-
ber spring, which allows the
saw to give at any sudden jar,
and prevents the saw break-
ing. The frame is heavy and
stiff, and weighs nearly 700 lbs.
The tight and loose pulleys are
12 inches in diameter, and
send one pair of Bracing Tongs, Form, two Clamps, and
Silver enough for twenty welds with every Saw.

SNIGGS & CO., 210 Terrace, Buffalo, N. Y.

Geo. A. Boynton BROKER IN IRON

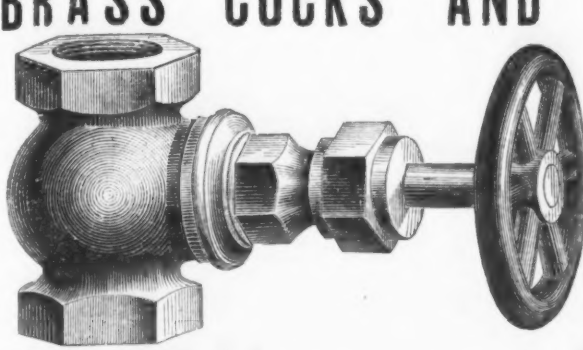
ALL ST. N.Y.

BOSTON.

Reported by Macomber, Bigelow & Doves.

Penny's Extra-nation Hollow Augers.....	1/2 doz	\$2.50
Pierce's Bits.....	doz	\$6.00
Blue Jacks.....	1/2 doz	\$2.50
Red Cross.....	1/2 doz	\$2.00
Red Cross Handled.....	1/2 doz	\$2.00
Red Cross Boy's.....	doz	\$12.50
As Handles.....		
Oak Extra, 34 in. No. A.....	1/2 doz	\$2.50
Oak Extra, 34 in. No. B.....	1/2 doz	\$2.50
Oak Extra, 34 in. No. C.....	1/2 doz	\$2.00
Oak Extra, 31 or 34 in. No. C.....	1/2 doz	1.45
As Clips.....		
Cast Iron for Anti-Friction Hangers.....	1/2 ft. 25	3 ft. 25
Cast Half Round.....	1/2 ft. 25	3 ft. 25
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz	\$2.50
Bells.....	1/2 doz</	

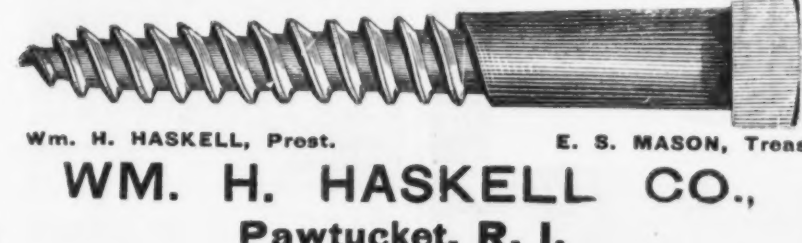
McNab & Harlin Mfg. Co.,
MANUFACTURERS OF
BRASS COCKS AND VALVES,
For STEAM, WATER, and GAS.
Wrought Iron Pipe and Fittings,
PLUMBERS' MATERIALS.
Factory, Paterson, N. J. 56 John Street, N. Y.
Our new Illustrated Catalogue and Price List is now ready, and will be sent to the trade with their first order, or by express, if desired, before ordering.



RIVETS
OF EVERY DESCRIPTION, FIRST QUALITY.
W.P. TOWNSEND & CO.
NEW BRIGHTON, PA.
H. B. NEWHALL CO., 105 Chambers Street, New York Agents.



WM. H. HASKELL CO.,
Pawtucket, R. I.
MANUFACTURERS OF
COACH SCREWS,
(With Gimlet Points),
ALL KINDS OF
Machine and Plow Bolts,
TAP BOLTS.
STANDARD NUT CO.,
Pittsburgh, Pa.




HENRY B. NEWHALL CO.,
105 Chambers St., New York,
and 47 Pearl St., Boston,
(J. H. WORK, Manager),
EASTERN AGENTS.
HOT PRESSED
Square & Hexagon Nuts,
R. R. FISH BARS.
BOLTS, SPIKES, RIVETS, &c.



Philadelphia Bolt Works.
NORWAY IRON FANCY HEAD BOLTS,
Carriage & Tire Bolts. Star Axle Clips, &c.
TOWNSEND, WILSON & HUBBARD, 2301 Cherry Street, Philadelphia, Pa.



G. W. Bradley's Edge Tools.
Butchers' Cleavers, Butchers' Choppers, Axes and Hatchets, Crab Hoes and Mattocks, Mill Picks, Box Chisels and Scrapers,
Ring Bush Hooks, Ax Eye Bush Hooks, Socket Bush Hooks, Watt's Ship Carpenters' Tools, Carpenters' Drawing Knives, Coopers' and Turpentiners' Tools.
FOR SALE BY
MARTIN DOSCHER, Agent, 85 Chambers Street, N. Y.
BLAKE CRUSHER CO.,
New Haven, Conn.
Challenge Rock Breakers.
Patented Nov. 18, 1879.
See The Iron Age first issue of the month.




EATON, COLE & BURNHAM CO.,
58 John St., NEW YORK. Factory at BRIDGEPORT, CT.
MANUFACTURERS OF
Fittings, Valves, Tools,
AND ALL STYLES OF
Goods for Steam, Water, and Gas, Wrought Iron Pipe, &c.
Agents for **BUNDY'S RADIATORS.**
Manufacturers of
DEANE'S PATENT SOLID STOCKS AND DIES.



LIGHTNING HAY KNIVES.
WEYMOUTH'S PATENT.
This knife is the best in use for cutting down hay and straw in mow and stack, cutting fine feed from bale, cutting corn stalks for feed, cutting peat and ditching marshes.
The blade is best cast steel, spring temper, easily sharpened, and is giving universal satisfaction. A few moments' trial will show its merits, and parties once using it are unwilling to do without it. Its sales are fast increasing for exports as well as home trade, and it seems destined to take the place of all other Hay Knives.
They are nicely packed in boxes, one dozen each of 50 pounds weight, suitable for shipping by land or water to any part of the world.
MANUFACTURED ONLY BY
HIRAM HOLT & CO.,
East Wilton, Franklin Co., Maine.
For sale by the Hardware Trade generally.



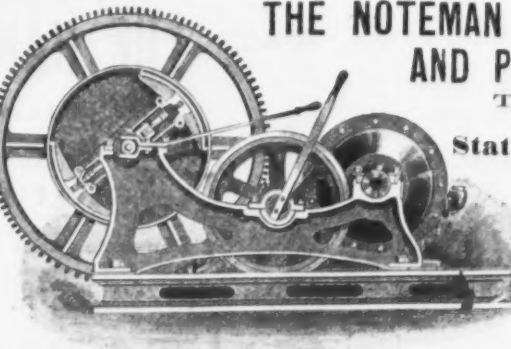
Ludlow Valve Mfg. Co.
OFFICE AND WORKS:
938 to 954 River St. & 67 to 83 Vail Ave., Troy, N. Y.
VALVES.
Double and Single Gate, 1/2 in. to 48 in.—outside and inside Screws, Indicator, &c. for Gas, Water and Steam. Send for Circular.
Also FIRE HYDRANTS.



BAGNALL & LOUD,
BOSTON, MASS.
Sole Manufacturers in U. S. A. of our Celebrated
METALINE
Improved Sleeve Roller
Bush Tackle Blocks.
Also a full line of every variety of TACKLE BLOCKS.
Try us with a Sample Order.
Send for Illustrated Catalogue.
New York Warehouse, 33 South Street.
Western Agency: GURNEY & PHALEN, 247 Lake St., CHICAGO.



THE NOTEMAN ROTARY ENGINE AND PUMP CO.
TOLEDO, OHIO.
MANUFACTURE
Stationary & Hoisting
ENGINES
High Speed Engines.
H. H. BALCH,
86 John St., New York.



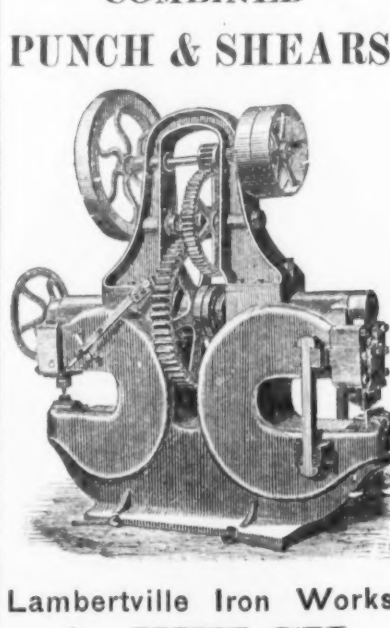
The Medart Patent Wrought Rim Pulley
THE LIGHTEST, STRONGEST, BEST BALANCED, AND CHEAPEST IN THE WORLD.
We make Whole Pulleys from 6 inches to 75 inches diameter, and Split Pulleys from 12 inches to 75 inches diameter. All widths of face up to 32 inches crowning and up to 36 inches straight; also tight and loose and Double Arms.
Absolute Satisfaction Guaranteed.
SEND FOR PRICE LIST.
MEDART PAT. PULLEY CO., 1206 to 1214 N. Main St., St. Louis, Mo.
OHIO STEEL BARB FENCE CO.
FOOT OF CASE AVE., CLEVELAND, OHIO.
EASTERN OFFICE, 105 JOHN ST., NEW YORK CITY, U. S. A.
Licensed.
The Lightest Four Pointed Barbed Wire in the Market.
THEREFORE THE CHEAPEST.
Orders from Eastern markets and Seaboard promptly filled from stock in New York City. Sample and Circulars furnished on Application.




P. BLAISDELL & CO.,
Manufacturers of
MACHINISTS' TOOLS,
Blaisdell's Patent Upright Drills,
With Quick Return Motion.
Engine Lathes, Planers, Boring Mills,
Gear Cutters and Hand Lathes.
WORCESTER, MASS., U. S. A.



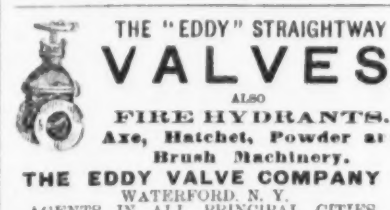
COMBINED PUNCH & SHEARS.
Lambertville Iron Works, A. WELCH.
LAMBERTVILLE, N. J.



Holt's Forges.
FIVE SIZES.
FOR ALL KINDS OF WORK.
\$10 and Upward
Send for circulars.
HOLT MFG. CO.,
Cleveland, Ohio.



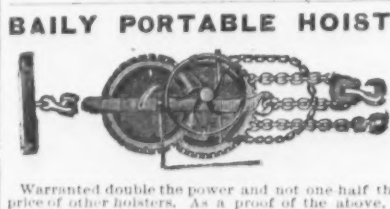
THE "EDDY" STRAIGHTWAY VALVES.
ALSO
FIRE HYDRANTS.
Axe, Hatchet, Powder and Brush Machinery.
THE EDDY VALVE COMPANY
WATERFORD, N. Y.
AGENTS IN ALL PRINCIPAL CITIES.
Send for Price List.



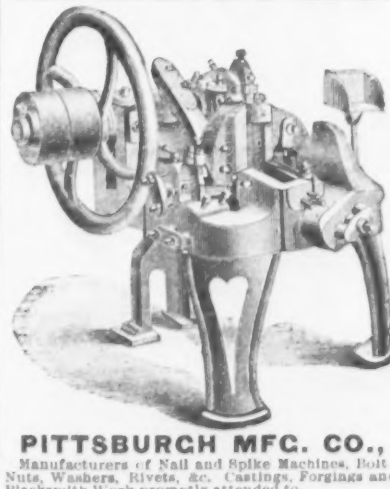
THE LA FRANCE FIRE ENGINE CO.
MANUFACTURERS OF
Rotary Steam Fire Engines
ELMIRA, N. Y.



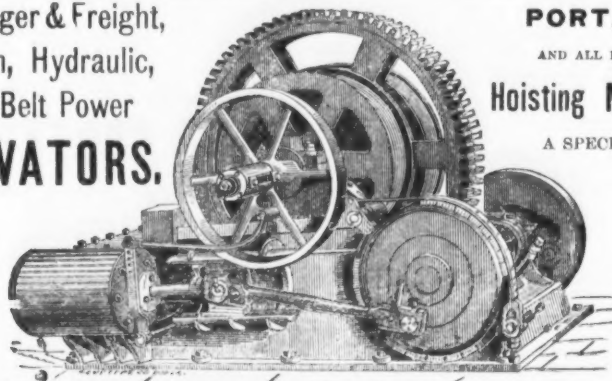
BAILY PORTABLE HOIST.
Warranted double the power and not one-half the price of other hoists. As a proof of the above, I will give them 30 days on trial. Send for catalogue and price list.
J. DUNN,
Cor. Dunham and Astor Ave., Cleveland, Ohio.



PITTSBURGH MFG. CO.,
Manufacturers of Nail and Spike Machines, Bolt Nuts, Washers, Rivets, &c. Castings, Forgings and Blacksmith Work promptly attended to.
Office and Works Railroad St., near 28th, Pittsburgh, Pa.



Passenger & Freight,
Steam, Hydraulic,
and Belt Power
ELEVATORS.



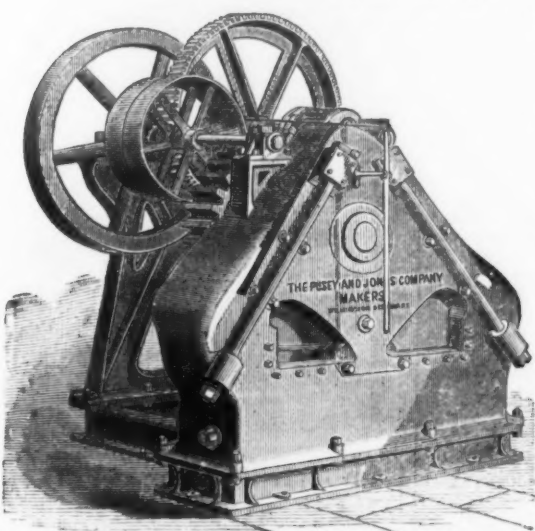
PORTABLE
AND ALL KINDS OF
Hoisting Machinery
A SPECIALTY.

IRON FURNACE HOIST,

For Handling Stock to Top of Stack with One or Two Platforms.
STOKES & PARRISH, 3001 Chestnut St., Philadelphia.

THE PUSEY & JONES COMPANY,

WILMINGTON, DELAWARE,
BUILDERS OF



STEAM ENGINES,

Boilers, Tanks,
MACHINERY FOR ROLL-
ING MILLS,

Punches, Shears,

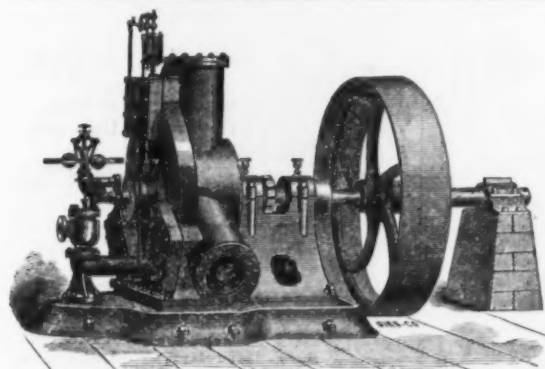
Machines for Cutting off and
Sitting old Railroad Rails pre-
vious to being piled in Rolling
Mills.

Steam Riveting Machines,
Applicable to Bridge Builders' Work.

RIGHT AND LEFT ANGLE
IRON CUTTERS,

Hydraulic Bending
Machines,

AND HEAVY MACHINERY
GENERALLY.



GARDNER'S PATENT Three Cylinder ENGINE.

The Most Simple and
DURABLE
Steam Engine in Use.
Adapted for any duty.
Send for Illustrated
CATALOGUE

Giving full Description.

EVERY ENGINE WARRANTED.

OVER 5000 H. P. IN USE. Correspondence invited. Special Engine for HIGH SPEEDS, prices of which will be quoted upon application. MANUFACTURED

EXCLUSIVELY

BY R. DUNBAR & SON, Buffalo, New York, U. S. A.

MONTGOMERY & CO.,

IMPORTERS

Stubs' Files, Tools and Steel, Grobet Swiss Files.

CHESTERMAN'S MEASURES,

Hubert's French Emery Paper, Horseshoe Magnets, &c.

WM. SMITH & SON'S CELEBRATED MUSIC WIRE, Nos. 2 to 30

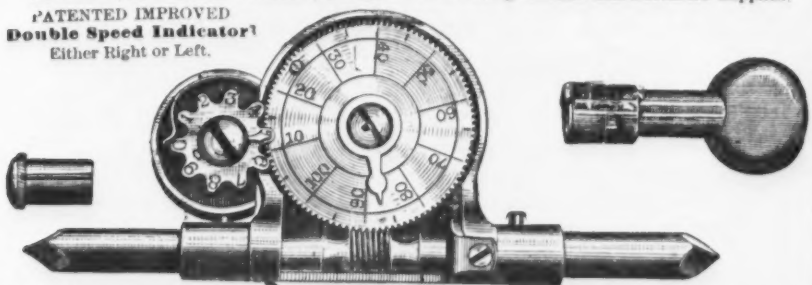
French Sheet Steel, 3 1/4 in. wide, from 4 to 65 thousandths.

Machinists', Silversmiths', Jewelers', Die Sinkers' and Sewing Machine Manufacturers' Supplies.

PATENTED IMPROVED

Double Speed Indicator!

Either Right or Left.



GEO. W. MONTGOMERY,
GEO. W. CHURCH.

105 Fulton St., NEW YORK.

DROP FORGINGS

Of Every Description a Specialty.

ADDRESS,

R. H. BROWN & CO.,

WESTVILLE, CONN.

Also Manufacturers of

W. A. CLARK'S PATENT EXPANSIVE BIT,

CLARK'S PATENT HANDLE SCREW DRIVER,

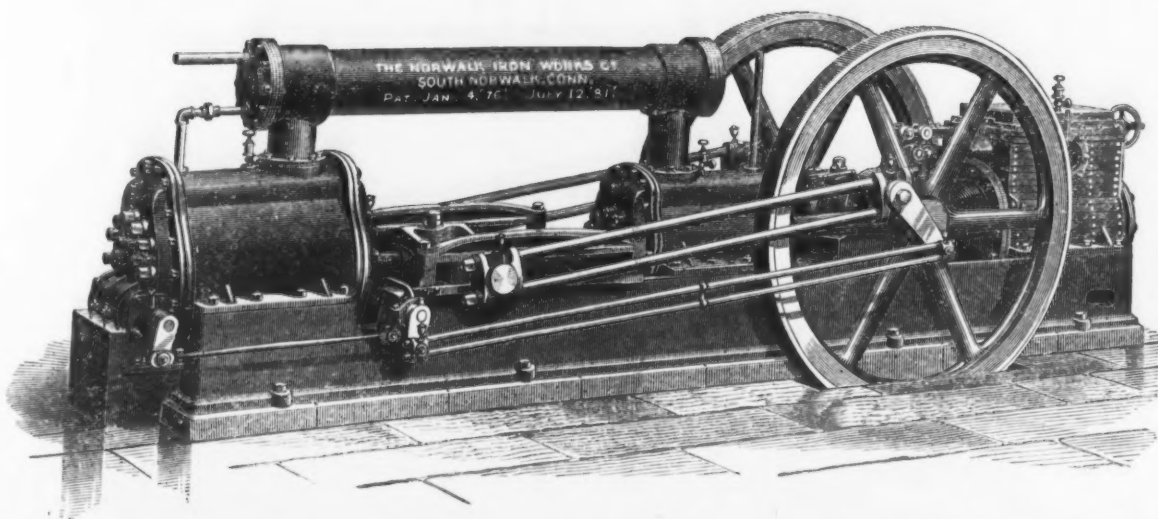
And Other Specialties in Hardware Line.

J. H. WEBSTER, LAWYER.

111 Bank St.
CLEVELAND, OHIO.

prompt personal attention to collections, with immediate remittance. Refer to Wm. Bingham & Co.

Air Compressors.

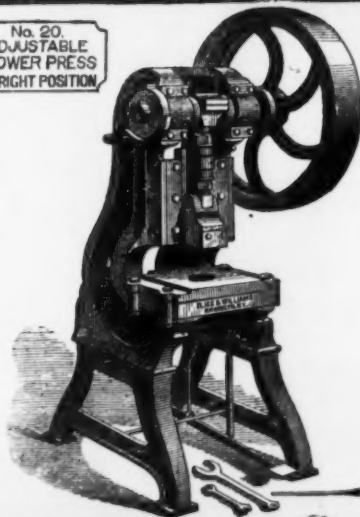


THE NORWALK IRON WORKS CO., South Norwalk, Conn.

E.W. BLISS PRESSES & DIES.

SHAPERS & SQUARING SHEARS

No. 20.
ADJUSTABLE
POWER PRESS
UPRIGHT POSITION



FINE ENGINE LATHES.

SPECIAL MACHINERY FOR TIN & SHEET
METAL WORKERS
PLYMOUTH, PEARL & JOHN ST'S. BROOKLYN, N.Y.

MANNING, MAXWELL & MOORE,

Sole Sales Agents for THE MORSE TWIST DRILL AND MACHINE CO.'S



Manufacture of Patent Machine Relieved Nut, Hand, Blacksmith and Machine Screw Taps, Screw Plates, Tap Wrenches and Patent Relieved Pipe Taps and Pipe Reamers; also of Solid Bolt and Pipe Dies. Furnished in V. U. S. Standard and Whitworth shape of threads.

111 Liberty Street.

NEW YORK.

THE HANCOCK INSPIRATOR.

The best Feeder known for Stationary, Marine and Locomotive Boilers.

REQUIRES NO OILING.

Consumes Less Steam Than Any Other Boiler Feeder.

SIMPLE, RELIABLE AND ALWAYS IN ORDER.

FAIRBANKS & CO.

311 Broadway, NEW YORK.

THOS. H. DALLETT & CO.,

SUCCESSORS TO

THORNE, DeHAVEN & CO., Drilling Machines,
21st Street, above Market, Philadelphia.

PORTABLE DRILLS, Driven by power in any direction. RADIAL DRILLS, Self-feed—Large Adjustable Box Table. VERTICAL DRILLS, Self-feeding. HORIZONTAL BORING AND DRILLING MACHINES. HAND DRILLS. CAR BOX DRILLS. SPECIAL DRILLS, For Special Work.

Standard Weight Lap Welded

WROUGHT IRON PIPE, &c.,

STEAM PUMPS, &c.,

STEAM AND HYDRAULIC

Freight & Passenger Elevators, &c.

STEAM HOISTING ENGINES, &c.

MANUFACTURED BY

CRANE BROS. MFG. CO.

CHICAGO.

Send for Catalogue.

HAND BONE MILL.

Grinds bones GREEN or DRY. (Frank Wilson's Pat.) Prices from \$5 to \$15. For the Foul-tryman, Gardener and Farmer. Send for illustrated circulars and testimonials to

WILSON BROS., Sole Mfrs.,

Easton, Pa., U. S. A.

Special cash discount to the trade.

MARTIN REYNOLDS,

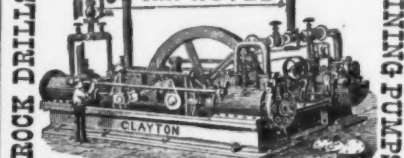
354 Lorimer St., Brooklyn, E. D.,

Brass Smelter & Refiner.

Ingot Brass for Car Bearings a specialty.

Brass washings for bell makers always on hand.

"CLAYTON" MINING PUMPS



AIR COMPRESSORS

For CATALOGUES, ESTIMATES, Etc. Address, CLAYTON STEAM PUMP WORKS 45 & 47 York St., BROOKLYN, N.Y. (Near Approach to New York & Brooklyn Bridge.)

RIVAL STEAM PUMPS

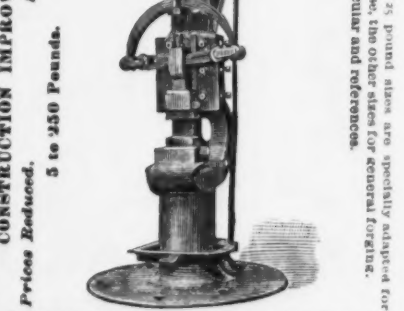
CHEAPEST AND THE BEST FOR HOT & COLD WATER. \$35.00 UPWARDS.



JOHN H. MCGOWAN & CO. CINCINNATI

DEAD-STROKE POWER HAMMERS.

CONSTRUCTION IMPROVED. Screen Sizes. 5 to 250 Pounds. Prices Reduced.



DIENEIT & EISENHARDT, MAKERS,

1310 Howard St., Philadelphia.

E. E. GARVIN & CO.,

Machinists and Manufacturers of

MILLING MACHINES, DRILL PRESSES, HAND

LATHES, TAPPING MACHINES,

CUTTER GRINDERS & WOOD PLANERS.

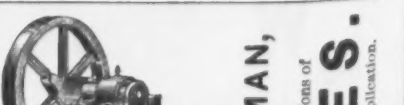


Power Milling Machine.

141 Centre St., New York. Send for Illustrated Catalogue.

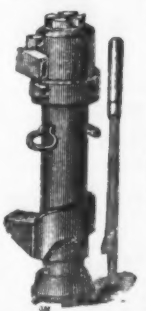


THE BEST RAPID BOLT IRON CUTTERS SEND FOR PRICES. THE PURDY MACHINE CO. CLEVELAND, O.

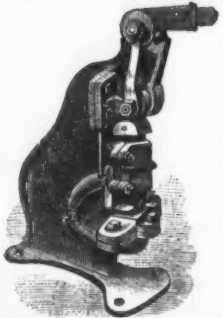


A. H. MERRIMAN, Meriden, Conn., Manufacturer of all Descriptions of PRESSES.



Machinery, &c.**LYON'S HAND OR POWER PUNCHES AND SHEARS.**

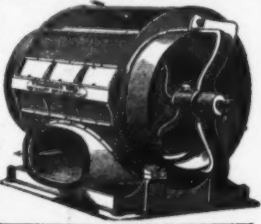
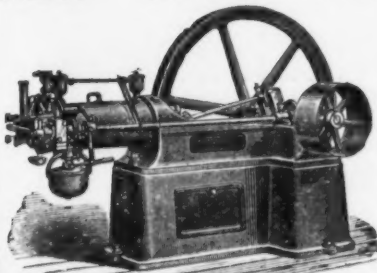
For Round, Flat or Square Iron,
Polishing & Buffing Machinery,
HYDRAULIC JACKS,
 To raise from 3 to 120 tons.
 Hydraulic Presses for Special & General Use.
HYDRAULIC HAND & POWER PUMPS
 with 1 to 5 plungers, to run hydraulic presses, with
 either uniform or changeable speed.
 Second-hand Presses.
WATSON & STILLMAN,
 (Successors to E. LYON & CO.)
 470 B Grand Street, NEW YORK.
 Send for circular of what you want.


THE MACKENZIE PATENT
CUPOLA & BLOWER.

Send for circular to
Smith & Savre Mfg. Co.,
 PROPRIETORS, 245 Broadway, New York.



This Cupola has made a great revolution in melting iron. It differs from all others in having a continuous tuyere, or in other words, the blast enters the furnace at all points. Above one ton capacity per hour, they are made oval in form. This brings the blast to the center of the furnace with the least resistance and smallest possible amount of power, and in combination with the continuous Tuyere causes complete diffusion of the air throughout the furnace, and uniform temperature, melting ten or fifteen tons an hour with the pressure of blast required to melt two or three tons in an ordinary Cupola. It also enables us to save very largely in time and fuel, the experience of our customers showing a gain of twenty-five to fifty per cent. in time, and twenty-five to forty per cent. fuel over the ordinary Cupola, and a better quality of casting, especially in light work. This is due to the thorough diffusion of the air and more perfect combustion, extracting less carbon from the iron, making a softer and tougher casting. We manufacture these Cupolas of any desired capacity, numbered from 1 to 20, inclusive, the numbers indicating the melting capacities in tons per hour—No. 1, one ton; No. 2, two tons; No. 3, three tons per hour, and so on up to 20, or 22 tons. We have improved the construction of these Cupolas in every way, have increased their strength and durability, and sought to make them as convenient for working and repairs as our own and the experience of our customers could suggest.


NEW OTTO SILENT GAS ENGINE.


Working Without Boiler, Steam,
 Coal, Ashes or Attendance.
 Started Instantly by a Match, it gives Full
 Power Immediately.

When Stopped, all Expense Ceases.
 No explosions, no fires nor cinders, no gauges, no
 pumps, no engineer or other attendant while run-
 ning. Recommended by insurance companies.
 UNSURPASSED IN EVERY RESPECT for hoist-
 ing in warehouses, printing, ventilating, running
 small shops, &c.

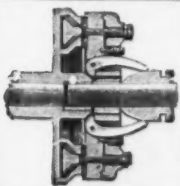
1, 2, 4, 7, 10, 15 and 25 Horse-Power. Built by
SCHLEICHER, SCHUMM & CO.,
 Engineers and Machinists,
 N. E. Cor. 33d & Walnut Sts., Philadelphia.
 214 Randolph St., Chicago.

STEPHEN A. MORSE.
 SEND
 FOR
 CIRCULARS.

C. M. WILLIAMS.
CLEM & MORSE,
 Manufacturers and Builders of

EDWIN F. MORSE.
 LATEST
 PATENTED
 IMPROVEMENTS.

ELEVATORS,
 Hoisting Machinery, Automatic Hatch Doors, &c.

HOISTING ENGINES.


We are now prepared to deliver 6x12 and 7x12 single cylindered Horizontal
 Engines, and double cylindered at short notice, with the *Friction*
Clutch attached, with or without boilers. This clutch has proved to be the
 best in the world for this work. It can be so adjusted that it will do a small
 amount of work, and from that up to the full power of engine, with no risk
 of breaking ropes, gearing or engine, a feature which no other friction con-
 tains. Address:
D FRISBIE & CO., 481 N. Fifth St., Phila. Pa.

MACHINE
MOLDED
GEARING

From 1 to 20 feet.
 Diameter.

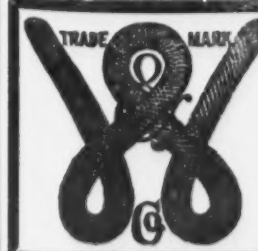

SHAFTING,
PULLEYS

AND

HANGERS

A Specialty.

POOLE & HUNT, BALTIMORE, MD.


WICKERSHAM & CO.,
 MANUFACTURERS OF
RAILWAY, MINERS' MILL & MACHINISTS'
SUPPLIES.

W. & Co.'s Packing: Steam, Hydraulic and Locomotive. Sam-
 ples sent free.
 Lubricants for Engines, Shafting, &c.; Rolling Mill, Railroad,
 Gear and Axle Grease.
 Also, Star Cylinder Oils.
 No. 300 Race Street, Philadelphia, Pa.
 No. 232 LAKE STREET, Chicago, Ill.



DRILL PRESSES.
 New Upright Power
 Drill Presses. No. 3
 swings 21 inches; back-
 geared, quick return.
 A strong iron brace ex-
 tends from base to head
 of column—a new fea-
 ture. Weight, 1100 lbs.;
 height, 6 feet. Price,
 \$210.
 No. 1 1/2, on legs,
 swings 13 1/2 inches;
 speeds, 4. Price, \$75.
 No. 1 size, to set on
 bench, swings 13 inches,
 lever feed, 3 speeds,
 tight and loose pulleys.
 Price, \$35.
 Peerless Punch & Shear Co.,
 35 W. Dey Street, New York.


PUNCHING & SHEARING PRESSES.
 Power, Foot or
 Hand
PUNCHES,
 AND
SHEARS.

All sizes, from \$45 to \$1300
Peerless Punch & Shear Co.,
 35 W. Dey Street,
 NEW YORK CITY.

WM. McFARLAND
Iron and Brass Founder,
TRENTON, N. J.

Chilled Cast Wire Dies a Specialty
 Any size or style made at short notice.

Machinery, &c.
WILLIAM SELLERS & CO.,
PHILADELPHIA.

MANUFACTURERS OF

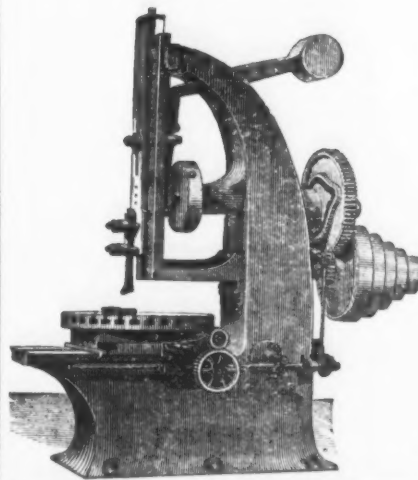
Iron and Steel Working
Machinery.

MACHINISTS' TOOLS,

SHAFTING,
GEARING, &c.,
INJECTORS.

BRANCH OFFICE:

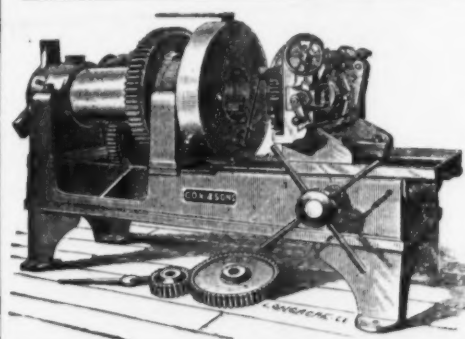
79 LIBERTY STREET, NEW YORK.


SOUTHWARK FOUNDRY &
MACHINE CO.,

430 Washington Ave., PHILA., PA.

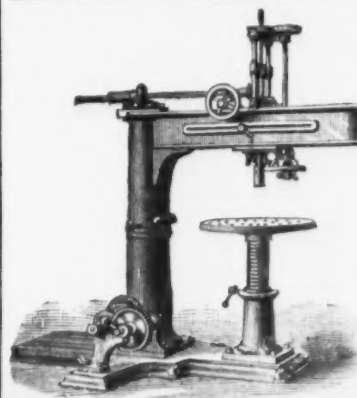
ENGINEERS AND MACHINISTS.
BLOWING ENGINES AND
HYDRAULIC MACHINERY.

SOLE MAKERS OF THE

PORTER-ALLEN AUTOMATIC CUT-OFF
STEAM ENGINE.


Machines for Threading
 and Cutting off Pipe from
 one-eighth inch to twelve
 inches diameter. Hand
 Screwing Machines one-
 eighth inch to two inches.

COX & SONS,
 204 N. 4th St.,
 PHILADELPHIA, PA.

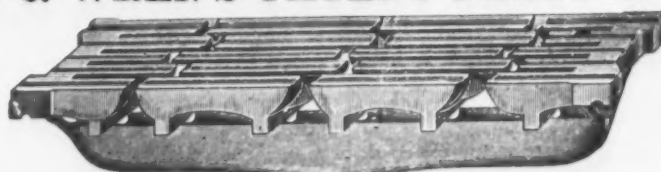

IMPROVED RADIAL DRILL.

MANUFACTURED BY

HILLES & JONES,
 WILMINGTON, DELAWARE,

For Fitting Up Steam Engine Cylinders,
 Steam Chests, Bed Plates, &c.

The radiating-arm traverses freely in all directions,
 carrying drill, spindle and gearing backward and forward
 by rack and pinion and hand-wheels. The arm can be
 placed in any position, radiating from column as a center,
 enabling a large number of holes to be drilled in suc-
 cession on the same surface without moving the work.
 Each machine is double back-gear, with automatic feed
 motion. Extension base plate is planed off true and
 slotted. Four sizes.

W. C. WREN'S PATENT GRATE BAR.


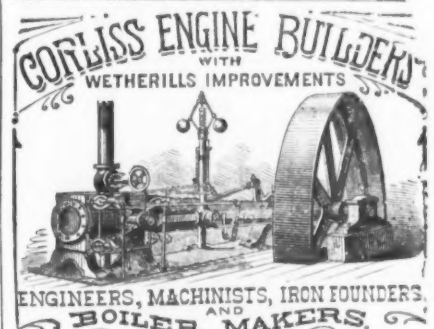
DAVID S. CRESWELL, Manufacturer,
 316 Race Street,
 The most durable Grate Bar on the market.
 PHILADELPHIA, PA.
 Send for circular and price list.

HARRISON BOILER.

BOILER MADE
 OF
SPHERES
 MUST
 UNITE GREATEST



STRENGTH
 WITH MOST
 HEATING SURFACE.
 Send for
CIRCULAR

Machinery, &c.

ENGINEERS, MACHINISTS, IRON FOUNDERS,
BOILER MAKERS.

ROBT. WETHERILL & CO., Chester, Pa.

STOW FLEXIBLE SHAFT CO., Limited



15th & Pennsylvania Ave.
 PHILADELPHIA, PA.
 Manufacturers of
 Portable Drilling, Tap-
 ping, Reaming and
 Boring Machines.
 Also, Tools for Emery
 Wheel Grinding, Metal &
 Wood Polishing, Cattle
 Brushing & Tipping, &c.
 General Euro-
 pean Agents,
 BILLING &
 LOWE, 2 Law-
 rence Point,
 New Hill, Lon-
 don, England.

PHILA. SHAFTING WORKS.


CHARLES W. ERVIEN & CO.,
Engine Builders, Boiler
Makers and
GENERAL MACHINISTS,
 IRELAND STREET, PHILADELPHIA.

ISRAEL H. JOHNSON, Jr., & CO.,

Tool and Machine Works,
 Manufacturers of
 ENGINE, BRASS FINISHERS, WOOD TURNERS
 AMATEURS' and JEWELERS' LATHES.
 Slide Rest, Screw Machines, Turret Heads, Screw
 Presses, Screw Clamps, Lathe Carriers, &c.
 1422, 1424 & 1426 Callowhill Street, Philadelphia, Pa.
 Israel H. Johnson, Jr. Joshua E. Johnson, Jr.

Edwin Harrington & Son,

Established 1867.
 MANUFACTURERS OF
 PATENT EXTENSION AND
 SCREW CUTTING
LATHES
 Iron Planers,
 Radial, Upright, Suspension
 Multiple and Lever
DRILLS,
 and a variety of other
 MACHINISTS' TOOLS
 Patent
 Double Chain Screw
 Pulley Blocks,
 Unrivaled for Durability, Safe-
 ty and Power.
 Patent Double Chain
 Quick-Lift Hoists,
 with Brake for quick and
 1 wiring.
 Circulars furnished.
 WORKS AND OFFICE,
 Cor. N. 15th and Penns. Ave.,
 Philadelphia, Pa., U. S. A.
 Represented by J. Q. MAY
 NARD, 12 Cortlandt St., N. Y.
 C. E. KIMBALL, 101 High St.,
 Boston, W. H. DICKEY, 116 Main
 St., Cincinnati.

E. L. HARRINGTON,

Manufacturers of
MACHINISTS' TOOLS
 AND
 Special
 Machinery.
 UPRIGHT DRILLS A
 SPECIALTY.

426 N. 23d Street
 (Cor. of Linn),
 Philadelphia.

G. E. BRETTELL,

Furnace St.,
 Rochester, N. Y.
 Planers a Specialty.
 24x26, 30x26 and 36x30
 in. to plane 7 and 10 ft.
 long.
 SEND FOR PRICE LIST.



G. E. Brettell,
 Rochester, N. Y.

TUBAL SMELTING WORKS,

760 & 762 Broad Street, PHILADELPHIA.

PAUL S. REEVES,

MANUFACTURER OF

GENUINE BABBITT METAL

AND ALL GRADES OF

ANTI-FRICTION METALS.

ESTABLISHED 1842.

WM. & HARVEY ROWLAND,
PHILADELPHIA,P. O. Address:
Frankford, Pa.

MANUFACTURERS OF ALL KINDS OF

Elliptic, Platform AND C Springs,**"Brewster Side-Bar Combination Patented" Springs and
Timken's Patent Cross Springs,**

Reiff's Patent, Groot's Patent, Carter's Patent and Saladee's Patent Crescent Springs,

MADE EXCLUSIVELY FROM

SWEDISH STOCK, OIL-TEMPERED and WARRANTED.**Swedish Tire, Toe, Blister and Spring Steel.****CAST SPRING AND PLOW STEEL.****CAST SHOVEL, HOE AND MACHINERY STEEL.****OXFORD TOE, SLEIGH, TIRE AND SPRING STEEL.****BESSEMER SHOVEL AND PLOW STEEL.****BESSEMER MACHINERY AND CULTIVATOR STEEL.****RE-ROLLED NORWAY SHAPES.****NORWAY NAIL RODS ROLLED AND SLIT FROM SUPERIOR BRANDS.****STEEL
CASTINGS**FROM 1-4 TO 15,000 LBS. WEIGHT.
True to pattern, sound and solid, of unequal strength, toughness and durability. An invaluable substitute for forgings, or for cast iron requiring three-fold strength. Gearings of all kinds, Shafts, Dies, Hammerheads, Crossheads for Locomotives, etc. 20,000 Crank Shafts and 10,000 Gear wheels of this Steel now running prove its superiority over other Steel Castings. CRANK SHAFTS, CROSSHEADS AND GEARING ARE SPECIALTIES. Castings of every description. Circulars and Price Lists free. Address**CHESTER STEEL CASTINGS CO.,**
Works, Chester, Pa. 407 Library st., Philadelphia.**PITTSBURGH STEEL CASTING CO.,**
26th and Railroad Streets, PITTSBURGH, PA.

MANUFACTURERS OF

Refined Bessemer Steel ; Improved Steel Castings
Under Hainsworth's Patents.We are now prepared to fill orders for refined **BESSEMER BILLETS or BLOOMS** of any desired carbon and a uniform quality. We would call attention of consumers to the fact that we use good material, and produce a steel pronounced by competent judges equal to the best English or German spring and soft steels.Having had twelve years experience in the making of **STEEL CASTINGS**, we are able to refer to our customers in all part of the United States and Canada as to the quality of our work in this line. We make castings of steel practically free from blow-holes, as soft and easily worked as wrought iron, yet stiff, strong and durable, with a tensile strength of not less than 65,000 pounds to the square inch. In short, our castings unite the qualities of steel and wrought iron.

Wheels, Pinions, Cranks, Dies, Hammer Heads, Engines and Machinery Castings of all descriptions, Refined Frogs and Crossings, Plowshares, Moldboards and Landslides. Special attention given to Heavy Castings. We use no cast iron in our castings. Send for circular.

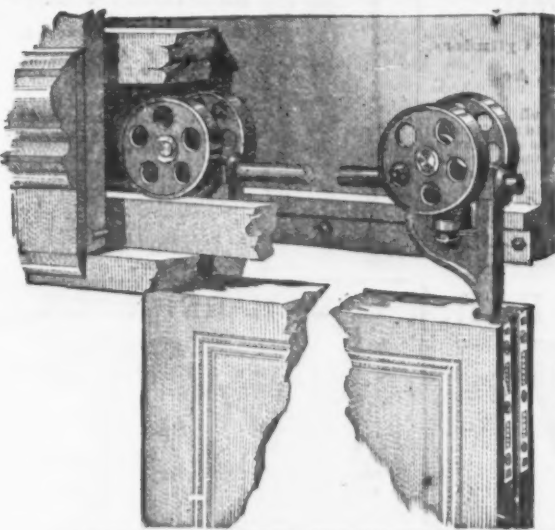
**Punching Presses.****DIES AND OTHER TOOLS**

For the manufacture of all kinds of

SHEET METAL GOODS,**DROP FORGINGS, &c.**

Stiles & Parker Press Co.,

Middletown, Conn.

**NO FLANGED WHEELS.****Warner's Patent
SLIDING
DOOR HANGER,**

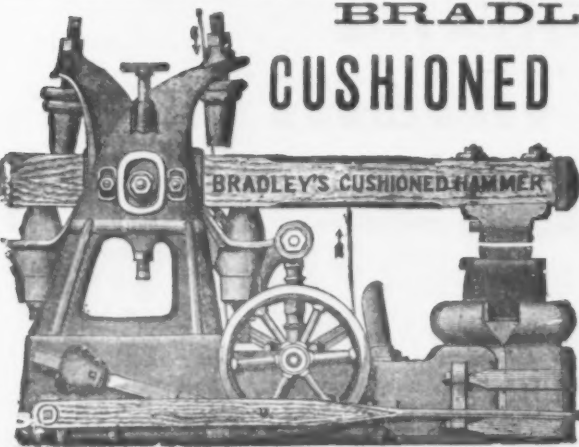
MANUFACTURED BY

E. C. STEARNS & CO.,
SYRACUSE, N. Y.

SALES OF

CHAS. HUMES & CO.,
ST. LOUIS MO.1877. 20 SETS
1881. 500 SETS

Send for Illustrated Catalogue.

**BRADLEY'S****CUSHIONED HAMMER**

STANDS TO-DAY

WITHOUT

AN EQUAL.

Over 800 in use.

It approaches nearer the action of the smith's arm than any hammer in the world.

Bradley & Co.

SYRACUSE, N. Y.

(Established 1822.)

STANLEY G. FLAGG & CO.

PHILADELPHIA, PA.

Office and Works,

N. W. cor. 19th St. & Pennsylvania Ave.

Manufacturers of

STEEL CASTINGS.A Substitute for Steel & Wrought Forgings.
Circulars sent on application.**Steel Castings.**Light and heavy **Steel Castings** of superior metal, solid and homogeneous. All work guaranteed. Send for circular.**EUREKA CAST STEEL CO.,**

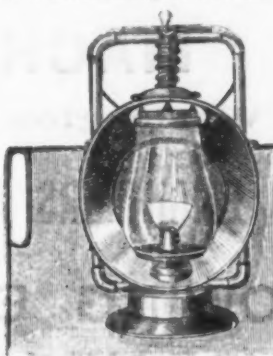
Chester, Pa.

Office: 307 Walnut St., Phila.

"DIETZ"**TUBULAR OIL STOVE
FOR 1883.****"DIETZ" No. 0 TUBULAR
REFLECTOR LANTERN,**

WITH DASH ATTACHMENT.

Throws a Powerful Light more than 100 feet.

56 Fulton Street, - - NEW YORK.
25 Lake St., CHICAGO.**TACKLE BLOCKS.**

Rope and Iron Strap of all kinds. Lignumvite Wood for Ten-Pin Balls.

Wm. H. McMillan & Bro.,

Office, 113 South Street, New York

Factory, 33 to 40 Penn St., Brooklyn, N. D.

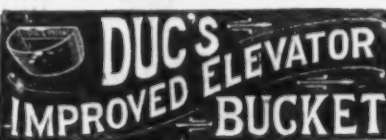
**COLUMBIA BICYCLE.**

The Bicycle, as a permanent, practical road vehicle, is an acknowledged fact, and the thousands in daily use are constantly increasing in numbers. It combines speed and endurance that no horse can equal, and for pleasure or health is far superior to any other outdoor sport. The art of riding is easily acquired, and the exercise is recommended by the medical profession as a means of renewing health and strength, as it brings into action almost every muscle of the body. Send 2c stamp for 2-page illustrated catalogue, containing price lists and full information.

THE POPE MFG. CO.,

597 Washington St., Boston, Mass.

New York Riding School, 34th Street, near 3rd Avenue.

THE BEST IN USE.This is the only scientifically constructed bucket in the market. It is struck out from charcoal stamping iron. "No corners to catch." "No seams to burst." "No interior corners to clog up." It runs with gr at ease and half the power of the old style bucket. Will outwear half a dozen of them. **Prices Reduced.****T. F. ROWLAND, Sole Mfr.,**
BROOKLYN, N. Y.**MICHIGAN BLOCK WORKS,**
Detroit, Mich., U. S. A.

Send for Catalogue and Price List.

BUFFALO SCALE CO.,
BUFFALO, N. Y.Manufacturers of
R. R. Track Scales, Hay Scales, Coal Scales, Grain Scales, Platform Scales, Counter Scales, &c.

Send for price list, stating what you want.

Scranton Brass and File Works.**J. M. EVERHART,**

Manufacturer of

BRASS WORK,For Water, Gas & Steam
Exhaust Steam Injector, using waste Steam only, returning it to boiler with water at 100 degrees.

Also, PATENT CUT FILES.

SCRANTON, PA.

BLACKSMITH DRILLS.

CLARK SINTZ & Co.

SPRINGFIELD OHIO

RUSSELL, BURDSALL & WARD.

PORTCHESTER, N. Y.,

MANUFACTURERS OF

**CARRIAGE,
TIRE,****BOLTS****PLOW,
STOVE, &c.**

Carriage Bolts made from Best Square Iron a Specialty.

JOHN RUSSELL CUTLERY CO.,

Green River Works,

MANUFACTURERS OF

Table and Pocket Cutlery,**BUTCHERS, HUNTERS, PAINTERS, DRUGGISTS' & HOUSEHOLD KNIVES**

IN ALL STYLES AND VARIETIES.

OLDEST AND LARGEST AMERICAN MANUFACTURERS.

Factories,



Turners Falls, Mass.

**F. W. WURSTER,
IRON FOUNDRY
AND AXLE WORKS,**
130 to 149 First St.,
Brooklyn, N. Y.**AXLES****WAGON, CART AND
CARRIAGE AXLES.**

Our facilities enable us to quote the trade lower prices than any other manufactory. Send for price list.

**J. M. CARPENTER
PAWTUCKET, R.I.**

MANUFACTURER OF TAPS AND DIES.

**"BOYNTON'S" UNRIVALED SOLID
STEEL SAW SET.**

The only perfect set known: a blind man can use it by simply bringing handles together. A perfect gauge, adjusted by a single thumb-screw, will set both points of a Lightning Buck Saw at once, and will set any saw from an ordinary hand saw to a 12 gauge mill saw.

10 in. Solid Steel, \$12 per doz.
No. 2 Size \$10 per doz.
25% discount.**"BOYNTON'S PATENT
LIGHTNING SAW SET AND FILE
COMBINED."**5 in., \$2.50. 8 in., \$5.50.
10 in., \$8.50.
Less 40% discount.**BOYNTON'S "PATENT LOOP"
Cross Cut Saw Handles.**
Per Dozen, 15 Cents Each.
Per 1000, Barreled, 12 1/2 Cents Each.Per 1000, Barreled, 10 Cents Each.
It has no rival: it is the best, the heaviest, the strongest, and outlasts all others.**E. M. BOYNTON SAW & FILE CO.**
24, 26, 28, 40 & 42 DEVON ST.
BROOKLYN.**E. M. BOYNTON,**
80 Beekman Street, NEW YORK.**THE GILBERT & BENNETT MFG. CO.**

Georgetown, Conn.

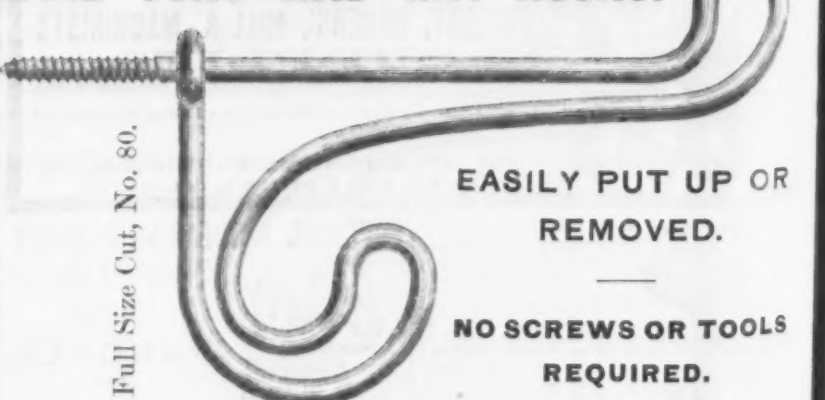
Manufacturers of

**Iron Wire, Sieves and
Wire Cloth,**

Power Loom Painted Screen Wire Cloth

GILBERT'S RIVAL ASH SIEVE,

Galvanized Twist Wire Netting.

WAREHOUSE:
42 Cliff Street, New York**GEM
WIRE COAT AND HAT HOOKS.**

Full Size Cut, No. 80.

**EASILY PUT UP OR
REMOVED.****NO SCREWS OR TOOLS
REQUIRED.****LARGE REDUCTION IN PRICES.**
LIST-WALNUT, BRONZED.No 50, 2-inch. \$1.75 per gross. | No. 70, 3-inch. \$2.40 per gross
No. 60, 2 1/2-inch. 2.00 | No. 80, 3 1/2-inch. 3.00

SEND FOR DISCOUNTS TO

VAN WAGONER & WILLIAMS CO.,

MANUFACTURERS OF

SPRING HINGES, DOOR SPRINGS, WIRE COAT AND HAT HOOKS, &c.,

82 BEEKMAN ST., NEW YORK.